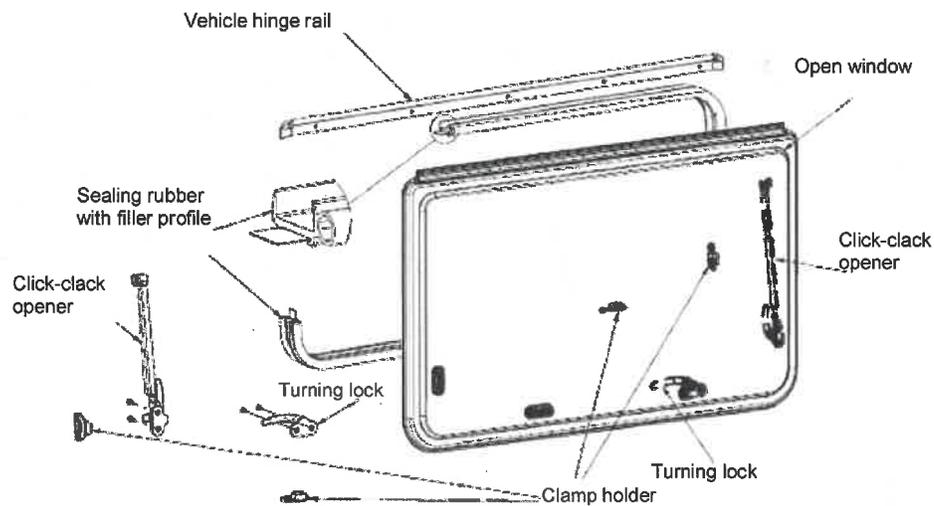


C5 - Window



PROBLEM:

Windowpane replacement
Replacement of the exhibitors
Replacement of the rotary clamps
Replacement of the clamp holders
Replacement of the sealing rubber

Windowpane replacement

Loosen the fixing screws at the side articulated support of the opener. Release the windowpane from the locks.

Caution !: With opening the windowpane through 90° it releases itself and falls out from the vehicle hinge.



With fixing in a new acrylic pane, it must be ensured that the windowpane hinge is positioned properly in the frame hinge. With fixing the windowpane, the fitting angle must be $>90^\circ$, so that the windowpane hinge can be inserted into the frame hinge. Before closing, ensure freedom of movement in order to avoid possible damage in the hinge area. Then close window and fasten opener to the frame.

Replacement of the openers



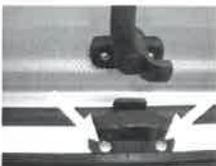
In order to replace the opener, open window pane by approx. 45°. Then clip off the opener from the opener receptacle (rotary clamp). Dismantle openers at the articulated lug of the exterior frame. Mounting the spare part in reverse order again. (Spare parts order includes opener and rotary clamp in the set.)

Replacement of the rotary clamps



Loosen rotary clamp at the fixing screws and install new part in reverse order.

Replacement of the clamp holders



Loosen the clamp holders by means of a screwdriver and mount new part in reverse order.

Replacement of the sealing rubber



In order to change the sealing rubber, it is necessary to dismantle the windowpane, the clamp holders as well as the opener. Furthermore, the filler profile section must be levered out with the aid of a screwdriver. Loosen rubber at the joint and pull off all around.

Caution! The sealing rubber is fixed in the radii and on the surface with stapler clips, which must be removed before the stripping off the sealing rubber.

Before the installation, all sealing surfaces are to be cleaned. For easier installation of the sealing rubber, as well as the filler profile section, the utilization of a soap solution is helpful.

Caution! Basic requirement for the sealing of the window is that the rubber joint area is centrally located in the lower area.