



Atwood Mobile Products

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376 Series Door Striker Latch Cup Field Installation

1. Tools & Materials
 - a. Hand drill with 1/8-3/16" bit
 - b. Rivet Gun
 - c. 3/16" x 1/2" Rivets
 - d. Sealant (Silicone)
 - e. ABS Cup (P/N 5084020000)
2. Remove Striker Latch
 - a. Using Drill remove the rivets holding the Striker Latch
 - b. Retain the Latch
3. Install ABS Cup
 - a. Apply sealant to the entire perimeter of the ABS Cup (P/N 5084020000) ([Picture 1](#))
 - b. Place ABS Cup into Latch opening
4. Re-Install Striker Latch
 - a. Place the previously removed Striker Latch in it's original position with the ABS Cup installed
 - b. Use the 3/16" Rivets to Reattach the Striker Latch ([Picture 2](#))
 - c. Check the operation of the Door to verify installation
 - d. Also add Rivets to the Open Holes in the mounting frame on the Hinge side of the Door assembly to prevent possible leaking from this Area

376 Series Door Hinge Hole Seal

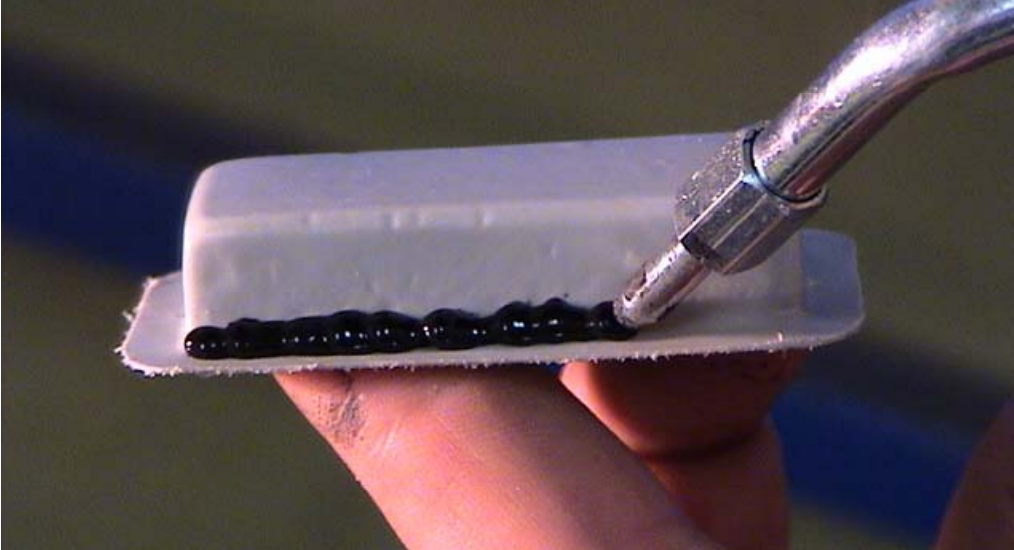
1. Tools & Materials
 - a. Rivet Gun
 - b. 3/16" x 1/2" Rivets

Add Rivets to the Open Holes in the mounting frame on the Hinge side of the Door assembly to prevent possible leaking from this Area

376 Series Door Main Door Seal Removal and Installation

1. Tools & Materials
 - a. One (1) E134 Seal w/ Tape 13ft
 - b. Isopropyl Alcohol
 - c. Cleaning materials
 - d. Narrow paint scraper or equivalent to aid in removal original seal
2. Check current seal
 - a. Verify the current seal needs replaced
 - i. The splice of the seal should be positioned at the bottom center of the mounting frame
 - ii. The seal should be nearly even with the open edge of the mounting frame to allow the water to channel through the inside edge below the seal
 - iii. If the seal does not meet these requirements continue with this procedure
3. Remove current seal
 - a. Starting at the seam begin peeling the seal with slight constant tension
 - b. Isopropyl Alcohol and a paint scraper may be used to aid in loosening the glue
 - c. Pulling with too much force will cause the seal to tear and lengthen the process
 - d. Clean the surface of any residual glue from the original seal using the Isopropyl Alcohol and a paint scraper
4. Installation of new Seal (E134)
 - a. Use Isopropyl Alcohol to prep the surface before installation, this will give the new seal a clean contact surface and increase its bonding potential
 - b. Starting in the bottom center of the mounting frame peel back about one (1) ft of tape and align the seal so it is even with the open edge of the frame. This should leave an open area below the seal of around 1/4" between the seal and the inside edge of the mounting frame. Follow this line while installing the seal
 - c. Continue this process until you have applied the seal to the entire edge of the mounting frame
 - d. Cut the end of the seal so it mates with the beginning edge of the seal leaving minimal gaping between the two ends

Picture 1



Picture 2

