

# INSTRUCTIONS FOR CHANGING DOOR HINGES FROM ONE SIDE TO THE OTHER

## KIT 3106922.002 FOR CHANGING TO LEFT-HINGED DOOR:

|      |            |                                                  |
|------|------------|--------------------------------------------------|
| (2 ) | 2930740044 | Plug, hinge holes                                |
| (2)  | 2932643022 | Upper & lower door hinge on left-hinged doors    |
| (1)  | 2932644020 | Attachment, top decoration for left-hinged doors |
| (1)  | 2932682012 | Plug, side profile                               |
| (1)  | 2932682020 | Plug, side profile                               |
| (1)  | 2932722008 | Door label                                       |
| (1)  | 2932736016 | Cap, upper tap                                   |
| (2)  | 2932740018 | Plug, door pan                                   |
| (4)  | 2932742014 | Plug, hinge holes                                |

## KIT 3106922.010 FOR CHANGING TO RIGHT-HINGED DOOR:

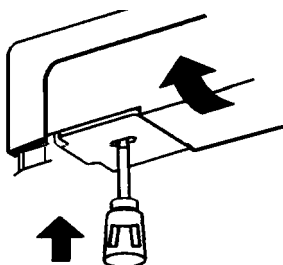
|      |            |                                                   |
|------|------------|---------------------------------------------------|
| (2 ) | 2930740044 | Plug, hinge holes                                 |
| (2)  | 2932643014 | Upper & lower door hinge for right-hinged door    |
| (1)  | 2932644012 | Attachment, top decoration for right-hinged doors |
| (1)  | 2932682012 | Plug, side profile                                |
| (1)  | 2932682020 | Plug, side profile                                |
| (1)  | 2932722008 | Door, label                                       |
| (1)  | 2932736016 | Cap, upper tap                                    |
| (2)  | 2932740018 | Plug, door pan                                    |
| (4)  | 2932742014 | Plug, hinge holes                                 |

## GENERAL INSTRUCTIONS

(Illustrations show changing hinge from right to left)

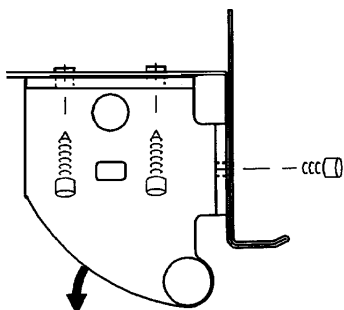
### STEP 1:

Open the door(s). Remove the top decoration panel. Put the panel on the top of the refrigerator.



### STEP 2:

Close the door(s). Remove the three screws fastening the upper hinge. Leave the hinge pin in its place. Rotate the complete hinge and pull it out of the bushing.



### STEP 3:

Open the (upper) door 90 degrees and remove it from the refrigerator by lifting it off the lower pin. Please note you have taken away the upper pin.

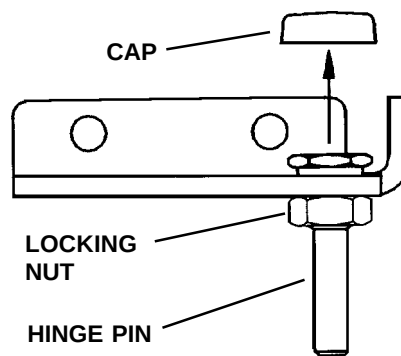
**NOTE:** When you open and lift the door, be careful you don't bend the lower pin.

**NOTE:** To avoid scratching the door, place it on a soft material.

### STEP 4:

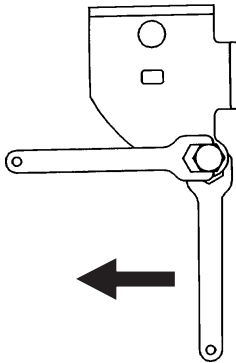
Remove the cap.

**NOTE:** You may have to destroy the cap.



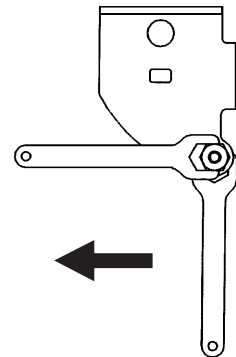
### STEP 5:

Use a torque wrench to hold the hinge pin and another one to loosen the locking nut. Unscrew the pin. Save the pin and the locking nut, and throw away the hinge.



