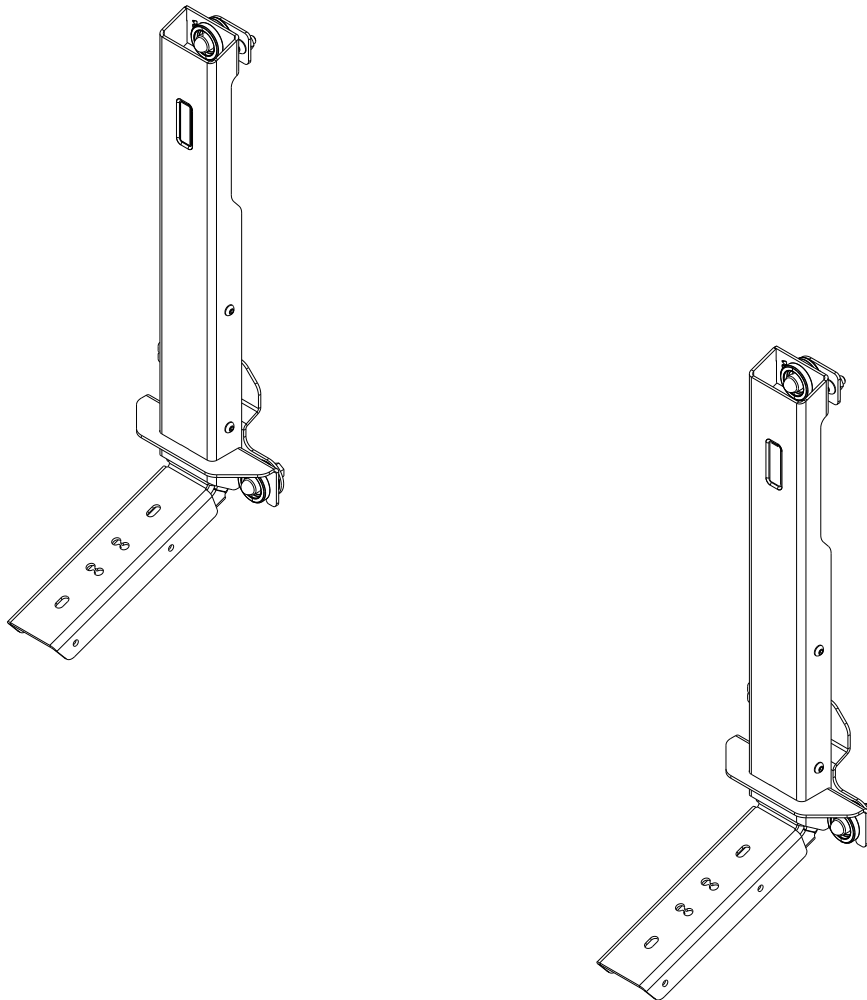


**READ ME !**

Thank you for purchasing a Pro Bed Rack Bike Side Mount.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	2 X	Bottom Bracket Support Assembly
2	2 X	Top Bracket Latch Assembly
3	6 X	Bobbin - Female (SBA017)
4	6 X	Bobbin - Male (SBA018)
5	2 X	Quick Release Bracket Assembly
6	2 X	Washer Plate
7	4 X	M8 x 16 Button Head Bolt
8	4 X	M8 Thin Nut
9	6 X	M8 x 35 Hex Bolt
10	6 X	M8 Nyloc Nut
11	2 X	M8 Nut Cap
12	8 X	M6 x 16 Button Head Bolt

