

USA
SERVICE OFFICE
Dometic Corp.
509 So. Poplar St.
LaGrange, IN 46761
(219) 463-4858

CANADA
Dometic Dist.
866 Langs Dr.
Cambridge, Ontario
CANADA N3H 2N7
(519) 653-4390

**For Service Center
Assistance Call:**
800-544-4881

**600312 Penguin
600315 Penguin
ROOF TOP AIR CONDITIONER
USED WITH**

**3106615 AIR DISTRIBUTION BOX KIT
3109226.005 CONTROL KIT
3109228.001 COMFORT CONTROL CENTER**



! WARNING

This manual must be read and understood before installation, adjustment, service, or maintenance is performed. This unit must be installed by a qualified service technician. Modification of this product can be extremely hazardous and could result in personal injury or property damage.

! AVERTISSEMENT

Lire et comprendre ce manuel avant de procéder à l'installation, à des réglages, de l'entretien ou des réparations. L'installation de cet appareil doit être effectuée par un réparateur qualifié. Toute modification de cet appareil peut être extrêmement dangereuse et entraîner des blessures ou dommages matériels.

**INSTALLATION
INSTRUCTIONS**

MODELS

**600312.321
600315.321
600315.326**

SAFETY INSTRUCTIONS

This manual has safety information and instructions to help users eliminate or reduce the risk of accidents and injuries.

RECOGNIZE SAFETY INFORMATION



This is the safety-alert symbol. When you see this symbol in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating instructions.

UNDERSTAND SIGNAL WORDS

A signal word, **WARNING OR CAUTION** is used with the safety-alert symbol. They give the level of risk for potential injury.

⚠ WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION indicates a potentially hazardous situation which, if not avoided may result in minor or moderate injury.

CAUTION used without the safety alert symbol indicates, a potentially hazardous situation which, if not avoided may result in property damage.

Read and follow all safety information and instructions.

1. GENERAL INFORMATION

A. This air conditioner is designed for:

1. Installation on a recreational vehicle at the time the vehicle is manufactured.
2. Mounting on the roof of a recreational vehicle.
3. Roof construction with rafters/joists on minimum of 16 inch centers.
4. Minimum of 2.00 inches and maximum of 5.50 inches distance between roof to ceiling of recreational vehicle. Alternate installation methods will allow for roofs more than 5.50 inches thick.

B. The ability of the air conditioner to maintain the desired inside temperature depends on the heat gain of the RV. Some preventative measures taken by the occupants of the RV can reduce the heat gain and improve the performance of the air conditioner. During extremely high outdoor temperatures, the heat gain of the vehicle may be reduced by:

1. Parking the RV in a shaded area
2. Using window shades (blinds and/or curtains)
3. Keeping windows and doors shut or minimizing usage
4. Avoiding the use of heat producing appliances

Operation on High Fan/Cooling mode will give optimum or maximum efficiency in high humidity or high outside temperature.

Starting the air conditioner early in the morning and giving it a "head start" on the expected high outdoor ambient will greatly improve its ability to maintain the desired indoor temperature.

For a more permanent solution to a high heat gain, accessories like A&E outdoor patio and window awnings will reduce heat gain by removing the direct exposure to the sun. They also add a nice area to enjoy company during the cool of the evening.

C. Condensation

Note: The manufacturer of this air conditioner will not be responsible for damage caused by condensed moisture on ceilings or other surfaces. Air contains moisture and this moisture tends to condense on cold surfaces. When air enters the RV, condensed moisture may appear on the ceiling, windows, metal parts, etc. The air conditioner removes this moisture from the air during normal operation. Keeping doors and windows closed when this air conditioner is in operation will minimize condensed moisture on cold surfaces.

PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

SPECIFICATIONS

MODEL NO.	NOMINAL CAPACITY (BTU/HR) COOLING	ELECTRICAL RATING	COMPRESSOR RATED LOAD AMPS	COMPRESSOR LOCKED ROTOR AMPS	FAN MOTOR RATED LOAD AMPS	FAN MOTOR LOCKED ROTOR AMPS	SCFM-HIGH SPEED MAX/MIN	TOTAL STATIC MAX/MIN " W. C.	REFRIGERANT R-22 (OZ)	MINIMUM WIRE SIZE*	AC CIRCUIT PROTECTION *** USER SUPPLIED	INSTALLED WEIGHT (POUNDS)	MINIMUM GENERATOR SIZE** 1 UNIT/ 2 UNITS
600312.321	11,000	115VAC, 60 HZ., 1PH.	9.5	53.0	3.1	8.8	335 / 250	0.12 / 0.65	16.5	12 AWG	20 Amp	95	2.5 KW / 4.0 KW
600315.321	13,500		12.4	60.0	3.1	8.8	335 / 250	0.12 / 0.65	15.5	Copper up to 24'	20 Amp	96	3.5 KW / 5.0 KW
600315.326	13,500		12.4	60.0	3.1	8.8	335 / 250	0.12 / 0.65	17.0		20 Amp	102	3.5 KW / 5.0 KW

* For wire lengths over 24 ft. consult the National Electric Code for proper sizing.

** Dometic Corporation gives **GENERAL** guidelines for generator requirements. These guidelines come from experiences people have had in actual applications. When sizing the generator, the total power usage of your recreational vehicle must be considered. Keep in mind generators lose power at high altitudes and from lack of maintenance.

*** CIRCUIT PROTECTION: Time Delay Fuse or HACR Circuit Breakers Required.

INSTALLATION INSTRUCTIONS

1. PRECAUTIONS

- A. Read Installation and Operating Instructions carefully before attempting to start your air conditioner installation.

⚠ WARNING

Improper installation may damage equipment/could endanger life, cause serious injury and/or property damage.

- B. The Dometic Corporation will not be liable for any damages or injury incurred due to failure in following these instructions.
- C. Installation must comply with the National Electrical Code and any State or Local Codes or regulations.
- D. **DO NOT** add any devices or accessories to this air conditioner except those specifically authorized by Dometic.
- E. This equipment must be serviced by qualified personnel and some states require these people to be licensed.

2. CHOOSING PROPER LOCATION FOR THE AIR CONDITIONER

This air conditioner is specifically designed for installation on the roof of a recreational vehicle (RV).

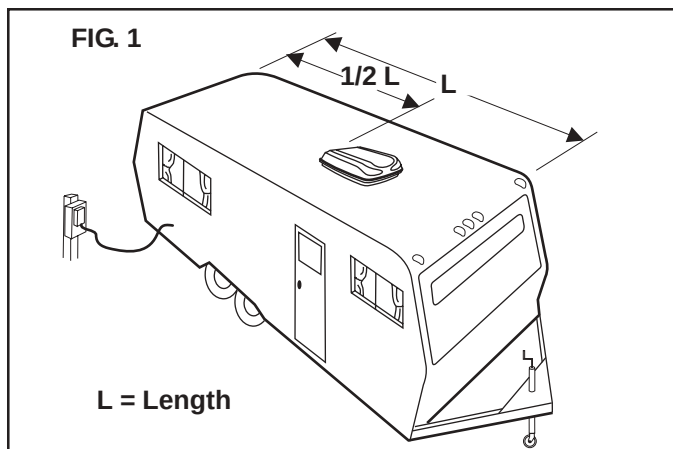
A. NORMAL LOCATION

The air conditioner is designed to fit over an existing roof vent opening. When the vent is removed, it normally creates a 14-1/4" X 14-1/4" ($\pm 1/8$ ") opening.

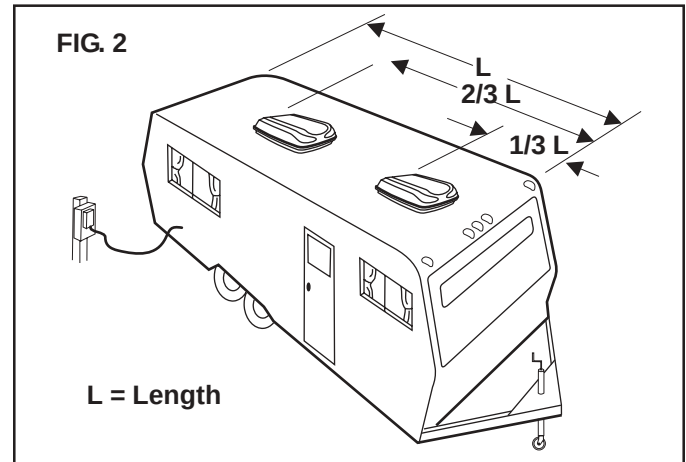
B. OTHER LOCATIONS

When no roof vent is available or another location is desired, the following is recommended:

- For one unit installation: The air conditioner should be mounted slightly forward of center (front to back) and centered from side to side. See FIG. 1.



