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**For Service Center
Assistance Call:**
800-544-4881



MODEL

620412, 620415, 620425 & 620426

Roof-Top Air Conditioner
Used With

3105007 Return Air Kit
3105935 Quick Cool Return Air Kit
3308120 Genesis Air Filtration System Return Air Kit
3106995 Analog Wall Thermostat

This Unit Is Designed For OEM Installation. All Initial
Installations Must Be Approved By Dometic Corporation

WARNING

This manual must be read and understood before installation, adjustment, service, or maintenance is performed. This unit must be installed by a qualified service technician. Modification of this product can be extremely hazardous and could result in personal injury or property damage.

AVERTISSEMENT

Lire et comprendre ce manuel avant de procéder à l'installation, à des réglages, de l'entretien ou des réparations. L'installation de cet appareil doit être effectuée par un réparateur qualifié. Toute modification de cet appareil peut être extrêmement dangereuse et entraîner des blessures ou dommages matériels.

INSTALLATION INSTRUCTIONS

MODEL

620412.321	620425.321
620412.421	620425.326
620415.321	620426.321
620415.326	620426.326
620415.421	

REVISION
Form No. 3107833.067 2/04
(Replaces 3107833.059)
(French 3108504.055)
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LaGrange, IN 46761

Important: These Instructions
must stay with unit.
Owner read carefully.

SAFETY INSTRUCTIONS

This manual has safety information and instructions to help users eliminate or reduce the risk of accidents and injuries.

RECOGNIZE SAFETY INFORMATION



This is the safety-alert symbol. When you see this symbol in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating instructions.

UNDERSTAND SIGNAL WORDS

A signal word, **WARNING OR CAUTION** is used with the safety-alert symbol. They give the level of risk for potential injury.

⚠ WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION indicates a potentially hazardous situation which, if not avoided may result in minor or moderate injury.

CAUTION used without the safety alert symbol indicates, a potentially hazardous situation which, if not avoided may result in property damage.

Read and follow all safety information and instructions.

GENERAL INFORMATION

- A. Product features or specifications as described or illustrated are subject to change without notice.
- B. **This air conditioner is designed for:**
 1. Installation on a recreational vehicle at the time the vehicle is manufactured.
 2. Mounting on the roof of a recreational vehicle.
 3. Connection to an air distribution system located in the ceiling/roof cavity of the recreational vehicle.
 4. Roof construction with rafters/joists on minimum of 16 inch centers.
 5. Minimum of 2.00" and maximum of 5.50" distance between roof to ceiling of recreational vehicle. Alternate installation methods will allow for roofs more than 5.50" thick.
- B. The ability of the air conditioner to maintain the desired inside temperature depends on the heat gain of the RV. Some preventative measures taken by the occupants of the RV can reduce the heat gain and improve the performance of the air conditioner. During extremely high outdoor temperatures, the heat gain of the vehicle may be reduced by:
 1. Parking the RV in a shaded area
 2. Using window shades (blinds and/or curtains)
 3. Keeping windows and doors shut or minimizing usage
 4. Avoiding the use of heat producing appliances

Operation on High Fan/Cooling mode will give optimum or maximum efficiency in high humidity or high outside temperature.

Starting the air conditioner early in the morning and giving it a "head start" on the expected high outdoor ambient will greatly improve its ability to maintain the desired indoor temperature.

For a more permanent solution to high heat gain, accessories like A&E outdoor patio and window awnings will reduce heat gain by removing direct exposure to the sun. They also add a nice area to enjoy company during the cool of the evening.

C. Condensation

Note: The manufacturer of this air conditioner will not be responsible for damage caused by condensed moisture on ceilings or other surfaces. Air contains moisture and this moisture tends to condense on cold surfaces. When air enters the RV, condensed moisture may appear on the ceiling, windows, metal parts, etc. The air conditioner removes this moisture from the air during normal operation. Keeping doors and windows closed when this air conditioner is in operation will minimize condensed moisture on cold surfaces.

SPECIFICATIONS

Model No.	Nominal Capacity (BTU/HR) Cooling	Electrical Rating	Compressor Rated Load Amps	Compressor Locked Rotor Amps	Fan Motor Rated Load Amps	Fan Motor Locked Rotor Amps	SCFM-High Speed Max/Min	Total Static Max/Min W.C.	Refrigerant R-22 (Oz.)	Minimum Wire Size*	AC Circuit Protection ***User Supplied	Installed Weight (Pounds)	Minimum Generator Size** 1Unit/2Units
620412.321	11,000	115 VAC, 60 Hz., 1 PH	9.5	530	3.1	8.8	335/250	0.12/0.65	16.5	12AWG	20Amp	95	2.5KW/4.0KW
620412.421	11,000		10.7	500	3.1	8.8	335/250	0.12/0.65	16.0	Copper	20Amp	101	2.5KW/4.0KW
620415.321	13,500		12.4	600	3.1	8.8	335/250	0.12/0.65	15.5	Up To 24*	20Amp	96	3.5KW/5.0KW
620415.326	13,500		12.4	600	3.1	8.8	335/250	0.12/0.65	15.5		20Amp	96	3.5KW/5.0KW
620415.421	13,500		11.5	500	3.1	8.8	335/250	0.12/0.65	17.0		20Amp	102	3.5KW/5.0KW
620425.321	13,500		12.4	600	3.1	8.8	335/250	0.12/0.65	15.5		20Amp	96	3.5KW/5.0KW
620425.326	15,000		12.4	600	3.1	8.8	335/250	0.12/0.65	15.5		20Amp	96	3.5KW/5.0KW
620426.321	15,000		12.0	640	3.3	8.5	380/250	0.12/0.65	21.5		20Amp	104	3.5KW/5.0KW
620426.326	13,500		12.0	640	3.3	8.5	380/250	0.12/0.65	21.5		20Amp	104	3.5KW/5.0KW

* For wire length over 24 ft., consult the National Electric Code for proper sizing.

** Dometic Corporation gives **GENERAL** guidelines for generator requirements. These guidelines come from experiences people have had in actual applications. When sizing the generator, the total power usage of your recreational vehicle must be considered. Keep in mind generators lose power at high altitudes and from lack of maintenance.

*** CIRCUIT PROTECTION: Time Delay Fuse or HACR Circuit Breakers Required.

INSTALLATION INSTRUCTIONS

A. Precautions



WARNING

Improper installation may damage equipment, could endanger life, cause serious injury and/or property damage.

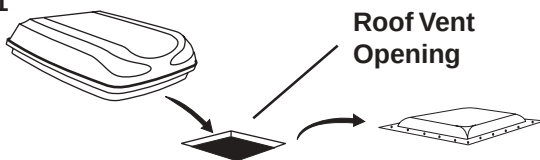
1. Read Installation and Operating instructions carefully before attempting to start your air conditioner installation.
2. Dometic Corporation will not be liable for any damages or injury incurred due to failure in following these instructions.
3. Installation must comply with the National Electrical Code ANSI/NFPA-70 and CSA Standard C22.1 (latest edition) and any State or Local Codes or regulations.
4. **DO NOT** add any devices or accessories to this air conditioner except those specifically authorized by Dometic.
5. This equipment must be serviced by qualified personnel and some states require these people to be licensed.