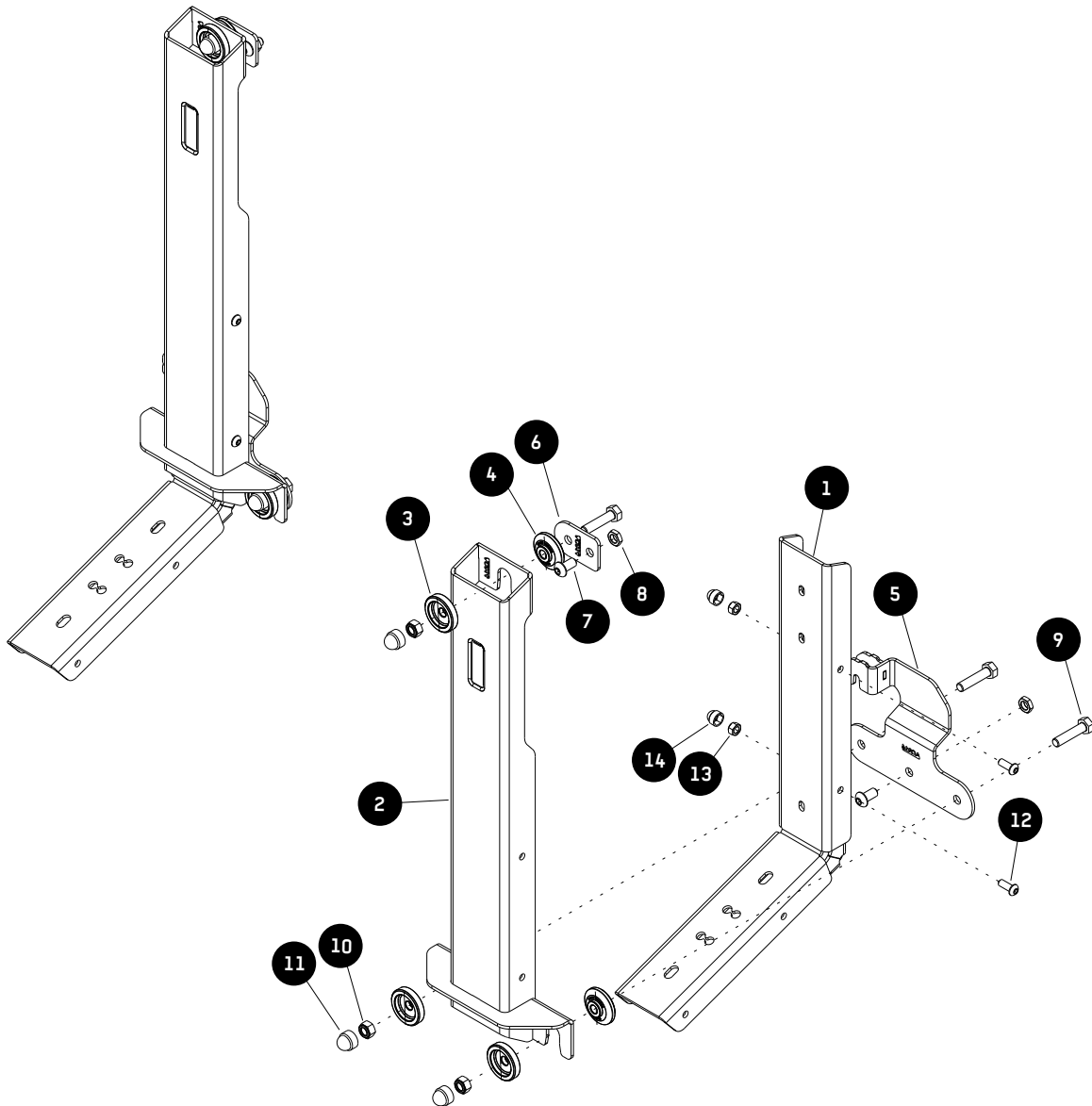
IN THE BOX

13	8 X	M6 Nyloc Nut
14	8 X	M6 Nut Cap

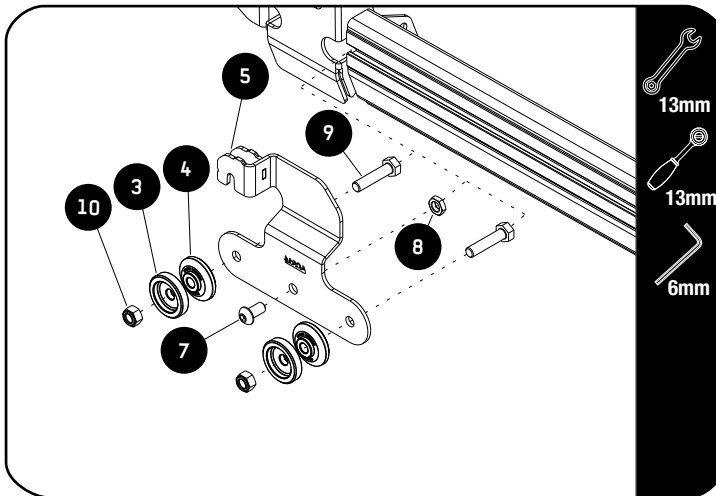
TOOLS NEEDED



FIGURE 1.1



2.1

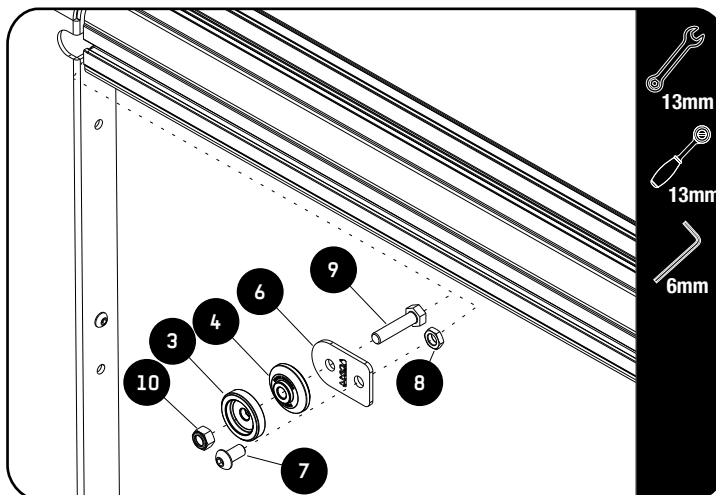


Assemble the Quick Release Bottom Bracket (Item 5) to the Bottom extrusion on your Pro Bed Rack, by sliding two M8 x 35 Hex Bolts and one M8 Thin Nut (Items 8 & 9) into the T-Slot, as shown. Align the M8 Thin Nut with the middle hole on the Quick Release Bottom Bracket and loosely assemble using one M8 x 16 Button Head Bolt (Item 7). Slide one Male (SBA018) - and one Female (SBA017) Bobbin (Items 3 & 4) over each of the M8 x 35 Hex Bolt and secure using two M8 Nyloc Nuts (Item 10).

Do Not fully tighten.

Repeat Step for the remaining Quick Release Bracket Assembly.

2.2

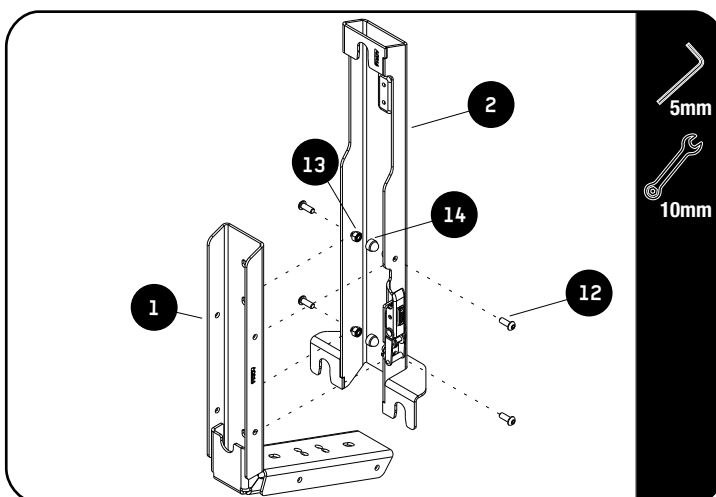


Loosely assemble the Washer Plate (Item 6) to the Top extrusion on your Pro Bed Rack, by sliding one M8 x 35 Hex Bolt and one M8 Thin Nut (Items 8 & 9) into the T-Slot, as shown. Align the M8 Thin Nut with the hole on the Washer Plate and loosely assemble using one M8 x 16 Button Head Bolt (Item 7). Slide one Male (SBA018) - and one Female (SBA017) Bobbin (Items 3 & 4) over the M8 x 35 Hex Bolt and secure using a M8 Nyloc Nut (Items 10).

Do Not fully tighten.

Repeat Step for the remaining Washer Plate.

2.3



On a suitable surface, assemble the Bottom Bracket Support and the Top Bracket Latch Assembly (Items 1 & 2) using four M6 x 16 Button Head Bolts and four M6 Nyloc Nuts (Items 12 & 13).



Tightening Torque:

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

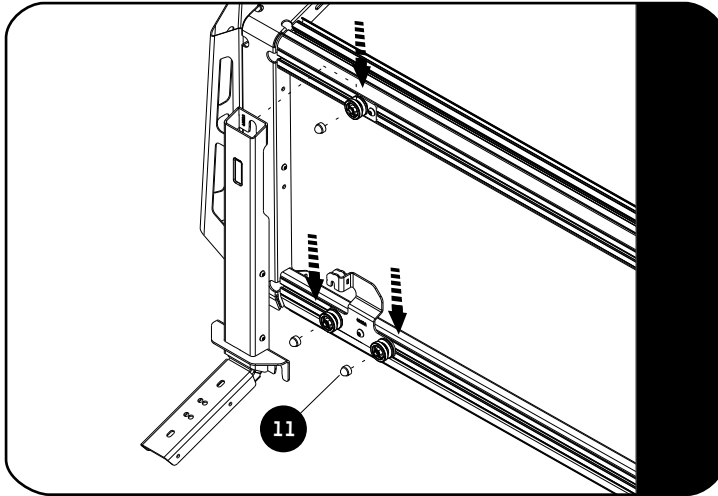
Fully tighten all fasteners and place a M6 Nut Cap (Item 14) over each M6 Nyloc Nut.

Repeat Step for the remaining Bottom Bracket Support Assembly and Top Bracket Latch Assembly.

2

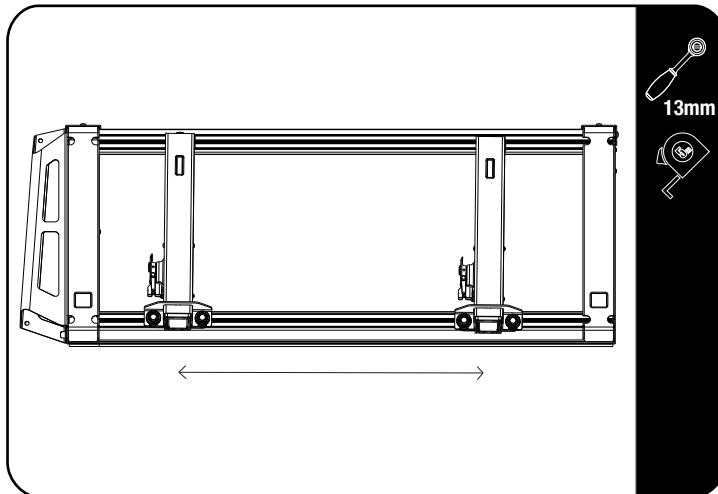
FIT AND SECURE

2.4



Slide the mount assembly from Step 2.3 onto the Bobbin Assemblies made in Steps 2.1 and 2.2.

2.5



Using your bike, measure the distance needed between the Quick Release Mount Brackets and adjust them accordingly. The distance needed will vary depending on bike size and bike mount brackets used. (Sold Separately)

NOTE: Ensure the position does not interfere with the rear door opening

Carefully slide the Bike Mounts off the bobbins and fully tighten the four M8 x 16 Button Head bolts to prevent the mount brackets from moving.

Refit the Mounts onto the bobbins and check for any movement. Tighten the M8 Nyloc nuts if needed, it must be a snug fit but still be able to slide out.

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:

