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FTFM001 - FITTING INSTRUCTION FORD MAZDA TANK

1. Drop spare wheel and push the tank in position so that the middle tank bracket lines up with cross member. Drill the holes to 8.5mm and bolt on.



2. In the front of fuel tank the holes must be drilled through the load body and bolted on with M8 X 30 button head bolts, washers and nyloc nuts.



3. Remove the main filler neck and replace with Y-piece filler supplied.



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4. Before doing the plumbing at filler – insert M8 balance fitting by feeding a wire into the inlet of the main tank and out the 8,5mm drilled hole. Put the fitting on with one fiber washer and pull through the drilled hole. On the outside put another fiber washer and steel washer with nut and tighten. Place thread tape around the balance fitting.



5. Connect the main filler pipe to the right hand side of the Y-piece. Connect auxiliary and main tank breather hoses to Y-piece.



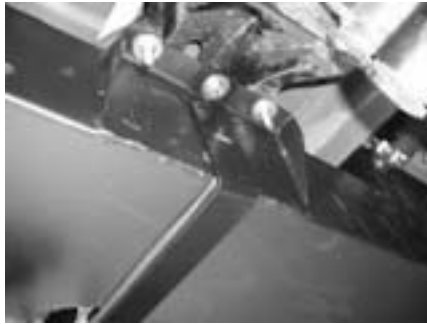
6. The auxiliary tank filler pipe runs inside the wheel arch towards the auxiliary tank. The pipe gets clamped to the load box with s/steel clamp supplied.



7. In case the FM41 tank is fitted the auxiliary filler runs over the main tank towards the auxiliary tank.

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8. When fitting optional spare wheel locking strap on, place strap around tank that it lines up in the middle of the crossmember bracket and drill to 8.5mm.



9. Put the locking pin through hole in strap. Stick sponge rubber over it and bolt strap to drilled holes.