- For two unit installations: Install one Air Conditioner 1/3 and one Air Conditioner 2/3's from front of RV and centered from side to side. See FIG. 2

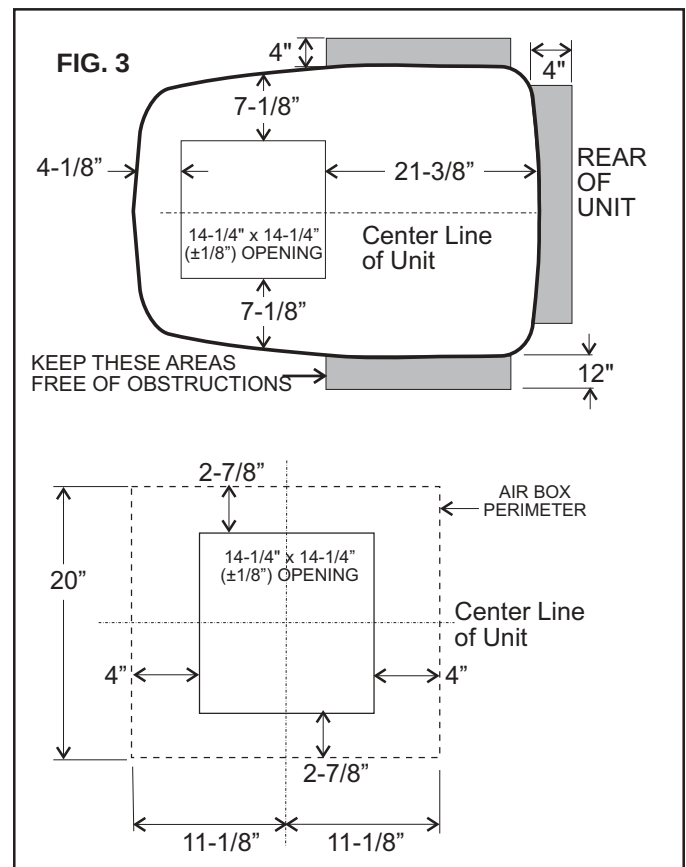


It is preferred that the air conditioner be installed in a relatively **flat and level** roof section measured with the RV parked on a level surface.

Note: A 8° slant to **either** side, or front to back, is acceptable for 600312 and 600315 series.

C. AFTER LOCATION HAS BEEN SELECTED:

- Check for obstructions in the area where air conditioner will be installed. See FIG. 3.



PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

2. The roof must be designed to support 130 pounds when the RV is in motion. Normally a 200 lb. static load design will meet this requirement.

CAUTION

It is the responsibility of the installer of this air conditioner system to ensure structural integrity of the RV roof. Never create a low spot on the roof where water will collect. Water standing around the air conditioner may leak into the interior causing damage to the product and the RV.

3. Check inside the RV for air box obstructions (i.e. door openings, room dividers, curtains, ceiling fixtures, etc.)

3. ROOF PREPARATION

Before preparing the ceiling opening, the type of system options must be decided upon. If a remote sensor is to be used, provision must be made for it. If the load shed option is to be used, wires must be run from the load shed control to the air conditioner. If a furnace is to be connected, wires must be run from the furnace to the air conditioner. Read all of the following instructions before beginning the installation.

A. CEILING OPENING REQUIREMENTS

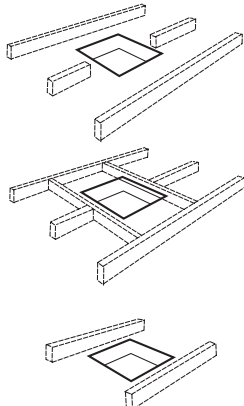
1. A 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening must be cut through the roof and ceiling of the RV. This opening must be located between the roof reinforcing members.

WARNING

There may be electrical wiring between the roof and the ceiling. Disconnect 115 volt AC power cord and the positive (+) 12 volt DC terminal at the supply battery. Failure to follow this instruction may create a shock hazard causing death or severe personal injury.

