



REFRIGERATION REFRIGERATOR

EN

Americana II Fresh Food and Freezer Door Replacement Service Kit Instructions

USA & CANADA
Service Office
Dometic Corporation
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Elkhart, IN 46514

**Service Center & Dealer
Locations**
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Americana II Kit Number	Description
3316888.900	Freezer Door, 6/8 CF (S, DR ASM)
3316889.900	Fresh Food Door, 6 CF (S, DR ASM)
3316890.900	Fresh Food Door, 8 CF (S, DR ASM)

1 Explanation of Symbols and Safety Instructions

This manual has safety information and instructions to help you eliminate or reduce the risk of accidents and injuries.

1.1 Recognize Safety Information

! **This is the safety alert symbol.** It is used to alert you to potential physical injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

1.2 Understand Signal Words

A signal word will identify safety messages and property damage messages, and it will indicate the degree or level of hazard seriousness.

! WARNING

This indicates a hazardous situation that, if **not** avoided, could result in death or serious injury.

2 Removal

! WARNING: ELECTRICAL SHOCK, FIRE, AND/ OR EXPLOSION HAZARD.

Turn off the gas and electrical supply before removal or installation. Failure to obey this warning could result in death or serious injury.

This section describes the procedure for removing the freezer and fresh food doors of an Americana II refrigerator.

i The images used in this document are for reference purposes only.

Before beginning with installation or removal, note the following:

- Confirm the contents of the service kit:
 - 1 freezer or fresh food door
 - 2 panel stops
 - 2 door caps (1 top, 1 bottom)
 - 2 door hinge inserts
 - 2 door frame inserts
 - 4 screws
 - 2 hinge bushings
- A handle assembly is not included with this kit. Reuse the existing handle or purchase a handle service kit assembly (kit number 3316882.900 or 3316882.901).

- Figures display right-hand (RH) swing doors. The procedure is the same for left-hand (LH) swing doors.
- Keep all hardware for reuse.
- If door swing reversal is required, refer to the refrigerator installation manual for specific details.
- Manual sections provide details for both freezer and fresh food doors. Reference the steps relevant to your task.

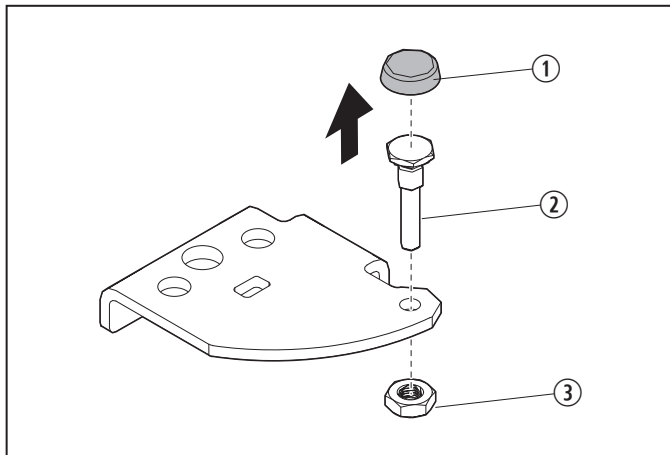
2.1 Preparing the Refrigerator

i Refer to the refrigerator installation manual for specific details on removing and securing the refrigerator.

1. Remove the screws securing the refrigerator in place.
2. Slide the refrigerator forward.

2.2 Removing the Existing Doors

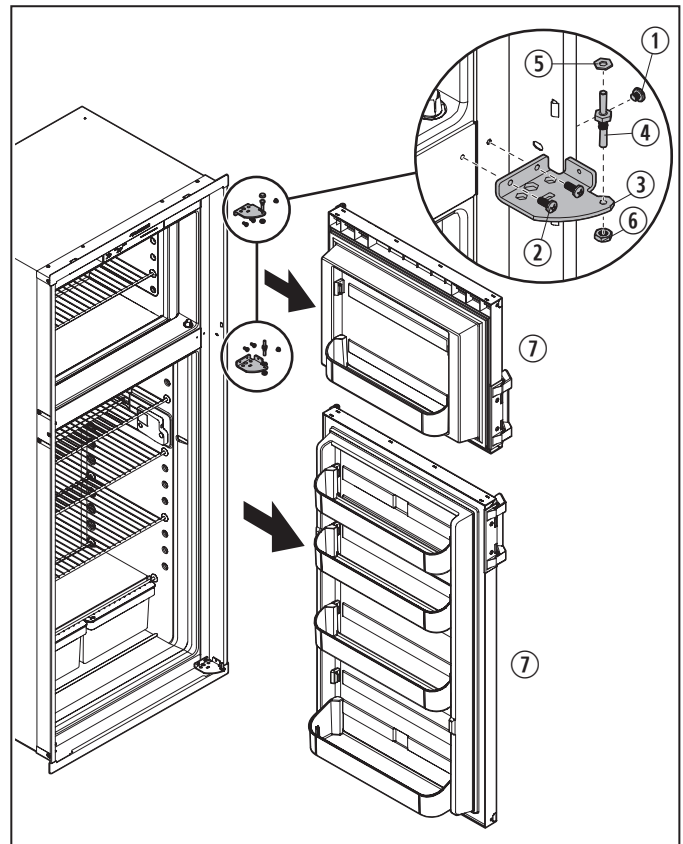
i Save the hardware for reuse. Note that the washers are located under the freezer door on the middle hinge and on the bottom hinge of the fresh food door. Washers are required for proper door operation.



1 Removing the Top Hinge Cap

- ① Hinge Cap
- ② Top Hinge Pin
- ③ Jam Nut

1. For the top hinge, pop off the hinge cap using a putty knife or pliers.
2. Using a 10 mm wrench, loosen the jam nut. Spin the hinge pin out.



2 Removing the Existing Door Components

- ① Side Screw
- ② Front-Facing Screw
- ③ Door Hinge
- ④ Hinge Pin
- ⑤ Washer
- ⑥ Jam Nut
- ⑦ Door

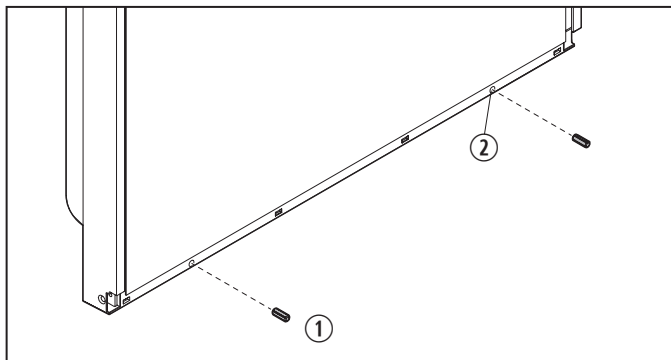
3. Remove the side screw for the hinge, located on the outside of the freezer door.
4. Open the door.
5. Remove the front-facing screws for the hinge.
6. Remove the hinge.
7. Remove the door by pulling the door up and off of the hinge pin.
8. Repeat steps 2–7 for the fresh food door.

3 Assembly

This section describes the procedure for preparing the freezer and fresh food doors of an Americana II refrigerator for installation.

