

READ ME ! ⚠

Thank you for purchasing Mounting Brackets for a Drop Down Table.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the included components.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING! ⚠

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

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GET ORGANIZED

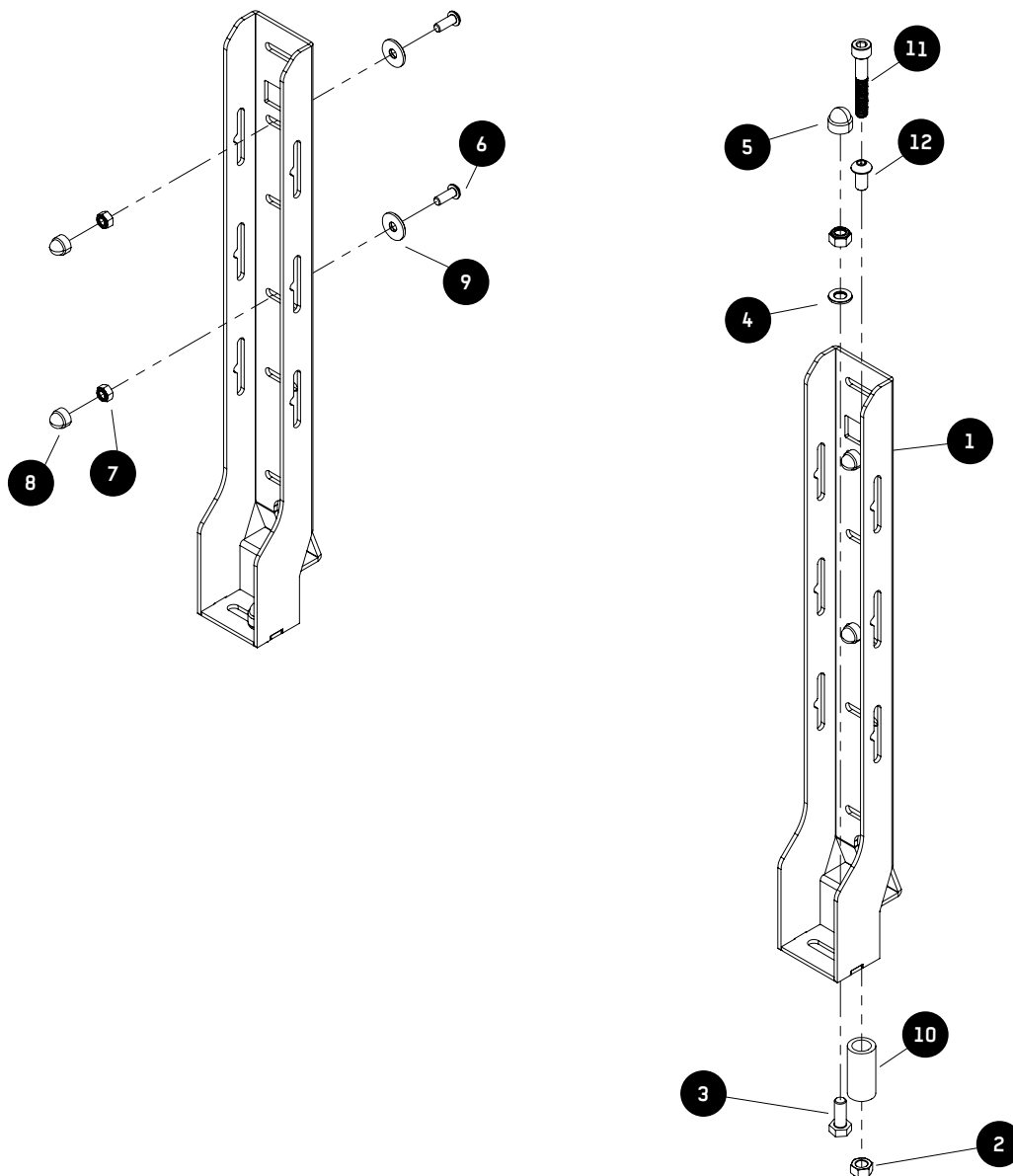
IN THE BOX

1	2 X	Mounting Bracket Assembly
2	2 X	M8 Nyloc Nut
3	2 X	M8 x 20 Hex Bolt
4	2 X	M8 x 16 x 1.6 Flat Washer
5	2 X	M8 Nut Cap
6	4 X	M6 x 16 Button Head Bolt
7	4 X	M6 Nyloc Nut
8	4 X	M6 Nut Cap
9	4 X	M6 x 20 x 2 Flat Washer
10	2 X	Aluminium Spacer - 19 x 12.58 x 38
11	2 X	M8 x 50 Socket Head Screw
12	2 X	M8 x 16 Button Head Bolt

