

3313107.122 POWER MODULE BOARD CONVERSION KIT

TO CONVERT AC & AC WITH HEAT STRIP FOR USE WITH

3109228.001 & 3109228.019
5 BUTTON COMFORT CONTROL CENTER (CCC)
THERMOSTATS

(CONVERTS 641815.XXX, 641816.XXX, & 641835.XXX (CCC2) AC UNITS,
MAKING THEM COMPATIBLE WITH
3109228.XXX (CCC) 5 BUTTON THERMOSTAT)

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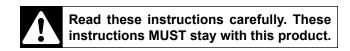
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SERVICE INSTRUCTIONS

3313107.122 CONVERSION KIT

REVISION A

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INTRODUCTION

This kit is designed to convert (Dometic) 641815.XXX and 641816.XXX air conditioners, and the 641835.XXX air conditioner with electric heat (hereinafter referred to as "unit" or "product") so it can be used with a 3109229.009 Power Module Board and a 3109228.0XX Comfort Control Center 5 button thermostat. It is not intended for and should not be used on any other models.

Conversion of the unit and the control assembly is to be made prior to installing the system.

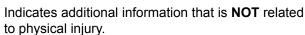
Dometic Corporation reserves the right to modify appearances and specifications without notice.

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, F	MENT SYMBOLS RECOGNIZE Safety Information Understand Signal Words Supplemental Directives General Safety Messages RAL INFORMATION Scope Of Delivery Required Tools EDURE Remove OLD Power Module Board Prepare Unit For NEW Power Module Board Install NEW Power Module Board And Perform Typical Wiring Connections Connect Heat Strip Wiring (If Applicable) Complete Installation

DOCUMENT SYMBOLS







IMPORTANT SAFETY INSTRUCTIONS

This manual has safety information and instructions to help users eliminate or reduce the risk of accidents and injuries.

A. Recognize Safety Information



This is the safety alert symbol. It is used to alert you to potential physical injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

B. Understand Signal Words

A signal word will identify safety messages and property damage messages, and will indicate the degree or level of hazard seriousness.

A WARNING indicates a hazardous situation that, if **NOT** avoided, could result in death or serious injury.

ACAUTION indicates a hazardous situation that, if **NOT** avoided, could result in minor or moderate injury.

NOTICE is used to address practices **NOT** related to physical injury.

C. Supplemental Directives



Read and follow all safety information and instructions to avoid possible injury or death.

Read and understand these instructions before [installing / using / servicing / performing maintenance on] this product.

Incorrect [installation / operation / servicing / maintaining] of this product can lead to serious injury. Follow all instructions.



The installation **MUST** comply with all applicable local or national codes, including the latest edition of the following standards:

U.S.A.

- ANSI/NFPA70, National Electrical Code (NEC)
- ANSI/NFPA 1192, Recreational Vehicles Code

CANADA

- CSA C22.1, Parts I & II, Canadian Electrical Code
- CSA Z240 RV Series, Recreational Vehicles

D. General Safety Messages

AWARNING Failure to obey the following warnings could result in death or serious injury:

- This product MUST be [installed / serviced] by a qualified service technician.
- Do NOT modify this product beyond the scope of these service instructions. Modification (beyond these service instructions) can be extremely hazardous.
- Do NOT add any devices or accessories to this product except those specifically authorized in writing by Dometic Corporation.

ACAUTION CUT HAZARD. Wear protective gloves while handling or working near sheet metal components. Sheet metal parts could have sharp edges. Failure to obey this caution could result in injury.

GENERAL INFORMATION

A. Scope Of Delivery

- (1) Service Instructions
- (4) 3101624.017 PC Board Standoff
- (1) 3308032.063 Wiring Diagram Decal
- (1) 3109229.009 Power Module Board



The power module board is shipped with all dip switches in the **OFF** position. Do **NOT** turn switches **ON** unless instructed.