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3.1 Preparing the New Door



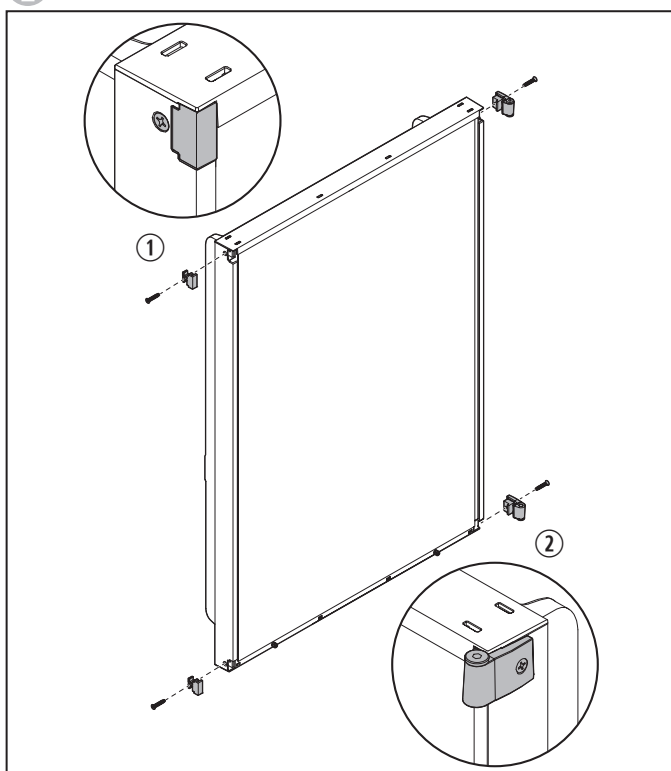
3 Installing the Panel Stops

- ① Panel Stop ② Panel Stop Hole

1. Using a hammer or your hand, gently tap or push the panel stops into the panel stop holes on the door.

When properly installed, the stops should protrude from the door face by 3/16 in. (5 mm).

i Panel stops are on the bottom panel of the door.



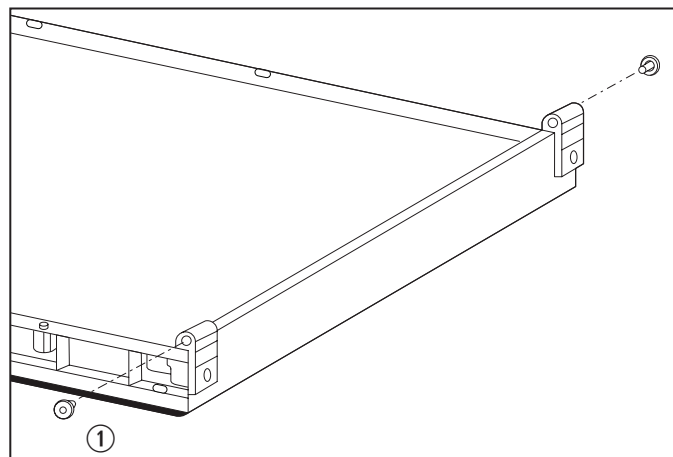
4 Changing the Door Hinge Inserts and Door Frame Inserts

- ① Door Frame Insert ② Door Hinge Insert

2. Push a door frame insert into each of the door corners on the same side as the handle.
3. Align the holes on the door with the inserts, and secure the inserts using the screws provided in the kit.

NOTICE: Do not overtighten the screws. If using an electric drill driver, set it at a low torque when tightening the screws. Overtightening may cause the frame to crack. Any cracks would be a visual inconvenience only and would not cause a functional issue with the refrigerator.

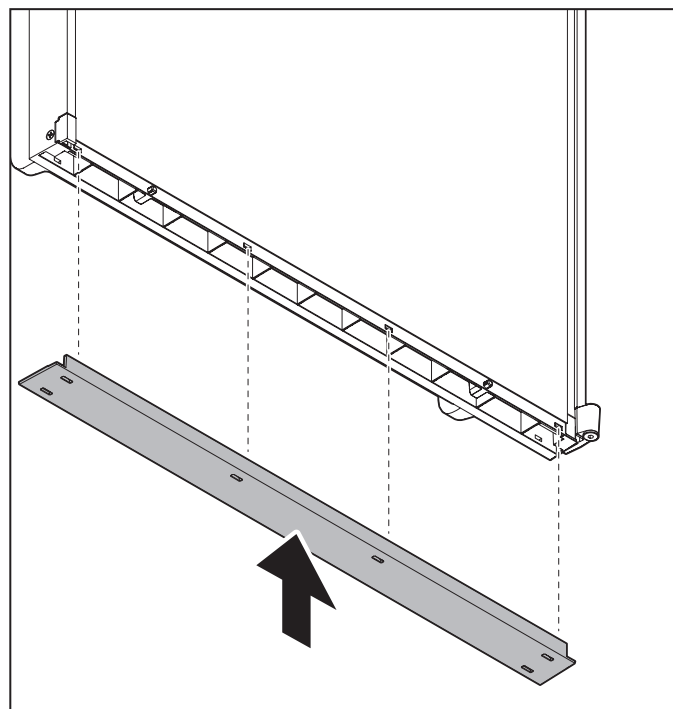
4. Repeat steps 2–3 for the door hinge inserts, placing one on each of the door corners opposite the handle.



5 Installing the Door Hinge Bushings

- ① Door Hinge Bushing

5. Press the door hinge bushings into the top of the top door hinge insert and into the bottom of the bottom door hinge insert.



6 Changing the Door Cap

6. Align the front four snaps on the front side of the bottom door cap with the bottom of the door.
7. Push the backside of the cap towards the door to snap it into place.

3.2 Positioning and Attaching the Handle

1. Use "Method A" or "Method B" to determine the handle position.

i If the handle is placed too high, the top door cap will not fit in place. If the handle is placed too low, the door will miss the door striker on the door frame when closed.

Method A

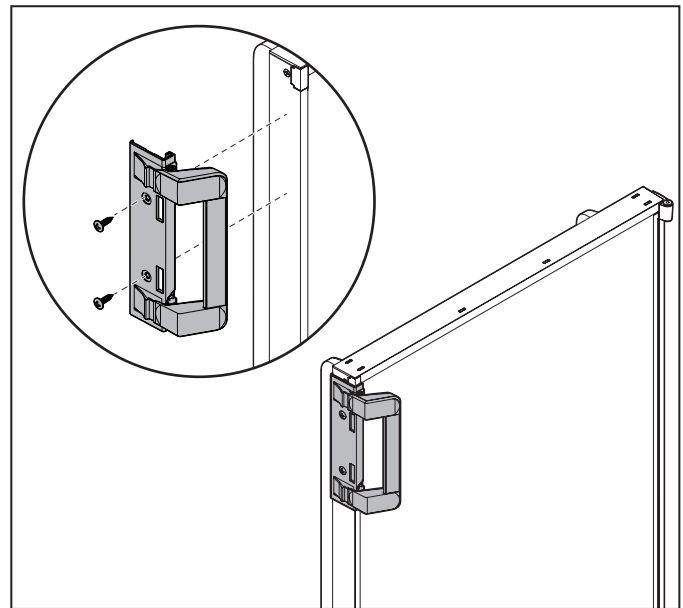
Place the handle position template facing out, with the top corner aligned to the door frame. Refer to "Door Handle Template" on page 6.

Method B

Slide the handle down the door, wrapping the handle around the door panel flange.

- The fresh food door handle aligns with the horizontal line of the cross-hairs on the top door screw.
- The freezer door handle should make contact with the front lip of the door cap, when installed.

2. Mark the location of the handle screw holes.
3. Remove the handle, if applicable.
4. Drill the pilot holes. The holes should be .063 in. (1.59 mm) in diameter.



7 Securing the Handle

5. Place the handle on the door and secure it to the door.

NOTICE: Do not overtighten the screws. If using an electric drill driver, set it at a low torque when tightening the screws. Overtightening may cause the frame to crack. Any cracks would be a visual inconvenience only and would not cause a functional issue with the refrigerator.

6. Slide the door panel into place.
7. Attach the top cap.

i The door panel is taken from the existing door for reuse. For specific information on removing the door panel, refer to the installation manual.

4 Installation

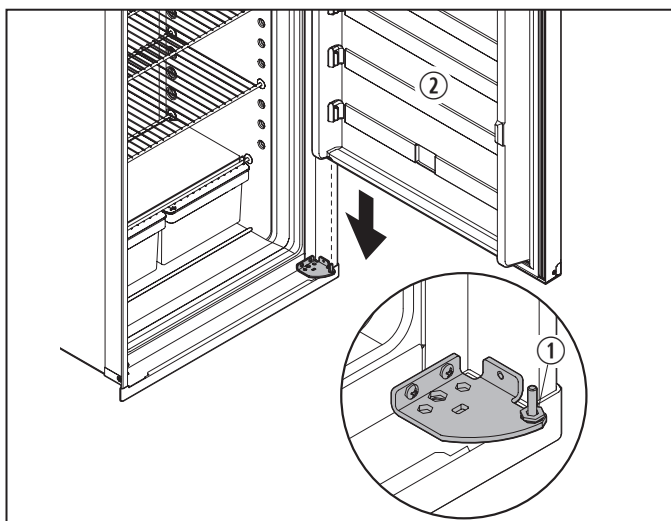
⚠ WARNING: ELECTRICAL SHOCK, FIRE, AND/OR EXPLOSION HAZARD.

Turn off the gas and electrical supply before removal or installation. Failure to obey this warning could result in death or serious injury.

This section describes the procedure for installing the replacement freezer and fresh food doors of an Americana II refrigerator.

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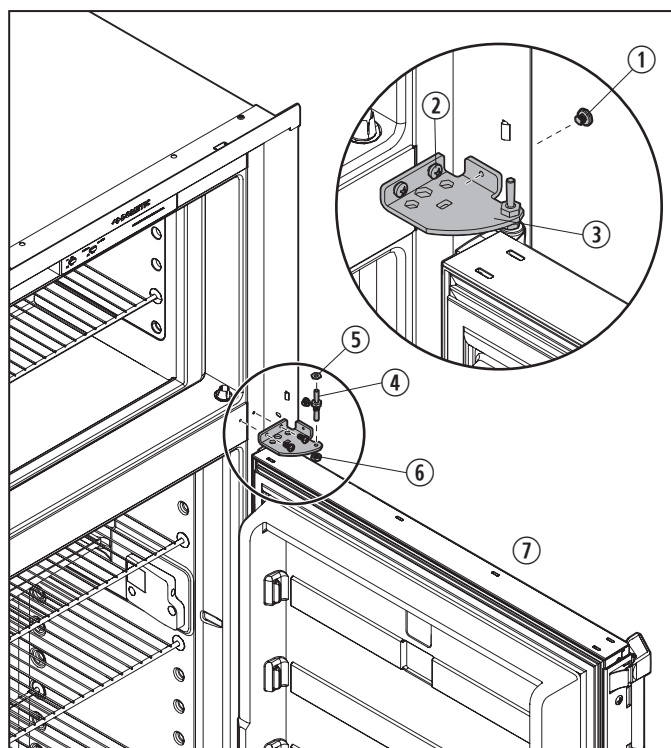
4.1 Mounting the Door



8 Attaching the Door and Hinges

- ① Bottom Door Hinge ② Fresh Food Door

1. Slide the bottom of the fresh food door onto the bottom hinge pin located by the door hinge bushing.



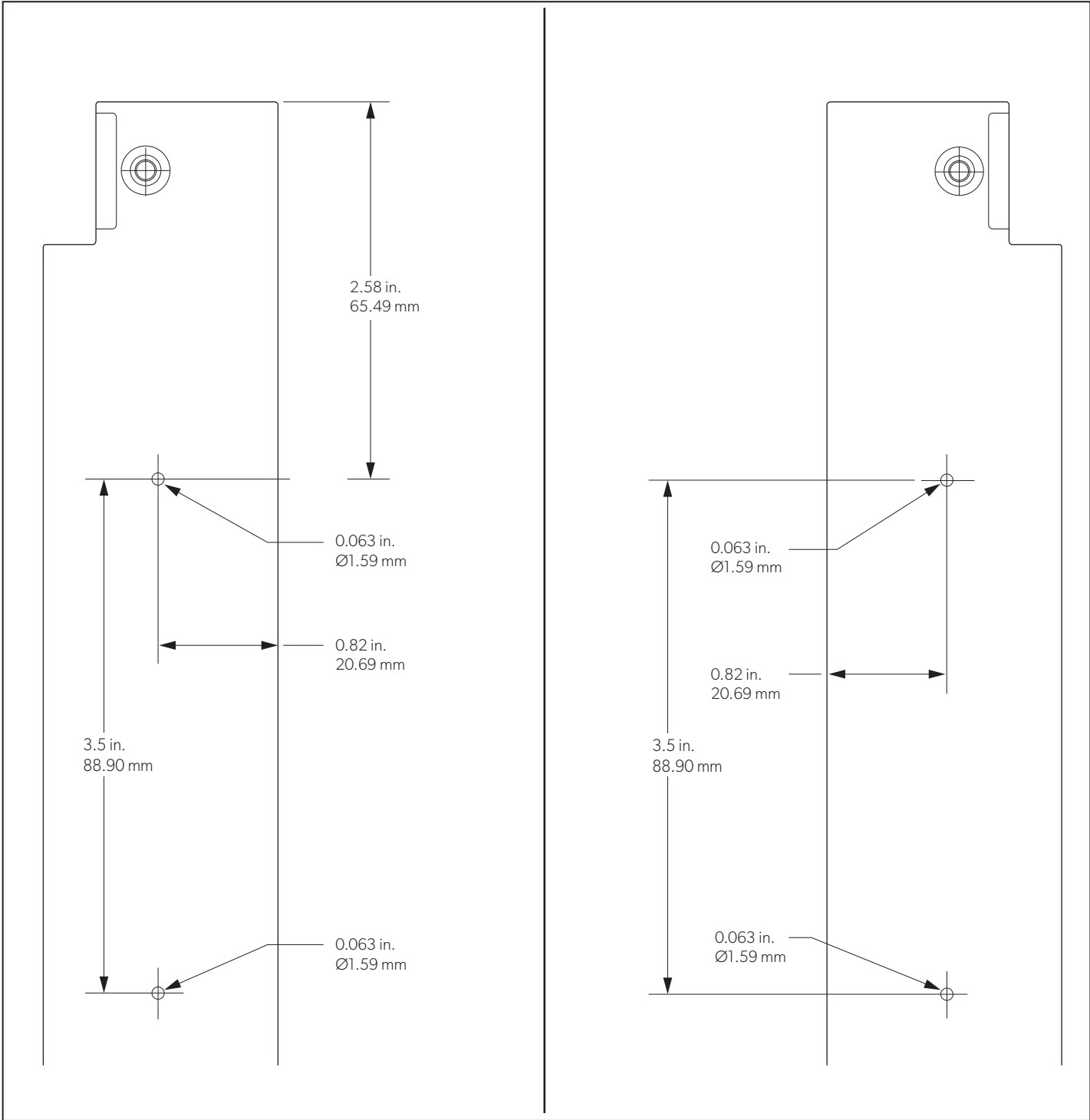
9 Attaching the Door and Hinges

- ① Side Screw ⑤ Washer
 ② Front-Facing Screw ⑥ Jam Nut
 ③ Door Hinge ⑦ Door
 ④ Hinge Pin

2. Put the washer on the new hinge pin and thread the pin into the middle hinge from the top, while threading the jam nut onto the hinge pin from the bottom side of the hinge. Use a 10 mm wrench to tighten the hinge pin and jam nut.
- i** Keep the hinge pins in the correct location (facing down on the top and facing up on the bottom).
3. Place the middle hinge with the pin into the top of the fresh food door located by the door bushing.
 4. Insert and loosely tighten the front-facing screws.
 5. Slide the hinge tight to the side of the refrigerator.
 6. Insert and fasten the side screw.
 7. Tighten the front-facing screws.
 8. Repeat steps 2–7 for the freezer door, replacing the hinge cap once installation is complete.
 9. Reverse the steps in “Preparing the Refrigerator” on page 2 to finish the installation.

5 Door Handle Template

LH Swing for Fresh Food Door/RH Swing for Freezer Door | RH Swing for Fresh Food Door/LH Swing for Freezer Door



10 Handle Position Template