Copy Part# IS-CA27024, Rev. 2 Date: 03/2023



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Universal Attachment Kit Inboard/Outdrive

Part # CA27024P



NOTICE!

Installer: these instructions contain important safety information and must be forwarded to the boat owner.

Attach throttle and shift cables to control unit as described in instructions for control unit ensure that direction of cable travel for both throttle and shift is correct to open throttle and shift transmission.

Check throttle linkage and shift linkage to ensure that they are free moving, and set engine idle to run smoothly between 600 and 800 rpm. Set shift handle in neutral and throttle handle in closed positions.

Throttle cable

Remove ball stud from ball joint (item 1) and fasten to throttle lever. Thread body of ball joint (item 1) onto throttle cable. Attach bracket (item 2) to cable; locate and mount in position on engine. Adjust ball joint on cable end so that the throttle stop is resting lightly, not tightly, against the idle adjustment screw.

Shift cable

Item No.	Description	Qty.
1	Ball Joint	2
2	Bracket Assembly	2

Remove ball stud from ball joint (item 1) and fasten to shift lever. Thread body of ball joint (item 1) onto shift cable. Attach bracket (item 2) to cable, locate and mount on transmission. Adjust ball joint on cable end so that neutral detent in shift lever is in exact synchronization with neutral detent in control unit.

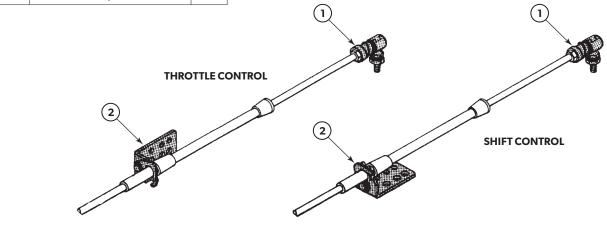


Figure 1.