B. Required Tools

- Volt-Ohm Meter
- Capacitor Discharge Tool
- Electric Drill (optional)
- #2 Square Screwdriver / Bit
- 1/4" Hex Nut Driver / Bit
- 5/16" Hex Nut Driver / Bit
- Flat-Bladed Screwdriver (Long)
- Needle Nose Pliers
- Scissors

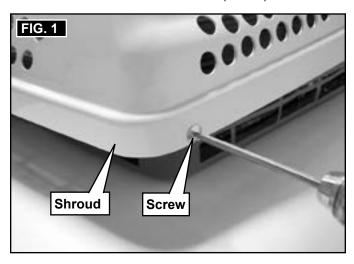
A. Remove OLD Power Module Board

1. A WARNING ELECTRICAL SHOCK HAZARD. Disconnect 120 Vac power from RV. Failure to obey this warning could result in death or serious injury.

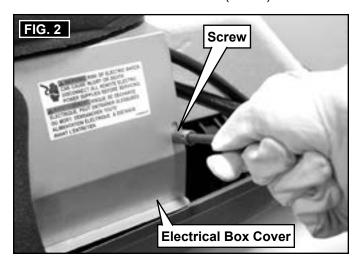
NOTICE Disconnect the positive (+) 12 Vdc terminal from supply battery. Otherwise, damage to unit could occur.

If unit is **NOT** installed on RV and is disconnected from power, skip to step (2).

2. Remove shroud (with screws) from unit. Save for reinstallation later. See (FIG. 1).



3. Remove electrical box cover (with screws). Save for reinstallation later. See (FIG. 2).



4. AWARNING ELECTRICAL SHOCK HAZARD. The capacitor(s) in this product may contain stored electrical energy. ALWAYS discharge a capacitor properly before working near it. NEVER use a screwdriver or similar object to discharge a capacitor. Failure to obey this warning could result in death or serious injury.

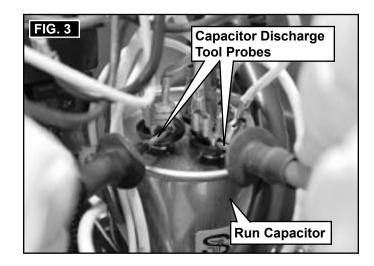
Discharge start and run capacitors using an appropriate capacitor discharge tool. Then **VERI-FY** capacitors are discharged (using a volt-ohm meter). See (FIG. 3) & (FIG. 4).

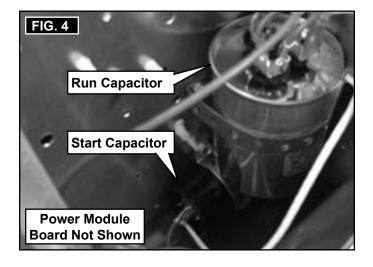


Do **NOT** use a volt-ohm meter to discharge a capacitor. The high impedance of modern volt-ohm meters make them ineffective for discharging capacitors.

Capacitors may have more than (2) terminals. Touch and hold capacitor discharge tool's probe to **ALL** terminals on each capacitor until fully discharged.

Follow all instructions included with your volt-ohm meter and capacitor discharge tool.

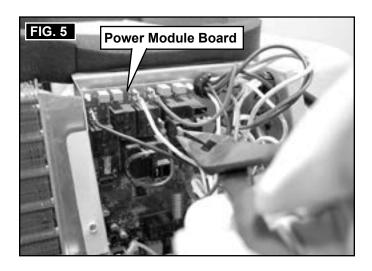




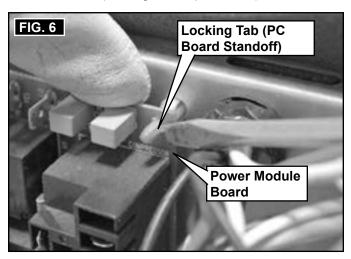
5. Disconnect all wires from top half of power module board. See (FIG. 5).



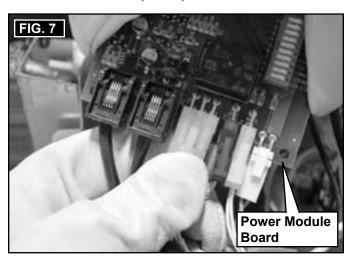
You may leave bottom wires connected to power module board (for easier access later).



