

START HERE!

READ ME FIRST

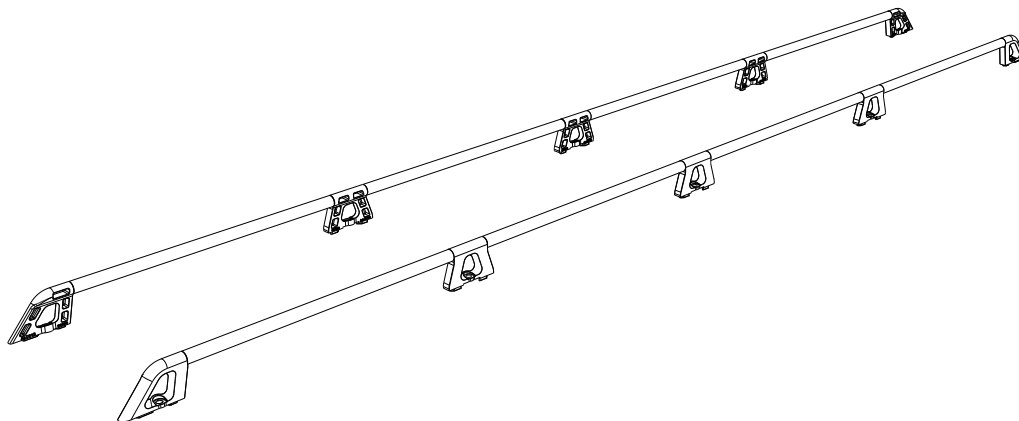
Don't be a hero and muscle through this installation without reading these fitting instructions first! Improper installation of this gear may void certain aspects of your warranty.

Before you begin, take a moment and open all your Front Runner Rack Kit boxes and gather the assembly instructions for the various components.

A complete kit will contain:

1. Front Runner Mounting System specific to your vehicle
2. Front Runner Rack Tray or Load Bar Slats

This document will guide you through the assembly of the Mounting System and assist you in fitting the Rack tray or Load Bars to your specific vehicle. Please refer to the next page for a list of all the components, quantities and tools required.



IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.



1 GET ORGANIZED

IN THE BOX

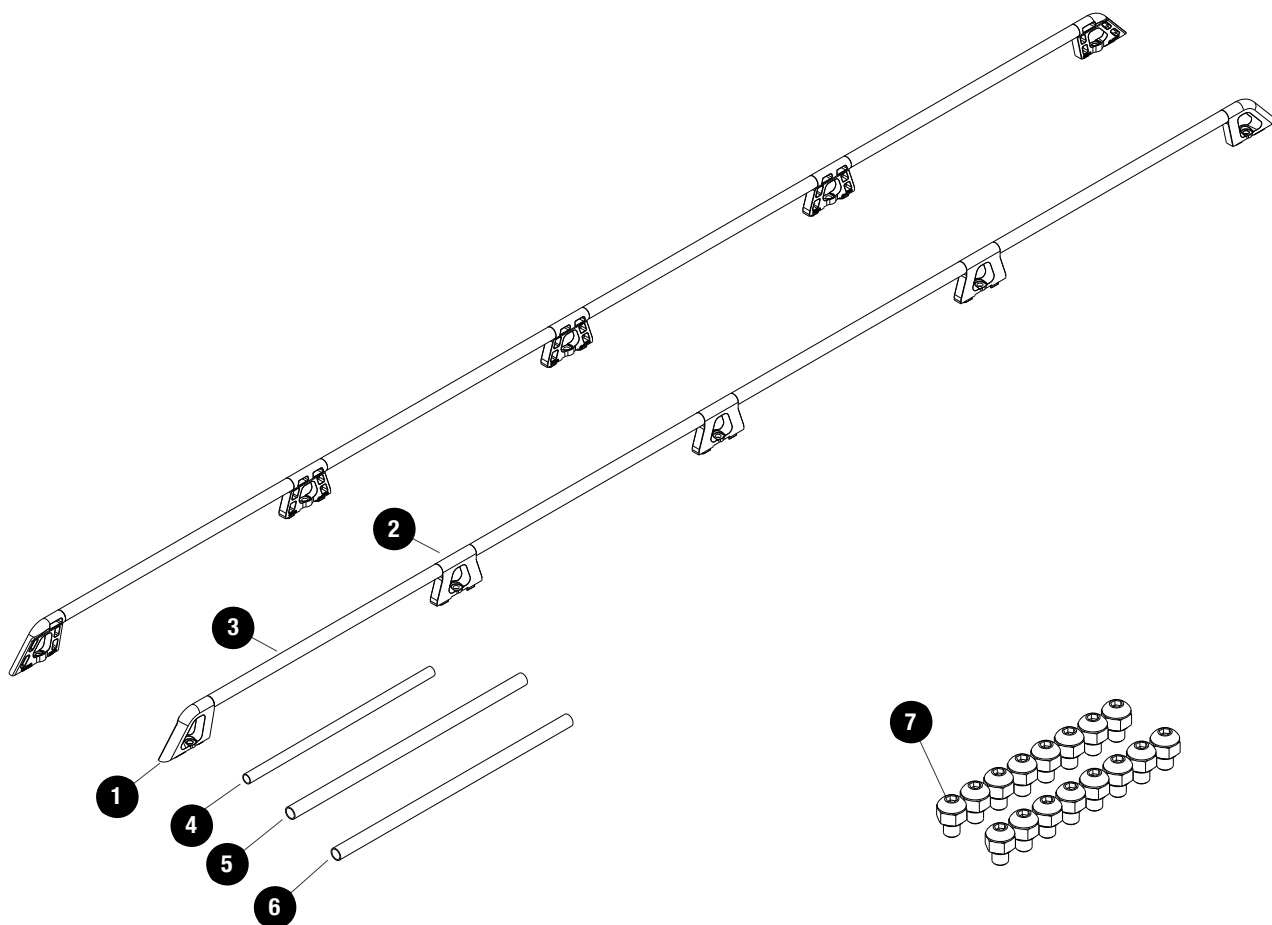
KVXS006	Please See Page 3 Table 1
KVXS007	Please See Page 3 Table 2
KVXS008	Please See Page 3 Table 3
KVXS009	Please See Page 3 Table 4
KVXS010	Please See Page 4 Table 1
KVXS011	Please See page 4 Table 2

TOOLS NEEDED



FIGURE 1.1

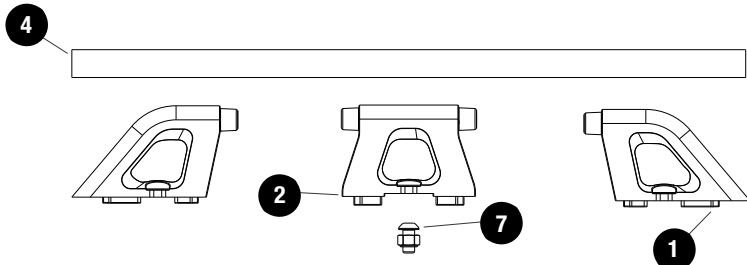
Diagram for illustration purposes only



1

GET ORGANIZED

KVXS006



#

QTY

IN THE BOX

1

2 X

LH / RH Drop Set

2

3 X

Expedition Rail Joiner

4

1 X

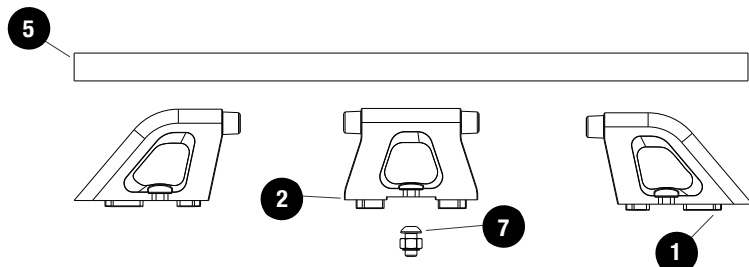
Rail Tubing (460mm)

7

1 X

Expedition Rail Fastner kit

KVXS007



#

QTY

IN THE BOX

1

2 X

LH / RH Drop Set

2

3 X

Expedition Rail Joiner

5

1 X

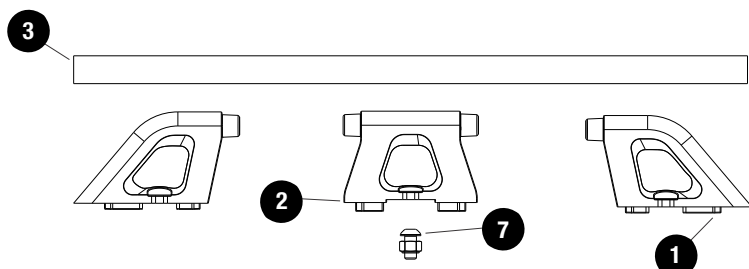
Rail Tubing (503mm)

7

1 X

Expedition Rail Fastner kit

KVXS008



#

QTY

IN THE BOX

1

1 X

LH / RH Drop Set

2

4 X

Expedition Rail Joiner

3

1 X

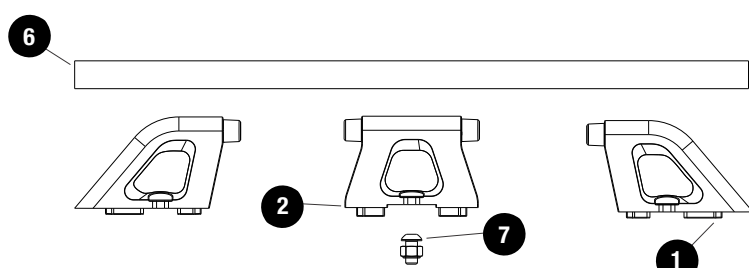
Rail Tubing (435mm)

7

1 X

Expedition Rail Fastner kit

KVXS009



#

QTY

IN THE BOX

1

1 X

LH / RH Drop Set

2

3 X

Expedition Rail Joiner

6

2 X

Rail Tubing (700mm)

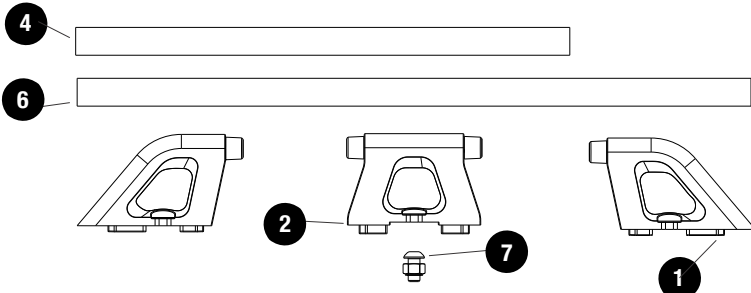
7

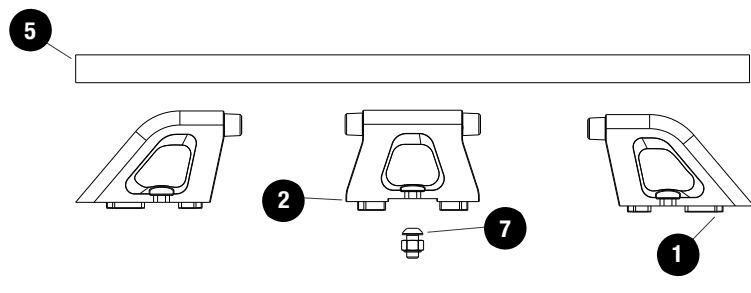
1 X

Expedition Rail Fastner kit

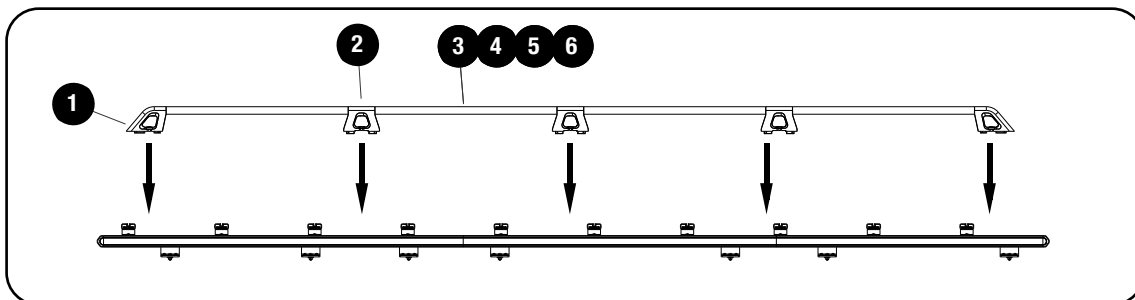
1

GET ORGANIZED

KVXS010		#	QTY	IN THE BOX
	4	1	2 X	LH / RH Drop Set
	2	2	5 X	Expedition Rail Joiner
	4	1 X		Rail Tube (460mm)
	6	1 X		Rail Tube (700mm)
	7	1 X		Expedition Rail Fastner kit

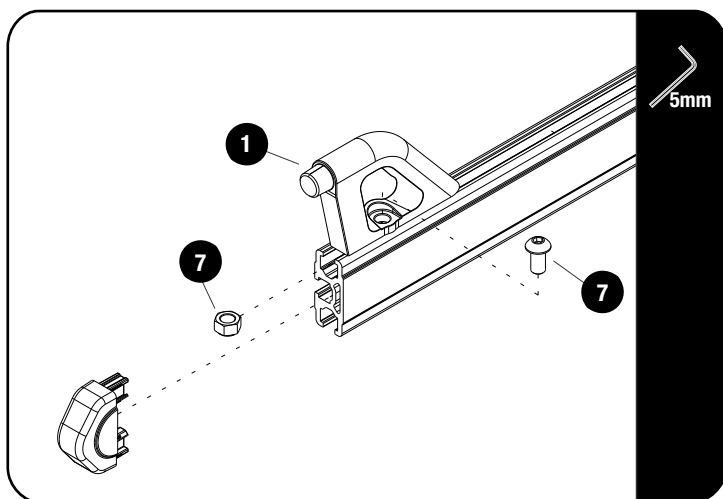
KVXS011		#	QTY	IN THE BOX
	5	1	2 X	LH / RH Drop Set
	2	2	6 X	Expedition Rail Joiner
	5	2 X		Tube (503mm)
	7	1 X		Expedition Rail Fastner kit

2.1



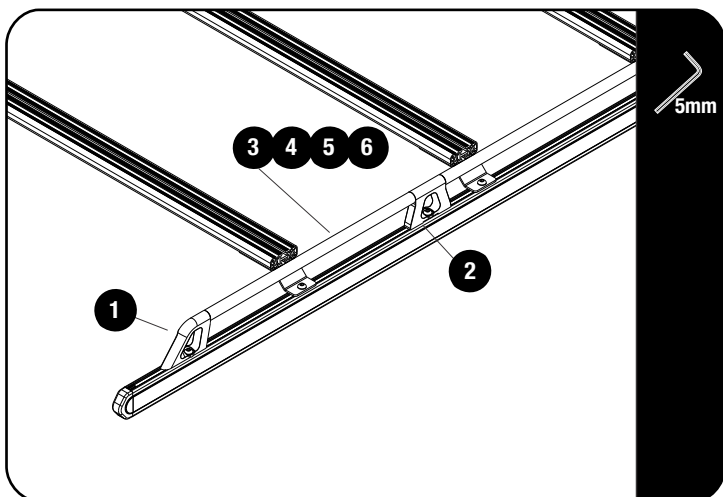
Determine where you want to mount your Expedition Rail Kit,
Keep in mind that you might have to remove some slats and rearrange the slats and Expedition Rail Feet to fit the Expedition Rail Kit.

2.2



Remove the end cap and pre-assemble
Items 1 and 7 before sliding the assembly
into the side profile.

2.3



Adjust Items 3,4,5,6 so that it fits on items 1
and 2.

After all the parts have been adjusted
correctly, tighten all the fasteners, and
make sure it is secured.