



Dust Kit Fitment Instruction

Toyota Land Cruiser



Installation Time: 45 Min



This fitment instruction will give you the full breakdown and processes needed to take place to install an original **Bushtech** dust kit.

If all steps are followed correctly, dust will no longer be an issue inside your load box.

Let's get started.

What's in the Box:

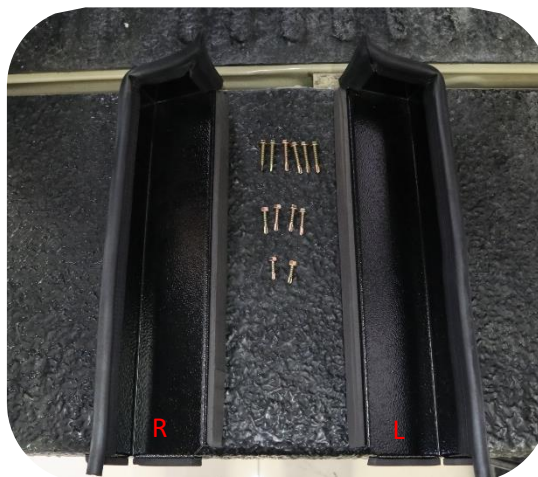
- 1 x Right laser Cut Plate
- 1 x Left Laser Cut Plate
- 6 x 35mm Tek Screws
- 4 x 25mm Tek Screws
- 2 x 20mm Tek Screws
- 1 x Tube of Sealer
- 1 x EPDM

Important Notice:

Ensure the load bin is fitted with a Second Skin. The Bushtech dust kit is not compatible without the second skin installed.

Step 1:

Take the two laser cut plates supplied in the kit and set them on their respective sides.



Step 2:

Now close the tailgate and with the correct side laser cut plate. Press the plate against the second skin of the load bin and the tailgate. Once all is aligned screw a 25mm Tek Screw into the middle laser cut hole in the plate.

Note: Ensure the Rubber is compressed 50% before you drill the Tek screw into your load box. Move the plate left or right to compress or decompress the rubber.



Step 3:

Continue to secure the plate to the side of the load bin with the supplied 25mm Tek screws. The top screw will pierce through the Second skin & load bin but under the lip.



20mm Tek Screw

25mm Tek Screw

25mm Tek Screw

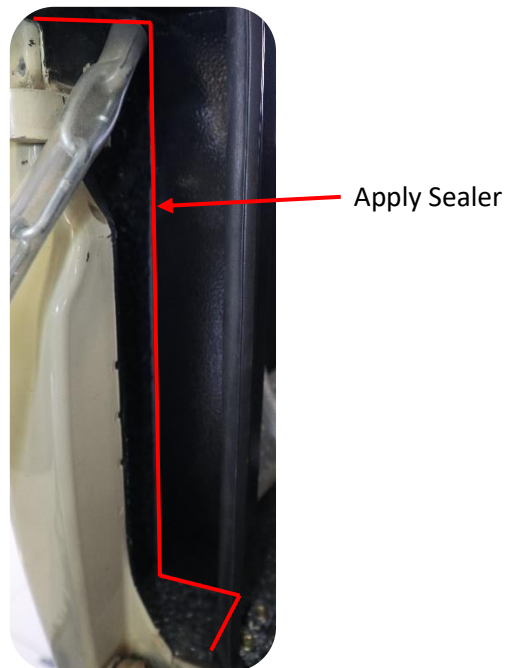
Step 4:

Now secure the bottom of the plate to the floor of the load bin with 3 x 35mm Tek Screws.



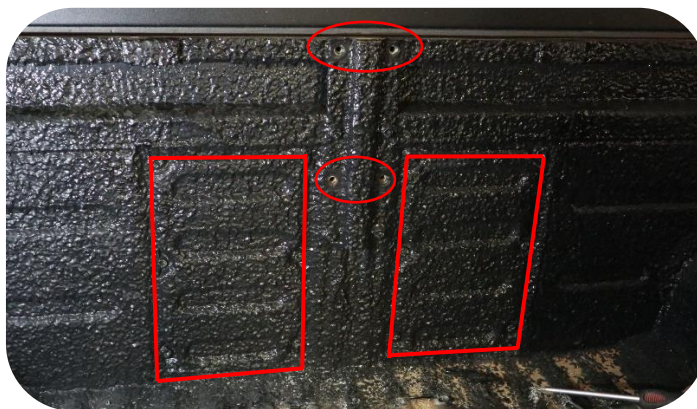
Step 5:

Open the tail gate and apply sealer between the load bin and dust kit plate.



Step 6:

Apply a bead of sealer around the two panels on the front of the load bin and any other holes or gaps that will allow dust and water to enter the load bin.



Step 7:

Apply a layer of contact adhesive along the bottom edge of the Load bin and on the flat surface of the D-rubber supplied in your kit.

Surface of Load bin to
apply the adhesive to.



Step 8:

Wait about 10 to 15 minutes for the contact adhesive to congeal on both surfaces, then run the D-rubber along the entire edge of the tailgate, applying a downward force to ensure the two surfaces with adhesive seat.



Step 9:

Apply a bead of sealer along the inner edge of the D-rubber to ensure a dust and watertight seal is made along the bottom of the tailgate. Run your finger along the sealer once applied to apply a smooth finish to the sealer.



Leave the tailgate open and allow the sealer to cure for a minimum of 8 hours.