



3108704.275 KIT

Door Reversal Double-Door Freedom Series Refrigerator

Tools Required:

Electric Drill
.220 or 7/32" Drill Bit
.236 or 15/16" Drill Bit
.062 or 1/16" Drill Bit
Center Punch
Misc. Wrenches & Screwdrivers

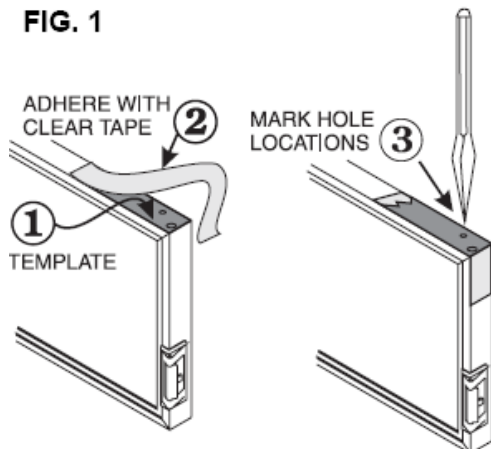
A. GENERAL INSTRUCTIONS

Read and understand all instructions before attempting installation of this Kit. Placement of the hinge plate is very important to ensure a good seal of the door gasket on the frame of the refrigerator.

B. INSTRUCTIONS FOR DOOR REMOVAL

1. The doors must be removed from the refrigerator in order to reverse the hinge position.
2. Open the top door and remove the two screws holding the top decoration. The screws are accessible from beneath.
3. Remove the top hinge pin and lift the door off of the middle hinge pin. Unscrew the Middle hinge pin from the middle hinge.
4. Remove the Middle hinge pin and lift door off the lower hinge pin. Unscrew the lower hinge pin from the lower hinge. Remove the plastic cap from the lower opposite hinge and insert it in the hole from which the lower hinge pin was removed. Screw the lower hinge pin into the lower hinge.
5. Remove the travel lock from the frame on the left side of the refrigerator and save. Remove the middle hinge and move it to the opposite side of the refrigerator. Reinstall the travel lock in the hole left vacant by the middle hinge.

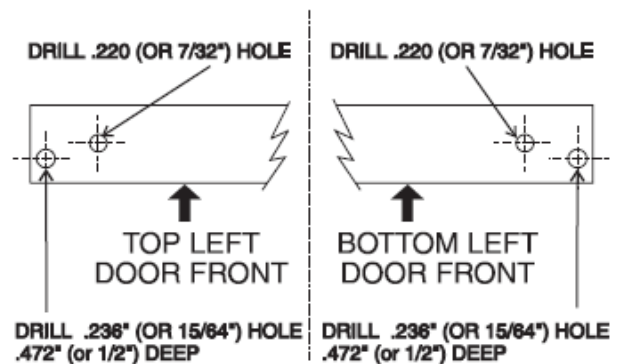
FIG. 1



C. PREPARING THE DOOR FOR LEFT HANDED HINGES

1. Cut out the templates at the end of these instructions. Be sure the door is oriented in the position it will go back on the refrigerator. The templates are labeled for the location they are to be placed (top-left and bottom left). If the templates are not correctly positioned the door will not fit back on the refrigerator. Use clear tape to hold the template in the correct location on the door. Use a center-punch/scratch awl to mark the location where the holes are to be drilled. See Figure 1.
2. Use the .062 or 1/16" drill bit to make a pilot hole for the larger holes that are required.
3. Use the .220 or 7/32" drill bit to enlarge the hole for the rivet. See Figure 2.
4. Use the .236 or 15/64" drill bit to make the .500 or 1/2" deep for the hinge pin bearing.
5. Snap the hinge bushing in place and tap the stem down to secure it in place. Do this to both the top and bottom corners of the refrigerator doors.

FIG. 2



6. Remove the two small screws that hold the latch onto the door. Relocate the latch to the other side of the door. The hole location for the screws will be present but not open. Use the small plugs to cover up the old handle holes. Do this on both doors.

D. REINSTALLING THE DOORS.

1. Place the lower door on the lower hinge pin. Screw the middle hinge pin into the middle hinge.
2. Place the freezer door onto the middle hinge pin. Screw the top hinge pin into the top hinge.
3. Test the door alignment. Adjust as necessary. Replace the top trim to complete the job.

FIG. 3

TEMPLATES

