

Please read these instructions carefully and follow all instructions, guidelines, and warnings included in this product manual in order to ensure that you install, use, and maintain the product properly at all times. These instructions **MUST** stay with this product.

By using the product, you hereby confirm that you have read all instructions, guidelines, and warnings carefully and that you understand and agree to abide by the terms and conditions as set forth herein. You agree to use this product only for the intended purpose and application and in accordance with the instructions, guidelines, and warnings as set forth in this product manual as well as in accordance with all applicable laws and regulations. A failure to read and follow the instructions and warnings set forth herein may result in an injury to yourself and others, damage to your product or damage to other property in the vicinity. This product manual, including the instructions, guidelines, and warnings, and related documentation, may be subject to changes and updates. For up-to-date product information, please visit documents.dometic.com.

External Paints/Coatings

All Sierra exhaust components have been painted for corrosion protection and to allow immediate installation out of the box. If desired, the black paint will accept additional enamel topcoats to match current engine paint color.

Gasket/Gasket Surfaces



WARNING

The use of sealants on the gasket surfaces could result in gasket failure leading to internal or external water intrusion. Failure to obey this warning could result in death or serious injury.

NOTICE: Do **not** remove the paint from the gasket mounting surfaces with any type of power tools or power assisted devices such as high-speed rotary gasket removers, wire wheels, or sandpaper flappers.

To provide the best seal, Sierra recommends removing the paint from all gasket surfaces during installation. Exhaust gaskets are designed to be installed dry, without using gasket sealants. Acetone or lacquer thinner will remove the paint without damaging the deck surface.

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Pipe Plugs and Fittings

NOTICE: Do **not** attempt to screw the plugs flush with the casting. Doing so will overtighten the fitting and may crack the casting resulting in an unusable product.

The pipe plugs and fittings for the exhaust components are tapered and should be installed to a snug fit and not overtightened.

Mounting Hardware



WARNING:
**Failure to obey
the following
warnings could
result in death or
serious injury:**

- Red thread locking compound **must** be used during stud installation to prevent studs from backing out or loosening during normal engine operation.
- Do **not** use any type of anti-seize on any mounting hardware as the lubrication properties will result in the hardware backing out.

All mounting hardware supplies is of grade 5 or higher, unless otherwise specified by the OEM manufacturer. Lower grade bolts or stainless-steel components are too soft and will not hold the proper torque setting if used in applications that are not designed for these materials. For proper sealing, torque settings should be reset after initial start and warm-up. Please refer to the original manufacturer's service manual for specific torque setting.

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