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FUTURE REFERENCE:

Model Number _____

Date Purchased _____

HEKI 2 SKYLIGHTS

H2DOM1127XXXX (HEKI 2)

SERVICE OFFICE:

USA

Dometic, LLC
2320 Industrial Pkwy
Elkhart, IN 46516
574-294-2511

CANADA

Dometic, LLC
46 Zatonski, Unit 3
Brantford, ON N3T 5L8
CANADA
519-720-9578

For Service Center
Assistance Call:
800-544-4881

WARNING

This manual must be read and understood before installation, adjustment, service, or maintenance is performed. This unit must be installed by a qualified service technician. Modification of this product can be extremely hazardous and could result in personal injury or property damage.

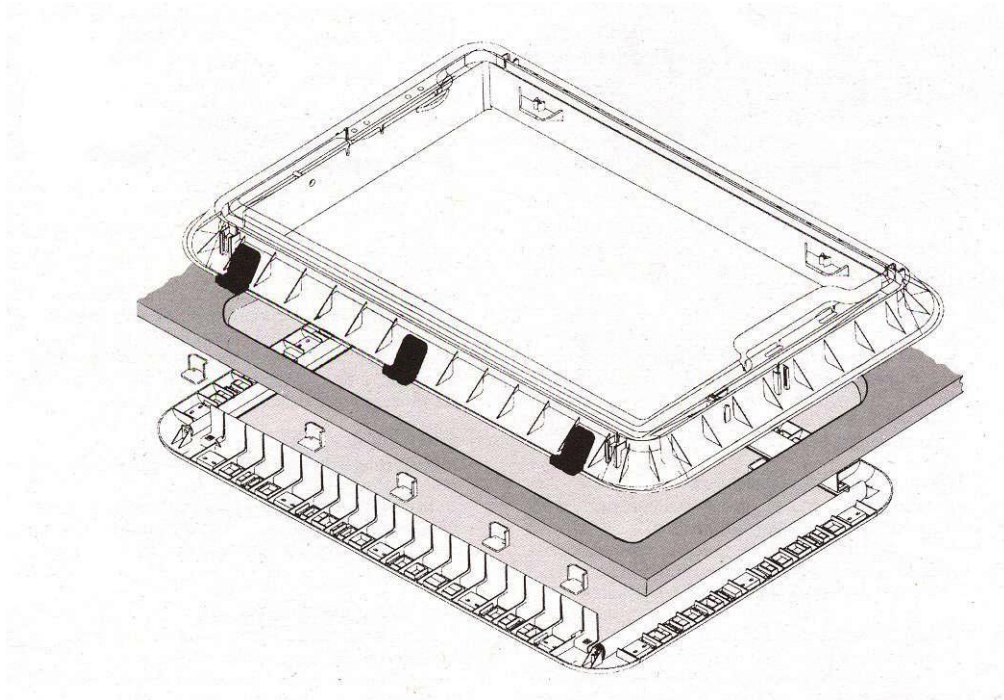
AVERTISSEMENT

Lire et comprendre ce manuel avant de procéder à l'installation, à des réglages, de l'entretien ou des réparations. L'installation de cet appareil doit être effectuée par un réparateur qualifié. Toute modification de cet appareil peut être extrêmement dangereuse et entraîner des blessures ou dommages matériels.

INSTALLATION INSTRUCTIONS

H2DOM1127XXXX

Installation instructions HEKI 2 (lift/tilt roof-light)



1) Designed and recommended for trailed vehicles in which people do not travel. Technically also suited to a vehicle in which people do travel, but as the rooflight is designed with free airflow, there may be draughts, air noise and chattering blind mechanisms, which will not be accepted as a product fault.

2) HEKI 2 suitable for max. 62 mph [100 km/h] (with Seitz spoiler up to 80 mph [130 km/h]).

3) Installation position transverse (hinged side at the front in the travelling direction) or longitudinal (hinged side to the left or right in the travelling direction).

Before installing HEKI 2, the area where it is to be installed must be selected in such a way that HEKI 2 will not impair any adjacent components, cables or fitted cupboards in the vehicle interior, or detract from the functions of the roof railing or other fastening or reinforcing components. Prerequisite for correct installation of HEKI 2 is a flat inner and outer wall surface. In order to avoid any damage to the roof wall, the cut-out must be robust (e.g. reinforced with wooden or tubular frames incl. corners). HEKI 2 is suitable for wall thickness between $31/32$ " [25mm] and $2\ 3/8$ " [60mm].