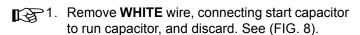
- 6. Disengage power module board from all PC board standoffs. See (FIG. 6).
 - Gently raise power module board near PC board standoff while pressing standoff's locking tab.
 - b. Continue to raise board until it disengages from standoff.
 - c. Repeat steps (a) through (b) for each standoff (starting from top of board).

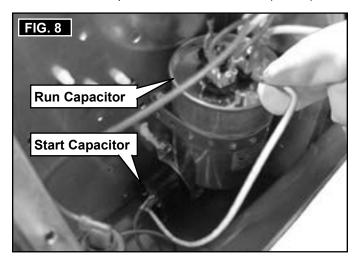


7. With power module board completely disengaged from all PC board standoffs, remove board from all remaining (connected) wires and discard. See (FIG. 7).

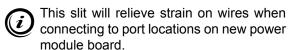


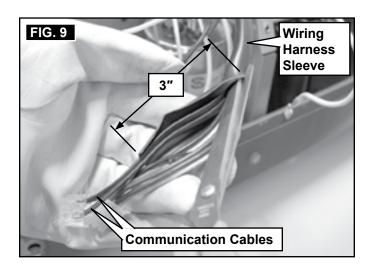
B. Prepare Unit For NEW Power Module Board





2. Carefully cut a slit approximately 3" long in end of wiring harness sleeve (containing the communication cables). See (FIG. 9).





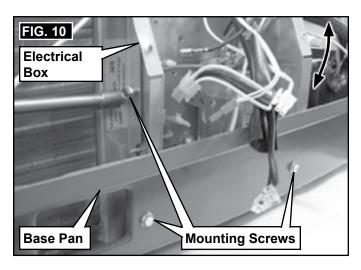
- 3. Connect run capacitor to start capacitor:
 - a. OPTIONAL: Remove electrical box (with mounting screws) from base pan. Save for reinstallation later. See (FIG. 10).
 - This provides easier access to lower back terminal of start capacitor.

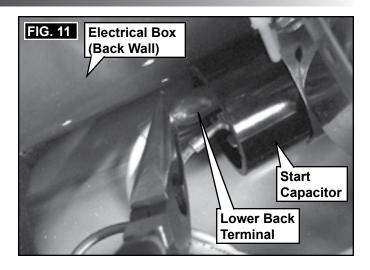
Electrical box will still be attached to wiring.

b. Connect **WHITE** wire (from common terminal of run capacitor) to lower back terminal of start capacitor. See (FIG. 11).

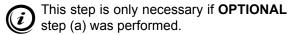


This wire (with piggyback connector - required on models with heat strip) was connected to terminal "T6" on OLD power module board. This is **NOT** the **WHITE** wire discarded in step (1).





- 4. Replace any damaged PC board standoffs (in electrical box) with new ones (provided). See (FIG. 6) & (FIG. 10).
- 5. Reinstall electrical box (with mounting screws) onto base pan (if applicable). See (FIG. 10).



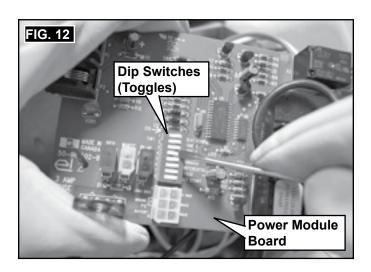
C. Install NEW Power Module Board And Perform Typical Wiring Connections

1. Toggle appropriate dip switches (on new power module board) to the **ON** position. See (FIG. 12).



All dip switches on power module board are factory preset to the **OFF** position. Placing a switch in the **ON** position selects that option.

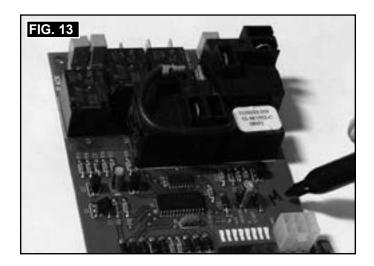
Equipment options installed by RV manufacturer will determine which dip switches to turn **ON** or leave **OFF**.



