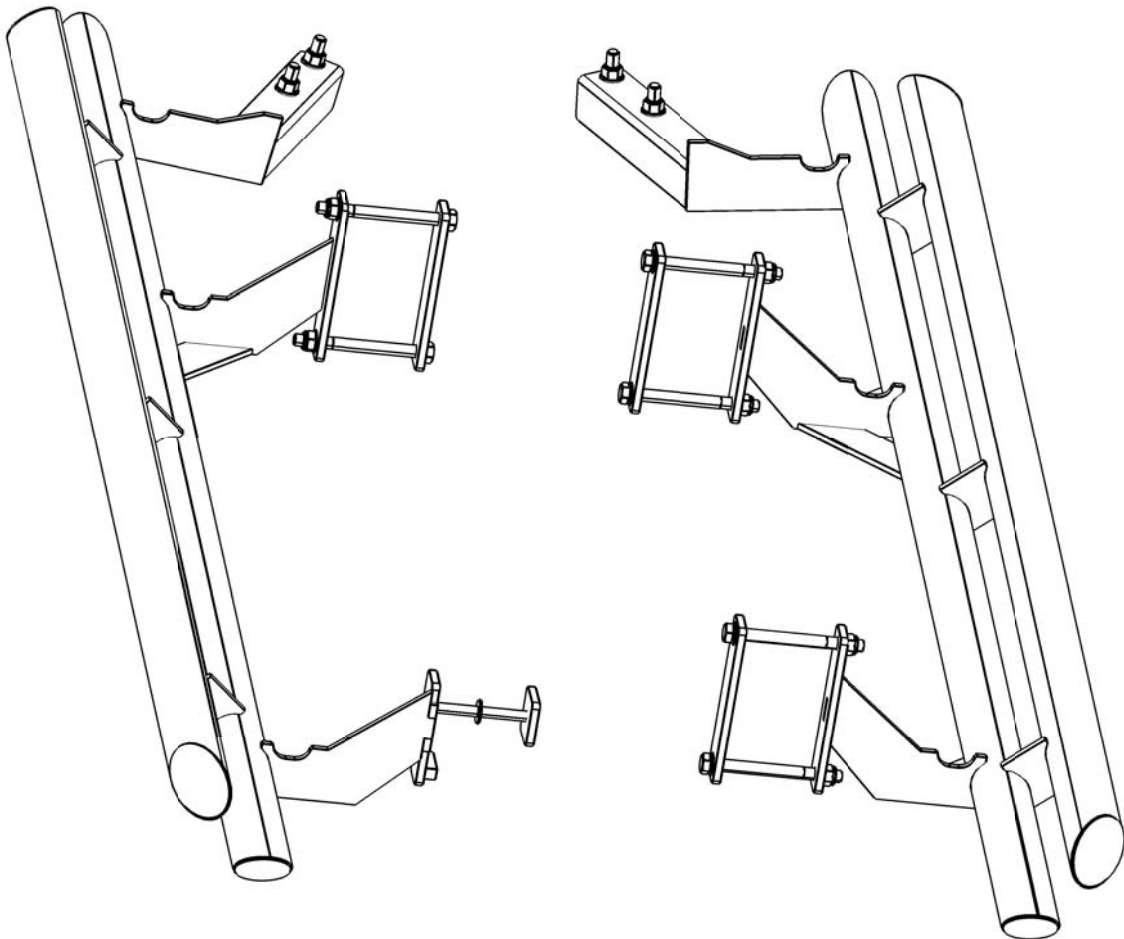


 **INSTALL TIME: 5 Hours**

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH TO YOU OR TO OTHERS. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR, AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

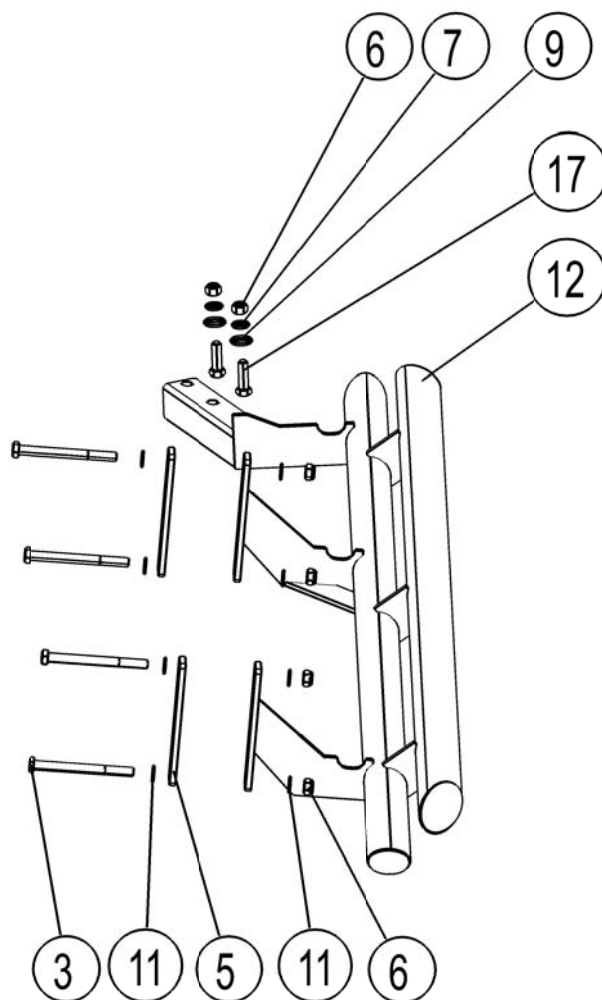
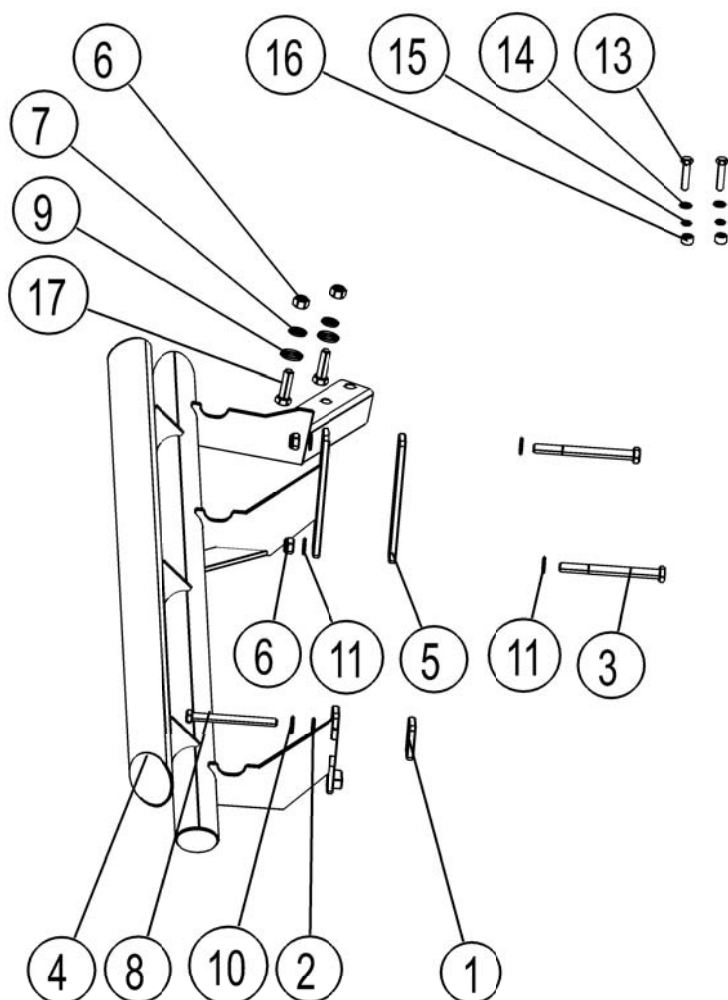
1 GET ORGANIZED...

Here is what you are looking at:

Item #	Quantity	Description
1	1	SQUARE NUT WITH THREAD
2	1	M10 X 30 X 3 FLAT WASHER
3	6	M12 X 140 HEX BOLT
4	1	ROCK SLIDER LEFT HAND SIDE
5	3	MOUNT PLATE
6	10	M12 NYLOC NUT
7	4	M12 X 25 X 2 FLAT WASHER
8	1	M10 X 120 HEX BOLT
9	4	M12 X 30 X 3 FLAT WASHER
10	1	M10 SPRING WASHER
11	12	M12 FLAT WASHER
12	1	ROCK SLIDER RIGHT HAND SIDE
13	2	M8 X 40 HEX BOLT
14	2	M8 FLAT WASHER
15	2	M8 SPRING WASHER
16	2	SKIFFY NYLON SPACER
17	4	M12 X 40 HEX BOLT

you will need:

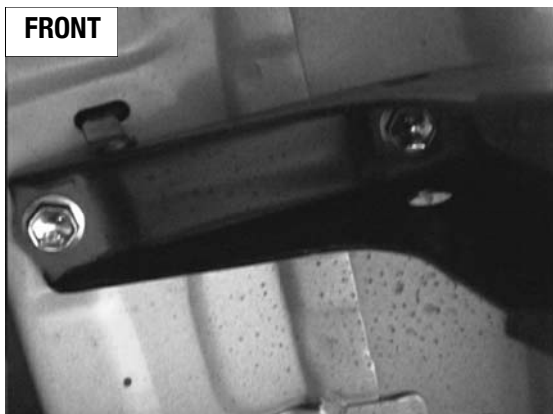
- ☐ Toyota Hilux
- ☐ Friend
- ☐ 12 mm, 13 mm, 18 mm , 19 mm
Flat or Socket Wrench



(A) Familiarize yourself with the parts and then step away from the work area and read through these instructions from beginning to end. Take a moment as little prep now may save you a lot of time later.

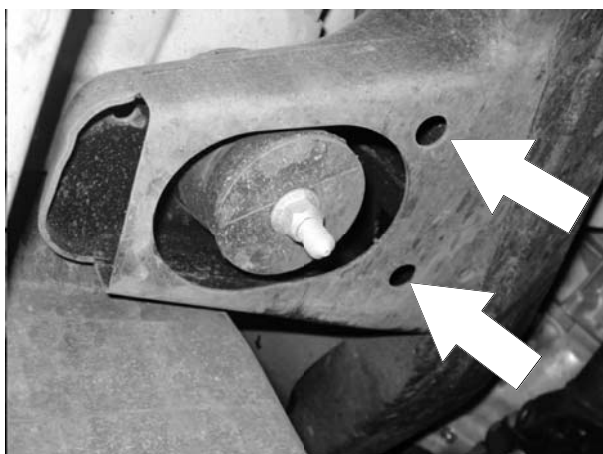
2 REMOVE THE RUNNING BOARDS

- (A) Looking underneath your vehicle, locate the three mounting brackets (Front, middle, rear) on each side of the vehicle securing the running boards to the vehicle. Using a 12 mm wrench, loosen and remove the front and rear mounting bolts. Loosen the middle bracket bolts, the stud will keep the running board in place and slide the running board out from underneath the vehicle.



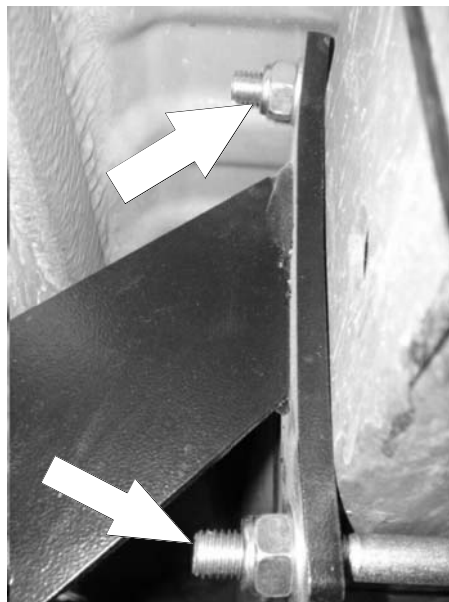
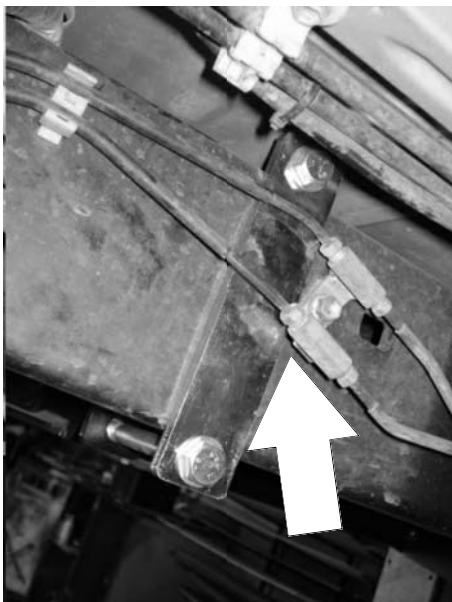
3 INSTALL LEFT HAND ROCK SLIDER

- (A) Locate the two holes found behind the front left mud flap as indicated. Insert two M12 x40 Hex Bolts with M12 x30 x3 Flat Washers (Items 9, &17) through the top of each hole. Get your friend to help you to line the front mountings of the Rock Slider up with the bolts and loosely secure in place using two M12 Flat Washers and two M12 Nyloc Nuts (Items 6 &7).