B. Choosing Proper Location For The Air Conditioner

This air conditioner is specifically designed for installation on the roof of a recreational vehicle (RV). When determining your cooling requirements, the following should be considered:

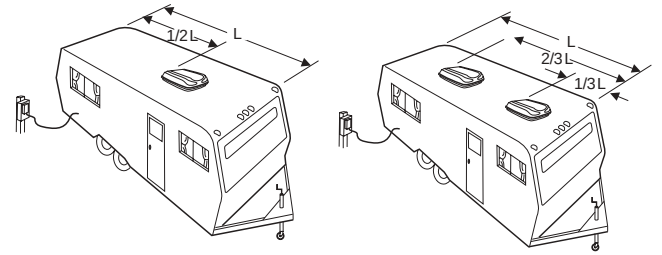
- Size of RV;
 - Window area (increases heat gain);
 - Amount of insulation in walls and roof;
 - Geographical location where the RV will be used;
 - Personal comfort level required.
1. Normal Location-The air conditioner is designed to fit over an existing roof vent opening. When the vent is removed, it normally creates a 14-1/4" X 14-1/4" ($\pm 1/8$ ") opening.

FIG. 1



2. Other Locations-When no roof vent is available or another location is desired, the following is recommended:
 - a. For one unit installation: The air conditioner should be mounted slightly forward of center (front to back) and centered from side to side.
 - b. For two unit installations: Install one Air Conditioner 1/3 and one Air Conditioner 2/3's from front of RV and centered from side to side.

FIG. 2



It is preferred that the air conditioner be installed in a relatively **flat and level** roof section measured with the RV parked on a level surface.

Note: A 8° slant to **either** side, or front to back, is acceptable for 620412, 620415, 620425, and 620426 series.

3. After Location Has Been Selected:

- a. Check for obstructions in the area where air conditioner will be installed. See FIG. 3 & 4.
- b. The roof must be designed to support 130 pounds when the RV is in motion. Normally a 200 lb. static load design will meet this requirement.

CAUTION

It is the responsibility of the installer of this air conditioner system to ensure structural integrity of the RV roof. **Never create a low spot on the roof where water will collect. Water standing around the air conditioner may leak into the interior causing damage to the product and the RV.**

- c. Check inside the RV for return air cover obstructions (i.e. door openings, room dividers, curtains, ceiling fixtures, etc.) See FIG. 3 & 4.

FIG. 3

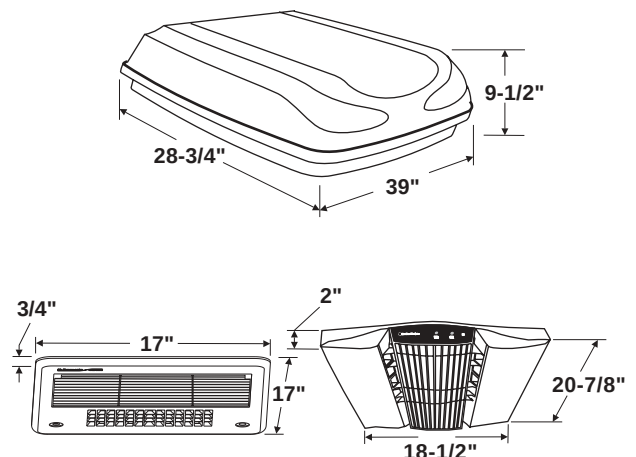
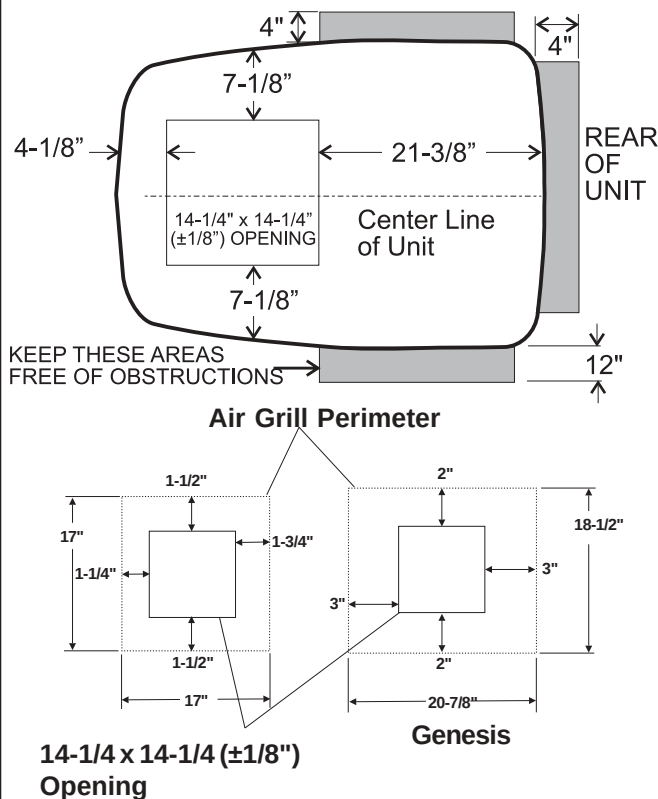


**FIG. 4 AIR CONDITIONER DIMENSIONS
(On Top of Vehicle)**



C. Roof Preparation

1. Opening Requirements - Before preparing the ceiling opening, the type of system options must be decided upon. If a furnace is to be connected, wires must be run from the furnace to the Dometic A/C. Read all of the following instructions before beginning the installation.

If a roof vent opening will not be used a 14-1/4" x 14-1/4" (±1/8") opening must be cut through the roof and ceiling of the RV. This opening must be located between the roof reinforcing members.

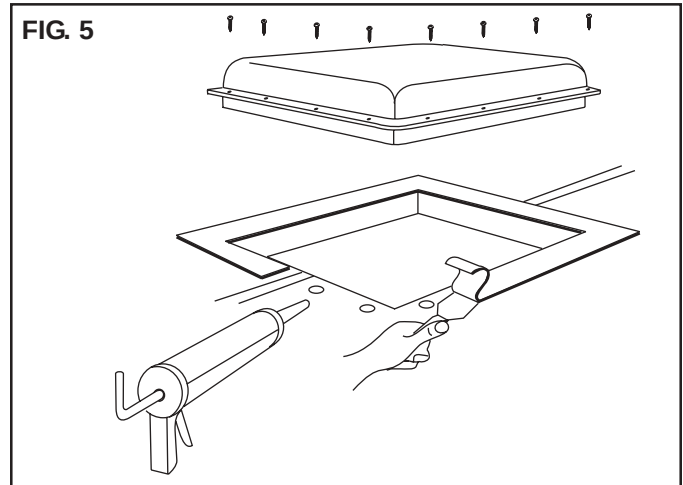
⚠ WARNING

There may be electrical wiring between the roof and the ceiling. Disconnect 115 volt AC power cord and the positive (+) 12 volt DC terminal at the supply battery. Failure to follow this instruction may create a shock hazard causing death or severe personal injury.

The 14-1/4" x 14-1/4" (±1/8") opening is part of the return air system of the Air Conditioner and must be finished in accordance with NFPA Standard 501C Section 2.7.2.

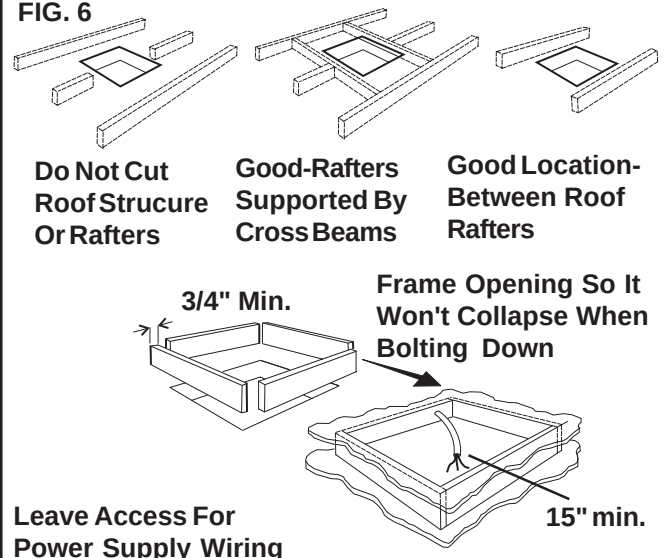
2. Roof Vent Removal
 - a. Unscrew and remove the roof vent.
 - b. Remove all caulking compound around opening.

FIG. 5



- c. Seal all screw holes and seams where the roof gasket is located. Use a good grade of all weather sealant.
 - d. If the opening exceeds 14-3/8" x 14-3/8", it will be necessary to install spacers.
 - e. If the opening is less than 14-1/8" x 14-1/8", it must be enlarged.
3. New Opening-(Installation Other Than Vent Opening)
 - a. Mark a 14-1/4" x 14-1/4" (±1/8") square on the roof and carefully cut the opening.
 - b. Using the roof opening as a guide, cut the matching hole in the ceiling.
 - d. The opening created must be framed to provide adequate support and prevent air from being drawn from the roof cavity. Lumber 3/4" or more in thickness must be used. Remember to provide an entrance hole for power supplies, furnace wiring and a seven-conductor control cable, 18 to 22 AWG is to be used for analog thermostat connections.

FIG. 6



CAUTION

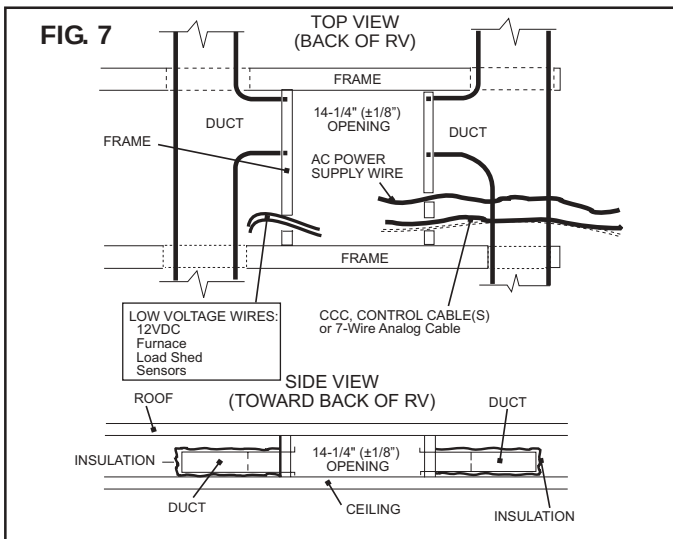
It is the responsibility of the installer of this air conditioner system to ensure structural integrity of the RV roof. Never create a low spot on the roof where water will collect. Water standing around the air conditioner may leak into the interior causing damage to the product and the RV.

4. Air Distribution System Sizing & Design (See Chart On Page 8)

CAUTION

It is the responsibility of the installer to insure the duct-work will not collapse or bend during and after the installation. Dometic Corporation will not be liable for roof structural or ceiling damage due to improperly insulated, sealed or collapsed duct-work.

The Installer of this air conditioner system must design the air distribution system for this particular application. Several requirements for this system **MUST** be met for the air conditioner to operate properly. These requirements are as follows:



- The duct material must meet or exceed any agency or RVIA Standard that may be in existence at the time the RV is produced.
- All discharge air ducts must be properly insulated to prevent condensation from forming on their surfaces or adjacent surfaces during operation of the air conditioner. This insulation must be R-7 minimum.
- Ducts and their joints must be sealed to prevent condensation from forming on adjacent surfaces during operation of the air conditioner.
- Return air openings must have 40 square inches minimum free area including the filter.

- Return air to the air conditioner must be filtered to prevent dirt accumulation on air conditioner cooling surface.
5. Air Distribution System Installation
- Dometic Corporation recommends the basic configuration shown on page 9, for installing this air conditioner system. We have found by testing, that this configuration works best in most applications of this air conditioner system. It is the responsibility of the Installer of this system to review each RV floor plan and determine the following:
 - Duct size
 - Duct layout
 - Register size
 - Register location
 - Thermostat location

These items must be determined in conjunction with the Air Distribution System and Sizing and Design Requirements listed in the chart on page 7. Terminate the start of the duct at the back edge of the 14-1/4" x 14-1/4" ($\pm 1/8$ " opening)

Important: Alternate configurations and methods may be used which still allow the air conditioner to operate properly; however, these alternate configurations and methods must be approved by the Dometic Corporation in writing. The following instructions are based upon the use of Dometic Return Air Kits 3105007.XXX, 3105935.XXX, or 3308120.XXX Genesis Air Filtration System. The 3107180.006 Bolt/Cover Kit has the mounting bolts and cover for the AC junction box for use with these kits.

D. Wiring Requirements

- Route a copper 12 AWG, with ground, 115 VAC supply line from the fuse or circuit breaker box to the roof opening.
 - This supply line must be located in the front portion of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening.
 - The power **MUST** be on a separate 20 Amp time delay or HACR circuit breaker.
 - Make sure that at least 15" of supply wire extends into the roof opening. This ensures and easy connection at the junction box.
 - Wiring must comply with all National, State and Local Wiring Codes.
 - Use a steel sleeve and a grommet or equivalent methods to protect the wire where it passes into the opening.
- Route a dedicated 12 VDC supply line (18-22 AWG) from the RV's converter or battery to the roof opening.
 - This supply line must be located in the front portion of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening.
 - Make sure that at least 15" of supply wire extends into the roof opening.

3. If a furnace is to be controlled by the system, the two furnace thermostat leads must be routed to the roof opening. Make sure at least 15" of the furnace thermostat wires extend into the roof opening.
4. Route a seven conductor (18 to 22 AWG) for analog thermostat connections. Make sure 15" of the wires extends into the roof opening and 6" extend from the wall at the thermostat mounting location. See Section E-2.

E. Analog Thermostat & Cable Installation

1. Analog Thermostat Location

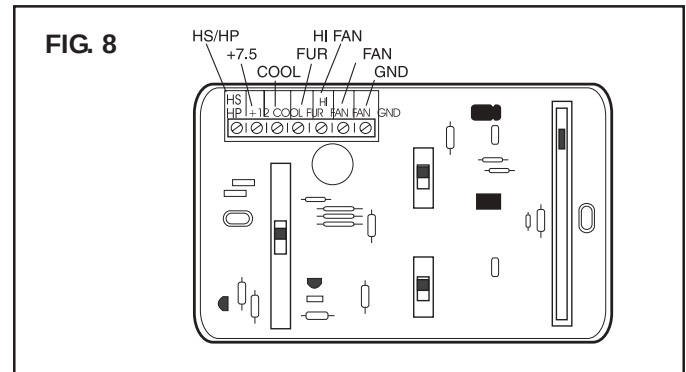
The proper location of the thermostat is very important to ensure that it will provide a comfortable RV temperature. Observe the following general rules when selecting a location:

- a. Locate the Analog Thermostat 54" above the floor.
 - b. Install the Analog Thermostat on a partition, not on an outside wall.
 - c. Never expose it to direct heat from lamps, sun or other heat producing items.
 - d. Avoid locations close to doors that lead outside, windows or adjoining outside walls.
 - e. Avoid locations close to supply registers and the air from them.
 - f. A 3/8" diameter hole will be needed to route the seven conductor cable through the wall. See Section D-3.
2. Seven Conductor Cable Installation.
 - a. A seven-conductor cable, 18 to 22 AWG is to be used for low voltage connections.
 - b. Choose the shortest, direct route from the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening to the thermostat location selected.
 - c. Consider where screws, nails or staples might contact the cable.
 - d. Leave approximately 6" of cable extending through the wall for connection to the thermostat.
 - e. Leave approximately 15" of cable extending into the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening for connection at unit.
 - f. If system is to control a gas furnace: Route two 18 gauge wires from the furnace to 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening at this time. See Section D-3.

3. Analog Thermostat Installation.

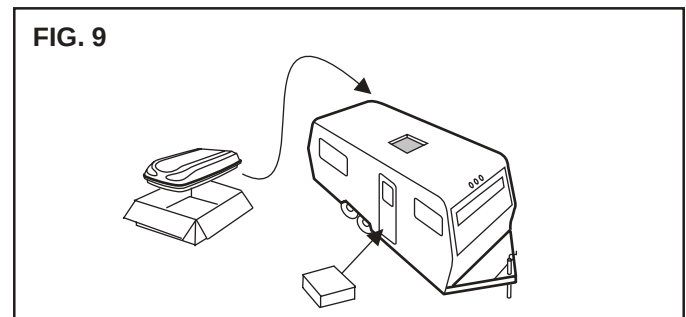
Remove the cover from the thermostat by starting at one corner and gently lifting it from the base. Insert the seven conductor cable through the hole in the base assembly. Cut back the outer cable shield 3" and strip 1/4" of insulation from the inner wires. Mount the thermostat on the wall using the screws provided. See FIG. 8.

- a. Connect red/white wire to the thermostat +7.5 terminal.
- b. Connect the green wire to the thermostat "GND" Terminal.
- c. Connect the yellow wire to the thermostat "COOL" terminal.
- d. Connect the tan wire to the thermostat "FAN" terminal.
- e. Connect the blue wire to the thermostat "HI FAN" terminal.
- f. Connect the orange wire to the thermostat "HS/HP" terminal (if applicable).
- g. Connect the white wire to the thermostat "FUR" terminal (if applicable).
- h. Push the wires back through the base into the wall. Place cover on the thermostat and push until an audible click is heard.



F. Placing the Air Conditioner On The Roof

1. Remove the air conditioner from the carton and discard carton. See FIG. 9.
2. Place the air conditioner on the roof.



CAUTION

This unit weighs approximately 100 pounds. To prevent back injury, use a mechanical hoist to place Air Conditioner on roof.

3. Lift and place the unit over the prepared opening using the gasket on the unit as a guide.

AIR DISTRIBUTION DUCT SIZING & DESIGN CHART

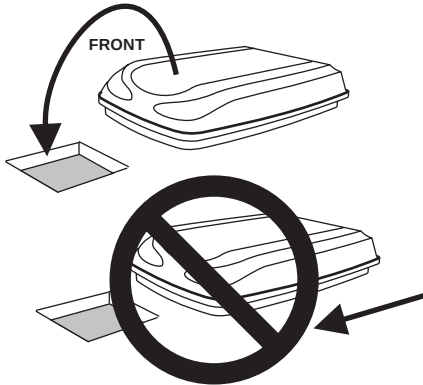
Return Air Cover Model	3105007.XXX 3105935.XXX	3308120.XXX Genesis Air Filtration System
Roof Cavity Depth	2.0 In. Min. - 5-1/2 In. Max.	2.0 In. Min. - 5-1/2 In. Max.
Duct Cross Sectional Area	21.0 Sq. In. Min.	32.0 Sq. In. Min.
Duct Size Depth Width Total Duct Length Duct Length (short run)	1-1/2 In. Min. - 2-1/2 In. Max. 7.0 In. Min. - 10.0 In. Max. 15.0 Ft. Min. - 40.0 Ft. Max. 1/3 Total Duct Length	2.0 In. Min. - 2-1/2 In. Max. 8.0 In. Min. - 10.0 In. Max. 15.0 Ft. Min. - 40.0 Ft. Max. 1/3 Total Duct Length
Center Duct System (Only) Depth Width Total Duct Length Duct Length (Short Run)		2.0" In. Min. - 2.0" Max. 8.0 In. Min. - 8.0 In. Max. 15.0 Ft Min. - 40 Ft. Max. 1/3 Total Length
Register Requirements Number Required Per Run Register Free Air Area Distance From Duct End Distance From Elbow	4 Min. 14.0 Sq. In. 5.0 In. Min. - 8.0 In. Max. 15.0 In.	4 Min. 14.0 Sq. In. 5.0 In. Min. - 8.0 In. Max. 15.0 In.
Duct Static Blower at High Speed, Filter & Grill In Place	0.12 - 0.65 In. W.C.	0.12 - 0.65 In. W.C.

Note: Duct sizes listed are inside dimensions.

CAUTION

Do not slide the unit. This may damage the neoprene gasket attached to the bottom and may create a leaky installation.

FIG. 10



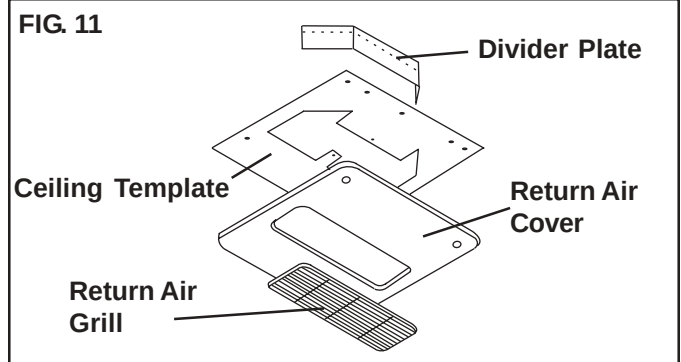
4. Place the return air kit inside the RV. This box contains mounting hardware for the air conditioner and will be used inside the RV. This completes the outside work, Minor adjustments can be done from inside of the RV if required.

G. Installing Air Conditioner

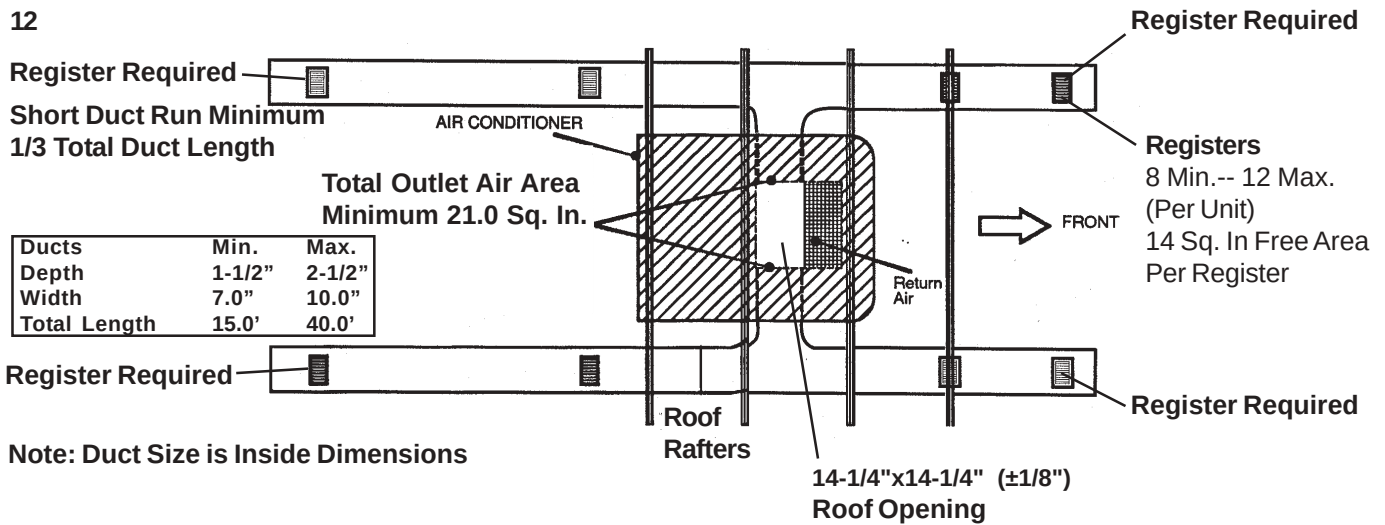
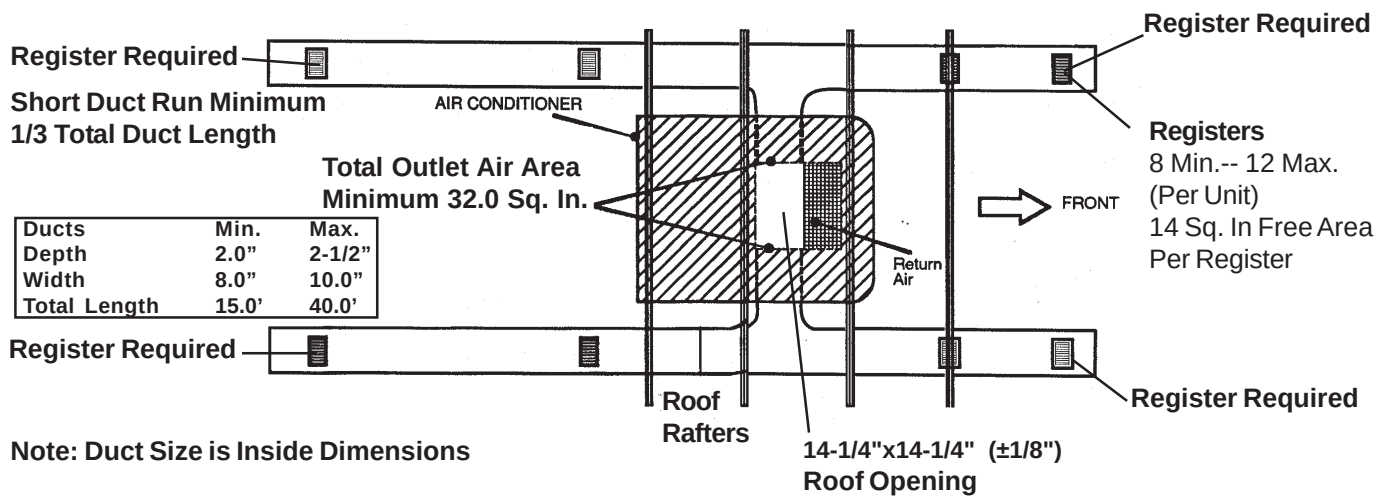
- Installing unit with 3105007.XXX or 3105935.XXX Return Air Cover. For unit with Genesis Air Filtration System see page 11.

1. Installation Of Ceiling Template

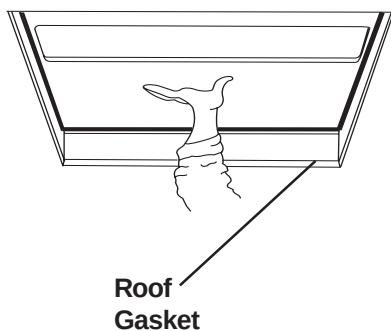
FIG. 11



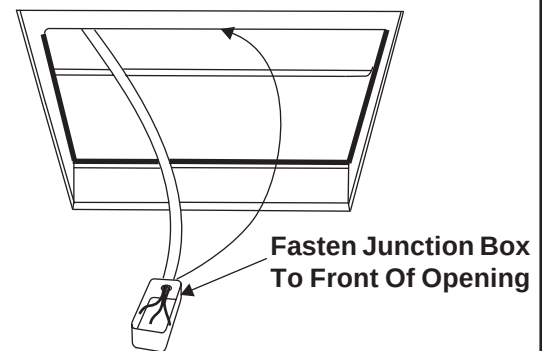
- a. Check gasket alignment of the air conditioner over the roof opening and adjust if necessary. Unit may be moved from below by slightly lifting. See FIG. 13.
- b. Remove return air cover and ceiling template from the 3105007.XXX or 3105935.XXX kit carton.

FIG. 12**Duct Size And Requirements For 3105007.XXX And 3105935.XXX Return Air Cover****FIG. 8****Duct Size And Requirements For 33308120.XXX Genesis Air Filtration System Kit**

- c. Locate the four 8" x 1/4" x 20 unit mounting bolts, junction box cover and Romex connector in the 3107180.006 bolt kit.

FIG. 13**Center Unit From Below**

- d. Reach up into the return air opening and pull the unit electrical cord down. Mount the junction box with screws to the framing in front of the 14-1/4" x 14-1/4" (±1/8") opening. See FIG. 14.

FIG. 14

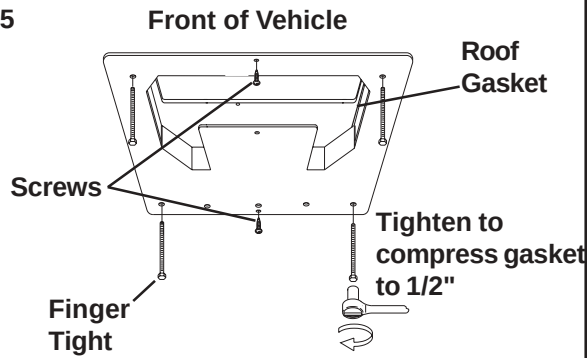
- e. Install the Romex connector in the junction box.
- f. Hold the ceiling template up to the 14-1/4" x 14-1/4" (±1/8") opening. Be sure the large plate faces the rear of the RV.
- Start each mounting bolt through the ceiling template and up into the unit base pan by hand. Install wood screw in each end of the ceiling template. This insures a tight fit of the return air cover to ceiling. See FIG. 15.

- **EVENLY** tighten the bolts to a torque of 40 to 50 inch pounds. This will compress the roof gasket to approximately 1/2". The bolts are self locking so over tightening is not necessary. See FIG. 15.

CAUTION

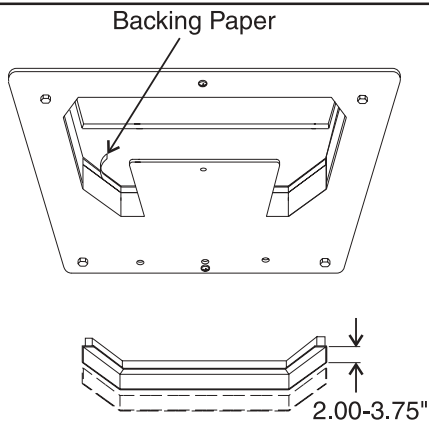
If bolts are left loose there may not be adequate roof seal or if over tightened, damage may occur to the air conditioner base or ceiling template. Tighten to specifications listed in this manual.

FIG. 15



2. Installation Of Divider Plate
 - a. Measure the ceiling to roof thickness:
 - If distance is 2.0" - 3-3/4", remove perforated tab from divider plate.
 - If distance is 3-3/4" - 5-1/2", remove no tabs.
 - b. Remove the backing paper from double sided tape located on ceiling template. See FIG. 16.

FIG. 16

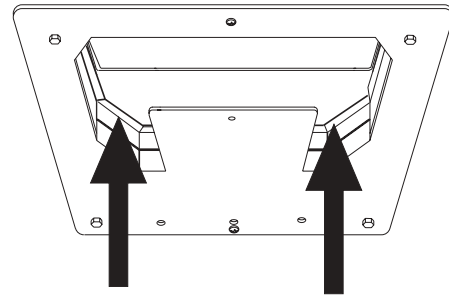


- c. Place divider plate up to bottom of air conditioner base pan firmly. The foam tape on the divider plate must seal to bottom of base pan. See FIG. 17.

CAUTION

Improper installation and sealing of divider plate will cause the compressor to quick cycle on the cold control. This may result in fuse or circuit breaker opening and/or lack of cooling.

FIG. 17



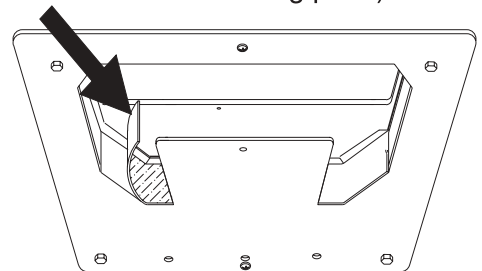
Push Divider Plate firmly onto Template

Note: The adhesive on the insulation is extremely sticky. Be sure the part is located where desired before pressing into place.

- d. With slight pressure then push the divider plate against the double sided tape on the ceiling template.
 - e. Locate the 1/8" x 7" x 18" self-adhesive insulation supplied with the return air kit. Remove the backing paper from the insulation and carefully stick onto the ceiling template divider panel. See FIG. 18.

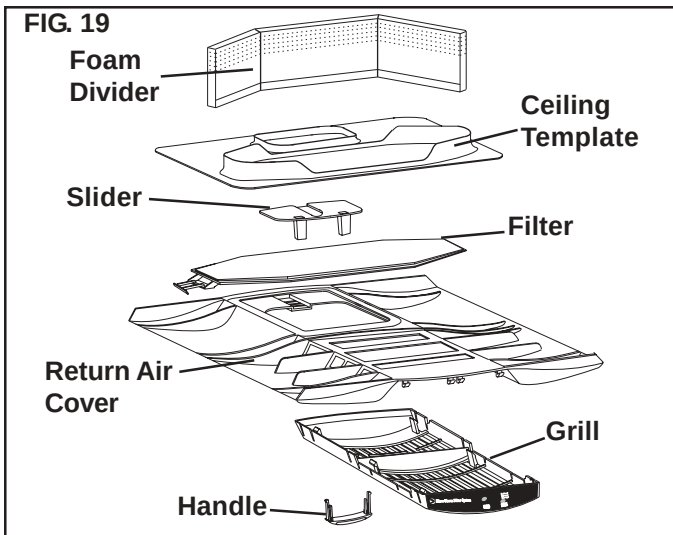
FIG. 18

Place insulation in position
(Do not Cover unit rating plate)



- Excess width is intended to seal the divider plate to the sides of the 14-1/4" x 14-1/4" (±1/8") opening. This is to help prevent cold air discharge from circulating into the air conditioner return air opening.
- If the insulation is too high, stick excess height of insulation to the air conditioner base pan. Do not cover up unit rating plate.

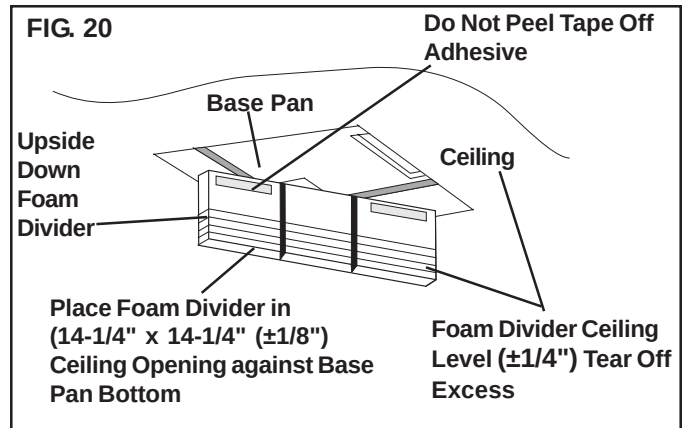
- Installing unit with 3308120.XXX Genesis Air Filtration System Return Air Kit. For unit with 3105007.XXX or 3105935.XXX Return Air Kit, see page 8.



1. All Non-Center Duct Installations

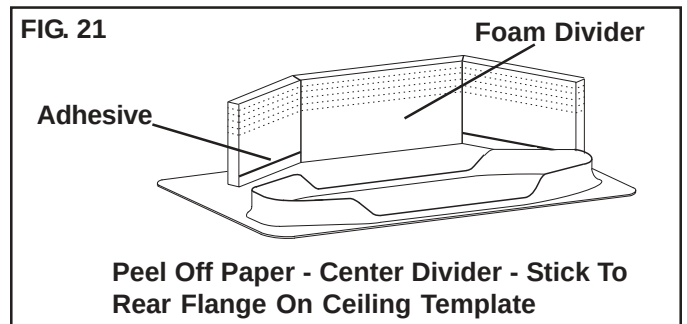
Note: The Genesis Air Filtration System can be installed on the units that use a center discharge duct through the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening. Installing units with the center discharge duct go to page 12 "Section 2" Center Duct Installation.

- a. Check gasket alignment of the air conditioner over the roof opening and adjust if necessary. Unit may be moved from below by slightly lifting. See FIG. 13.
 - Remove return air cover, ceiling template, foam divider and air filter from the 3308120 carton.
 - Locate the four 8" x 1/4" x 20 unit mounting bolts, junction box cover and Romex connector in the 3107180.006.
 - Pull down the unit's electrical cord and fasten the junction box with screws to the framing in the front of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening. See FIG. 14.
- b. Installing Foam Divider
 - Locate the foam divider and insert it corner to corner in the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening with the adhesive tape up. (Do not remove paper to expose adhesive). The foam divider should be level with the ceiling ($\pm 1/4$ "). Tear off the excess at the pre-cut perforations in divider. See FIG. 20.



c. Install Ceiling Template

- Peel the paper off of the foam divider and stick it in place on the center of the rear flange of the return air opening on the ceiling template. See FIG. 21.



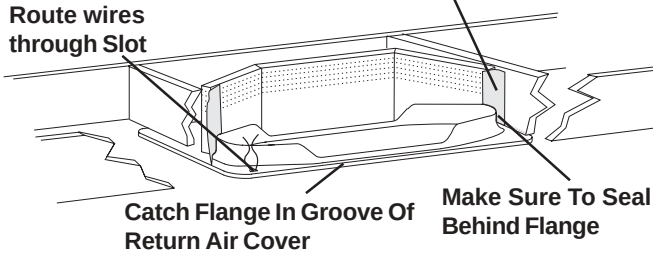
- Start each mounting bolt through the ceiling template and up into the unit base pan by hand.
- **EVENLY** tighten the bolts to a torque of 40 to 50 inch pounds. This will compress the roof gasket to approximately 1/2". The bolts are self locking so over tightening is not necessary. See FIG. 15.

CAUTION

If bolts are left loose there may not be adequate roof seal or if over tightened, damage may occur to the air conditioner base or ceiling template. Tighten to specifications listed in this manual.

- d. Use Aluminum foil tape (not supplied) to seal the ends of the foam divider to the sides of the opening. Make sure the area behind the flange on the ceiling template is sealed. See FIG. 22.

FIG. 22 Use Aluminum Foil Tape To Seal the Foam Divider To The Sides of 14-1/4" x 14-1/4" ($\pm 1/8$ ") Ceiling Opening



CAUTION

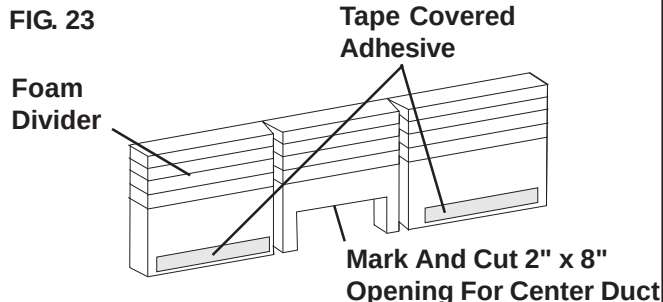
Improper installation and sealing of foam divider will cause the compressor to quick cycle on the cold control. This may result in fuse or circuit breaker opening and/or lack of cooling.

2. Center Discharge Duct Application Installation

Note: If using non-center duct installation, refer to all Non-Center Duct Installations Section 1 on page 11.

Important: A duct adapter (not supplied) must be installed between the unit discharge and the customer installed center duct. This duct adapter must be approved by Dometic.

- a. Check gasket alignment of the air conditioner over the roof opening and adjust if necessary. Unit may be moved from below by slightly lifting. See FIG. 13.
 - Remove return air cover, ceiling template, foam divider and air filter from the 3308120 carton.
 - Locate the four 8" x 1/4 x 20 unit mounting bolts, junction box cover and Romex connector in the 3107180.006 bolt kit.
 - Pull down the unit's electrical cord and fasten the junction box with screws to the framing in the front of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening. See FIG. 14.
- b. Installing Foam Divider
 - Cut notch in the center section of the foam divider to fit (approximately 2 x 8 inches) snugly around duct. See FIG. 23.

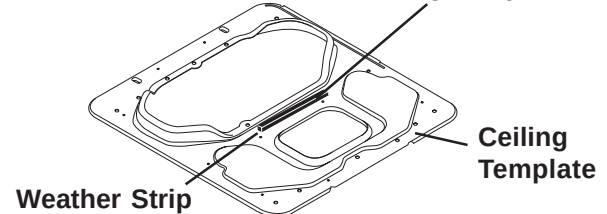


- Place the foam divider in the return air opening above the center duct before ceiling template.

c. Install Ceiling Template

- Apply a piece of foam weather stripping (not supplied) to the upper side of ceiling template to make a seal between it and the duct. Use a soft piece of foam weather strip 1 x 3/4 x 10 inches. See FIG. 24.

FIG. 24 Stick Weather Strip To Top Of Ceiling Template



- Start each mounting bolt through the ceiling template and up into the unit base pan by hand.
- **EVENLY** tighten the bolts to a torque of 40 to 50 inch pounds. This will compress the roof gasket to approximately 1/2". The bolts are self locking so over tightening is not necessary. See FIG. 15.

CAUTION

If bolts are left loose there may not be adequate roof seal or if over tightened, damage may occur to the air conditioner base or ceiling template. Tighten to specifications listed in this manual.

- d. Use Aluminum foil tape (not supplied) to seal the ends of the foam divider to the sides of the opening. Make sure the area behind the flange on the ceiling template is sealed. See FIG. 22.

CAUTION

Improper installation and sealing of foam divider will cause the compressor to quick cycle on the cold control. This may result in fuse or circuit breaker opening and/or lack of cooling.

- e. Cut the opening in the center duct using the discharge opening in the ceiling template for a pattern. Seal the center duct to the ceiling template using foil tape, foam insulation or silicon sealant.

H. Wiring The System

Reach up into the return air opening and pull the remaining wires down.

1. Connection Of Low Voltage Wires

CAUTION

Disconnect the positive (+) 12 volt DC terminal at the supply battery. Damage to equipment could occur if the 12 volt DC is not shut off.

- Connect the previously run 12 VDC to the red and black wires protruding from the units return air opening. Connect +12 VDC to the red wire; -12 VDC to the black wire.
- Connect the previously run furnace thermostat wires (if applicable) to the blue/white wires protruding from the units return air opening. The polarity of these connections does not matter.
- Connect red/white wire protruding from the units return air opening to the seven wire cable thermostat +7.5 terminal.
- Connect the green wire protruding from the units return air opening to the seven wire cable thermostat "GND" terminal.
- Connect the yellow wire protruding from the units return air opening to the seven wire cable thermostat "COOL" Terminal.
- Connect the tan wire protruding from the units return air opening to the seven wire cable thermostat "FAN" terminal.
- Connect the blue wire protruding from the units return air opening to the seven wire cable thermostat "HI FAN" terminal.
- Connect the orange wire protruding from the units return air opening to the seven wire cable thermostat "HS/HP" terminal (if applicable).
- Connect the white wire protruding from the units return air opening to the seven wire cable thermostat "FUR" terminal (if applicable).

2. Connection Of 115 Volt Power Supply

WARNING

Disconnect 115 volt AC. Failure to follow these instructions could create a shock hazard causing death or severe personal injury.

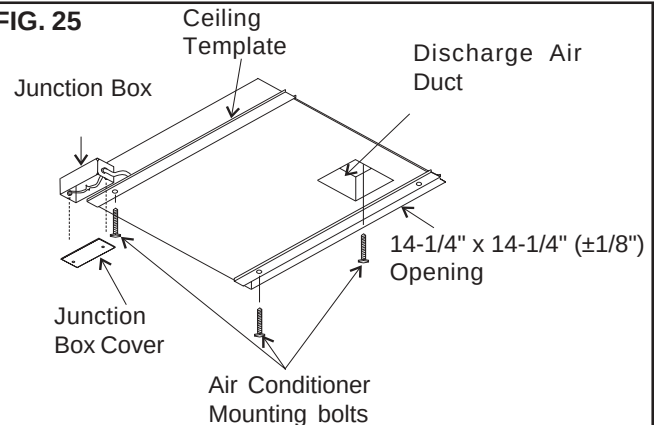
- Route power supply line through Romex connector into junction box on side away from the ceiling template. Tighten connector.

WARNING

This product is equipped with a 3-wire (grounded) system for protection against shock hazard. Make sure that the product is wired into a properly grounded 115 volt AC circuit and the polarity is correct. Failure to do so could result in death, personal injury or damage to the equipment.

- Connect white to white; black to black; and green to green or bare copper wire using appropriate sized twist connectors.
- Tape the twist wire connectors to the supply wire to assure they don't vibrate off.
- Push the wires into the box.
- Install the cover onto the junction box.

FIG. 25



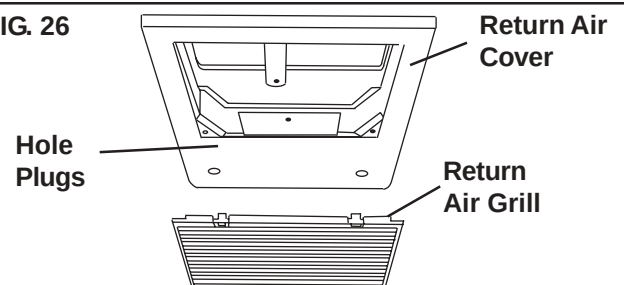
I. Decorative Cover Installation

■ Installing unit with 3105007.XXX or 3105935.XXX Return Air Cover. For Genesis Air Filtration System Return Air Kit See Page 14.

Note: On models equipped with a solar panel, see wiring instructions for the solar panel before proceeding.

- Remove the return air grill from the return air cover.
- Place the return air cover up to the ceiling template.
- Install cover to template with #8 x 3/8" blunt point Phillips head screws provided (6 required).
- Reinstall filter return air grill into return air cover. Align tabs with mating notches and snap into place.
- Install two hole plugs into screw holes in back of return air cover. See FIG. 26.

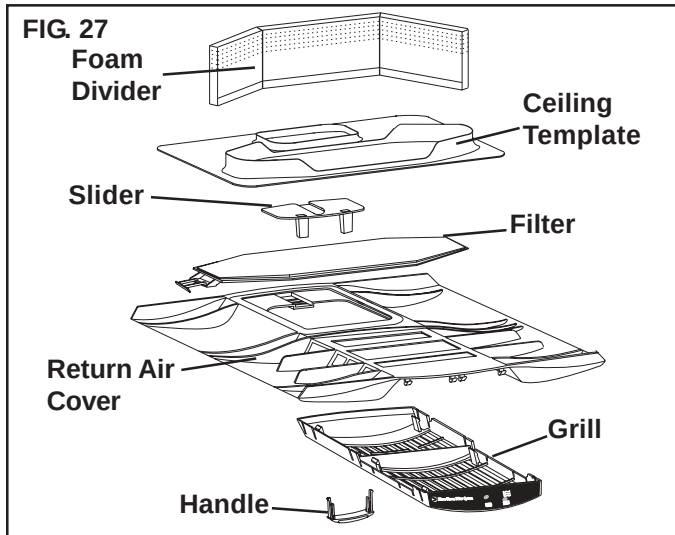
FIG. 26



6. This completes the installation of the air conditioner. We recommend that power be supplied to the air conditioner and check for proper operation. Refer to Operating Manual or User's Guide for a description of the air conditioner operation.

■ **Installing unit with 3308120.XXX Genesis Air Filtration System Return Air Kit. For 3105007.XXX or 3105935.XXX Return Air Kit See Page 13.**

Note: On models equipped with a solar panel, see wiring instructions for the solar panel before proceeding.

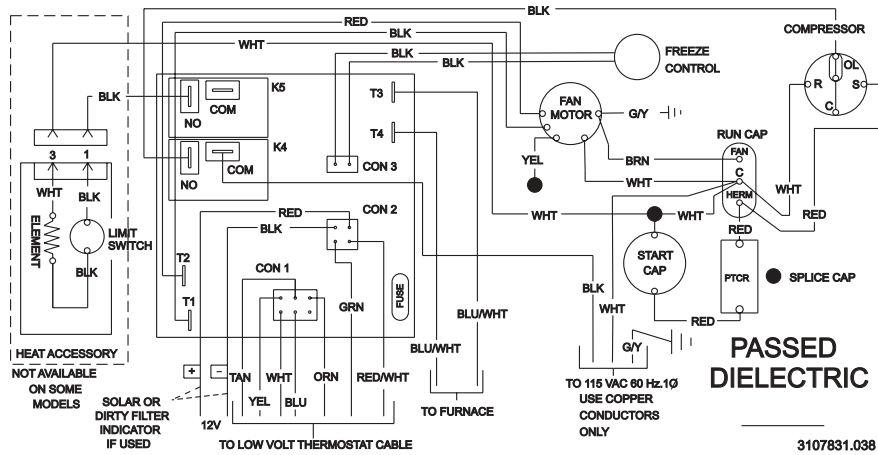


1. Install the slider in the return air cover and raise it to the ceiling template. See FIG. 27. Route the wires from the return air cover through the template slot leaving about 3" between, and position wire here so they can be reached after plastic cover is installed. See FIG. 22. Place the front of the return air cover against the ceiling and slide towards the rear. The flange on the ceiling template will catch in the groove on the return cover. Adjust the position (right to left) and install the front two screws. Start and tighten the remaining screws to hold it in place. Connect together the wires from the thermostat, control box and filter indicator.
 - a. Connect the red wire from the air conditioner and the red wire from the filter indicator light with the red positive 12VDC supply wire. See FIG. 22.
 - b. Connect the black wire from the air conditioner and the black wire from the filter indicator light with the black negative 12VDC supply wire. See FIG. 22.

Note: Number 10 cabinet screw can be used to replace the two front screws to hold the plastic cover flush to the ceiling, if required.

2. Tighten the screws holding the return air cover. Slide the filter from the right side (looking toward the RV front) over the wires. Make sure the wires are secured above the filter and are out of its way.
3. Place grill on return air cover and snap in place. Decal is on end over circuit board.
4. Place slide handle through slots in grill into the slide posts. Handle will fit in either direction.
5. This completes the installation of the air conditioner. We recommend that power be supplied to the air conditioner and check for proper operation. Refer to Operating Manual or User's Guide for a description of the air conditioner operation.

WIRING DIAGRAMS FOR MODEL 6204XX



Air Box Wiring Diagram

