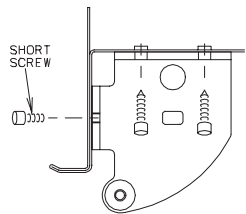
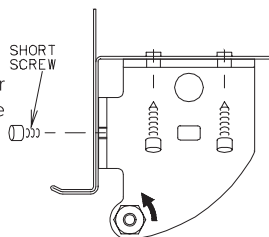


Step 27:
Mount the new lower door hinge.

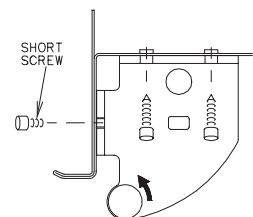


Step 29:
Mount the pin of the middle door hinge in the bushing of the lower door. Turn it towards the front frame and fasten the screws.

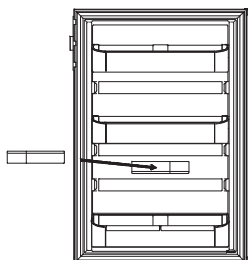


Note: If the hinge is mounted on the left side of the refrigerator, you may have to open the door before you can mount the screws. In that case, ask someone to hold the door for you.

Step 31:
Mount the pin of the upper door hinge in the bushing of the door (upper door). Turn it towards the front frame and fasten the screws.



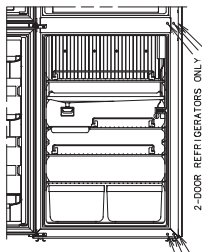
Step 33:
Mount a new door label over the old one (if supplied).



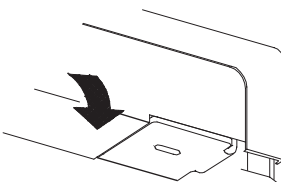
Step 28:
Put the door (lower door) on the lower hinge. Close the door so the door gasket keeps the door in position. If you have a one-door refrigerator, continue with step 31. If you have a two-door refrigerator, continue with the next step.

Step 30:
Put the upper door on the pin on the middle door hinge. Close the door so the door gasket keeps the door in position.

Step 32:
Mount plugs in the holes not occupied by the hinge (hinges).



Step 34:
Mount the top decoration panel. Make sure you do not squeeze any wires.



Instructions for Changing Door Hinges from One Side to the Other

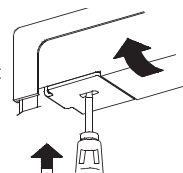
This kit contains the following parts:

Upper and lower door hinge	2.00
Cap upper hinge	1.00
Plug hinge holes	4.00
Side profile	2.00
Plug for handle holes	4.00
Door label	1.00

Note: the illustrations in this instruction show in steps how to change from right to left hinged doors.

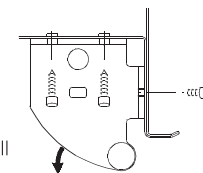
Step 1:

Open the door(s). Remove the top decoration panel. Put the panel on the top of the refrigerator.



Step 2:

Close the door(s). Remove the 3 screws fastening the upper hinge. Leave the hinge pin in place. Rotate the complete hinge and pull it out of the bushing.



Step 3:

Open the upper door 90° and remove it from the refrigerator by lifting it off the lower pin. Please note you have taken away the upper hinge.

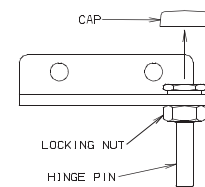
Note: when you open and lift the door be careful so that you don't bend the lower pin.

Note: place the door on soft material in order not to scratch it.

Step 4:

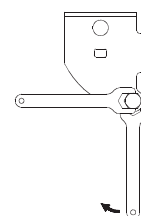
Remove the upper hinge cap.

Note: you may have to destroy the cap.



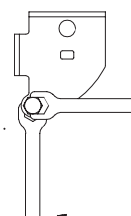
Step 5:

Use a wrench to hold the upper hinge pin and another one to loosen the locking nut. Unscrew the pin. Save the pin and the locking nut and throw away the hinge.



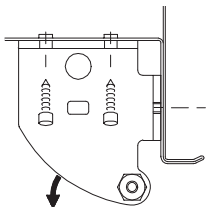
Step 6:

Screw the pin in to new upper hinge. Use a wrench to hold the pin while mounting the locking nut with another one. Mount a cap on the head of the pin. If you have a one-door refrigerator continue with step 12. If you have a two-door refrigerator continue with the next step.

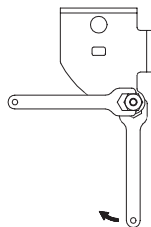


Step 7:

Remove the 3 screws fastening the middle hinge. Leave the hinge pin in place. Rotate the complete hinge and pull it out of the bushing.

**Step 8:**

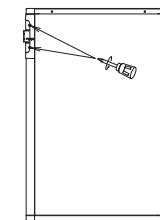
Use a wrench to hold the hinge pin and another one to loosen the locking nut. Unscrew the pin.

**Step 17:**

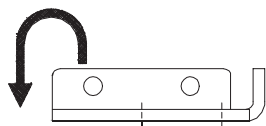
Remove the door compartments.

Step 18:

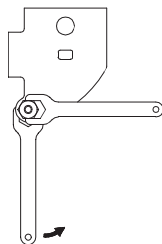
To dismantle the handle use a screwdriver to loosen the two screws.

**Step 9:**

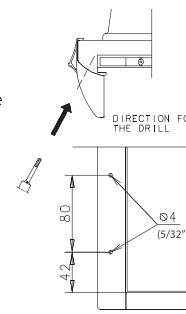
Turn the hinge upside down.

**Step 10:**

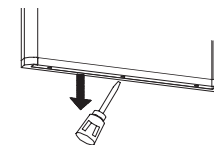
Screw the pin in the hinge. Use a wrench to hold the pin while mounting the locking nut with another one.

**Step 19:**

Before drilling new holes at the lower part of the door use the handle as a master to mark up the position of the new holes. Use a drill with diameter 4 mm (5/32"). Measurements for the two holes are shown in the picture.

**Step 20:**

Gently prise with a screwdriver via slots provided and remove the door decoration strip at the lower side of the door (doors).

**Step 11:**

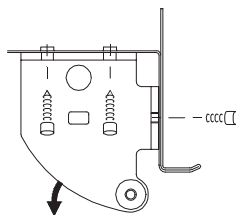
Open the lower door 90° and lift it off.

Note: when you open and lift the door be careful so that you don't bend the lower pin.

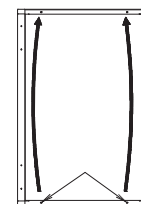
Note: place the door on a soft material in order not to scratch it.

Step 12:

Remove the 3 screws fastening the lower door hinge and remove it.

**Step 21:**

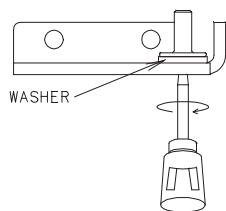
Use a pair of pliers to remove the plastic cotters and move them to the corresponding holes at the opposite end of the door (doors).

**Step 22:**

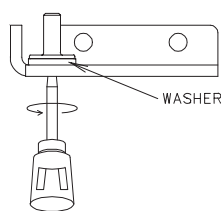
Turn the door (doors) upside down.

Step 13:

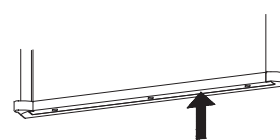
Use a screwdriver to loosen the pin. Remove the pin and the washer. Throw away the hinge.

**Step 14:**

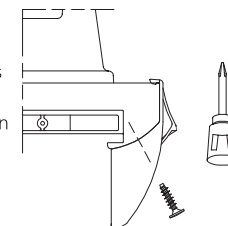
Mount the washer and the pin on to new lower hinge. Use a screwdriver to fasten the pin.

**Step 23:**

Re-fit the door decoration strip by clipping on to the lower end of the door (doors).

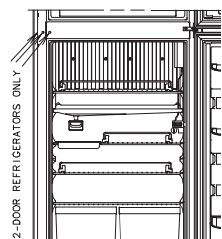
**Step 24:**

Mount the handle on the door (doors). The handles are to be located nearest the central girder between the doors on 2-door refrigerators or at the top of the door on 1-door refrigerators.

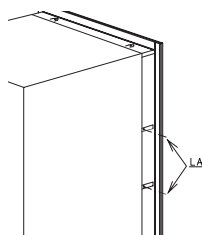
**Step 15:**

Remove the plugs in the holes for the hinge (hinges).

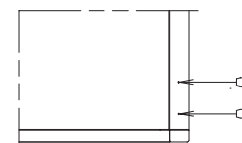
Note: you may have to destroy the plugs.

**Step 16:**

Latches are pre-fitted to both sides of the cabinet, so no action required regarding latches.

**Step 25:**

Mount the plugs in the two holes on the side profile not occupied by the handle.

**Step 26:**

Put back the door compartments.