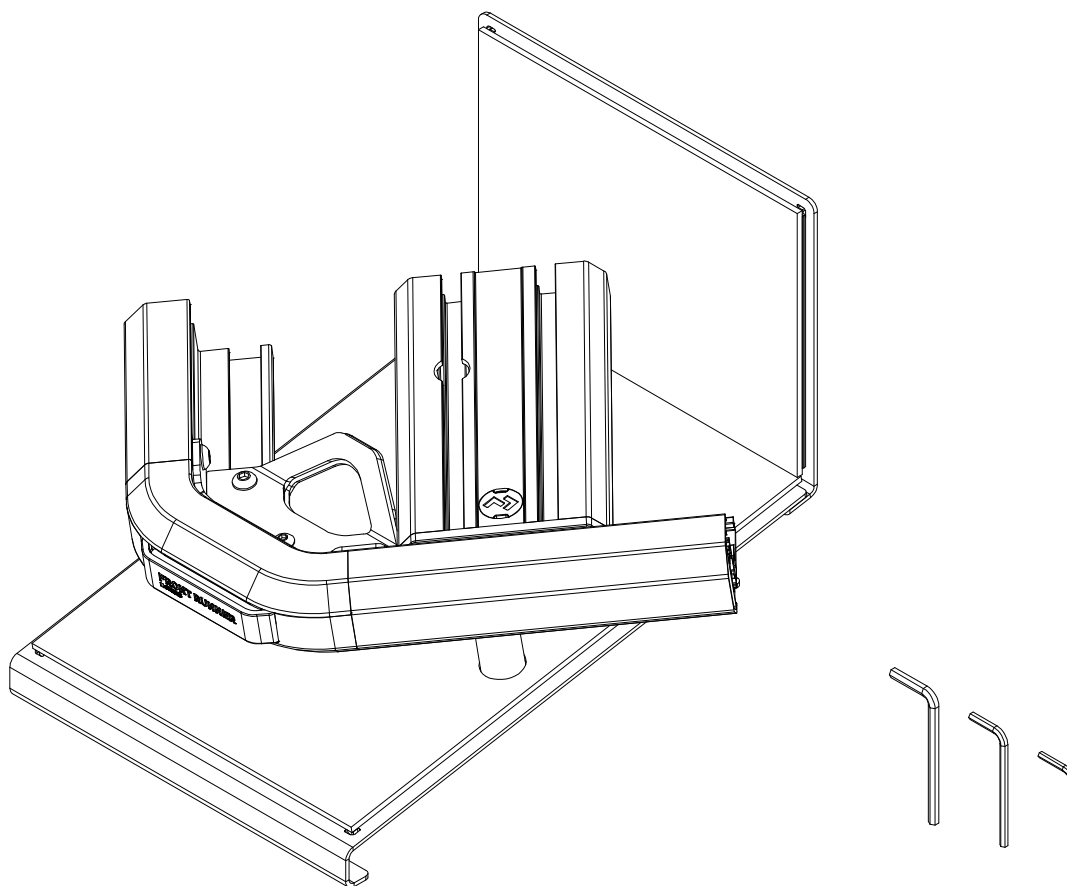


Slimline 3 Corner Display**READ ME! ⚠**

Thank you for purchasing a Slimline 3 Corner Display.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

IN THE BOX

1	1 X	Display Base
2	1 X	Display Back
3	1 X	Front Profile
4	1 X	Slat
5	1 X	Side Profile
6	1 X	Tie Down Bracket
7	1 X	Tie Down Plate
8	1 X	Corner Display Banners
9	2 X	M5 Nyloc Nut
10	2 X	19x12.58x30 Tube Spacer
11	3 X	M8 Nyloc Nut
12	2 X	M5 Nut Cap
13	1 X	Corner Spine
14	1 X	Top Plastic Cover
15	1 X	Bottom Plastic Cover
16	1 X	Corner Branding Piece
17	2 X	M4x25 Button Head Bolt
18	1 X	M8x16x1.6 Flat Washer
19	1 X	M8x30 T-Bolt
20	1 X	Slat Bolt Cap
21	1 X	M5x12 Button Head Bolt
22	4 X	M6x12 Button Head Bolt
23	2 X	M8x50 Hex Bolt
24	1 X	2.5mm Allen Key
25	1 X	3mm Allen Key
26	1 X	4mm Allen Key

TOOLS NEEDED

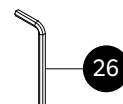
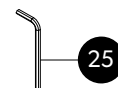
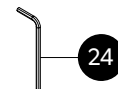
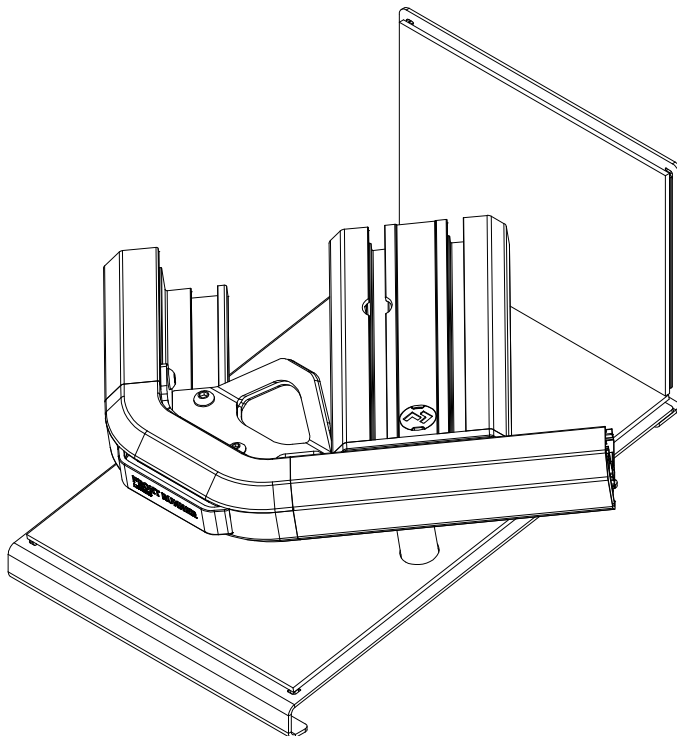


2.5mm, 3mm & 4mm Allen Key (Supplied)



