



FRONT RUNNER
VEHICLE OUTFITTERS

SLICE TRAY UNIVERSAL ASSEMBLY INSTRUCTIONS

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SRSTUNI



READ ME !

Thank you for purchasing a Front Runner Slice Tray.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the components received.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1 GET ORGANIZED

Depending on which size Slice Tray you order, quantities may vary from those pictured.

IN THE BOX

1	2 X	Combined Slat
2	4 X	Corner
3	4 X	Side Profile
4	8 X	Standard Slat
5	20 X	M8 x 25 Button Head Bolt
6	2 X	Slice Rack Joiner
7	2 X	Slice Rack Joiner Plate
8	8 X	M5 x 10 Button Head Bolt
9	8 X	M5 Spring Washer
10	20 X	M8 Nyloc Nut

TOOLS NEEDED

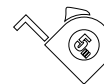
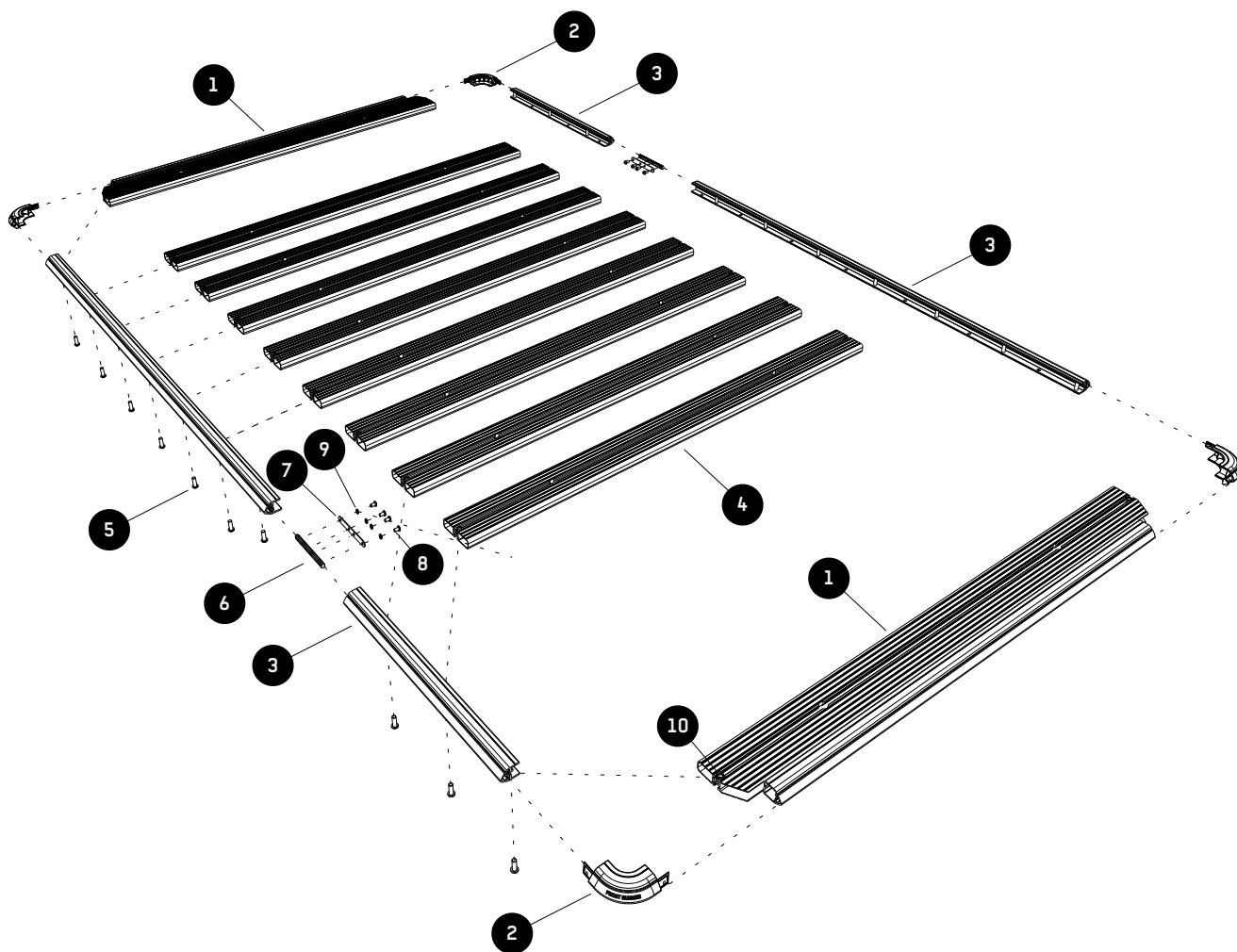


FIGURE 1.1



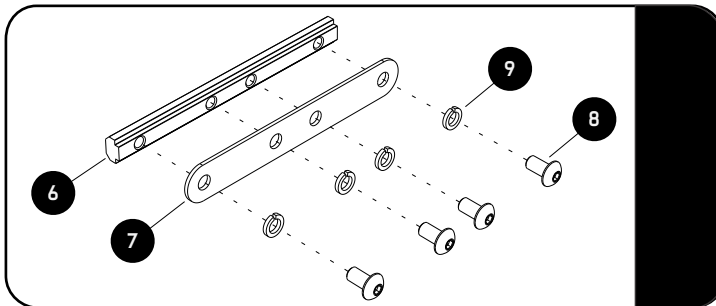


NOTE: Skip this step if your Slice Tray is 1560mm or shorter. You will only have two Side Profiles and assembly is not required.

If you have received four lengths of Side Profile (Item 3), you will need to join the pieces together using the Joiners (Items 6 & 7) to form only two lengths by following the easy steps below.

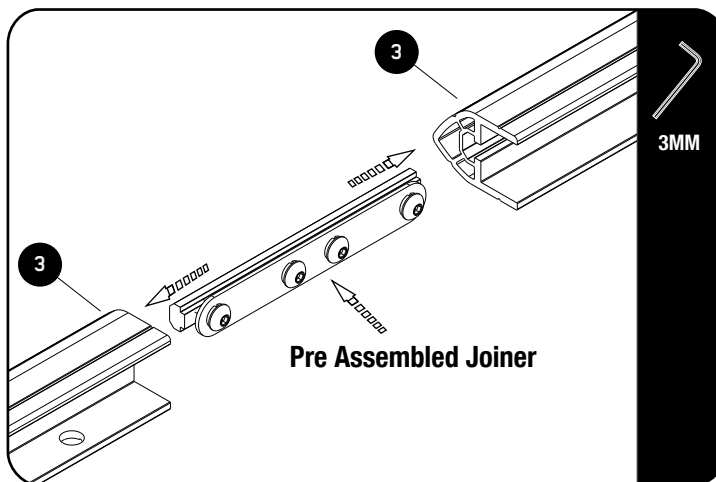
With the exception of the 2772mm long Slice Rack, the joints in the Side Profile will be diagonally opposite each other once the Tray is assembled.

2.1



Pre-assemble the Joiner and Joiner Plate (Items 6 & 7), using four M5 x 10 Button Head Bolts and M5 Spring Washers (Items 8 & 9) as shown.

2.2

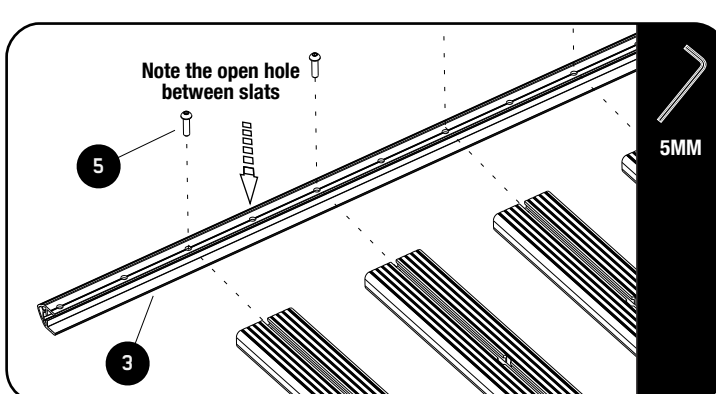


The Side Profiles are supplied in pairs. Take one profile from each pair, one short and one long. (Except for the 2772mm long Slice Rack where the Side Profiles will be equal length. Even though both pairs are the same length it is still important that you take one Side Profile from each pair).

To join the pairs together, slide the pre-assembled Joiner into the center cavity of one of the Side Profiles (Item 3). Slide the second Side Profile over the other half.

Make sure the Joiner is in the center of the two Side Profiles.

2.3



Take a Standard Slat (Item 3) and make sure that the Nyloc Nut is in the machined end pocket. If the Nyloc Nut has fallen out during shipping, insert it back into the pocket.

Slide the Standard Slat between the two Side Profiles, assembled in Step 2.1, with the Nyloc Nut at the bottom. Position the first slat so that the hole in the slat lines up with the third hole in the Side Profile as shown in Figure 2.3.

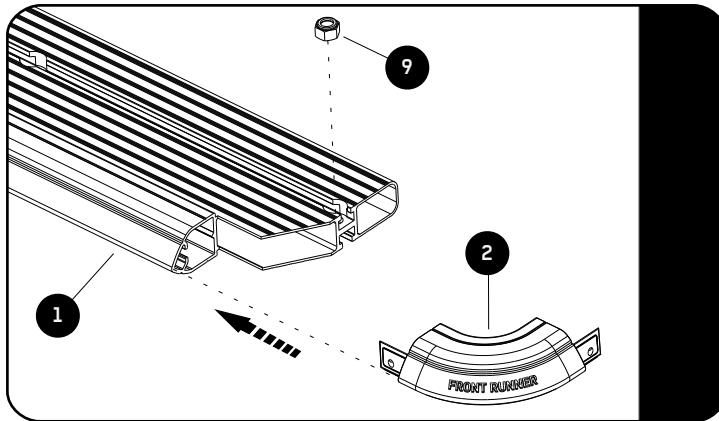
Repeat the process for the remaining Standard Slats, making sure that there is an open hole in the Side Profile in between each slat.

Use an M8 x 25 Button Head Bolt (item 5) and loosely fasten the Standard Slat to the Side Profile using a 5mm Allen Key.

3

RACK ASSEMBLY - COMBINED SLATS AND CORNERS

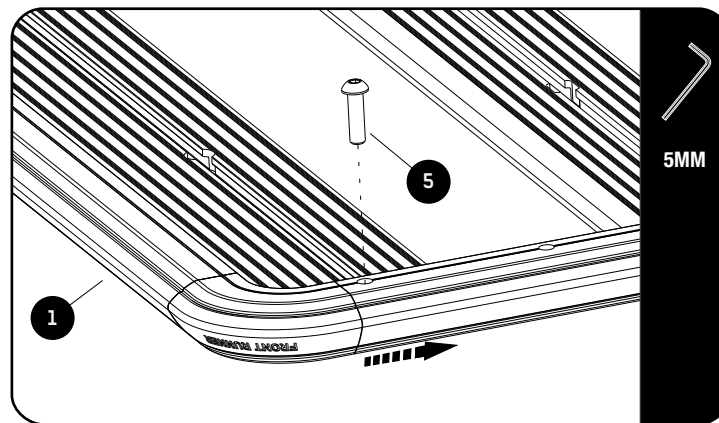
3.1



Look at the Combined Slat (Item 1) and as with the Standard Slat, make sure that there is a Nyloc Nut (Item 9) inserted into each machined end pocket.

Insert a Corner (Item 2) into each end of the Combined Slat as shown.

3.2



Turn the Combined Slat (Item 1) upside down as shown.

Slide the Combined Slat with Corners assembled, into the Side Profiles and align the holes. The end hole of the Side Profile should align with the hole in the Combined Slat.

Use an M8 x 25 Button Head (Item 5) and loosely tighten using a 5mm Allen Wrench.

Review Step 3.1 - Slide the second Combined Slat into the two Side Profiles and fasten as per Figure 3.2.

4

RACK ASSEMBLY - FASTEN BOLTS

4.1 Using your 5mm Allen Wrench, fully tighten all the Button Head Bolts.



The recommended torque setting for the M8 Button Head Bolts is 20 Nm or 15 ft lb.

5 RACK ASSEMBLY - WIND DEFLECTOR

IN THE BOX

1	1	Slice Tray
2	4	M8 Half Nut
3	2	Wind Deflector (1LH + 1RH)
4	4	Schnorr Washer
5	4	M8 x 12 Button Head Bolt

TOOLS NEEDED

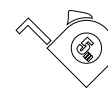
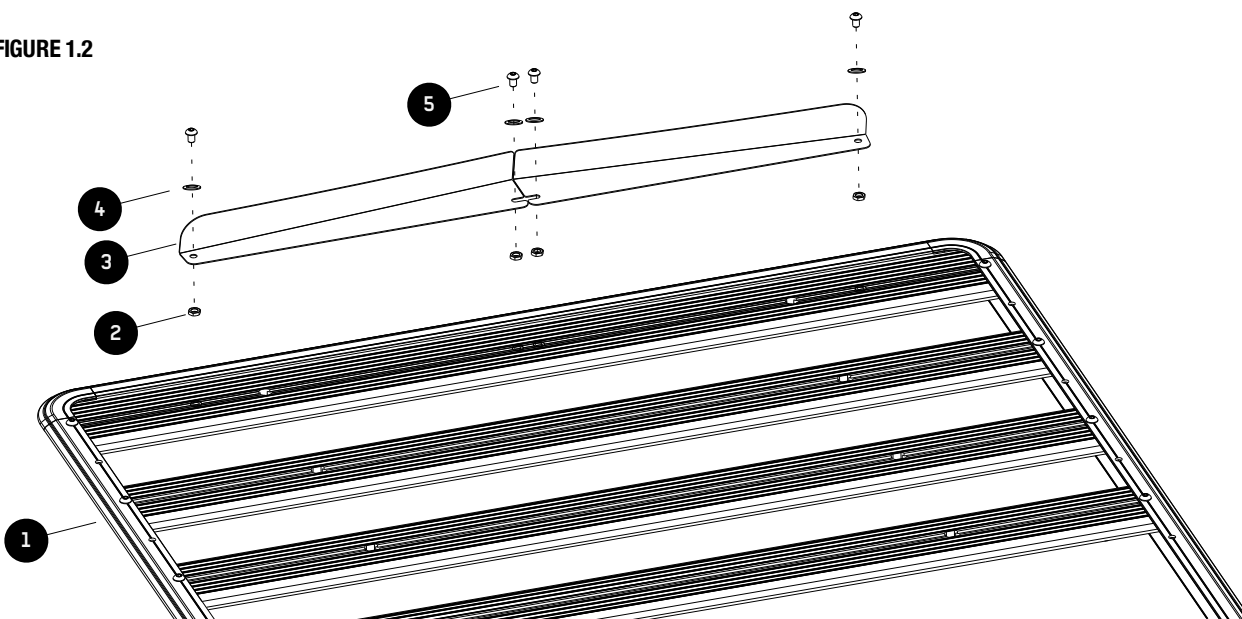


FIGURE 1.2



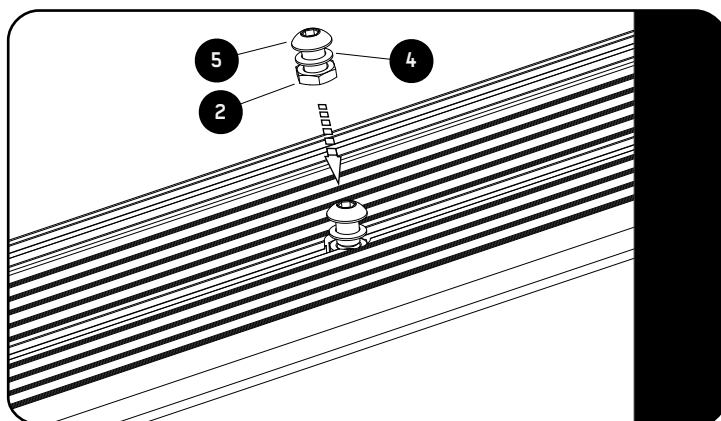
6 RACK ASSEMBLY - WIND DEFLECTOR



NOTE : The Wind Deflector must be fitted to the front Combined Slat.

If you are going to put a Leg or Foot on the Combined Slat (Recommended), you will need to slide the M8 Bolt used for attaching these into the Machined Slots before assembling the Wind Deflector.

6.1



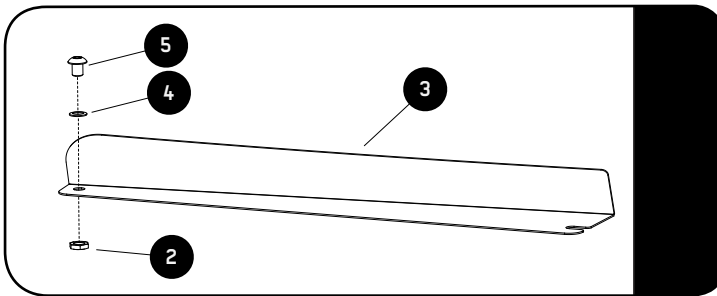
Make sure that your Slice Rack is upside down.

Insert two Button Head Bolts, M8 Half Nuts and Schnorr Washers (Items 2, 4 & 5) assemblies into the Combined Slat as shown. Slide them to the center of the Combined Slat making sure that the Schnorr Washer is above the T-slot Channel.

6

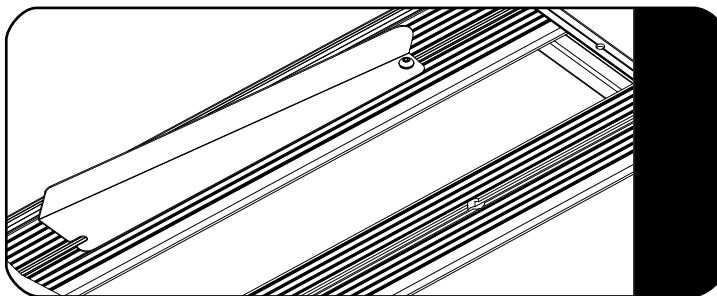
RACK ASSEMBLY - WIND DEFLECTOR

6.2



Assemble an M8 x 12 Button Head Bolt, Schnorr Washer and M8 Half Nut (Items 2, 4 & 5) to both LH & RH sides of the Wind Deflectors (Item 3) as shown.

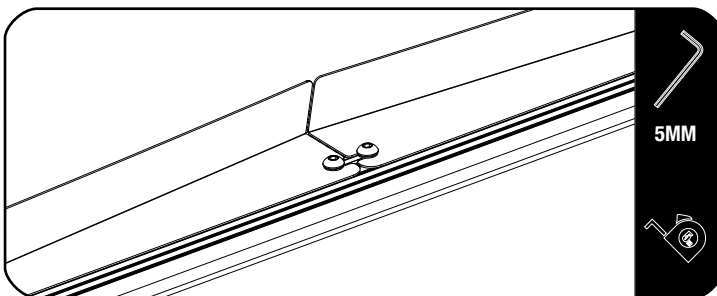
6.3



Insert the nut assembled to the Wind Deflector in the Combined Slat T-slot Pocket and slide to the side as shown.

Repeat for the other half of the Wind Deflector.

6.4



Center the Wind Deflector on the rack and move the bolt assemblies from Figure 6.1 into the slots as shown.

Fully tighten the four bolts.



NOTE : Once the rack is fitted to the vehicle, take it for a test drive. Should there be excessive wind noise try moving the two Wind Deflectors slightly apart, leaving a gap of about 20 - 30mm.

7

CHECK YOUR VEHICLE INSTALLATION GUIDE

7.1

Now that your Slace Rack is assembled, get your Rack Kit Installation Guide out and follow the instructions to fit the Slace Rack to your specific vehicle.

8

HOW TO CARE FOR YOUR FRONT RUNNER GEAR

FRONT RUNNER RACKS AND ACCESSORIES ARE HAPPIEST COVERED IN MUD

But, in order to maintain full functionality of the rack slots and any moving parts, you may want to give your gear a bath now and again.

It's easy! Take care of your Front Runner gear the same way you do the exterior of your vehicle:

Rinse with clean water and wipe down with a soft dry cloth. For stubborn spots, use a soft brush and mild soap.

If you really want to baby your gear, feel free to lightly wax the surfaces or use a protective spray with UV inhibitors. Just be sure not to use compound waxes that contain abrasives.

In salty coastal climates, or snowy regions where salt is used to clear roadways, applying a silicone based oil or spray to nuts and bolts will help prevent corrosion.

WHETHER YOU LIKE TO ROLL DIRTY OR CLEAN, YOUR FRONT RUNNER GEAR WILL GIVE YOU MANY YEARS OF SERVICE!

9

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:    