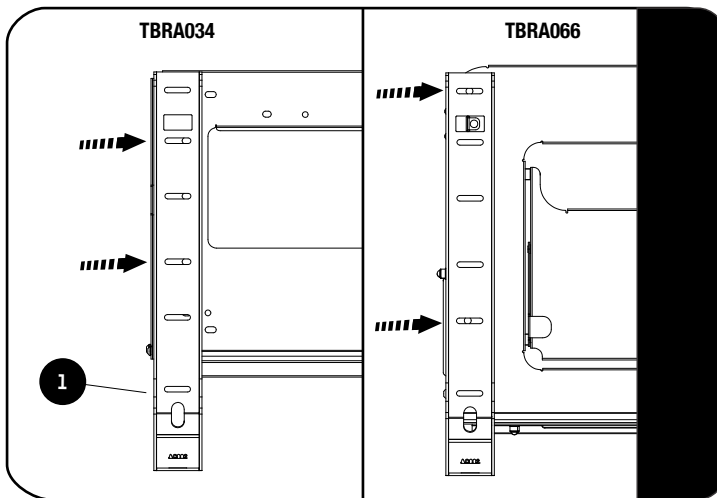
TOOLS NEEDED



FIGURE 1.1

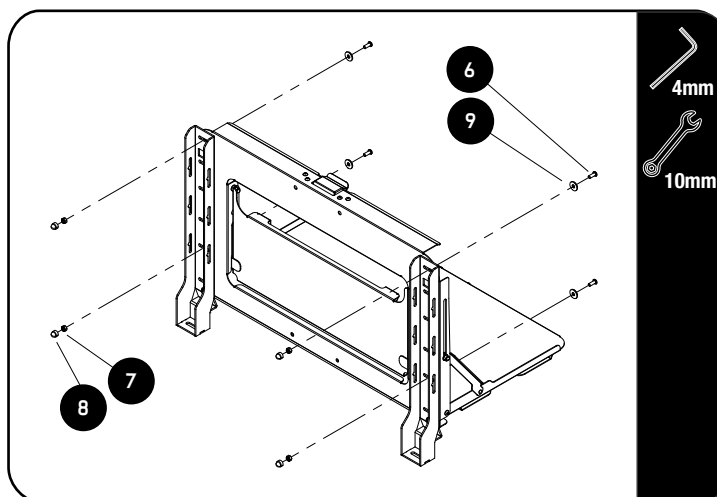


2.1



On a suitable, flat surface, lay the table (either TBRA066, or TBRA034) face down, and align with the correct slot on the Mounting Brackets (Item 1), as shown.

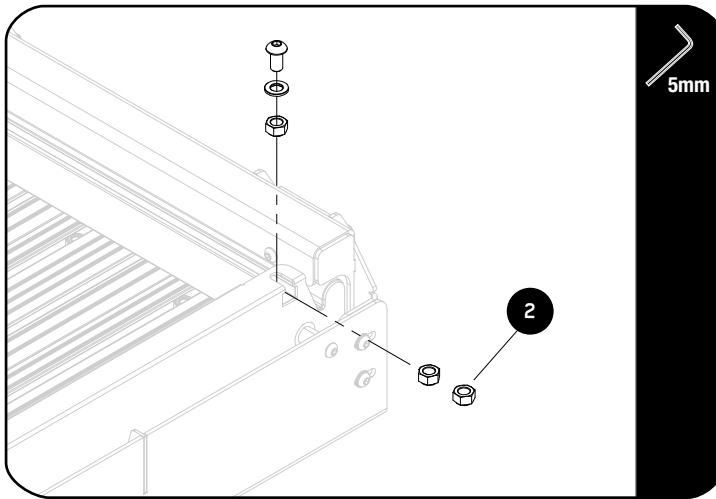
2.2



Loosely assemble the Table to the Mounting Brackets using two M6 x 16 Button Head Bolts, two M6 x 20 x 2 Flat Washers and two M6 Nyloc Nuts (Items 6, 9 & 7).

Do not fully tighten.

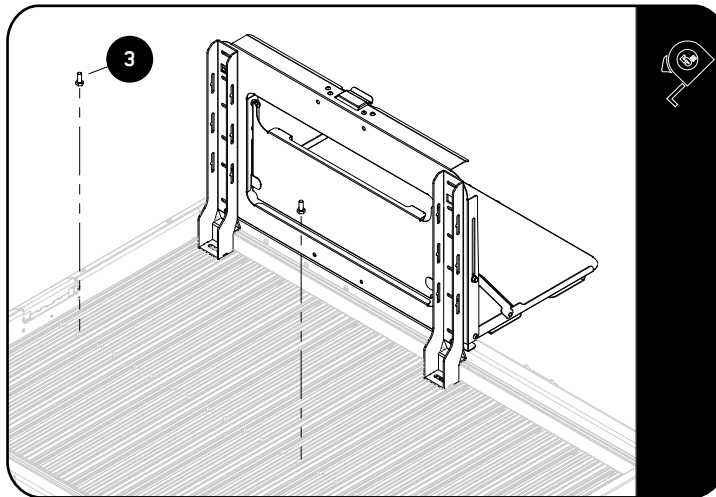
3.1



↻ Determine the best side and location for the table, on the slide. Undo and remove the fasteners from the Back Plate and keep aside.

