

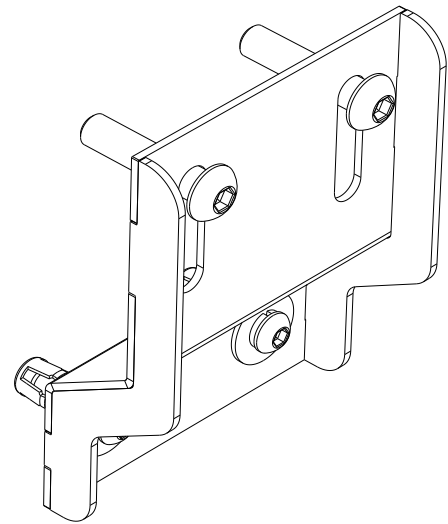
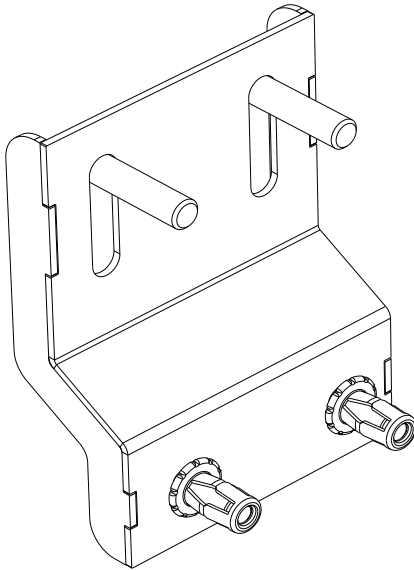


**FRONT RUNNER**  
VEHICLE OUTFITTERS

## LOAD BED LEG SUPPORT BRACKET

ENG

LASS031



### READ ME !

Thank you for purchasing Front Runner Load Bed Leg Support Brackets.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the components received.

Refer to Page 2 for a list of all the components, quantities and tools required.

**NOTE:** Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.  
Please call us if you have any questions about the installation of this product.

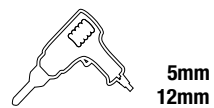
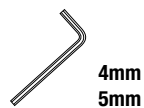
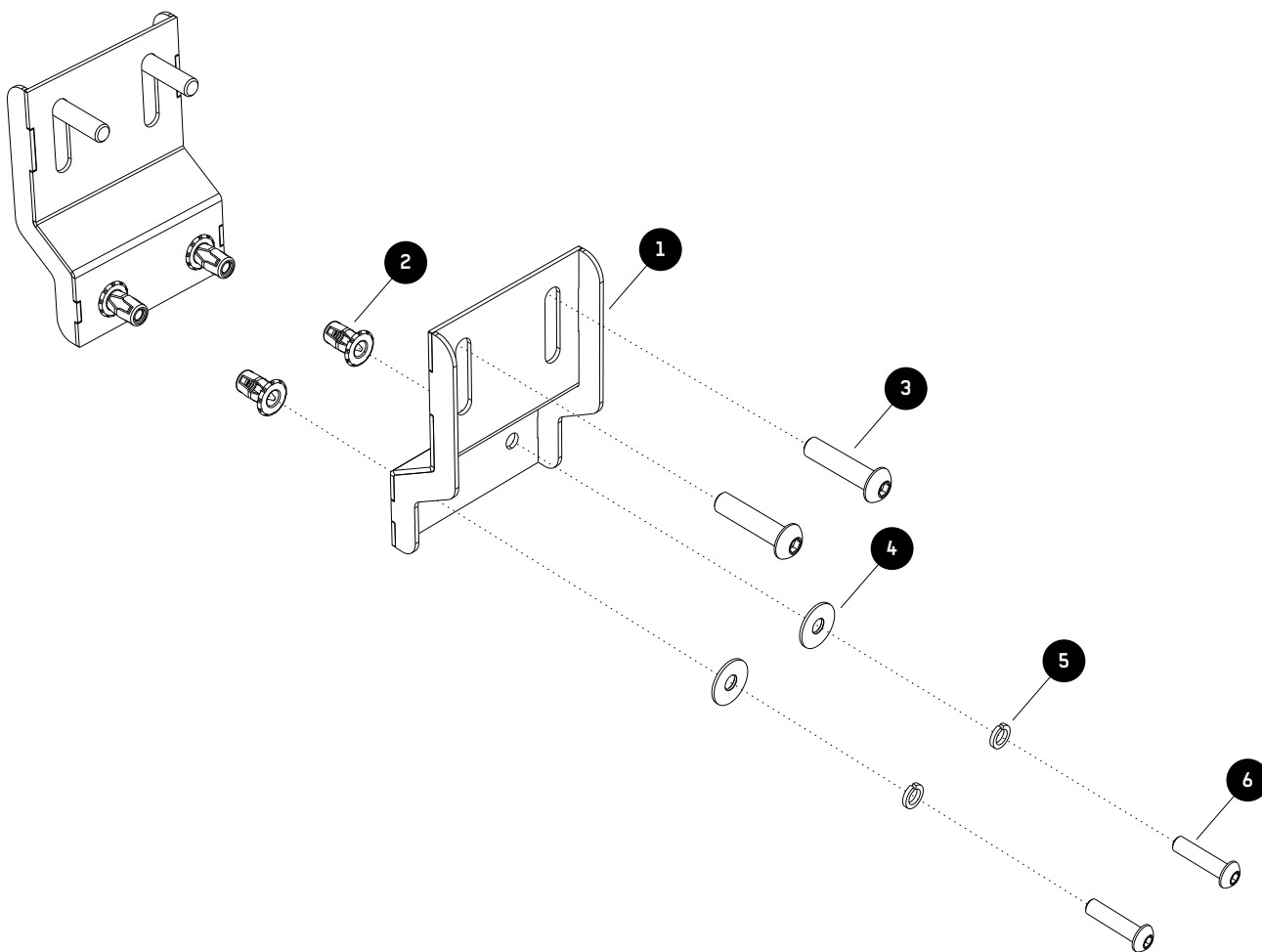
### IMPORTANT WARNING!

FRONT RUNNER CAN NOT RECOMMEND A MAXIMUM LOAD CARRYING CAPACITY. PLEASE REFER TO YOUR VEHICLE MANUFACTURER'S RECOMMENDATIONS. IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE. CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

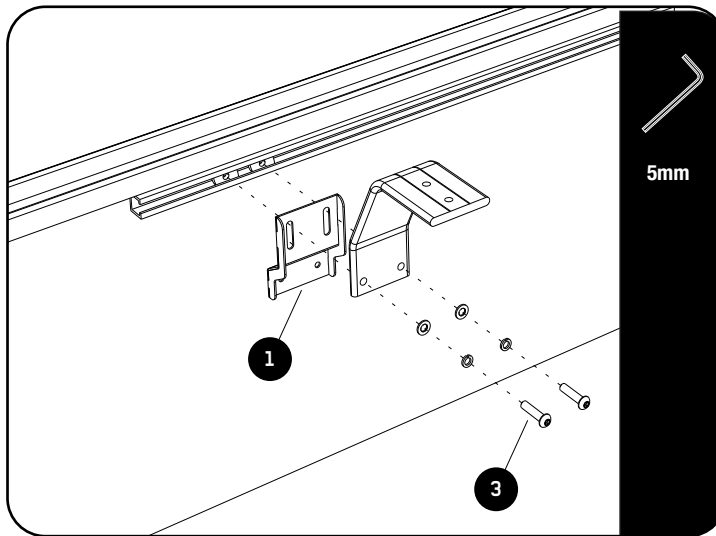
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**GET ORGANIZED****IN THE BOX**

|   |     |                              |
|---|-----|------------------------------|
| 1 | 2 X | Load Bed Leg Support Bracket |
| 2 | 4 X | M6 Jack Nut                  |
| 3 | 4 X | M8 x 35 Button Head          |
| 4 | 4 X | M6 x 19 x 1SS Flat Washer    |
| 5 | 4 X | M6 SS Spring Washer          |
| 6 | 4 X | M6 x 25 Button Head          |

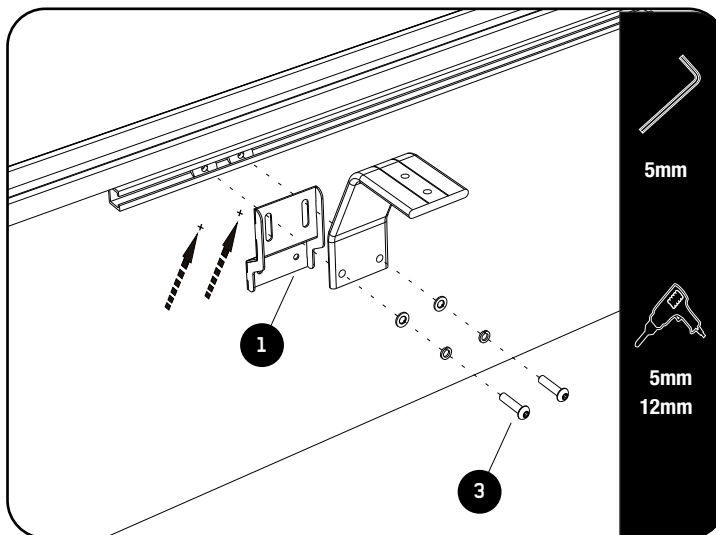
**TOOLS NEEDED****FIGURE 1.1**

2.1



Place the Load Bed Leg Support Bracket (Item 1) between the Leg and the Rail.

2.2



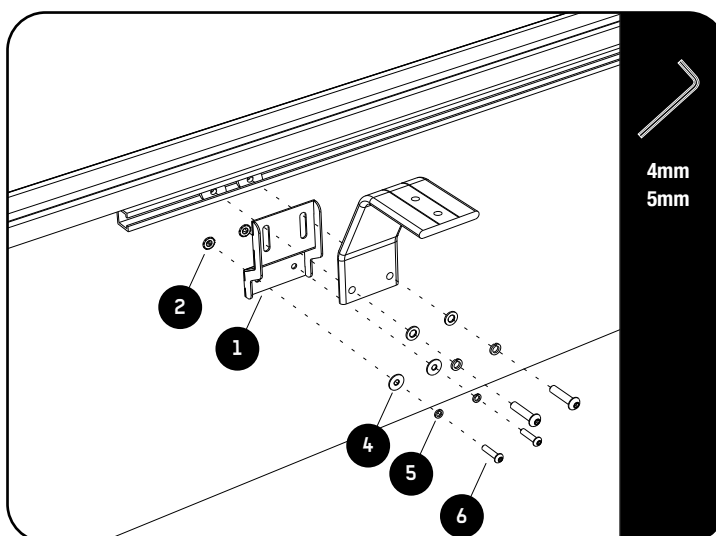
Mark the two bottom holes of the Load Bed Bracket on the inside of the load bed.

Remove the bracket and drill a 5mm pilot hole followed by a 12mm hole using light pressure.



Take care not to allow the drill tip to touch the outer skin of the load bed.

2.3



Place a Jack Nut (Item 2) in each hole.

Secure the Load Bed Legs onto the Load Bed Leg Support Brackets using washers & string washers that came with the Leg and M8 x 35 Button Heads that came with the Support Brackets.

Loosely refit the Load Bed Bracket using M6 x 25 Button Head Bolts, M6 SS Spring Washers and M6 x 19 x 1SS Flat Washers (Items 4, 5 & 6) as shown.

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## COMPLETION

3.1



Congratulations! You did it. Take a step back and admire your work!

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## INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or Online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:    