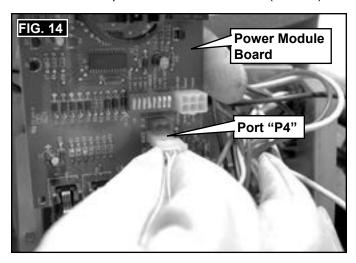
2. Mark an "M" on new power module board with permanent felt tip marker. See (FIG. 13).



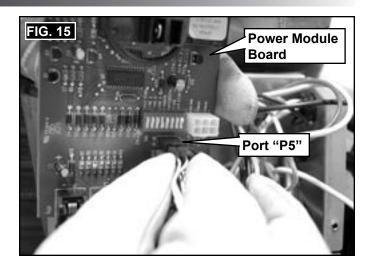
This mark indicates the unit was modified, and will help identify unit in case future service is required.



3. Insert **WHITE** 2 pin connector to **WHITE** port "P4" on power module board. See (FIG. 14).



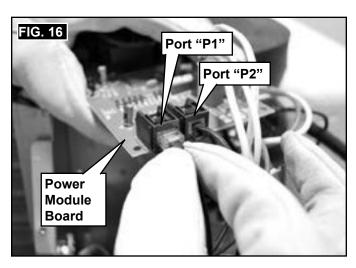
4. Insert **BLUE** 2 pin connector to **BLUE** port "P5" on power module board. See (FIG. 15).



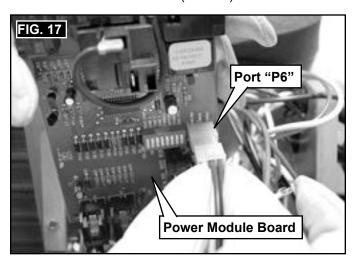
5. Insert (2) 4 conductor communication cable connectors (RJ-11-6C4P) into ports "P1" and "P2" on power module board. See (FIG. 16).



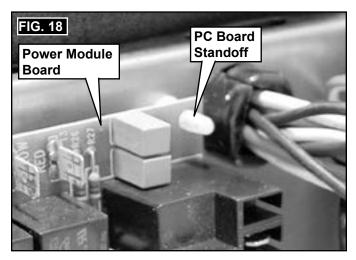
It doesn't matter what communication cable is plugged into which port.



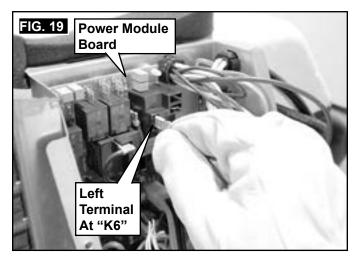
6. Insert 6 pin connector to port "P6" on power module board. See (FIG. 17).



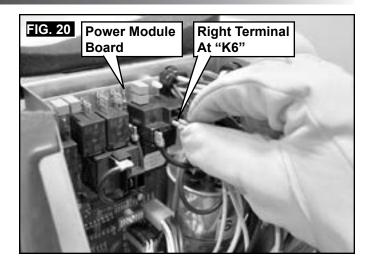
- 7. Attach power module board to electrical box. See (FIG. 6), (FIG. 10), & (FIG. 18).
 - a. Align board's mounting holes to standoffs.
 - b. Gently press board onto each standoff until standoff locking tab snaps securely in place.



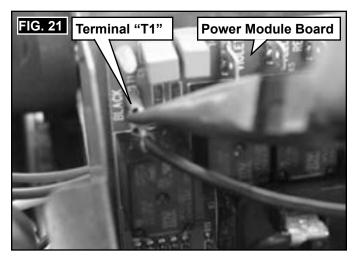
 Connect THICK BLACK wire (from 120 Vac power) to left terminal at "K6" on power module board. See (FIG. 19).



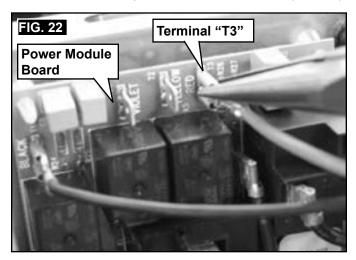
9. Connect **THICK BLUE** wire (from compressor) to right terminal at "K6" on power module board. See (FIG. 20).



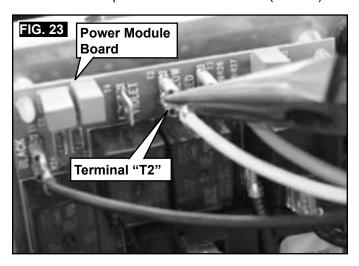
10. Connect **THIN BLACK** wire (from motor) to terminal "T1" on power module board. See (FIG. 20) & (FIG. 21).



11. Connect **THIN RED** wire (from motor) to terminal "T3" on power module board. See (FIG. 22).



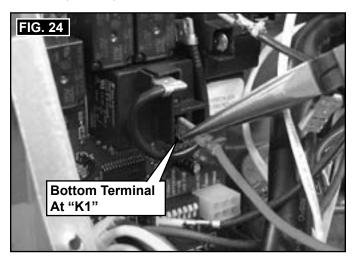
12. Connect **YELLOW** wire (from motor) to terminal "T2" on power module board. See (FIG. 23).



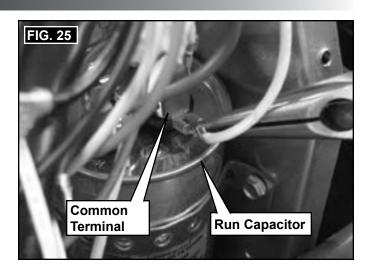
D. Connect Heat Strip Wiring (If Applicable)

Skip this section if unit does **NOT** have a [heat strip / heating element].

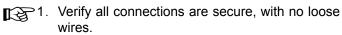
1. Connect **GRAY** wire (from heat strip) to bottom terminal at "K1" on power module board. See (FIG. 24).



Connect WHITE wire (from heat strip) to common terminal (piggyback connector) of run capacitor. See (FIG. 25).



E. Complete Installation

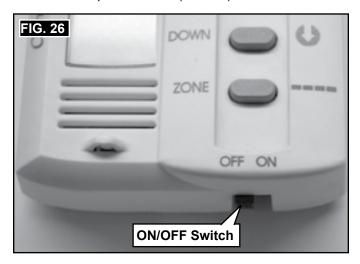


- 2. Arrange wires inside electrical box, and reinstall electrical box cover (with screws). See (FIG. 2).
- 3. Reinstall shroud (with screws) onto unit. See (FIG. 1).

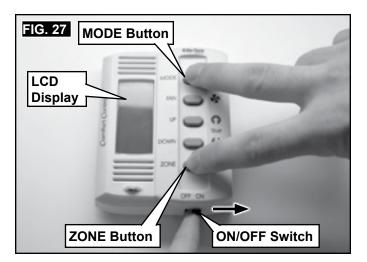
F. System Reset And Checkout

The Comfort Control Center (CCC) will require a system reset in order to recognize the new power module board installed with this kit.

- A system reset will remove all previously programmed memory, and will return the CCC to factory presets (for its current dip switch settings). See step (1) in section, "C. Install NEW Power Module Board And Perform Typical Wiring Connections" on page (6).
- 1. Reconnect the positive (+) 12 Vdc terminal to supply battery, and 120 Vac power to RV.
 - 2. Make sure the CCC **ON/OFF** switch is in the **OFF** position. See (FIG. 26).



- Press and hold MODE and ZONE buttons simultaneously, then turn ON/OFF switch to the ON position. The LCD will display "FF". See (FIG. 27).
 - If LCD displays code "EE", repeat this step. If code "EE" persists, check the communication cables and their connections.



- Release MODE and ZONE buttons. The LCD will return to default display, completing CCC system reset.
 - If dip switches are reconfigured after this step, it will be necessary to perform this system reset again. See (FIG. 12).
- 5. Test operation of CCC and unit to verify all features are functioning properly.
 - Refer to the CCC and unit operating instructions before testing system functions.