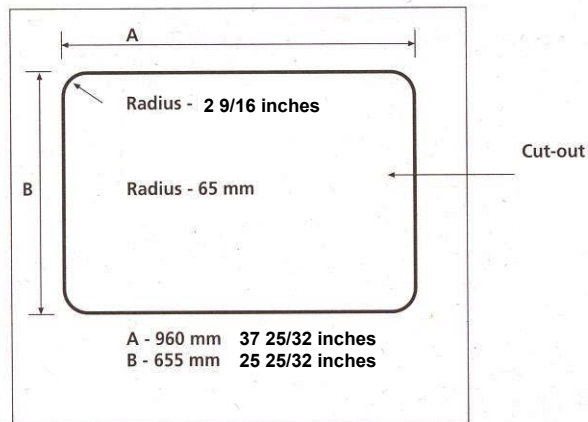
We cannot assume any guarantee for faulty installation of HEKI 2.

1. Ascertain the position of HEKI 2 in the vehicle according to the conditions named above.

2. Proceed with the cut-out according to fig. 2 or using the template on the packaging, using a jig saw or routing machine.

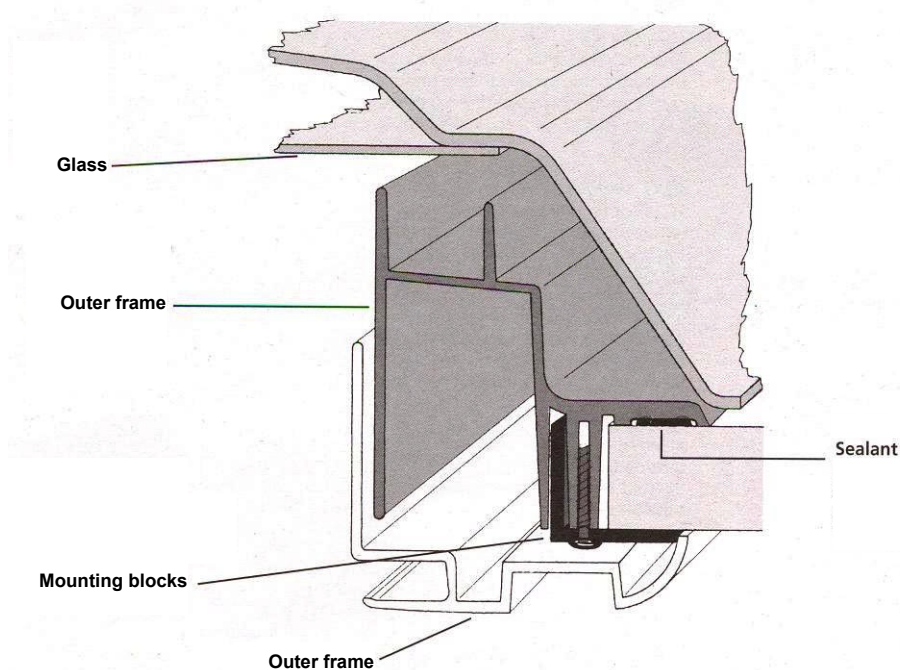
HEKI 2 is ready for installation in wall thicknesses of $31/32$ " [25mm] to $1\ 1/4$ " [32 mm]. (For wall thicknesses of $1\ 1/4$ " [32mm] to max. $2\ 3/8$ " [60mm], the commercially available installation set must be used, please consult your dealer).

Figure 2



3. Hold HEKI 2 in the cut-out without any sealant, to check the size (approx. 1/16" [2mm] clearance for cut out all round).

4. Apply permanently elastic sealant (butyl) to the outer part of the base frame. We recommend contacting your sealant supplier (fig. 3).



5. Position the outer frame centrally in the cut-out and press in position applying gentle, even pressure.

6. Gently screw the 16 mounting blocks to the inside of the vehicle (use the large hole spacing in the mounting block). Use the mounting blocks and appropriate screws indicated in the table below for the corresponding roof thickness.

It is adequate to tighten the screws gently by hand (torque = 13 in-lb [1.5 Nm]). If necessary, re-tighten the mounting blocks again uniformly after approx. 10-30 minutes.

Wall Thickness	Mounting Block	Screws
31/32" - 1 1/4"□	grey	4x25mm
1 1/4" - 1 17/32"□	black	4x32mm
1 17/32" - 1 13/16"□	yellow	4x40mm
1 13/16" - 2 3/32"□	blue	4x46mm
2 3/32" - 2 3/8"	red	4x52mm

7. Position the inner frame on the base frame and screw in place using the corresponding screws 2.5 x 25mm (use small hole diameter in mounting block).

It is adequate to tighten the screws gently by hand!

Check blind function! Undo the screws slightly when the blind moves sluggishly.

8. Snap the ventilation grids into position.

9. Remove the PE protective film from the acrylic glass on the inside and outside.

No liability is assumed for incorrect installation!

HEKI 2 is not suitable for installation in vertical surfaces!

Arrange for the modification to be entered in the vehicle's papers! (When vehicle height and overall weight have been changed).