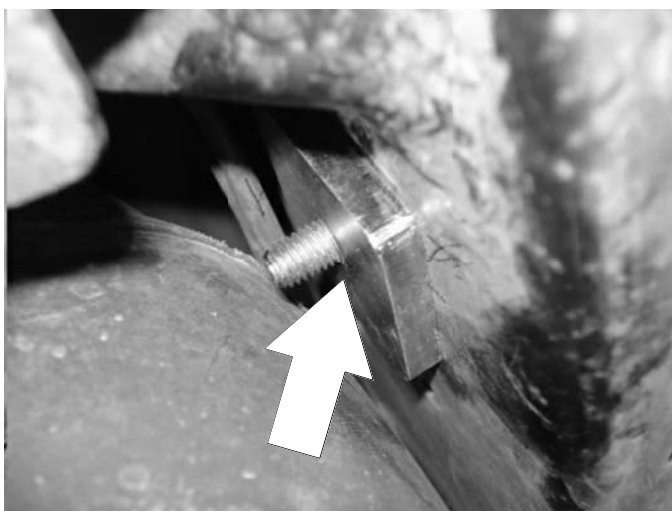


3 INSTALL LEFT HAND ROCK SLIDER CONT...

- (B) Your friend will have to hold the Rock Slider in position so you are able to line up the middle mounting. Once you have the middle lined up, slide the Mounting Plate (Item 5) carefully under the brake lines as shown, making sure not to clamp or damage them. Insert two M12 x140 Hex Bolts and M12 Flat Washer (Items 3, 11) on each side and loosely fasten in place using two M12 Flat Washers and two M12 Nyloc Nuts (Items 6, 11).



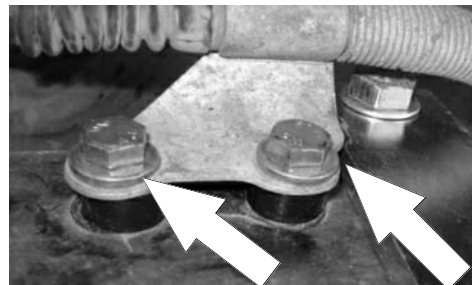
- (C) Place the M10 x120 Hex Bolt, M10 Spring Washer and M10 Flat Washer (Items 2, 8 , 10) through the hole on the rear mounting of the Rock Slider and secure at the back using the M10 Square Nut (Item 1). Tighten all bolts.



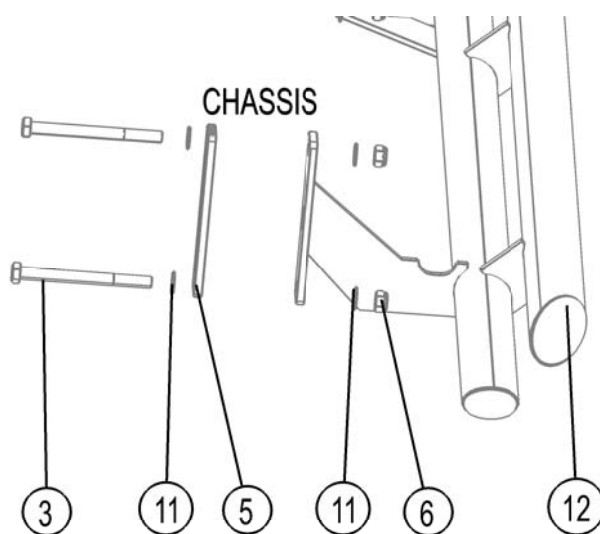
4 INSTALL RIGHT HAND ROCK SLIDER

(A) Follow Step 2A for the right hand front mount .

(B) Follow Step 2B for the middle mounting, except this time you will need to loosen the hand-brake cable bracket and space it away from the Mounting Plate (Item 5) using the two Nylon Spacers, two M8 x40 Hex Bolts, two M8 Spring Washers and two M8 Flat Washers (Items 13, 14, 15, 16) supplied.



(C) Now for the rear mounting. Take the Mounting Plate (Item 5) and insert a M12 x140 Hex Bolt and M12 Flat Washer (Item 3 & 11) through each hole in the Mount Plate. Working from the inside of the chassis, place the Mounting Plate and over the chassis lining the bolts up with the holes in the Rock Slider and fasten using two M12 Flat Washers and two M12 Nyloc Nuts (Item 6 & 11). Tighten all bolts.



Congratulations, you have completed your installation. Take a step back and admire your work. Good Job!

5 INSTALL OTHER VEHICLE AND RACK ACCESSORIES

(A) Now's the time to visit your favorite Front Runner dealer in person or online.