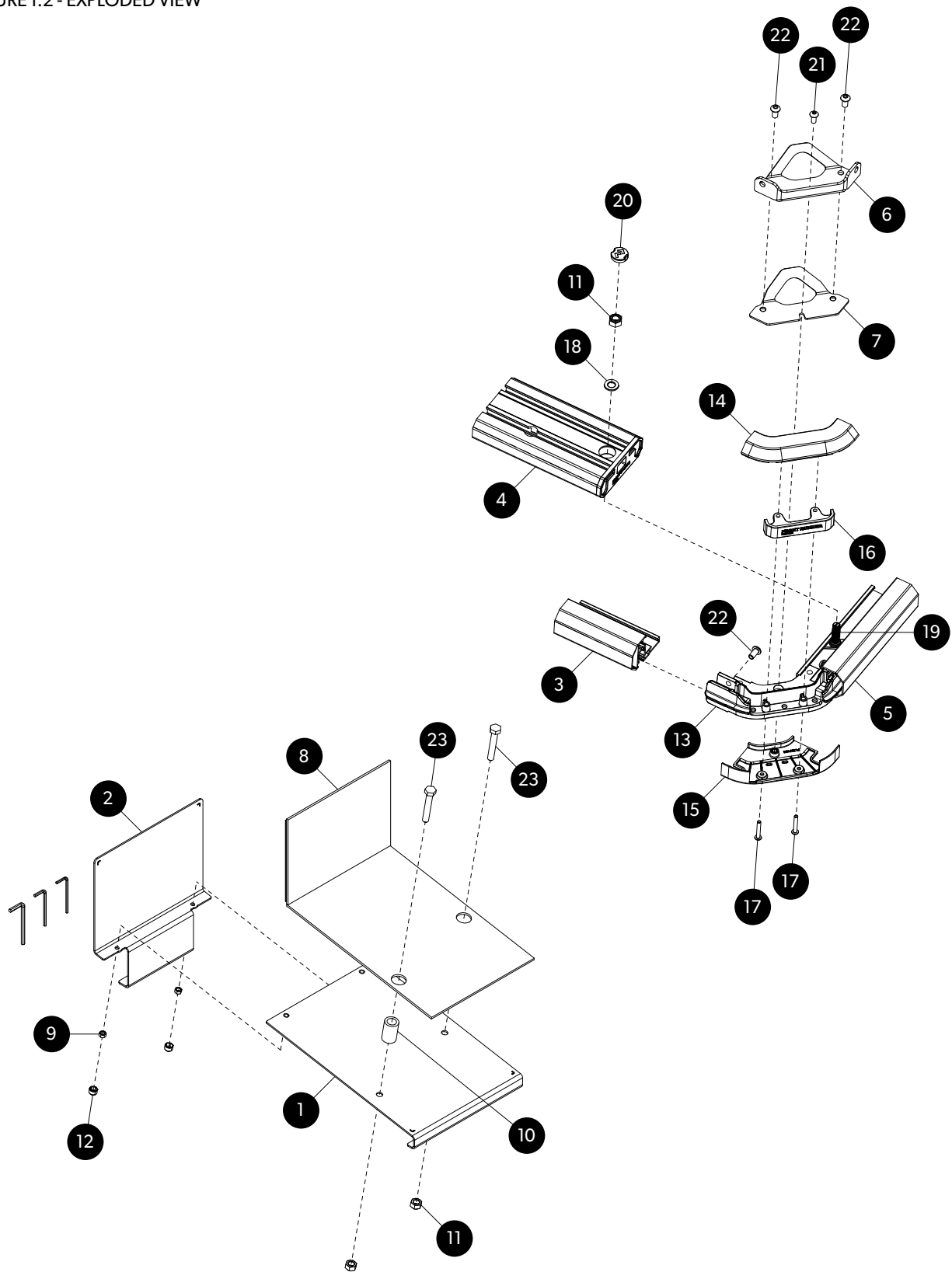
(8mm & 13mm Socket), Extension & Ratchet

FIGURE 1.1 - ASSEMBLED VIEW



1**GET ORGANIZED**

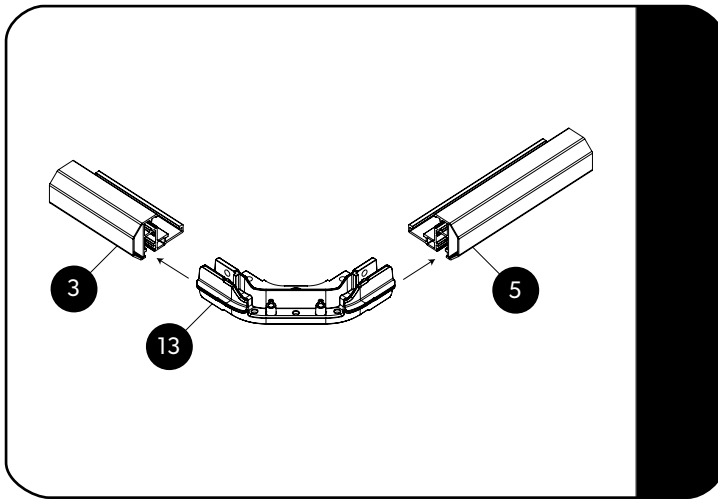
FIGURE 1.2 - EXPLODED VIEW



2

FIT AND SECURE

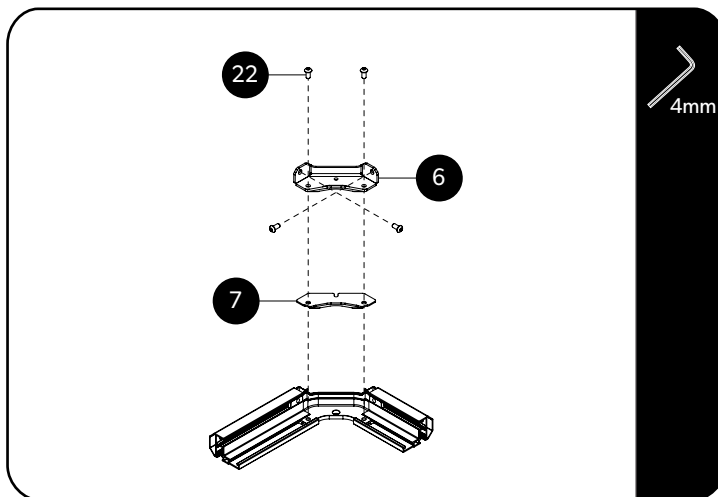
2.1



Slide the Corner Spine (Item 13) into the Front Profile (Item 3) and Side Profile (Item 5) ends as shown.

NOTE: The Front Profile (Item 3) is the short profile and the Side Profile (Item 5) is the longer profile.

2.2



Position the Tie Down Plate & Tie Down Bracket (Items 7 & 6) over the Corner Spine (Item 13).

Ensure the Front & Rear Profiles (Items 3 & 5) are fully seated against the Corner Spine (Item 13) before continuing.

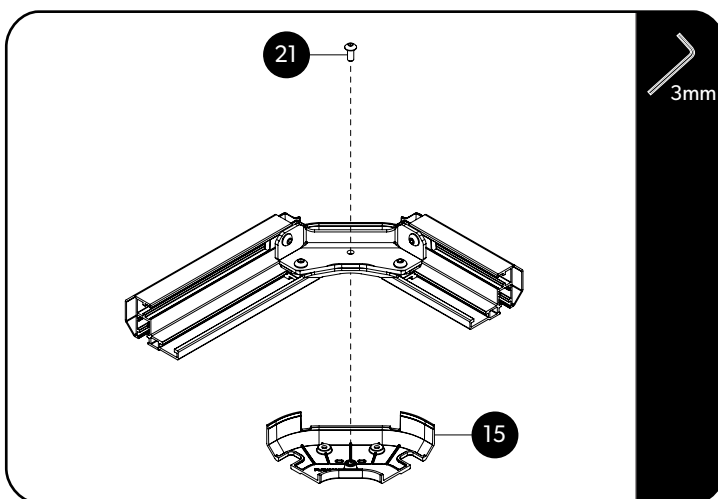
Fully tighten the four M6x12 Button Head Bolts (Item 22) to secure the corner brackets.



Tightening Torque:

M6 : 8-10Nm / 5.9 ft lb - 7.38 ft lb

2.3



Position the Bottom Plastic Cover (Item 15) below the Corner Spine (Item 13) and fully tighten the M5x12 Button Head Bolt (Item 21) as shown.



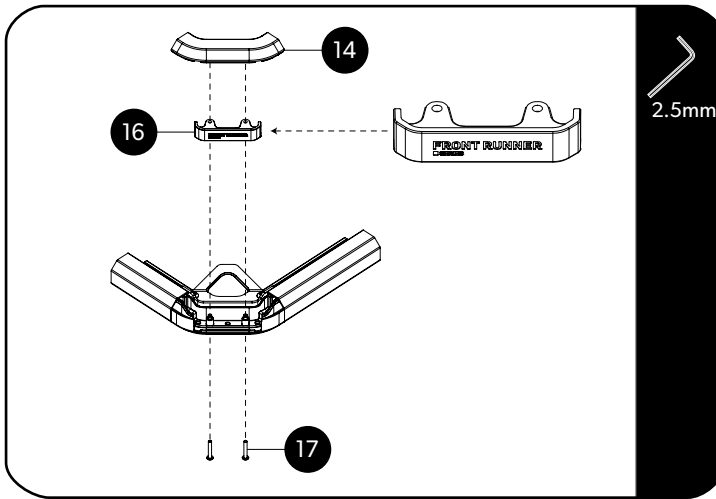
Tightening Torque:

M5 : 1.5-2Nm / 1.1 ft lb - 1.47 ft lb

2

FIT AND SECURE

2.4



Position the Corner Branding Piece & the Top Plastic Cover (Items 16 & 14) onto the Corner Spine (Item 13) and fully tighten the two M4x25 Button Head Bolts (Item 17).

