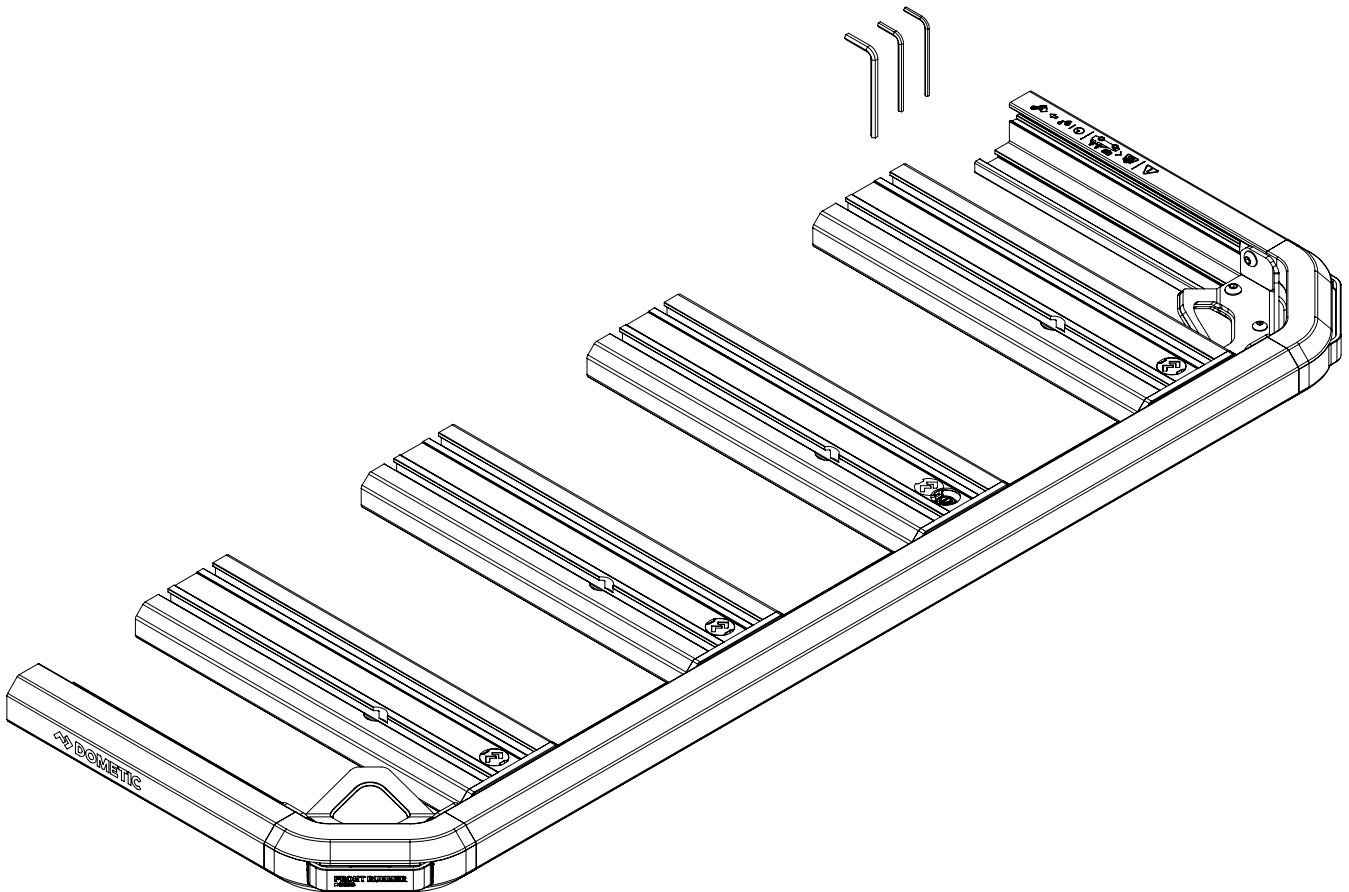


Slimline 3 Display 1/2 Tray



READ ME!

Thank you for purchasing a Slimline 3 Display 1/2 Tray.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	4 X	Slat
2	1 X	Side Profile
3	1 X	Front Profile
4	1 X	Rear Profile
5	2 X	Tie Down Bracket
6	2 X	Tie Down Plate
7	2 X	Corner Branding Piece
8	2 X	Corner Spine
9	2 X	Bottom Plastic Cover
10	2 X	Top Plastic Cover
11	4 X	Slat Bolt Cap
12	4 X	M8x16x1.6 Flat Washer
13	4 X	M8 Nyloc Nut
14	4 X	M8x30 T-Bolt
15	2 X	M5x12 Button Head Bolt
16	8 X	M6x12 Button Head Bolt
17	4 X	M4x25 Button Head Bolt
18	1 X	2.5mm Allen Key
19	1 X	3mm Allen Key
20	1 X	4mm Allen Key

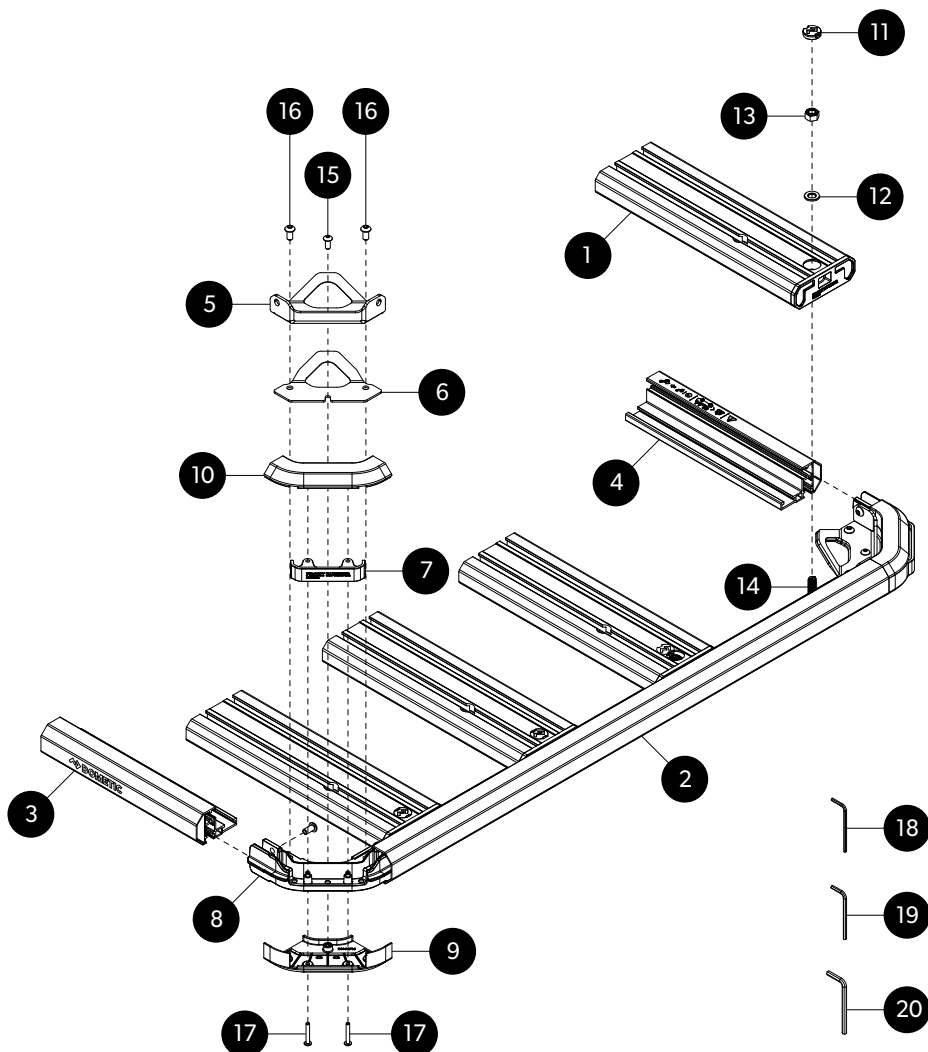
TOOLS NEEDED


2.5mm, 3mm & 4mm Allen Key (Supplied)


Tape Measure


13mm Socket, Extension & Ratchet

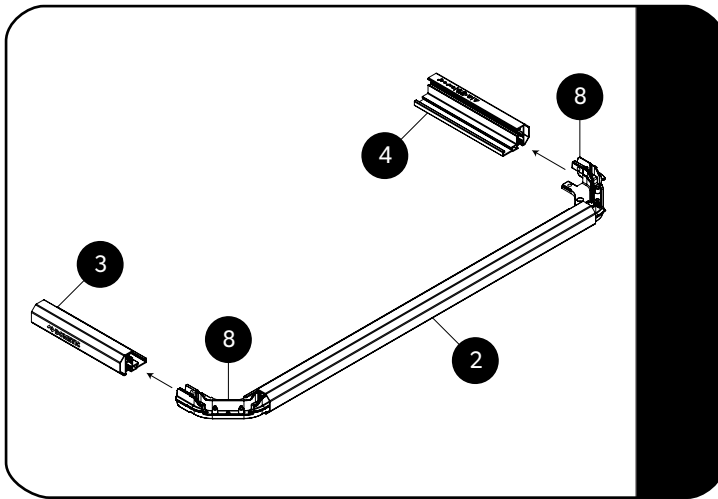
FIGURE 1.1



2

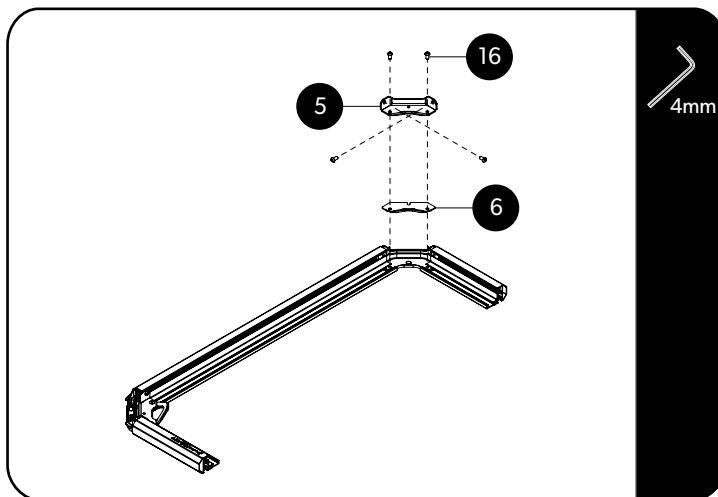
FIT AND SECURE

2.1



Slide the two Corner Spines (Item 8) into the Side Profile (Item 2) ends followed by the two shorter Front & Rear Profiles (Items 3 & 4) as shown.

2.2



Position the Tie Down Plate & Tie Down Bracket (Items 6 & 5) over the Corner Spine (Item 8).

Ensure the Front & Rear Profiles (Items 3 & 4) are fully seated onto the Corner Spines (Item 8) before continuing.

Fully tighten the four M6x12 Button Head Bolts (Item 16) to secure the corner brackets.

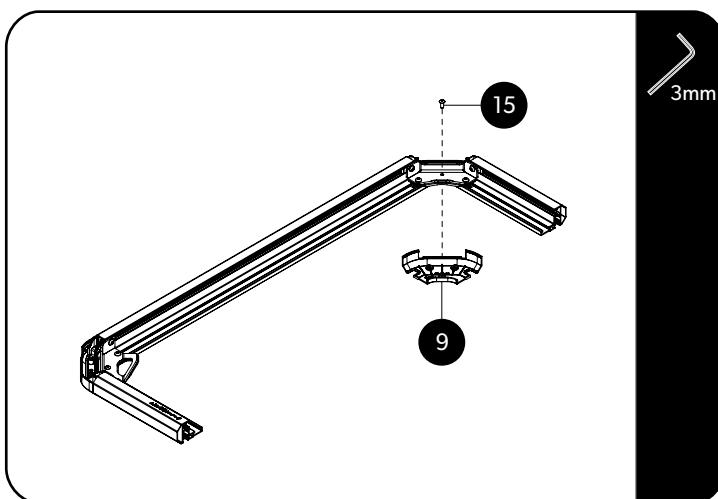


Tightening Torque:

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

Repeat for the other side.

2.3



Position the Bottom Plastic Cover (Item 9) below the Corner Spine (Item 8) and fully tighten the M5x12 Button Head Bolt (Item 15) as shown.



Tightening Torque:

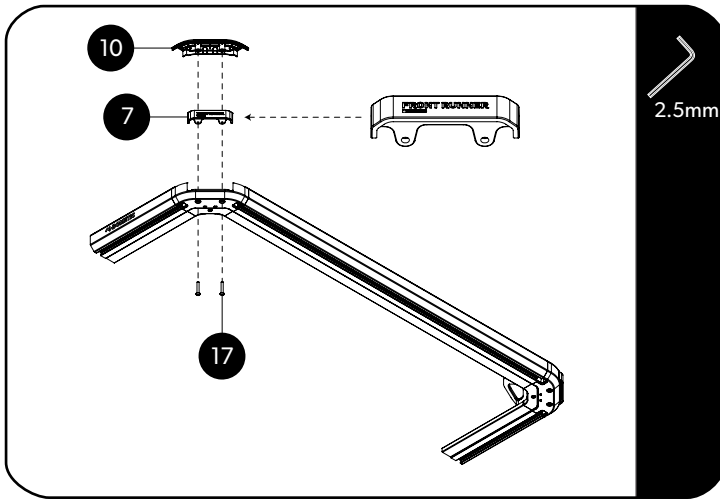
M5 : 1.5-2Nm / 1.1 ft lb - 1.47 ft lb

Repeat for the other side.

2

FIT AND SECURE

2.4



Position the Corner Branding Piece & Top Plastic Cover (Items 7 & 10) onto the Corner Spine (Item 8) and fully tighten the two M4x25 Button Head Bolts (Item 17).

Ensure that the branding is oriented as shown.

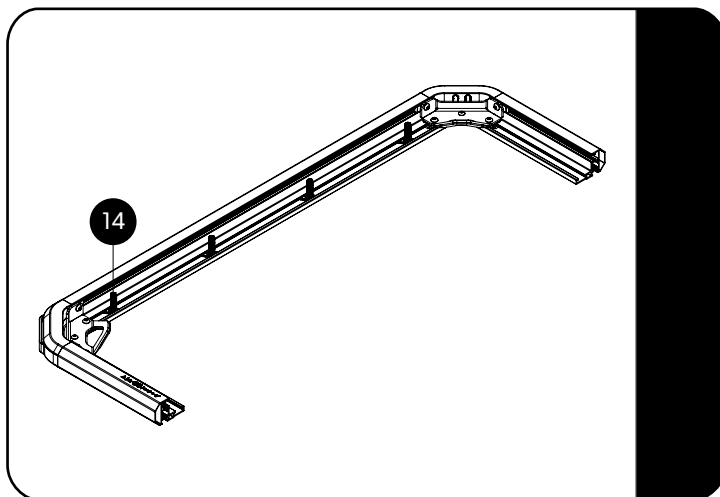


Tightening Torque:

M4 : 1.5-2Nm / 1.1 ft lb - 1.47 ft lb

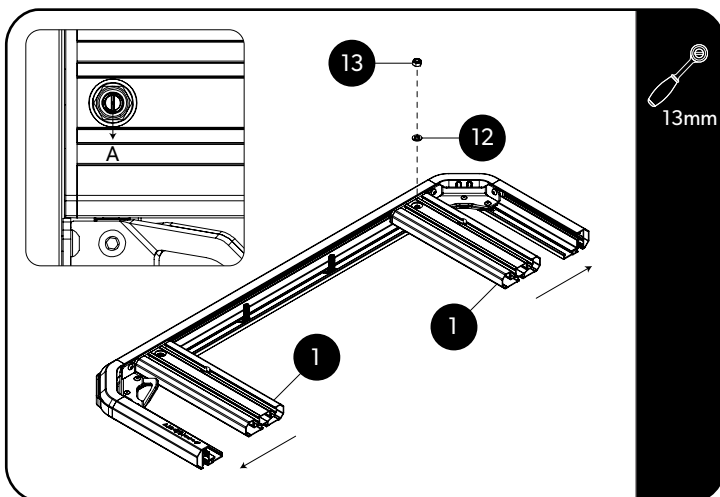
Repeat on the other side.

2.5



Insert the four M8x30 T-Bolts (Item 14) into the Side Profile (Item 2) lower T-Slot as shown.

2.6



Place two Slats (Item 1) onto the Side Profile (Item 2) as shown allowing the M8x30 T-Bolts (Item 14) to pass through the end hole.

Slide the Slat (Item 1) toward the Corner Tie Down Bracket (Item 5) before fully tightening the M8x16x1.6 Flat Washers & M8 Nyloc Nuts (Items 12 & 13).

Ensure that the indicator line (A) on the T-Bolt is parallel with the Side Profile after tightening.



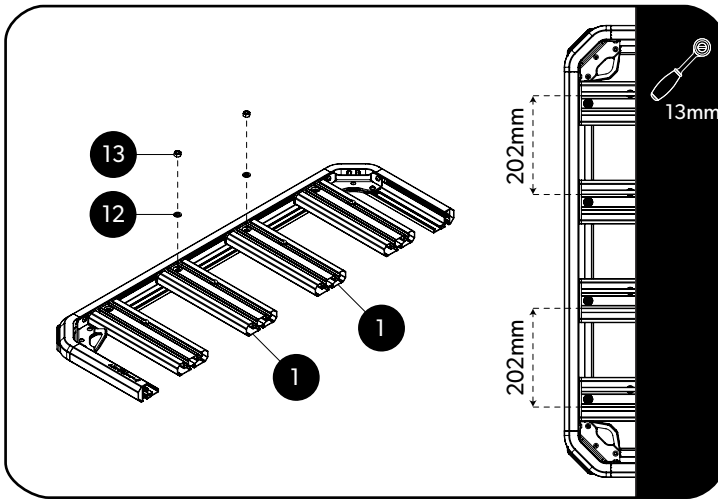
Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2

FIT AND SECURE

2.7



Place the remaining two Slats (Item 1) over the other two M8x30 T-Bolts (Item 14) as shown.

Position the two Slats (Item 1) so that all four Slats are 202mm spaced apart using the T-Slots as a reference before fully tightening the M8x16x1.6 Flat Washers & M8 Nyloc Nuts (Items 12 & 13).

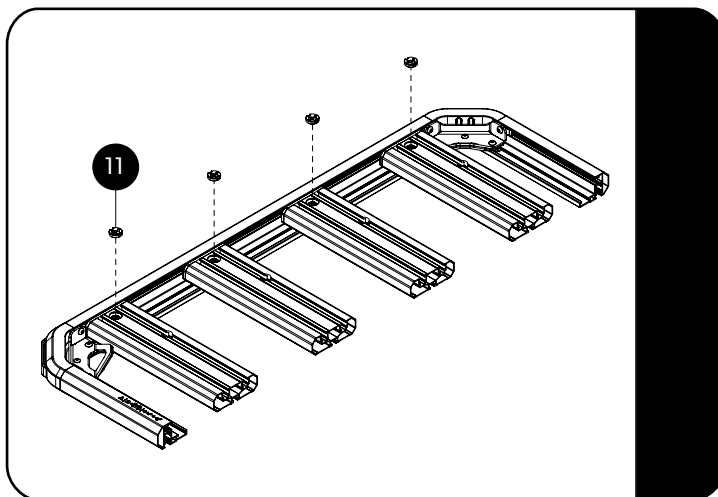
Ensure that the indicator line on the T-Bolt is parallel with the Side Profile, as shown in Step 2.16.



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.8



Place the four Slat Bolt Caps (Item 11) over the M8 Nyloc Nuts (Item 13) secured in Step 2.7.

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER RACK ACCESSORIES ON YOUR DISPLAY STAND

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures

