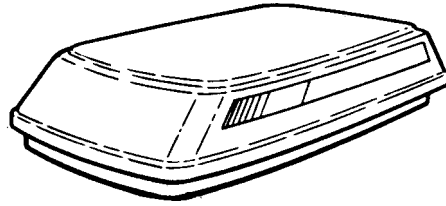


# Electrolux

# PARTS LIST

## CAL Series

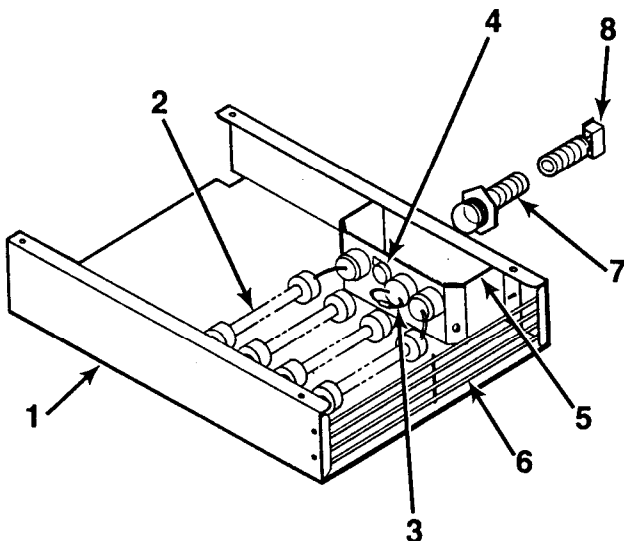
### ROOF MOUNT R.V. AIR CONDITIONER



CAL MODELS  
WITH SELECTOR SWITCH  
AND THERMOSTAT

|       |         |         |            |
|-------|---------|---------|------------|
| MODEL | CAL 61  | 9916401 | 7,800BTUH  |
| MODEL | CAL 136 | 9916501 | 13,500BTUH |

### PARTS FOR ELECTRIC HEAT KIT



#### 3-18706-001 HEAT KIT

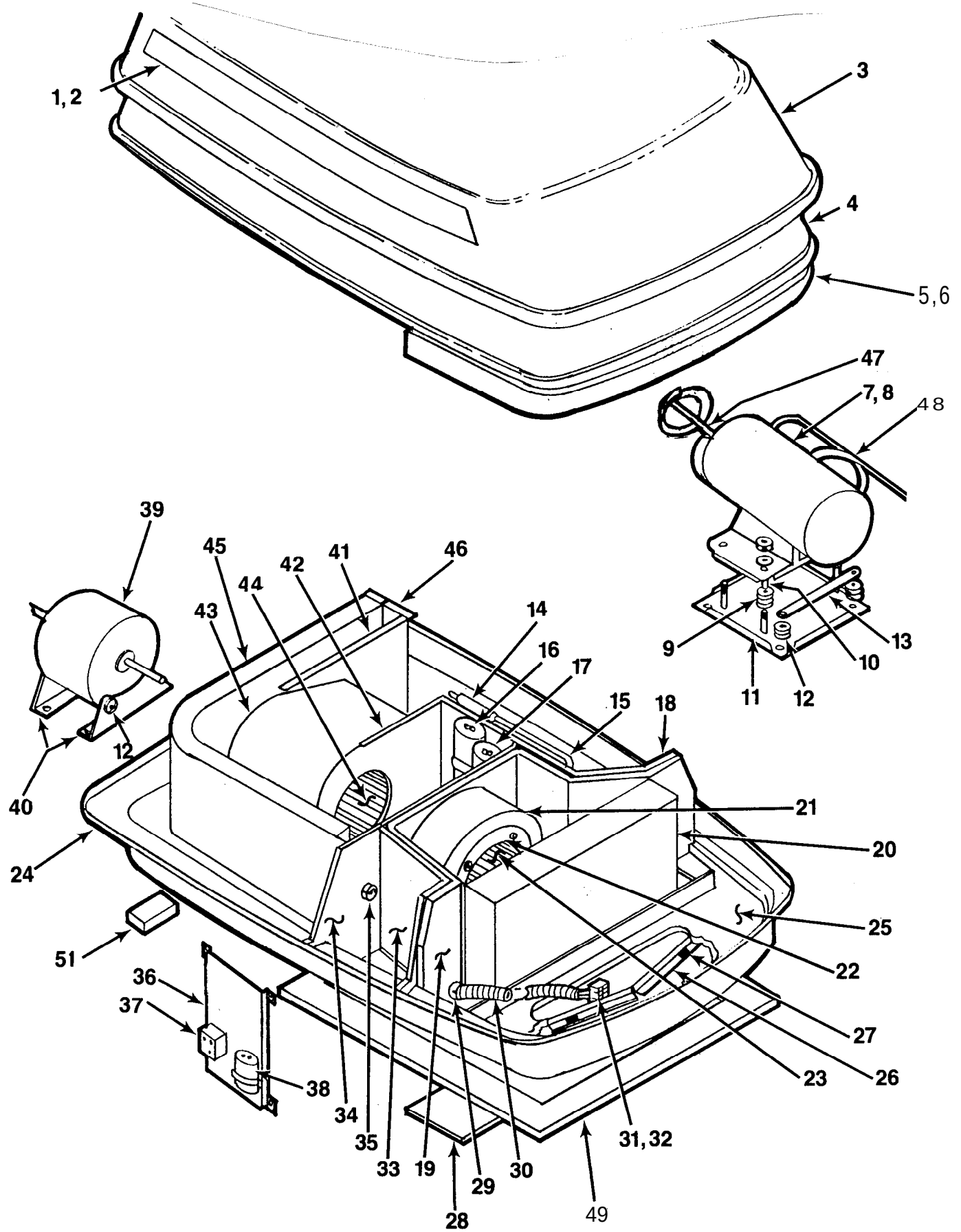
| <u>Item No.</u> | <u>Description</u>         | <u>Part No.</u> |
|-----------------|----------------------------|-----------------|
| 1.              | Heat Shield                | 318344.000      |
| 2.              | Heat Element (Incl.Item 3) | 20111.000       |
| 3.              | Fuse Link                  | 315068.000      |
| 4.              | Limit Switch               | 313629.001      |
| 5.              | Mounting Bracket (2 req.)  | 318343.000      |
| 6.              | Grille                     | 318371.000      |
| 7.              | Conduit                    | 318548.001      |
| 8.              | Plug, Male, 3-Pole         | 314470.000      |

(Not Shown: Wire Set, with Plug 1313082.014)

| Item<br>No. | <u>Description</u>                         | <u>CAL 61</u> | <u>CAL 136</u> |
|-------------|--------------------------------------------|---------------|----------------|
| 1.          | Shroud decal, right side (shown)           | 20104.002     | 20104.002      |
| 2.          | Shroud decal, left side (not shown)        | 20104.001     | 20104.001      |
| 3.          | Shroud, outer (less decals)                | 318308.000    | 318308.000     |
| 4.          | Shroud, inner metal                        | 318307.000    | 318307.000     |
| 5.          | Evaporator cover, Styrofoam                | 318358.000    | 318358.000     |
| 6.          | Insulation, blower housing top (not shown) | 318495.000    | 318495.000     |
| 7.          | Compressor (Incl. Item 8)                  | 20094.00 1    | 20093.00 1     |
| 8.          | Overload protector (not shown)             | 317001.008    | 317001.007     |
| 9.          | Mounting grommet, compressor               | 310780.013    | 310780.013     |
| 10.         | Spacer                                     | 310781.005    | 310781.005     |
| 11.         | Base, compressor                           | 318577.000    | 318577.000     |
| 12.         | Mounting grommet                           | 6107779.001   | 6107779.001    |
| 13.         | Retainer Strap                             | 318573.000    | 318573.000     |
| 14.         | Filter-drier                               | 316371.000    | 316371.000     |
| 15.         | Capillary tube                             | 20107.000     | 20106.000 (2)  |
| 16.         | Capacitor, compressor run                  | 316615.031    | 316615.030     |
| 17.         | Capacitor, blower                          | 316615.022    | 316615.022     |
| 18.         | Bulkhead, compressor                       | 318312.000    | 318312.000     |
| 19.         | Insulation, bulkhead                       | 318353.000    | 318353.000     |
| 20.         | Evaporator coil                            | 318913.000    | 318453.000     |
| 21.         | Blower housing                             | 318321.000    | 318321.000     |
| 22.         | Inlet ring                                 | 318325.000    | 318325.000     |
| 23.         | Blower wheel, evaporator                   | 318454.000    | 318454.000     |
| 24.         | Base pan (Incl. Item 25)                   | 1318768.000   | 1318768.000    |
| 25.         | Insulation, drain pan                      | 318356.000    | 318356.000     |
| 26.         | Bracket, less nuts                         | 318685.000    | 318685.000     |
| 27.         | Nut, with clip (2 req.)                    | 318478.001    | 318478.001     |
| 28.         | Insulation, blower housing bottom          | 318554.000    | 318554.000     |
| 29.         | Conduit clamp                              | 316718.001    | 316718.001     |
| 30.         | Conduit                                    | 305087.003    | 305087.003     |
| 31.         | Wire set, with plug                        | 1313082.012   | 1313082.012    |
| 32.         | Plug only, male, 9 pole                    | 314470.003    | 314470.003     |
| 33.         | Bulkhead, electrical box                   | 318309.000    | 318309.000     |
| 34.         | Bulkhead, evaporator                       | 318310.000    | 318310.000     |
| 35.         | Strain relief                              | 302994.014    | 302994.014     |
| 36.         | Electrical panel                           | 318493.000    | 318493.000     |
| 37.         | Start relay                                | 305040.023    | 305040.023     |
| 38.         | Start capacitor                            | 305046.016    | 305046.016     |
| 39.         | Blower motor                               | 20095.000     | 20095.000      |
| 40.         | Motor mount (2 req.)                       | 318327.000    | 318327.000     |
| 41.         | Blower side, rear                          | 318335.000    | 318335.000     |
| 42.         | Blower side, front                         | 318333.000    | 318333.000     |
| 43.         | Blower scroll                              | 318334.000    | 318334.000     |
| 44.         | Blower wheel, condenser                    | 318455.000    | 318455.000     |
| 45.         | Condenser coil                             | 318451.901    | 318451.901     |
| 46.         | Plate, condenser close-off                 | 318313.000    | 318313.000     |
| 47.         | Discharge line                             | 318515.900    | 318515.900     |
| 48.         | Suction line                               | 20096.000     | 318514.900     |
| 49.         | Gasket, 14" x 14" inside dim.              | 316461.000    | 316461.000     |
| 50.         | Gasket, 1.5" x 16" (not shown)             | 318520.001    | 318520.001     |
| 51.         | Gasket, 1.5" x 5"                          | 318520.002    | 318520.002     |

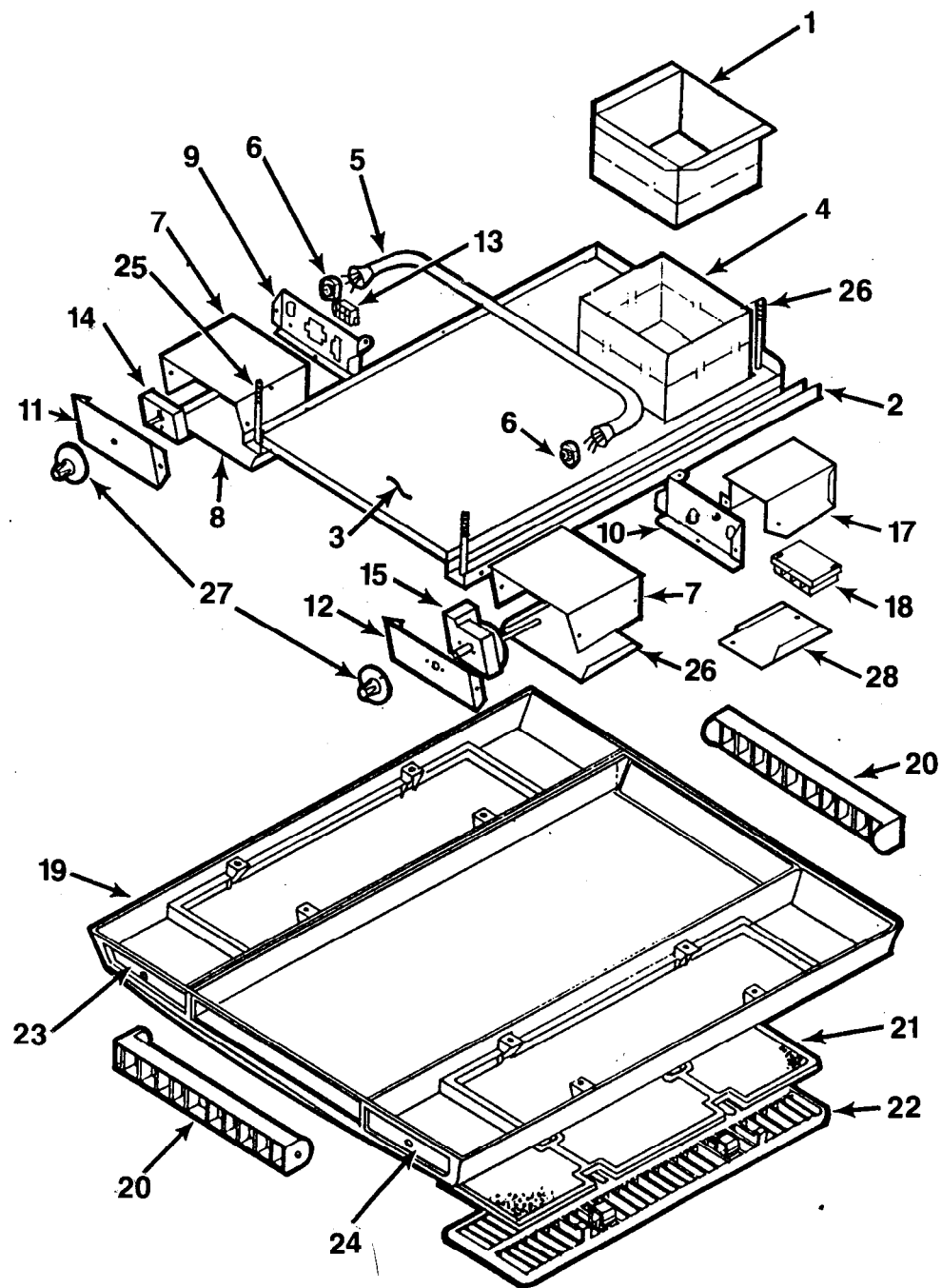
COMPRESSOR CROSS-REFERENCE:

20093.001 Rotorex H48 A 133C  
20094.001 Rotorex H48 A 783A



# INSTALLATION PARTS PACKAGE

| Item No.                                   | Description                      | CAL 61 & CAL 136 |
|--------------------------------------------|----------------------------------|------------------|
| <u>1-28 Complete Parts Package Asm.</u>    |                                  |                  |
| 1.                                         | Discharge duct, upper            | 318542.005       |
| 2.                                         | Discharge duct, lower            | 318740.000       |
| <u>2-18 Complete Ceiling Template Asm.</u> |                                  |                  |
| 2.                                         | Ceiling template                 | 318735.002       |
| 3.                                         | Insulation                       | 318345.000       |
| 4 .                                        | Discharge duct, lower            | 318521.000       |
| 5.                                         | Conduit, with wires              | 318342.000       |
| 6.                                         | Strain relief                    | 318772.000       |
| 7.                                         | Thermostat box/switch box        | 302994.001       |
| 8.                                         | Box cover                        | 318461.000       |
| 9.                                         | Box back, LH                     | 318465.000       |
| 10.                                        | Box back, RH                     | 318709.000       |
| 11.                                        | Box front, LH                    | 318466.000       |
| 12.                                        | Box front, RH                    | 318462.000       |
| 13.                                        | Plug, female, 9-pole             | 318464.000       |
| 14.                                        | Selector switch, 10 pos.         | 314471.003       |
| 15.                                        | Thermostat, heat-cool            | 318535.001       |
| 16.                                        | Wiring decal (not shown)         | 313620.003       |
| 17.                                        | Junction box                     | 20105.000        |
| 18.                                        | Terminal block                   | 20152.000        |
| 19-24 Complete Air Box Asm.                |                                  | 20205.000        |
| 19.                                        | Air box only                     | 318523.004       |
| 20.                                        | Louver (2 req.)                  | N/A              |
| 21.                                        | Air filter (2 req.)              | 318524.000       |
| 22.                                        | Return air grille (2 req.)       | 318481.000       |
| 23.                                        | Decal, Switch                    | 318432.000       |
| 24.                                        | Decal, Thermostat                | 20113.000        |
| 25-28 Small Parts Baa Asm.                 |                                  | 20114.000        |
| 25.                                        | Mounting bolt, 15cm (3 req.)     | 1318750.001      |
| 26.                                        | Thermostat box cover             | 318063.002       |
| 27.                                        | Knob for selector switch, t-stat | 318465.000       |
| 28.                                        | Junction box cover               | 318527.000       |
|                                            |                                  | 20153.000        |



N/A = Not Available