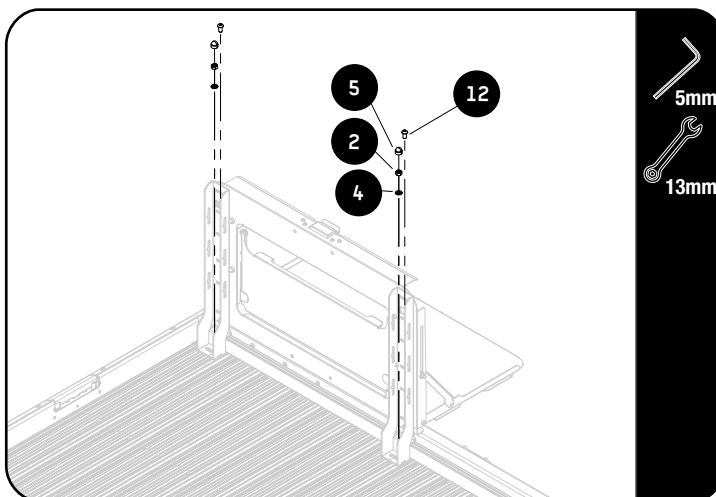
Load two M8 Nyloc Nuts (Item 2) into the T-Slot of the side extrusion.

3.2



↻ Load a M8 x 20 Hex Bolt (Item 3) into the T-Slots of each of the pre-determined slats and place the Table and Mounting Bracket Assembly so the fasteners align.

3.3



↻ Secure to the slats using a M8 x 16 x 1.6 Flat Washer and M8 Nyloc Nut (Items 4 & 2).

Secure to the side extrusions using a M8 x 16 Button Head Bolt (Item 12).

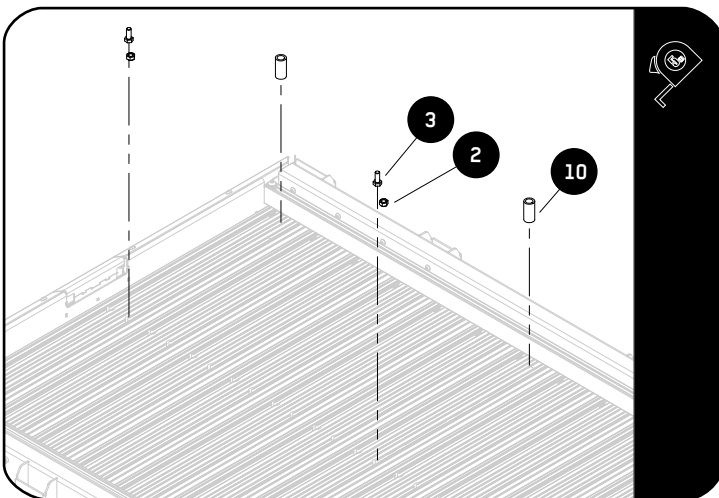
Fully tighten all fasteners and place Nut Caps (Items 5 & 8) on all Nyloc Nuts.

Refit the fasteners removed in Step 3.1.

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FIT AND SECURE - INBOARD

4.1

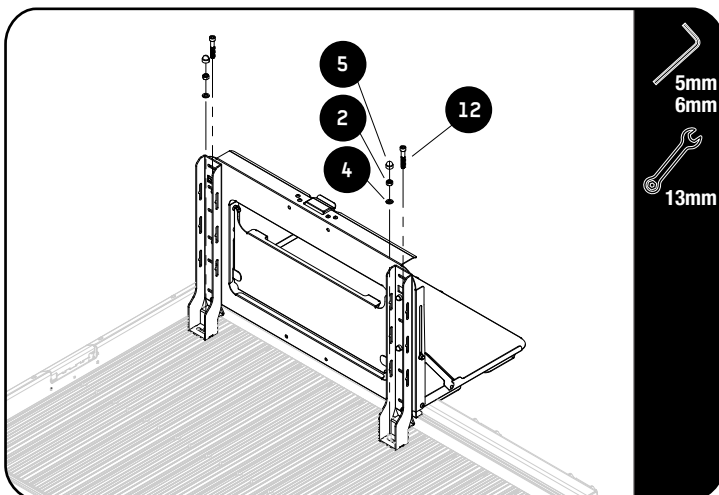


Determine the best side and location for the table, on the slide.

Load two M8 Nyloc Nuts and two M8 x 20 Hex Bolts (Items 2 & 3) into the T-Slots of the pre-determined slats. The Hex Bolt should be Outboard of the Nyloc Nut.

Place the Aluminium Spacer (Item 10) on the Slat, aligning with the Nyloc Nut.

4.2



Place the Table and Mounting Bracket Assembly so the fasteners align and the back end resting on the Aluminium Spacer.

Secure the front end of the bracket to the M8 x 20 Hex Bolt using M8 x 16 x 1.6 Flat Washer and M8 Nyloc Nut (Items 3, 4 & 2).

Secure the Back end of the bracket to the Aluminium Spacer and M8 Nyloc Nut using the M8 x 50 Socket Head Screw (Item 11).

Fully tighten all fasteners and place Nut Caps (Items 5 & 8) on all Nyloc Nuts.

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FINISH

Congratulations! You did it. Take a step back and admire your work!

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INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters

Share your adventures on:

