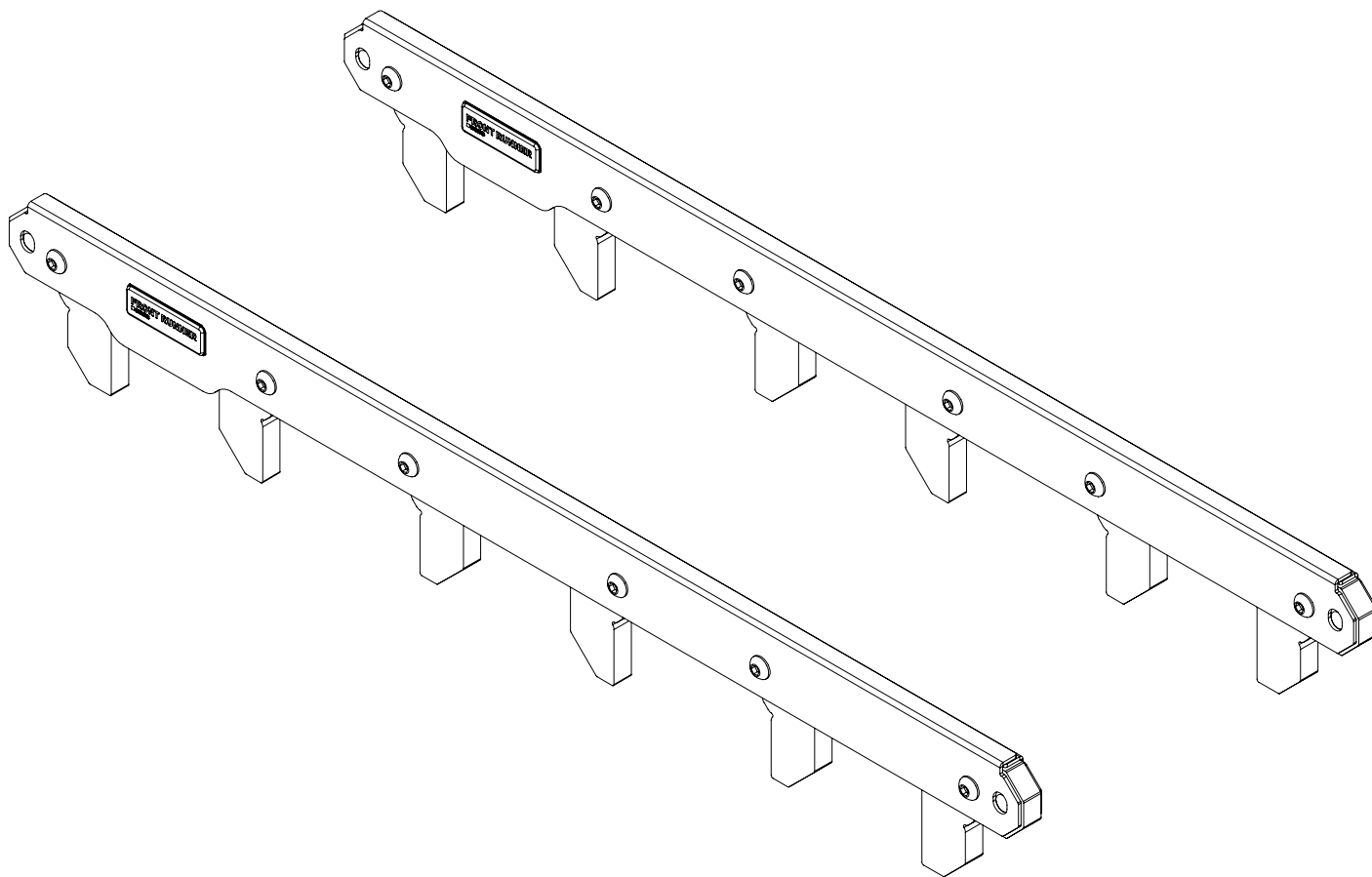


Slimline 3 Slat Installation Jig



READ ME! ⚠

Thank you for purchasing a Slimline 3 Slat Installation Jig .

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	2 X	Slimline 3 Slat Jig
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TOOLS NEEDED

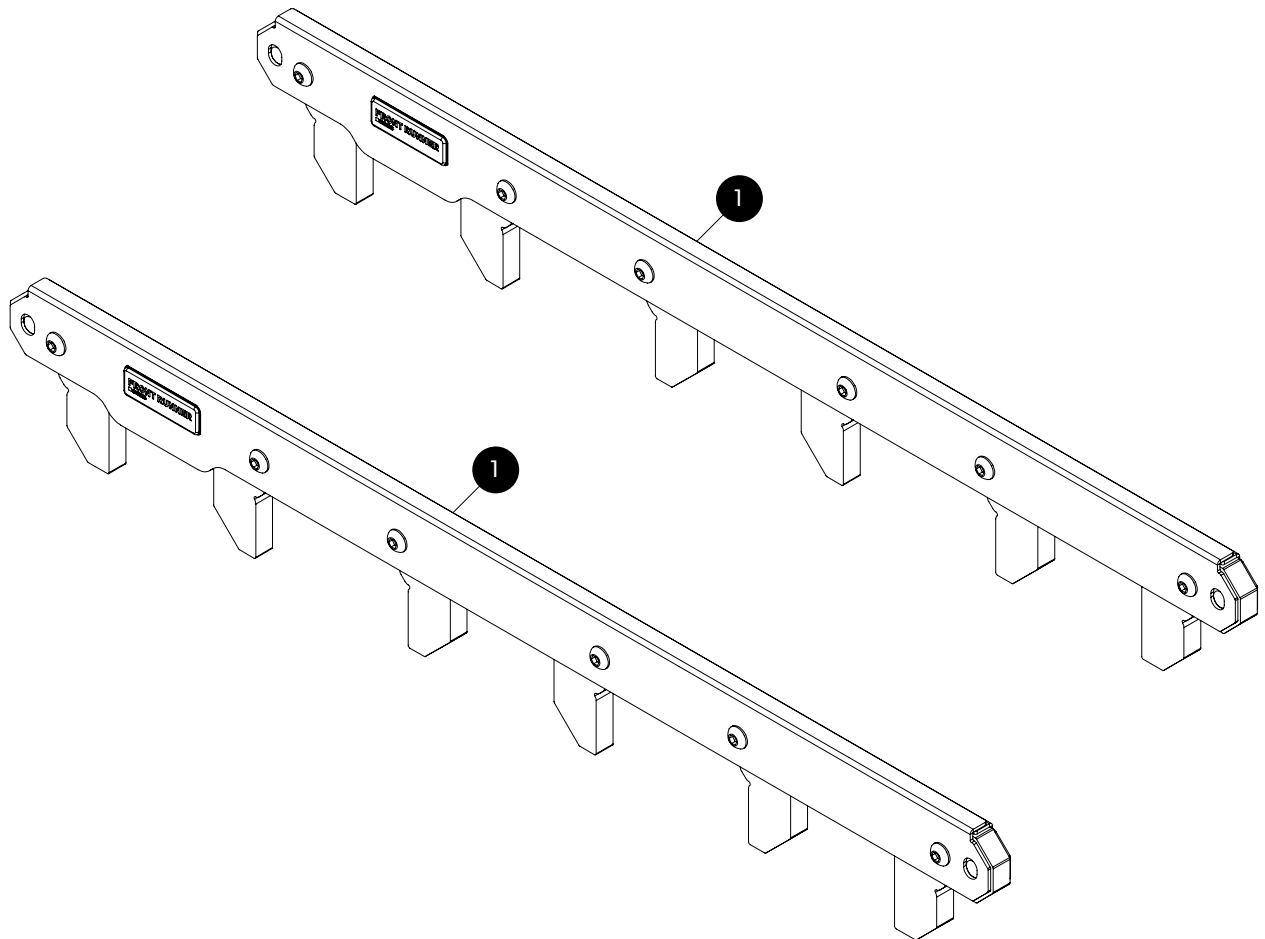


13mm Socket, Extension & Ratchet

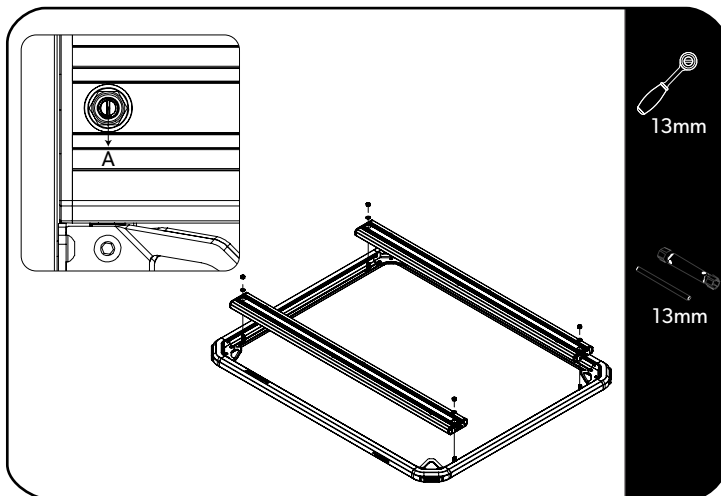


13mm Box spanner

FIGURE 1.1



2.1



Place two Slat onto the Side Profile as shown allowing the four M8x30 T-Bolts to pass through the end holes.

Slide the Slat against the Corner Tie Down Bracket before fully tightening the M8x16x1.6 Flat Washers & M8 Nyloc Nuts.

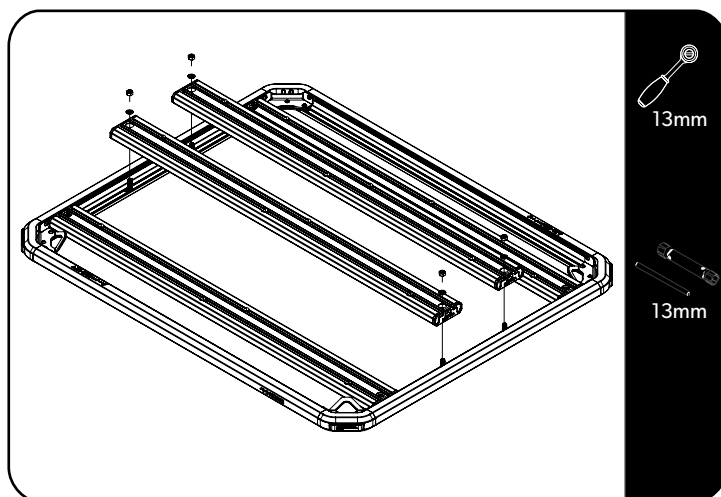
Ensure that the indicator line (A) on the T-Bolt is parallel with the Side Profile after tightening.



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.2

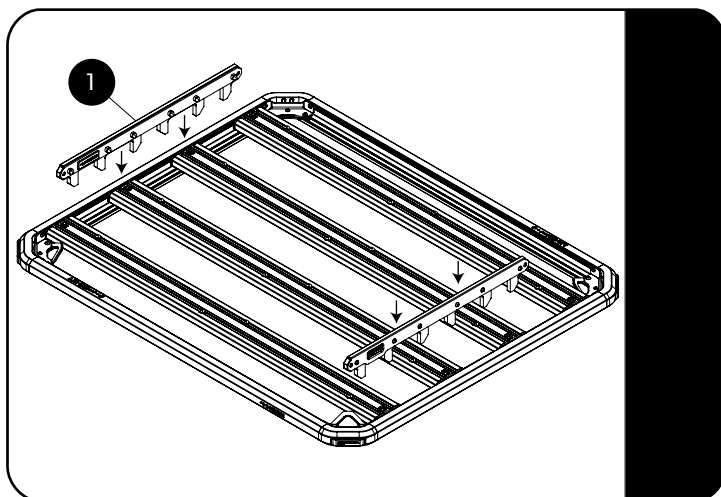


Place the remaining two Slat over the four M8x30 T-Bolts as shown.

Partially tighten the slats to allow them to easily slide side to side.

Ensure that indicator line (A) remains parallel with the side profile

2.3

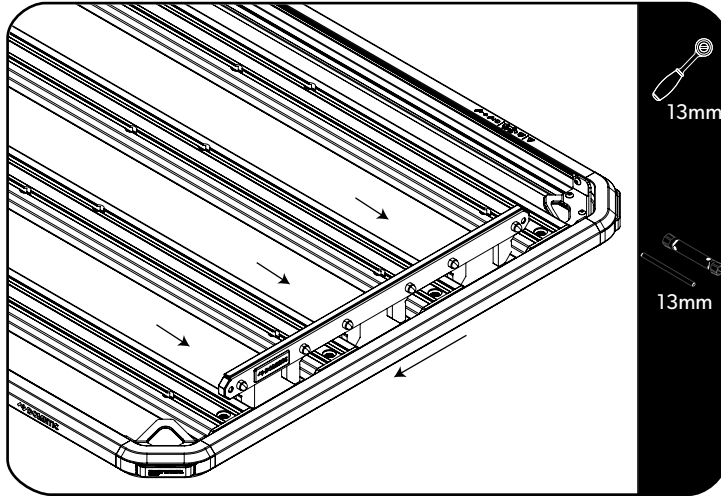


Guide the slats between the U-shape spacers and ensure that the jigs (Item 1) is resting on top of the slats.

2

FIT AND SECURE

2.4



Ensure that the jigs are pushed against the side profiles.

Before tightening push the jigs against the front slat (step 2.1) along with the loose slats (step 2.2)

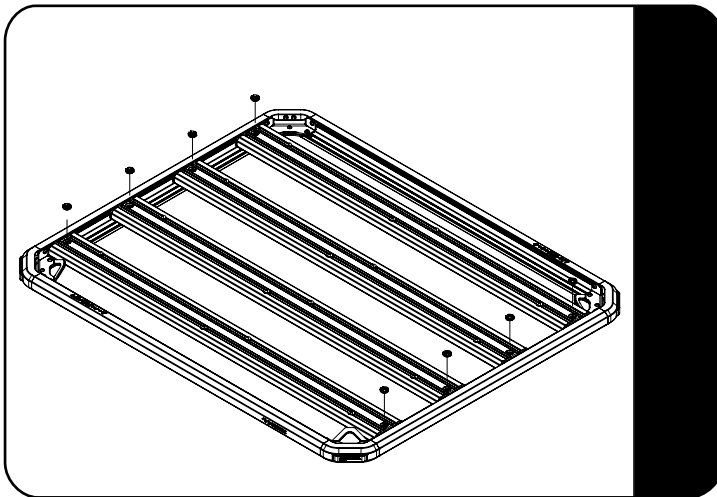
Fully tighten: note T-Bolt alignment (step 2.1)



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.5



Place the eight Slat Bolt Caps over the M8 Nyloc Nuts.

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER RACK ACCESSORIES ON YOUR DISPLAY STAND

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures