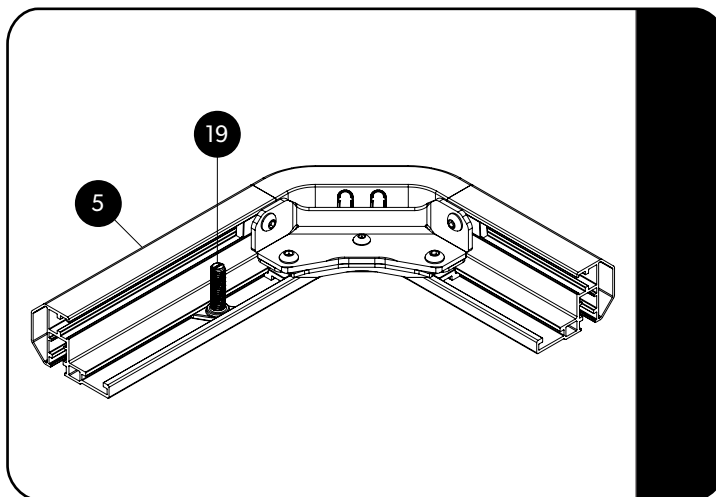
Ensure that the branding is oriented as shown.



Tightening Torque:

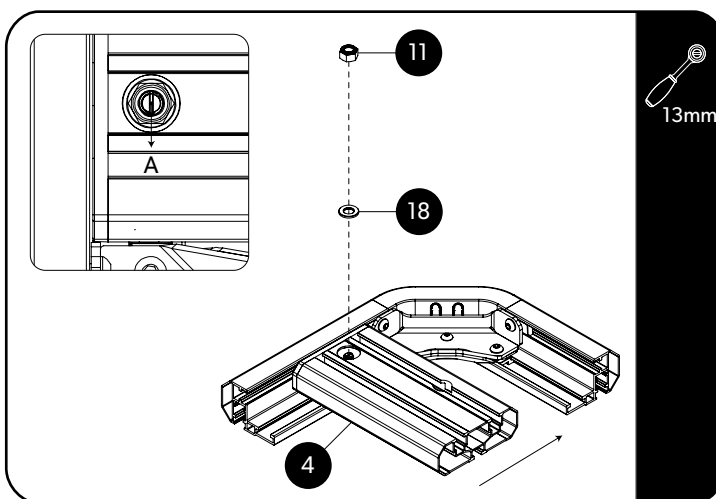
M4 : 1.5-2Nm / 1.1 ft lb - 1.47 ft lb

2.5



Insert the M8x30 T-Bolt (Item 19) into the Side Profile (Item 5) lower T-Slot as shown.

2.6



Place the Slat (Item 4) onto the Side Profile (Item 5) as shown allowing the M8x30 T-Bolt (Item 19) to pass through the end hole.

Slide the Slat (Item 4) toward the Corner Tie Down Bracket (Item 6) before fully tightening the M8x16x1.6 Flat Washer & M8 Nyloc Nut (Items 18 & 11).

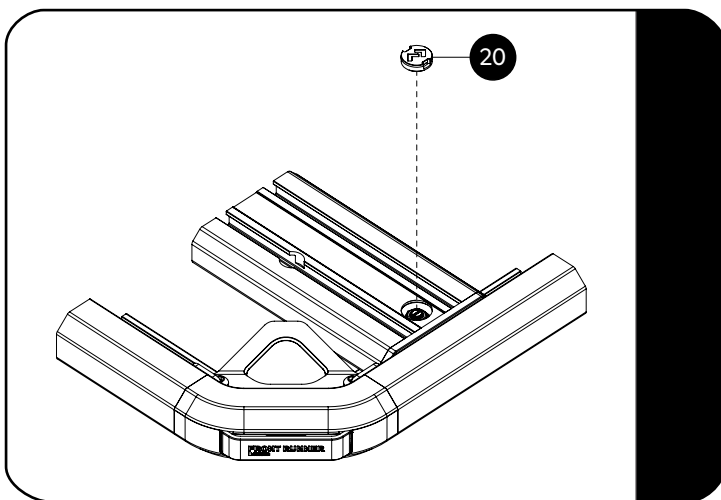
Ensure that the indicator line (A) on the T-Bolt is parallel with the Side Profile after tightening.



Tightening Torque:

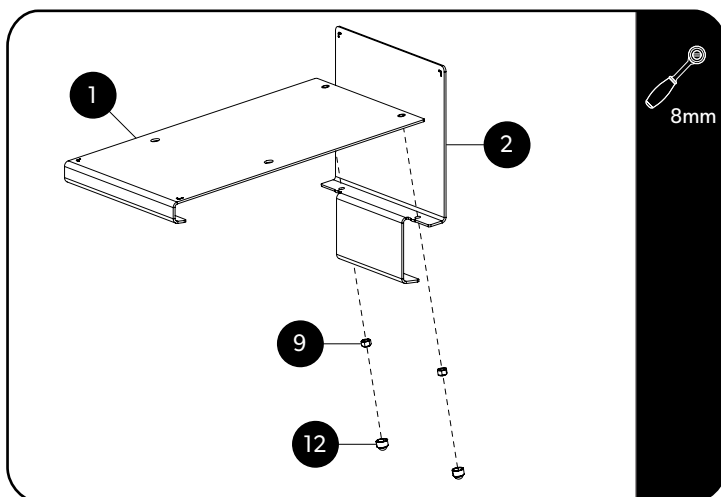
M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

2.7



Place the Slat Bolt Cap (Item 20) over the M8 Nyloc Nut (Item 11) secured in Step 2.6.

2.8



Place the Display Base (Item 1) threaded studs through the holes on the Display Back (Item 2) as shown and fully tighten the two M5 Nyloc Nuts (Item 9).

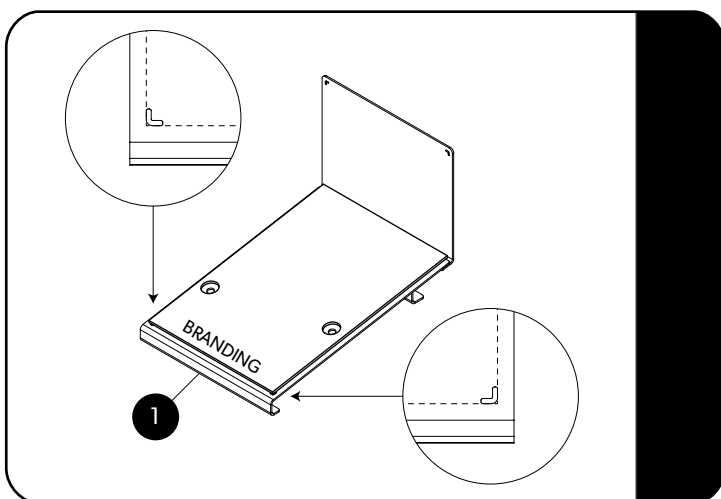


Tightening Torque:

M5 : 4Nm / 2.95 ft lb

Place the two M5 Nut Caps (Item 12) over the M5 Nyloc Nuts (Item 9) as shown.

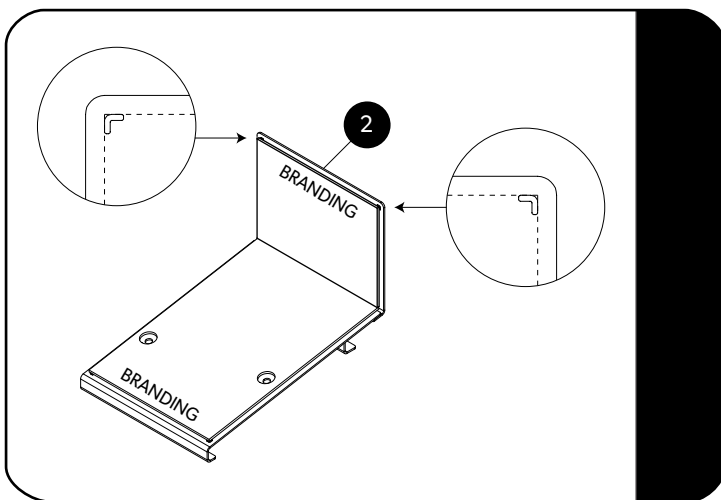
2.9



Remove the adhesive backing from the two velcro strips (Hook & Loop) so that the Bottom Banner can be applied to the Display Base (Item 1).

Align the bottom corners using the two indicators as shown applying a little pressure to secure the Bottom Banner.

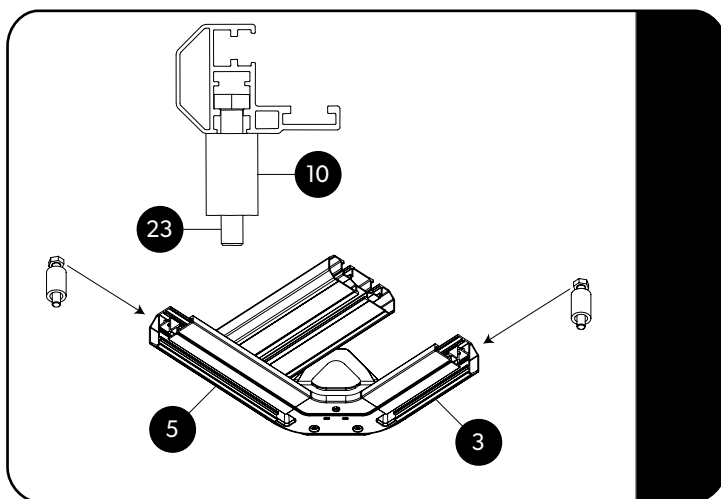
2.10



Remove the adhesive backing from the two velcro strips (Hook & Loop) so that the Top Banner can be applied to the Display Back (Item 2).

Align the top corners using the two indicators as shown applying a little pressure to secure the Top Banner.

2.11

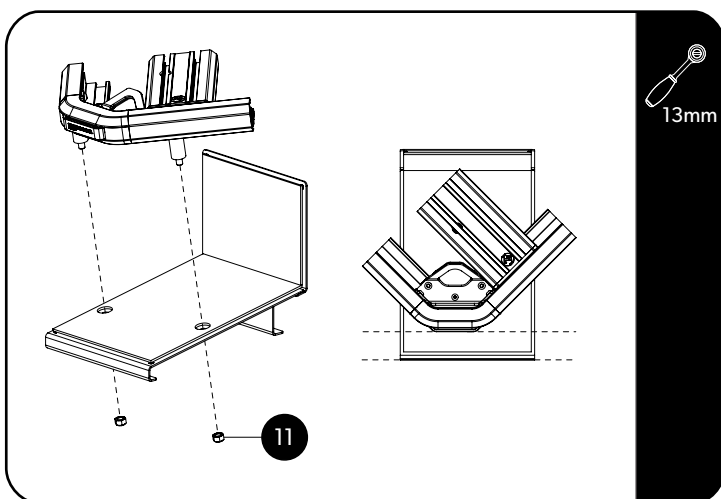


Slide the M8x50 Hex Bolts (Item 23) into the bottom T-Slot of both the Front & Rear Profiles (Items 3 & 5).

NOTE: The bolt head sits on the 2nd notch in the T-Slot as shown.

Position the two 19x12.58x30 Tube Spacers (Item 10) over the bolts as shown.

2.12



Align the two M8x50 Hex Bolts (Item 23) with the holes in the Display Base (Item 1) as shown and secure in place using the two M8 Nyloc Nuts (Item 11).

Ensure that the Slimline 3 Corner Branding Piece (Item 16) is parallel with the Display stand front edge before fully tightening the M8 Nyloc Nuts (Item 11).



Tightening Torque:

M8 : 15-20Nm / 11.06 ft lb - 14.75 ft lb

3

FINISH

Congratulations! You did it. Take a step back and admire your work!

4

INSTALL OTHER RACK ACCESSORIES ON YOUR DISPLAY STAND

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures

