

DOOR REVERSING KIT

CONTENTS

Plug	5 pcs
Hinge	1 pcs
Cap	1 pcs
Instruction	1 pcs

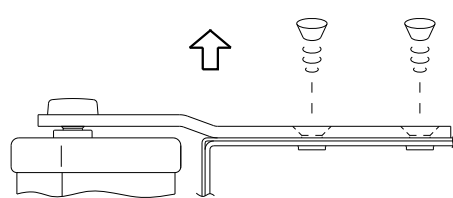
REVISION A

Form No. 822707404 02/17

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LaGrange, IN 46761

INSTALLATION PROCEDURE



STEP 1

Remove the 3 screws fastening the upper hinge. Leave the hinge pin in its place. Lift the hinge out of the bushing.

STEP 2

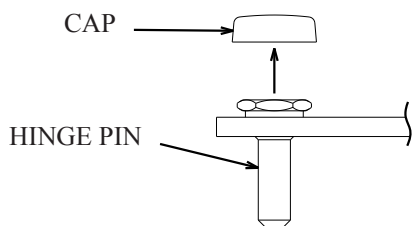
Open the (upper) door 90° and remove it from the refrigerator by lifting it off the lower pin. Please note that you have taken away the upper pin.

NOTE! When you open and lift the door, be careful not to bend the lower pin.

NOTE! Place the door on a soft material to avoid scratches.

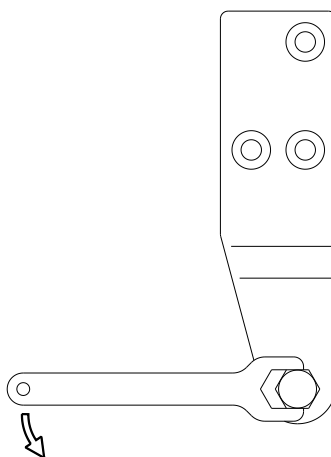
STEP 3

Cap only included for white model



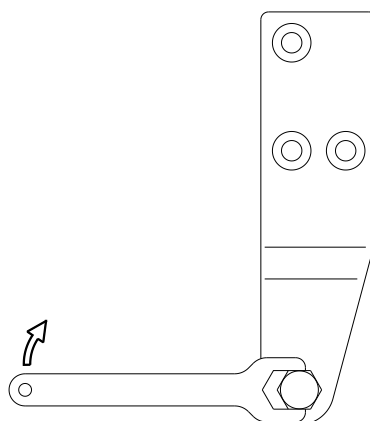
Remove the cap.

NOTE! You may have to destroy the cap.



STEP 4

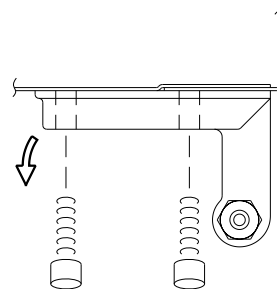
Use a torque wrench to unscrew the hinge pin. Save the pin and throw away the hinge.



STEP 5

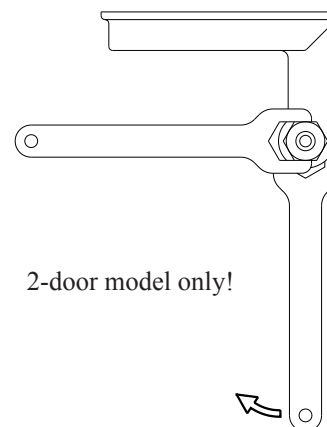
Screw the pin in an inverted hinge. Mount a cap on the head of the pin. (Cap is not included for almond model.)

2-door model only!



STEP 6

Remove the 2 screws fastening the middle hinge. Leave the hinge pin in its place. Rotate the complete hinge and pull it out of the bushing.

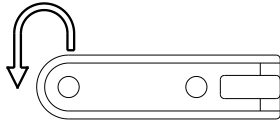


2-door model only!

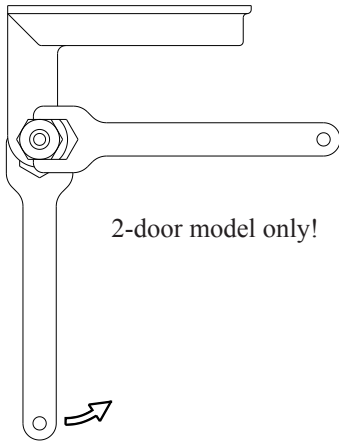
STEP 7

Use a torque wrench to hold the hinge pin and another one to loosen the locking nut. Unscrew the pin.

2-door model only!



STEP 8
Turn the hinge upside down.

