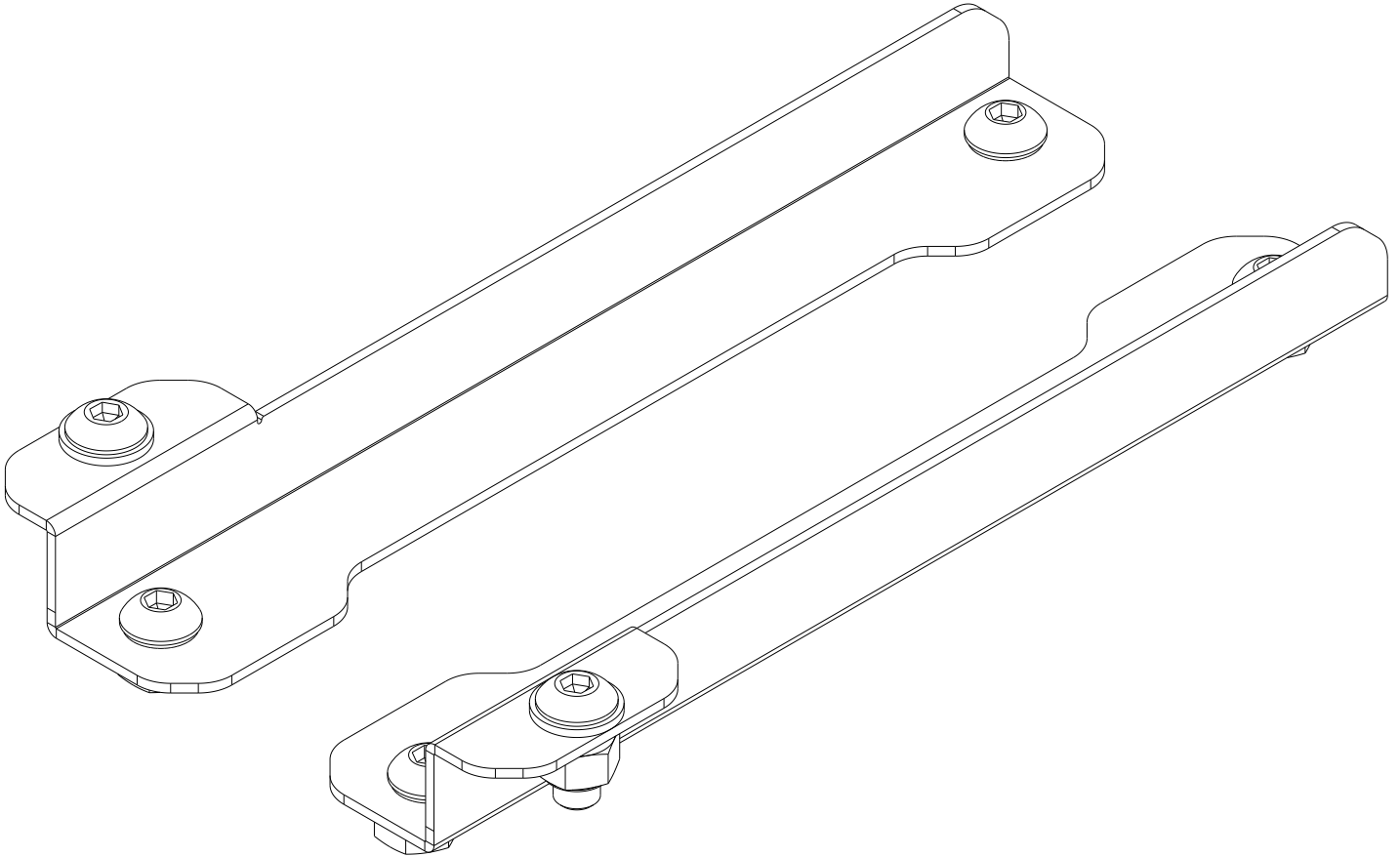




READ ME !

Thank you for purchasing a Strengthening Bracket for Combined slats.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

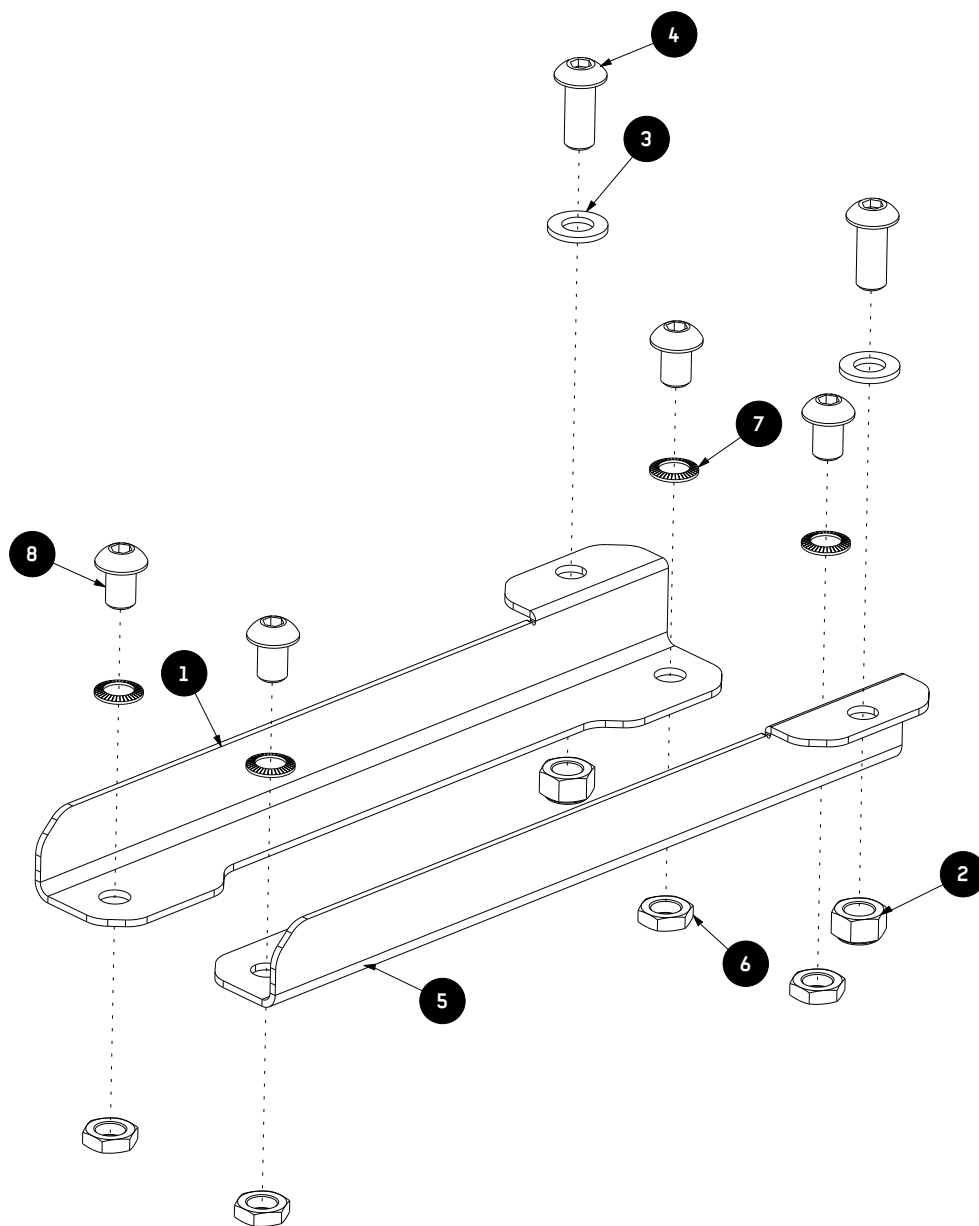
IN THE BOX

1	1 X	Strengthening Bracket LH
2	2 X	M8 Nyloc Nut
3	2X	M8 x 16 x 1.6 Flat Washer
4	2 X	M8 x 20 Button Head Screw
5	1 X	Strengthening Bracket RH
6	4 X	M8 Thin Nut
7	4 X	M8 Schnorr Washer
8	4 X	M8 x 12 Button Head Screw

