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ETTF002

FORTUNER 42L TANK

1. Remove the spare wheel.
2. Remove filler hose from main tank and filler piping.



3. Undo bolt on filler pipes. (Pic 1)



4. Grind off protruding bolt above filler pipes. (Pic 2)

5. Remove mud flap and bend plastic splash guard out of way.
6. Loosen all nuts and bolts holding on filler pipes.
7. On the tank side of the filler, cut the filler's breather pipe and keep this piece to join breather pipes later.



8. Mark filler pipe just before bend as indicated. (Pic 3)
9. Remove filler pipes out of wheel arch.



10. Cut the filler as indicated to fit T-piece (Pic 4)



11. Cut remainder of breather pipe after the bracket as indicated. (Pic5)



12. Picture indicates the cut pipe. (Pic 6)



13. Insert plastic T-piece supplied using clamps and short pieces of hose as shown. (Pic 7)



14. Refit filler assembly and connect breather hoses as shown. (Pic 8)



15. Trim a connector piece neatly from a piece of offcut pipe and connect main breather hose. (Pic 9)



16. Fit 100mm long filler hose supplied to the main tank. Insert T-piece and join to main hose. (Pic 10)



11

17. Fit chassis bracket above cross member as shown, use 100mm long bolts with big washer supplied (Pic 11)



12

18. Insert square plate with wire tag into holes in chassis as shown one left one right. (Pic 12)



13

19. Fit tank and bolt up using 8mm bolts left and right. (Pic 13)



14

20. Bolt tank in place on chassis bracket using bolt and large 8mm washers (Pic 14)



15

21. Connect breather hoses and main hose to auxiliary tank. Connect main filler tank pipe to auxiliary tank (Pic 15)
22. Connect balance 8mm hose to banjo fitting on auxiliary tank and to main filler T-piece. Refer to picture 10



16

23. Using T-piece supplied connect auxiliary tank breathers together (Pic 16)