SeaLand® Diptube Kit Installation Instructions

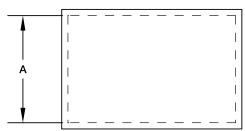
- Drill a 3-inch (76 mm) diameter hole on a flat spot on top of the holding tank with a 3-inch hole saw.
- Determine the required length of the PVC pipe, using the formula below:

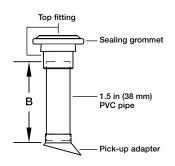
A - 2.875 in. (73 mm) = B

A = Height from bottom to top surface inside tank

B = Required length of PVC pipe

- 3. Cut pipe squarely and remove burrs.
- Clean all surfaces with PVC cleaner. Following instructions on PVC cement, assemble pick-up adapter to one end of pipe.
- 5. Slide sealing grommet onto PVC pipe, with wide end toward top of pipe (see diagram).
- 6. Assemble top fitting to PVC pipe with PVC cement.
- Lubricate inside surface of sealing grommet and outer diameter of narrow end of top fitting with liquid dishwashing soap.
- 8. Insert the diptube assembly into the 3-inch hole and press the sealing grommet into the hole.
- 9. Insert the diptube assembly into the sealing grommet.







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