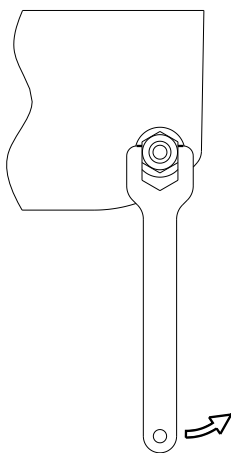


STEP 9
Screw the pin in the hinge. Use a torque wrench to hold the pin while mounting the locking nut with another one.

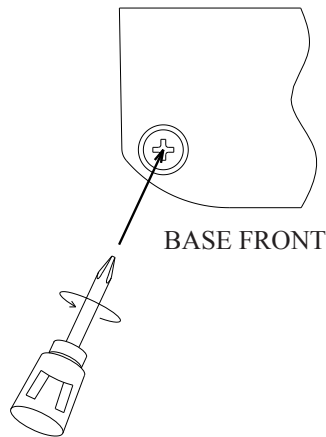
STEP 10 (2-door model only!)
Open the lower door 90° and lift it off.

NOTE! When you open and lift the door, be careful not to bend the lower pin.

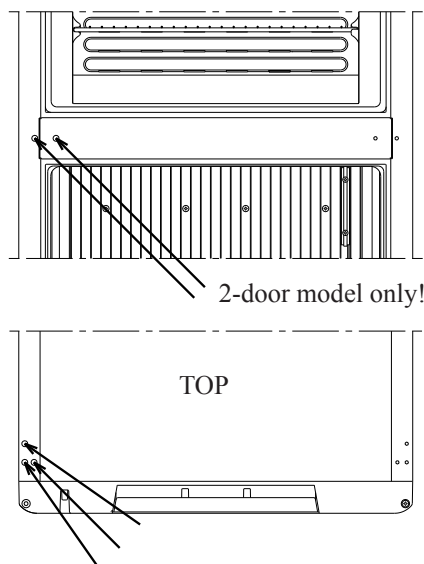
NOTE! Place the door on a soft material to avoid scratches.



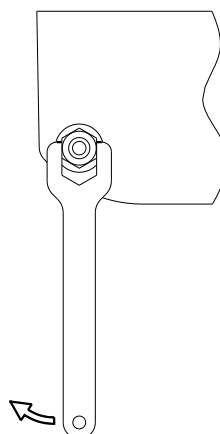
STEP 11
Use a torque wrench to loosen the hinge pin. Unscrew the pin. Save the pin.



STEP 12
Use a screwdriver to remove the screw. Move the screw to the corresponding location at the opposite side of the refrigerator.

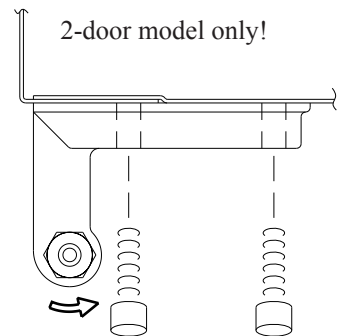


STEP 13
Remove the plugs in the holes for the hinge(s).
NOTE! You may have to destroy the plugs.



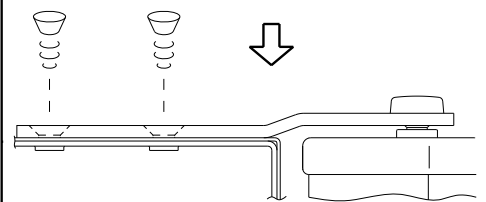
STEP 14
Use a torque wrench to fasten the lower hinge pin

STEP 15
Put the (lower) door on the lower hinge. Close the door so that the door gasket keeps the door in position.

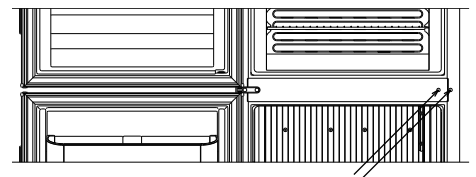


STEP 16
Mount the tap of the middle door hinge in the bushing of the lower door. Turn it towards the front surface and fasten the screws.

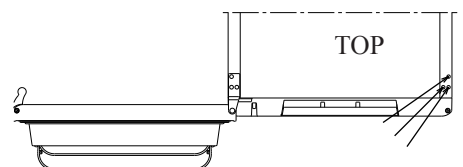
STEP 17 (2-door model only)
Put the upper door on the tap of the middle door hinge. Close the door so that the door gasket keeps the door in position.



STEP 18
Mount the tap of the upper door hinge in the bushing of the (upper) door. Lift the hinge down to the top surface and fasten the screws.



2-door model only!



STEP 19
Fit plugs into holes that are not used.