



FRONT RUNNER RACKS 2000 PTY LTD

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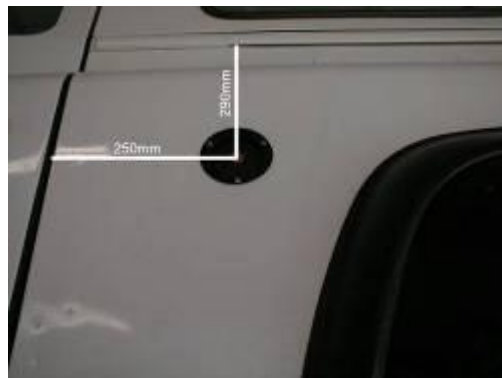
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**FITTING INSTRUCTIONS – LANDROVER 90 LEFT HAND SIDE FUEL
TANK (FRLR40)**

1. The front bracket is mounted to the holes in the chassis (No 1). The front of the tank is then mounted to the front bracket at No 2.



2. A new hole is drilled for filler neck to 76mm. See measurements. It is placed below the spot welds on body.





3. The back bracket (No 1) is mounted with M8 x 30 bolts and nuts to the round tube running from the chassis towards the body. Mount back of tank to bracket No 1 with M10 x 30 bolt and nuts as shown at point 2.



4. Route the filler pipe from tank to new filler neck as shown and secure with cable ties.



5. The pump must be connected up to the main tank with the steel T-piece 60x8x60 supplied. Make sure 8mm pipe is clamped down to chassis with cable ties. The breather pipe is T-in into the main tank using the 16x12x16 T-piece supplied (**Note: if the vehicle is already fitted an right hand side fuel tank you can T-in to the fuel pipe after the fuel pump using the 8x8x8mm T-piece**)





6. Connect up tank outlet to fuel pump inlet.
The auxiliary tank breather hose must be connected to the main tanks breather hose, to allow air between the tank to flow.



7. If the vehicle has a running board, it needs to be modified at front and back mounting. If it is only a fold down step modification is not necessary.



8. The figure below shows the tank in position and running board modified to accommodate the tank.





9. Make sure all clamps, bolts and nyloc nuts are tightened. Connect the pump to switch and test.