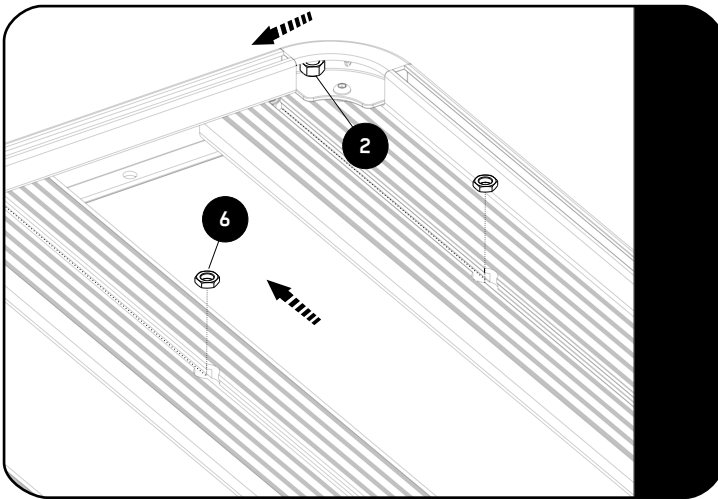
TOOLS NEEDED



FIGURE 1.1



2.1

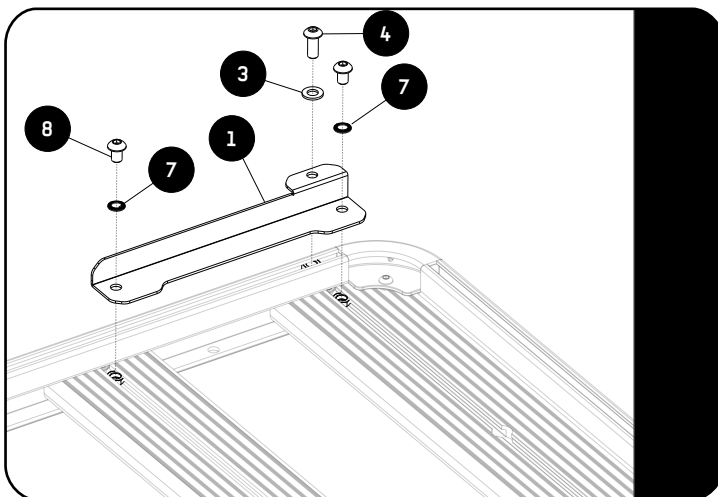


Slide the M8 Nyloc Nut (Item 2) into the Side Profile as shown.

Slide the two M8 Thin Nuts (Item 6) into the combined slat and into the second slat as shown.

Do this both LH and RH side.

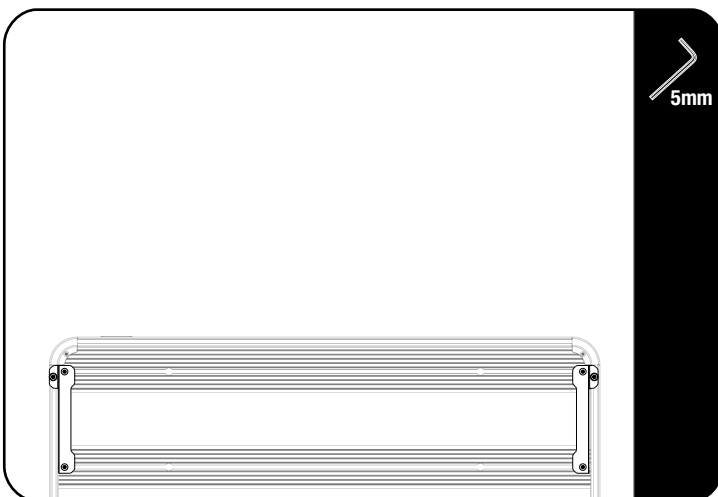
2.2



Place the Strengthening Bracket (Item 1) over the M8 Thin Nuts inserted in 2.1 and loosely assemble the M8 x 12 Button heads and M8 Schnorr washers (Item 7 & 8) as shown.

Slide the Strengthening Bracket (Item 1) against the side profile and assemble the M8 x 20 Button Head Screw and M8 x 16 x 1.6 Flat Washer (Item 3 & 4).

2.3



Fully Tighten all M8 Button Heads.



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:

