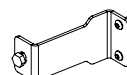
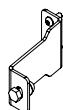
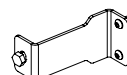
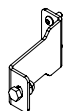


Y-Frame Display Rack Brackets



READ ME!

Thank you for purchasing a Y-Frame Display Rack Brackets.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	4 X	Rack Bracket
2	8 X	M6x16 Button Head Bolt
3	4 X	M8x20 Hex Bolt
4	4 X	M8x16x1.6 Flat Washer
5	4 X	M8 Nyloc Nut
6	4 X	M8 Nut Cap

TOOLS NEEDED



4mm Allen Key

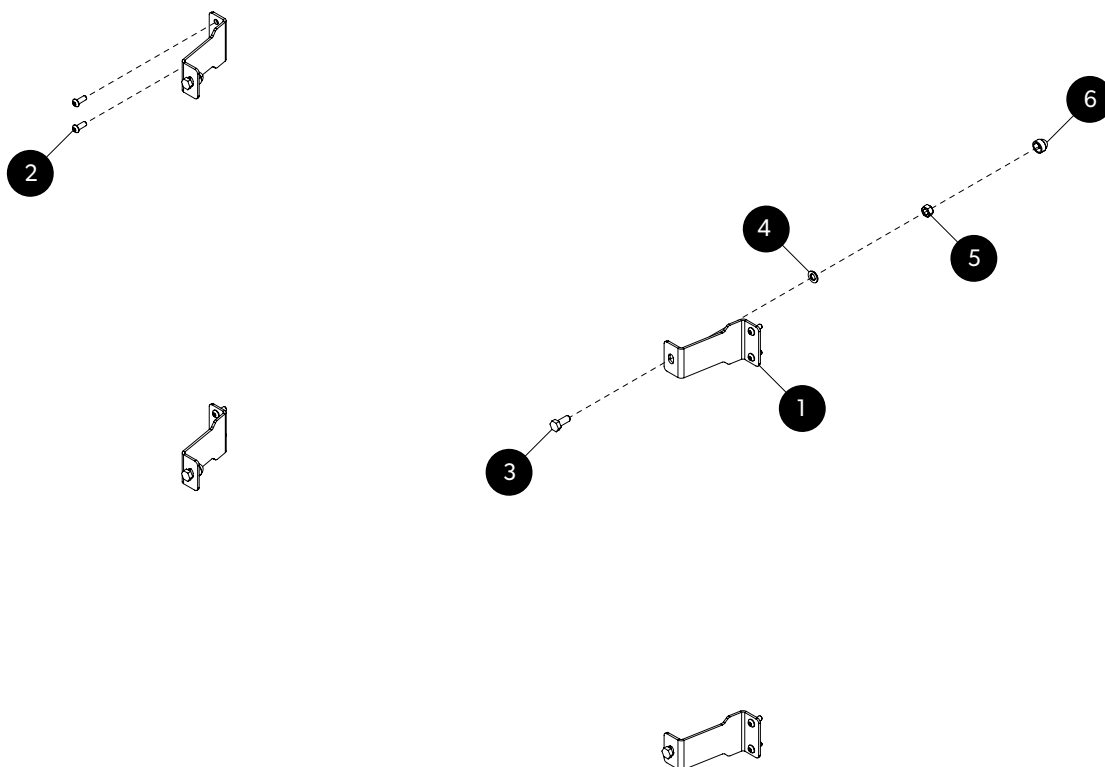


Tape Measure

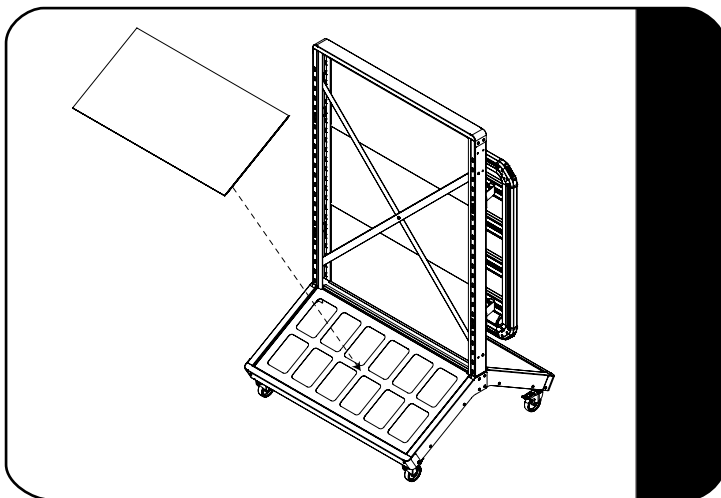


13mm wrench

FIGURE 1.1



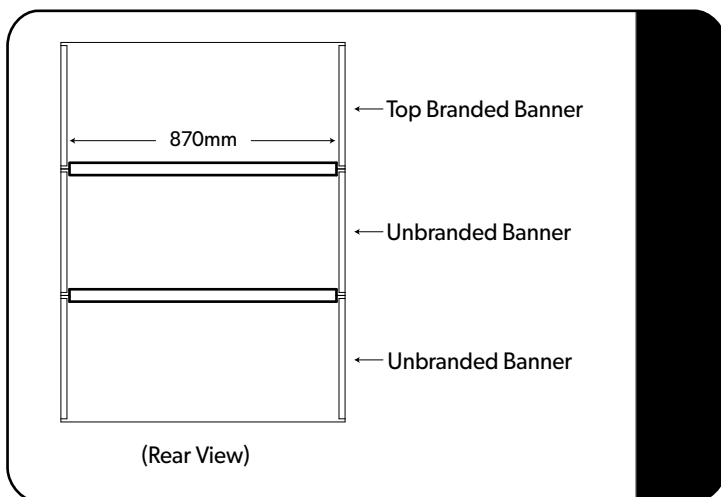
2.1

**INFORMATION BOARD**

Remove the adhesive backing on the three velcro strips (Hook & Loop) and position the Information Board in the Base Plate of the Y-Frame Display Stand as shown.

Information Boards are sold separately.

2.2

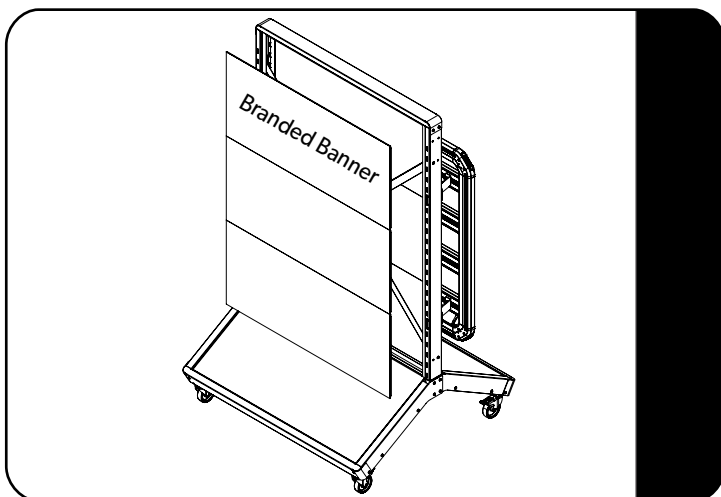
**HEADER BOARD**

Place the Header Board graphic face down on a clean work surface. Carefully align all three edges as shown and make sure that the graphics board is positioned at the top.

Cut two 870mm long strips of White Duct Tape (Included with Header Board). Adhere evenly over the two joint lines taking care not to move the boards.

Header Boards are sold separately.

2.3

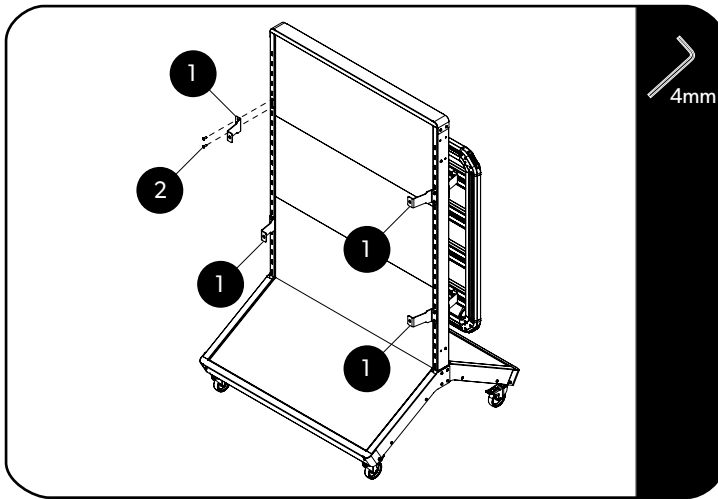


Remove the adhesive backing from the six vertical velcro strips (Hook & Loop) so that the Header Banner can be installed onto the Y-Frame Display Stand.

Rest the bottom edge of the bottom board on the Base Plate of the Y-Frame Display Stand and adhere the sides to the Vertical Struts applying a little pressure.

Repeat this step with the middle and top boards.

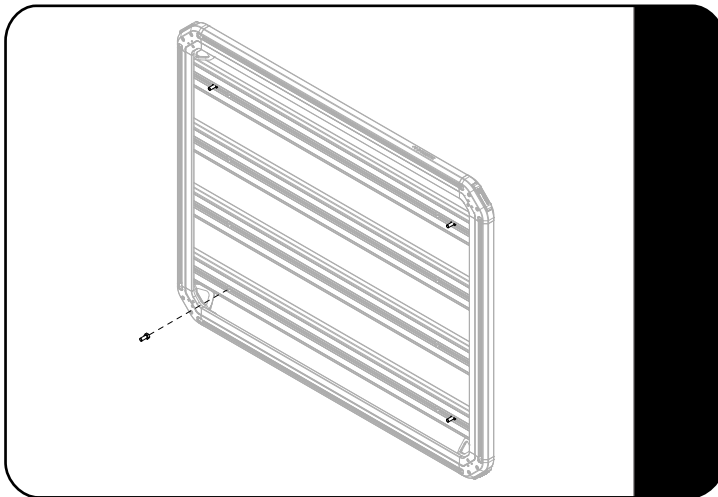
2.4



Assemble the four Rack Brackets (Item 1) to the Y-Frame Display Stand.

Fully tightening two M6x16 Button Head Bolts (Item 2) for each Rack Bracket as shown.

2.5

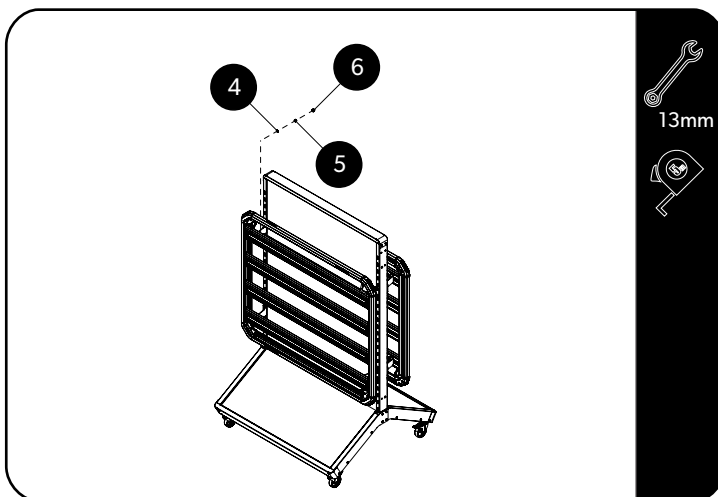


SLIMLINE 3 TRAY (MRSTA04) INSTALLATION

Refer to MRSTUNI for the Slimline 3 Tray assembly before continuing with this step.

Slide the four M8x20 Hex Bolts (Item 3) through to bottom slat pockets as shown.

2.6



Loosely assemble the Slimline 3 Tray onto the Rack Brackets (Item 1) by using the four M8x16x1.6 Flat Washers & M8 Nyloc Nuts (Items 4 & 5).

Center the Slimline 3 Tray on the Y-Frame Display Stand before fully tightening the M8 Nyloc Nuts (Item 5).

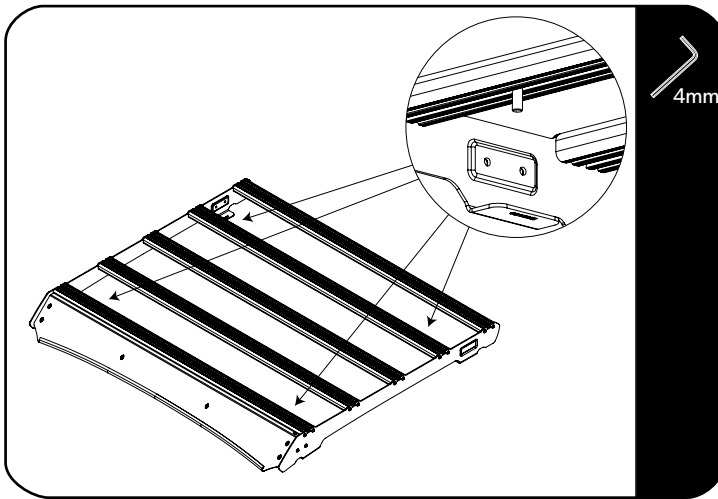


Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

Place the four M8 Nut Caps (Item 6) over the M8 Nyloc Nuts (Item 4).

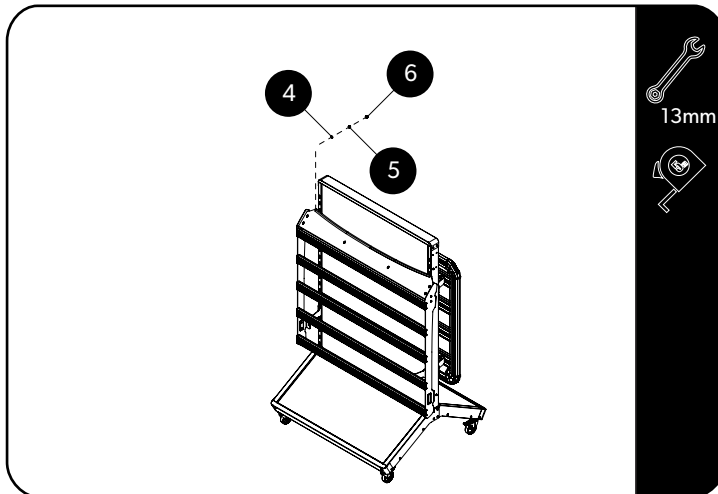
2.7

**SLIMSPORT DISPLAY RACK
INSTALLATION**

Refer to DISP050 for the Slimsport Display Rack assembly before continuing with this step.

NOTE: The four M8x20 Hex Bolts (Item 3) must be inserted into the first and fourth slat bottom T-Slots before continuing to the next step.

2.8



Loosely assemble the Slimsport Display Rack onto the Rack Brackets (Item 1) by using the four M8x16x1.6 Flat Washers & M8 Nyloc Nuts (Items 4 & 5).

Center the Slimsport Display Rack on the Y-Frame Display Stand before fully tightening the M8 Nyloc Nuts (Item 5).

**Tightening Torque:**

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

Place the four M8 Nut Caps (Item 6) over the M8 Nyloc Nuts (Item 4).

FINISH

Congratulations! You did it. Take a step back and admire your work!

INSTALL OTHER RACK ACCESSORIES ON YOUR DISPLAY STAND

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures