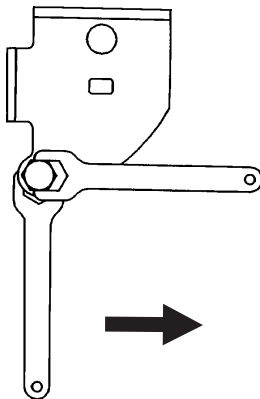
### STEP 8:

Use a torque wrench to hold the hinge pin and another one to loosen the locking nut. Unscrew the pin.



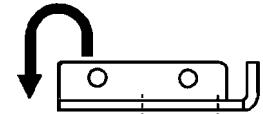
### STEP 6:

Screw the pin in an inverted hinge. Use a torque wrench to hold the pin while mounting the locking nut with another one. Mount a cap in the head of the pin.



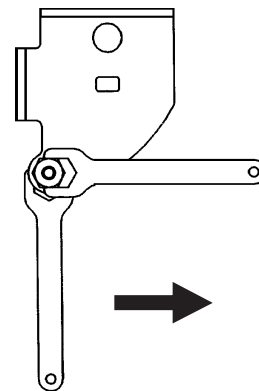
### STEP 9:

Turn the hinge upside down.



### STEP 10:

Screw the pin in the hinge. Use a torque wrench to hold the pin while mounting the locking nut with another one.

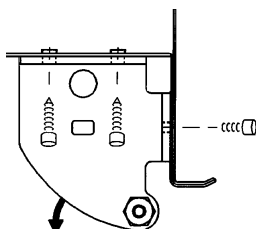


If you have 1-door refrigerator, continue with Step 12.

If you have a 2-door refrigerator, continue with next Step.

### STEP 7:

Remove the three screws fastening the middle hinge. Leave the hinge pin in its place. Rotate the complete hinge and pull it out of the bushing.



### STEP 11:

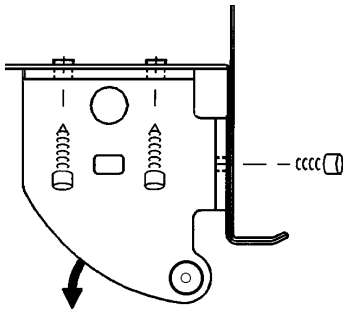
Open the lower door 90 degrees and lift it off.

**NOTE:** When you open and lift the door, be careful that you do not bend the lower pin.

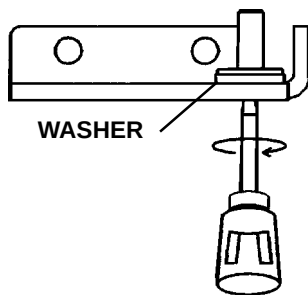
**NOTE:** To avoid scratching the door, place it on a soft material.

**STEP 12:**

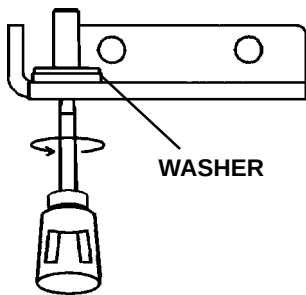
Remove the three screws fastening the lower door hinge and remove it.

**STEP 13:**

Use a screwdriver to loosen the pin. Remove the pin and the washer. Throw away the hinge.

**STEP 14:**

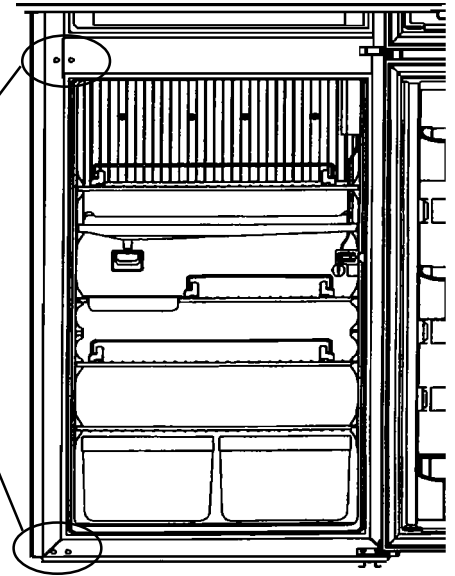
Mount the washer and the pin on an inverted hinge. Use a screw driver to fasten the pin.

**STEP 15:**

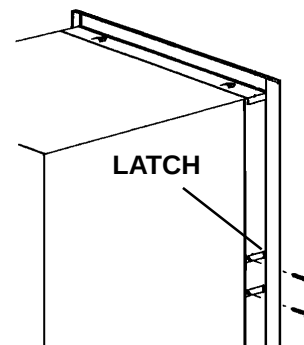
Remove the plugs in the holes for the hinge(s).

**NOTE:** You may have to destroy the plugs.

2-DOOR  
REFRIGERA-  
TORS  
ONLY

**STEP 16:**

Remove the latch(es) and move to the corresponding location at the opposite side of the refrigerator.

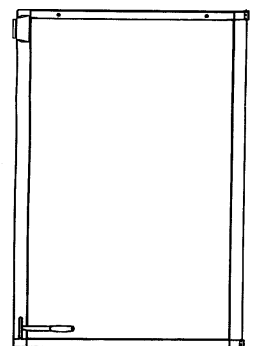
**STEP 17:**

Remove the door compartments.

**STEP 18:**

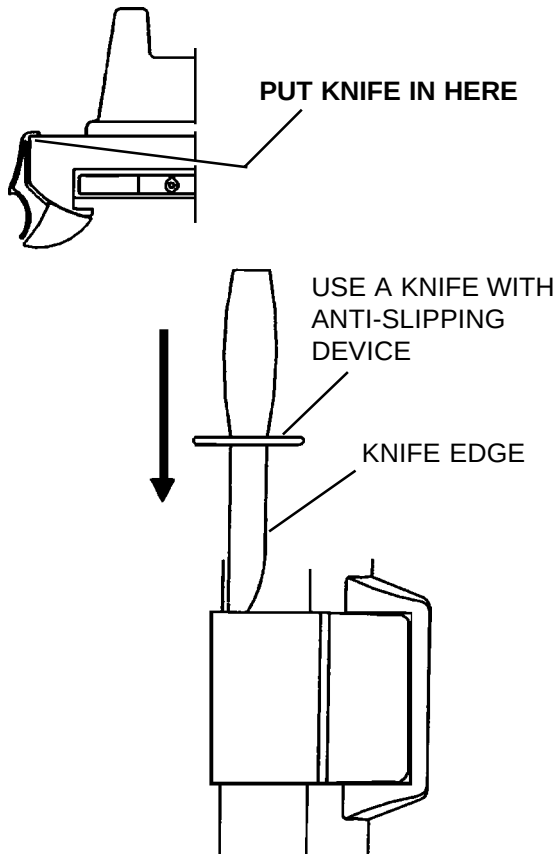
Use a penknife and pry the plug in the door frame loose from the door(s).

**NOTE:** You may have to destroy the plug.



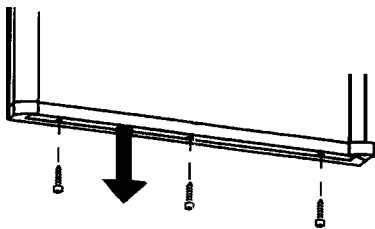
### STEP 19:

Remove the handle from the door(s) in the following way: Put a knife in the slot between the handle and the door frame. Make sure that the edge of the knife is turned as shown in the picture. Push the knife carefully downward without prying with it. If you do, you may damage the door frame.



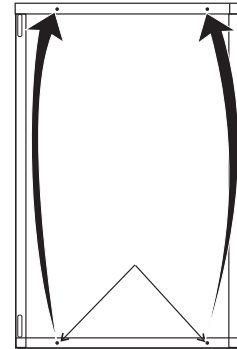
### STEP 20:

Loosen the screws and remove the door decoration strip at the lower side of the door(s).



### STEP 21:

Use a pair of pliers to remove the plastic cotters and move them to the corresponding holes at the opposite end of the door(s).

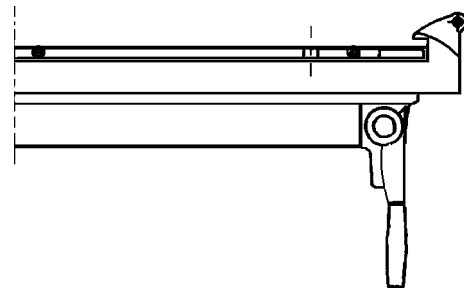


### STEP 22:

Turn the door(s) upside down.

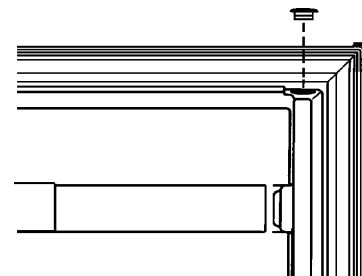
### STEP 23:

Cut off the sealing plug at the level of the door pan(s).



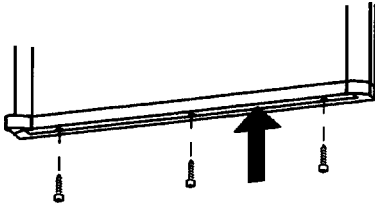
### STEP 24:

Mount door pan plug in the hole with the remains of the sealing plug.

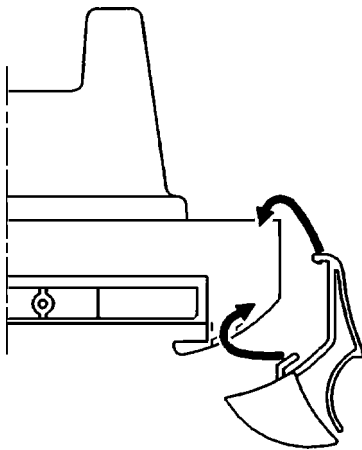


**STEP 25:**

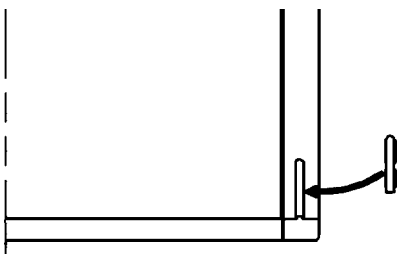
Mount the door decoration strip with three screws at the lower side of the door(s).

**STEP 26:**

Mount the handle on the door(s). The handle(s) are to be located nearest the central girder between the doors on 2-door refrigerators or at the top of the door on 1-door refrigerators.

**STEP 27:**

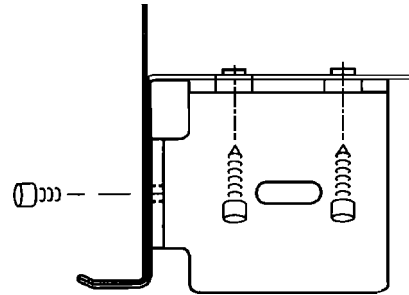
Mount a plug in the slot on the side profile not occupied by the handle. Make sure the plug matches with the profiles' surface. (You have to use an inverted plug compared with the one you removed from the door).

**STEP 28:**

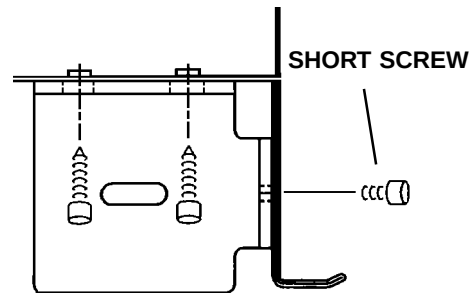
Put back the door compartments.

**STEP 29:**

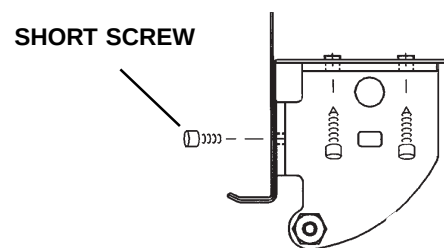
Remove the three screws fastening the attachment for top decoration strip. Save the screws and throw away the attachment.

**STEP 30:**

Mount an inverted attachment on the other side of the refrigerator.

**STEP 31:**

Mount the new lower door hinge.

**STEP 32:**

Put the door (lower door) on the lower hinge. Close the door so the door gasket keeps the door in position.

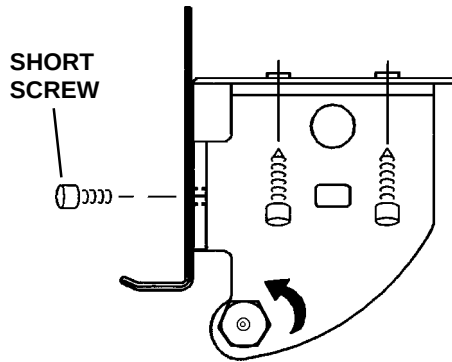
**If you have a 1-door refrigerator, continue with Step 35.**

**If you have a 2-door refrigerator, continue with next Step.**

**STEP 33:**

Mount the top of the middle door hinge in the bushing of the lower door. Turn it toward the front frame and fasten the screws.

**NOTE:** If the hinge is mounted on the left side of the refrigerator, you may have to open the door before you can mount the screws. In that case, ask someone to hold the



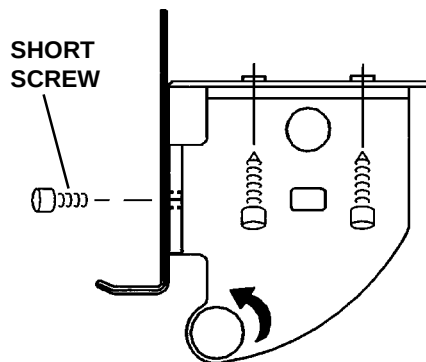
door for you.

**STEP 34:**

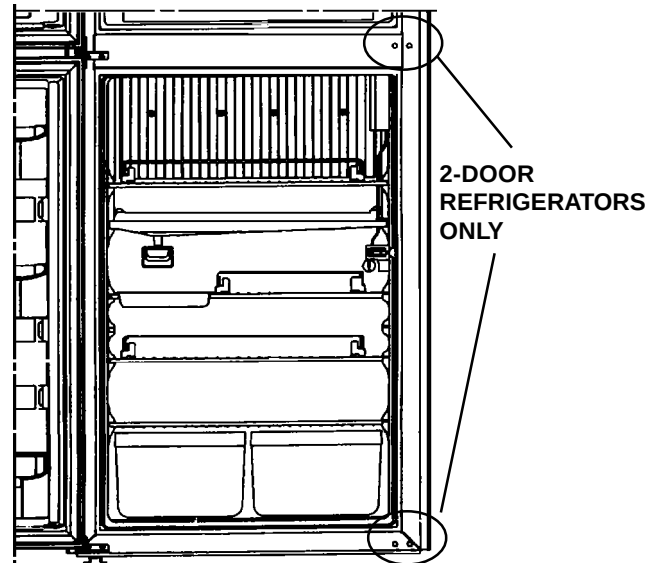
Put the upper door on the top of the middle door hinge. Close the door so the door gasket keeps the door in position.

**STEP 35:**

Mount the top of the upper door hinge in the bushing of the door (upper door). Turn it toward the front frame and fasten



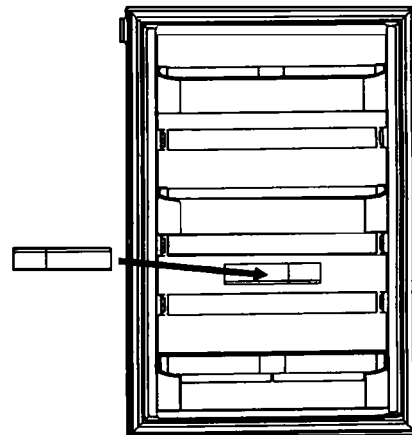
the screws.

**STEP 36:**

Mount plugs in the holes not occupied by the hinge(es).

**STEP 37:**

Mount a new door label over the old one.

**STEP 38:**

Mount the top decoration panel. Make sure you do not squeeze any wires.

