



3105349.017 KIT, WATER FILL TUBE

The rubber water fill tube can be used to replace the aluminum tube and will reduce the possibility of freeze-up.

The Kit consists of:

(1 ea.)	3105349.009	Rubber Tube
(1 ea.)	385806301	Clamp, Hose
(1 ea.)	3106459.013	Instructions

PROCEDURE

1. This Kit should only be installed by a qualified RV technician.
2. The refrigerator needs to be removed from the enclosure. Turn "OFF" all AC and DC power. Cap all wires when removed.
3. Turn "OFF" the (LP) Propane gas supply and plug the gas line when disconnected. Turn "OFF" water supply and plug line when disconnected.
4. Use the appliance's Installation and Operating Manual and remove refrigerator in reverse order of installation.
5. Locate the existing water fill tube and remove it from the refrigerator.
6. Enlarge the hole with a 3/4 inch drill bit if required.
7. Fit the new tube into the enlarged hole. Tubes that enter from the top must be flush with the insulation, otherwise they could be pulled out when the cabinet is reinstalled. Rear entry tubes need only to have the collar against the insulation on the rear of the refrigerator. Check the tube extension into the cup. A minimum gap of 1/4 inch is present between the tube and the side/bottom of cup. See FIG. 1 & 2.
8. Place the hose clamp over the end of the 1/4 inch water line. Insert water line into the new water fill tube. Secure with hog ring. See FIG. 2.
9. Place the new water fill tube into the refrigerator. Be sure no pieces of insulation are blocking the tube. Seal around the tube with permagum. Cover with foil tape.
NOTE: Models that have the water fill tube entering the freezer compartment from the rear should position the 1/4 inch tube inlet at "12 O'clock". Be sure the 1/4 inch line is not kinked. See FIG. 3.
10. Reinstall the refrigerator in the enclosure. Refer to the refrigerator's Installation and Operating Manual.
11. Reconnect the (LP) Propane supply line to the refrigerator. Be sure to use a backup wrench when tightening the fitting. Leak check the fitting with a commercial leak-check solution.
12. Reconnect the water supply to its connector on the refrigerator. Check for water leaks.
13. Reconnect the AC and DC power supply to the refrigerator.
14. Test for proper operation.

FIG. 1

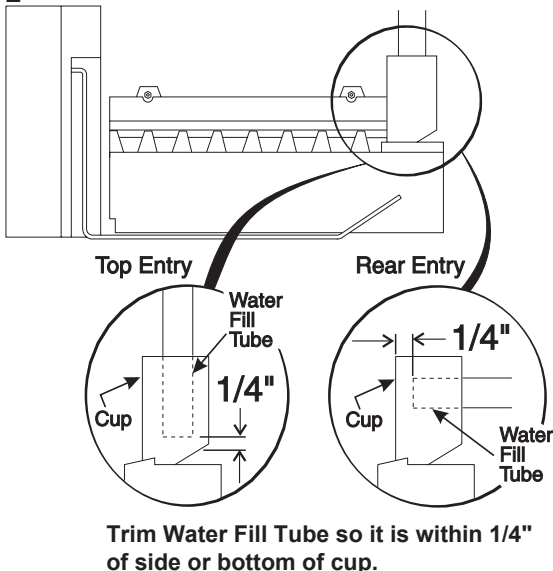


FIG. 2

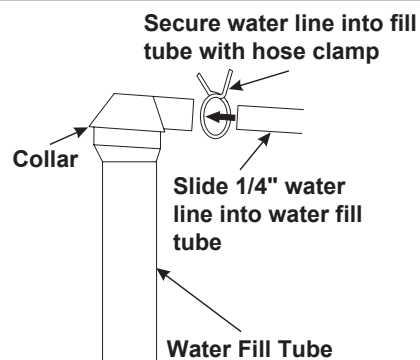
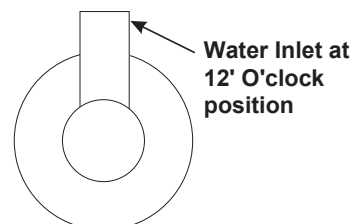


FIG. 3



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