2. Mark a 14-1/4" x 14-1/4" ($\pm 1/8$ ") square on the roof and carefully cut the opening. See FIG. 4.

FIG. 4



Do Not Cut Roof Structure Or Rafters

Good - Rafters supported By Cross Beams

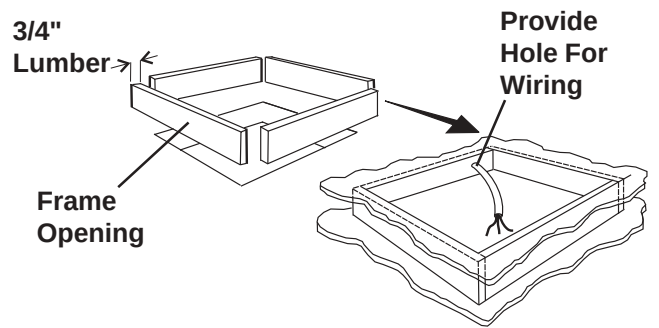
Good Location - Between Roof Rafters

3. Using the roof opening as a guide, cut the matching hole in the ceiling.

B. OPENING PREPARATION

1. If the opening exceeds 14-3/8" x 14-3/8", it will be necessary to install spacers.
2. If the opening is less than 14-1/8" x 14-1/8", it must be enlarged.
3. Route a copper 12 AWG, with ground, 115 VAC supply line from the fuse or circuit breaker box to the roof opening.
 - a. This supply line must be located in the front portion of the 14-1/4" ($\pm 1/8$ ") opening.
 - b. The power **MUST** be on a separate 20 amp time delay fuse or HACR circuit breaker.
 - c. Make sure that at least 15" of supply wire extends into the roof opening. This ensures easy connection at the junction box.
 - d. Wiring must comply with all National, State and Local Wiring Codes.
 - e. Use a steel sleeve and a grommet or equivalent methods to protect the wire where it passes into the opening.
4. The opening created must be framed to provide adequate support and prevent air from being drawn from the roof cavity. Lumber 3/4" or more in thickness must be used. Remember to provide an entrance hole for power supplies, furnace wiring, 4-conductor control cable, remote sensing and load shed (Energy Management System) options as desired. See FIG. 5.

FIG. 5



5. The 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening is part of the return air system of the Air Conditioner and must be finished in accordance with NFPA Standard 501C Section 2.7.
6. Route a dedicated 12 VDC supply line (18-22 AWG) from the RV's converter or battery to the roof opening.
 - a. This supply line must be located in the front portion of the 14-1/4" ($\pm 1/8$ ") opening.
 - b. Make sure that at least 15" of supply wire extends into the roof opening. See FIG. 4
 - c. **In a multiple zone installation, this wiring is required in only one of the 14-1/4" ($\pm 1/8$ ") openings.**

PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

7. If a Remote Temperature Sensor is used, the connector end must be routed to the roof opening of the system which it will control. Make sure that at least 15" of the sensor cable extends into the roof opening. Refer to the Remote Sensor Instructions for details of the installation.
8. If a furnace is to be controlled by the system, the two furnace thermostat leads must be routed to the roof opening of the air conditioner that will control it. Make sure that at least 15" of the furnace thermostat wires extend into the roof opening.
9. If an Energy Management System (EMS)(load shed feature) is to be used with the control, two wires must be routed to the roof opening of the zone to be managed. The signal required for this function is normally open relay contact. When the EMS calls for the compressor to shut off, the relay contacts should close. Make sure at least 15" of the EMS wires extend into the roof opening.
10. Route a 4-conductor control cable from the **Comfort Control Center™** mounting position into the 14-1/4" ($\pm 1/8$ ") roof opening. Make sure that at least 15" of the wire extends into the roof opening and 6" extend from the wall at the mounting position of the **Comfort Control Center™**.
11. In the event that other Air Conditioners are installed (additional zones) an additional 4-conductor control cable must be routed to the other Air Conditioners. Make sure that at least 15" of the wire extends into the roof opening. (See Fig. 5 & 21)

4. DOMETIC COMFORT CONTROL CENTER™ & CABLE INSTALLATION

A. LOCATION

1. If the system is to be used **WITHOUT** a **Remote Temperature Sensor**, the proper location of the **Comfort Control Center™** is very important to ensure that it will provide a comfortable RV temperature. Observe the following rules when selecting a location:
 - a. Locate the **Comfort Control Center™** 54" above the floor.
 - b. Install the **Comfort Control Center™** on a partition, not on an outside wall.
 - c. **NEVER** expose it to direct heat from lamps, sun or other heat producing items.
 - d. Avoid locations close to doors that lead outside, windows or adjoining outside walls.
 - e. Avoid locations close to supply registers and the air from them.

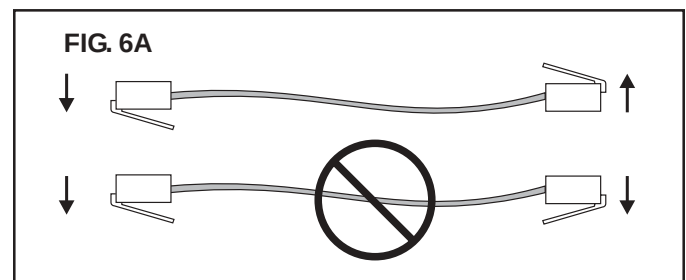
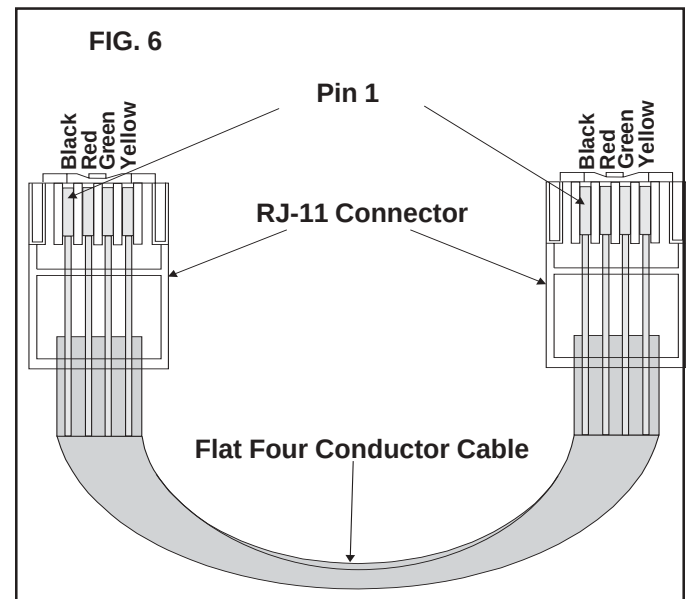
2. If the system is to be used **WITH** a **Remote Temperature Sensor** in **ALL** zones, the **Comfort Control Center™** may be mounted anywhere that is convenient in the coach. Try to avoid hard to reach and hard to see areas.
 - a. Refer to the instructions provided with the **Remove Temperature Sensor** for details of installation.
3. A 3/8" diameter hole will be needed to route the remote sensor cable through the wall.

B. CONTROL CABLE INSTALLATION

A 4-conductor control cable must be routed from the roof opening to the **Comfort Control Center™**.

1. Choose the shortest, most direct route from the 14-1/4" ($\pm 1/8$ ") opening to the **Comfort Control Center™** location selected. Leave 6" of cable extending through the wall.
2. The cable that should be used is a flat, 4-conductor telephone cable.
3. The cable must be terminated with a telephone RJ-11 telephone connectors. Refer to the crimp tool manufacturer for crimping instructions. Ensure that the cable is installed into the connector correctly before crimping. See FIG. 6 and FIG. 6A.

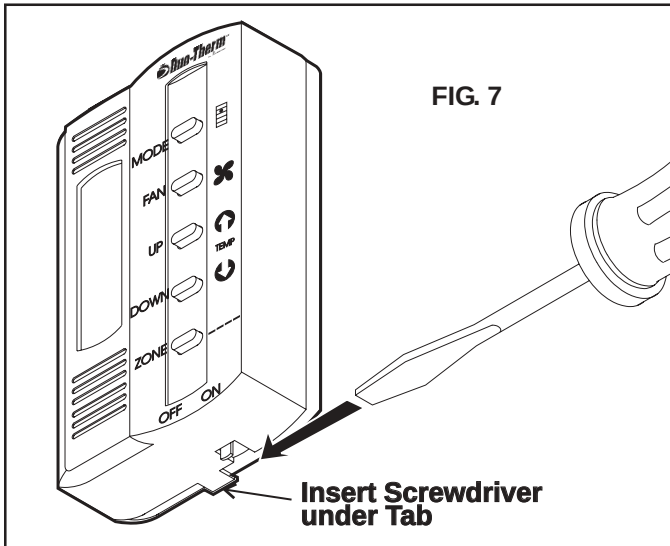
Important: RJ11 connectors must be installed as shown in FIG. 6 and FIG. 6A.



PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

C. COMFORT CONTROL CENTER™ INSTALLATION

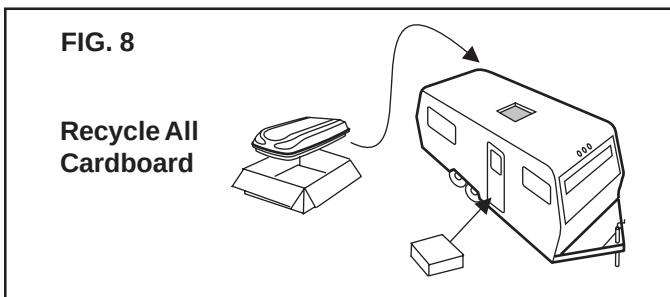
1. Carefully remove the base plate from the **Comfort Control Center™**. This may be accomplished by inserting a small screwdriver under the tab on the bottom edge of the front cover and gently prying. See FIG. 7.



2. Insert the control cable through the hole in the base plate and mount the plate to the wall with the two screws provided. Check the alignment to ensure level installation.
3. Install the control cable RJ-11 connector into the back of the **Comfort Control Center™** and gently press onto the base plate.

5. PLACING THE AIR CONDITIONER ON THE ROOF

- A. Remove the Air Conditioner from the carton and discard. See FIG. 8.



⚠ WARNING

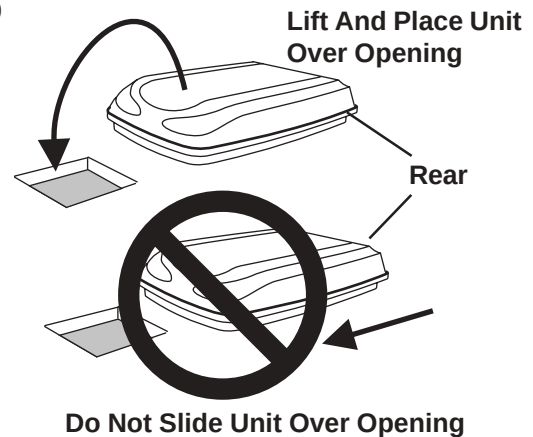
This unit weighs approximately 100 pounds. To prevent back injury, use a mechanical hoist to place Air Conditioner on roof.

- B. Place the Air Conditioner on the roof.
- C. Lift and place the unit over the prepared opening using the gasket on unit as a guide. The **blunt end** goes toward the **rear** of the RV. See FIG. 9.

CAUTION

Do not slide the unit. This may damage the neoprene gasket attached to the bottom and create a leaky installation.

FIG. 9



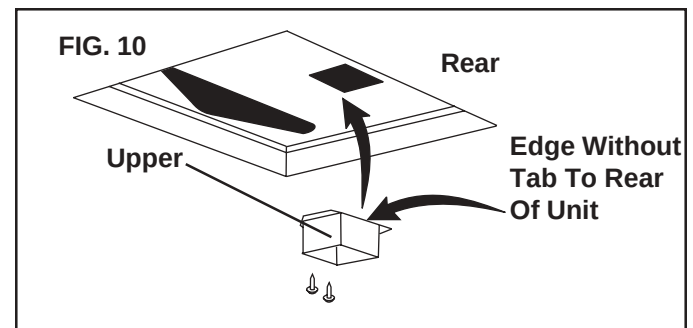
- D. Place the 3107561 Air Box Kit inside the RV. This box contains mounting hardware for the air conditioner and will be used inside the RV.

This completes the outside work. Minor adjustments can be done from the inside of the RV if required.

6. DISCHARGE DUCT & CEILING TEMPLATE INSTALLATION

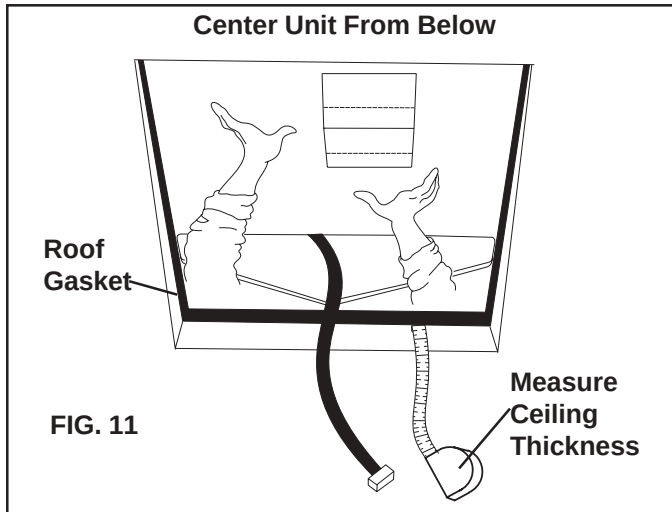
- A. Remove the air box and mounting hardware from their carton. The upper duct is shipped inside the lower duct which is part of the ceiling template.
- B. Remove the upper duct from the ceiling template and locate it over the blower discharge.

Note: The edge without the flange installs toward the **rear** of the RV. See FIG. 10

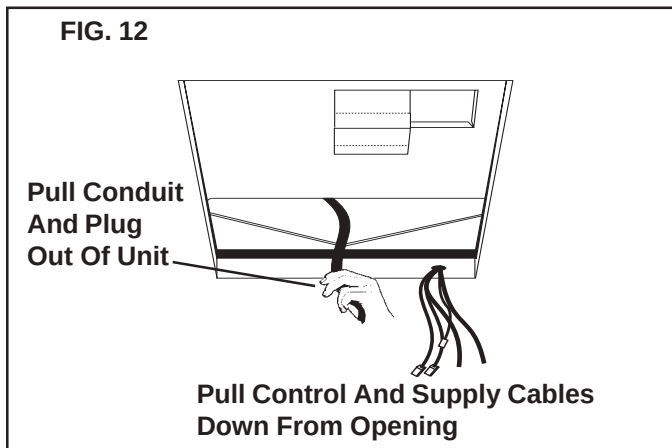


PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

- C. Use two of the sharp pointed sheet metal screws to hold the duct to the base pan. The holes are prepunched in the pan for each location. See FIG. 10.
- D. Check gasket alignment over roof opening and adjust if necessary. Unit may be moved from below by lifting and sliding. See FIG. 11.

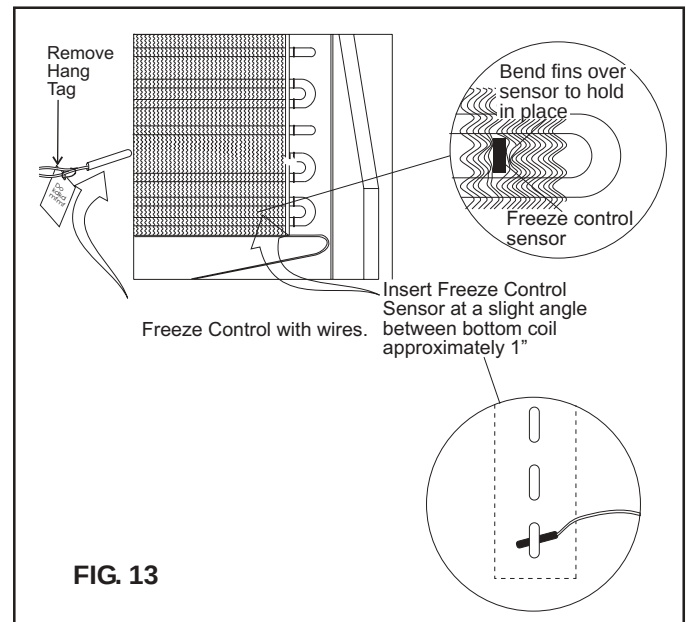


- E. Reach up into the return air opening on the air conditioner and pull the conduit power cable down for later connection. Pull the low voltage wire and control cable down out of the ceiling opening for later connection. See FIG. 12.



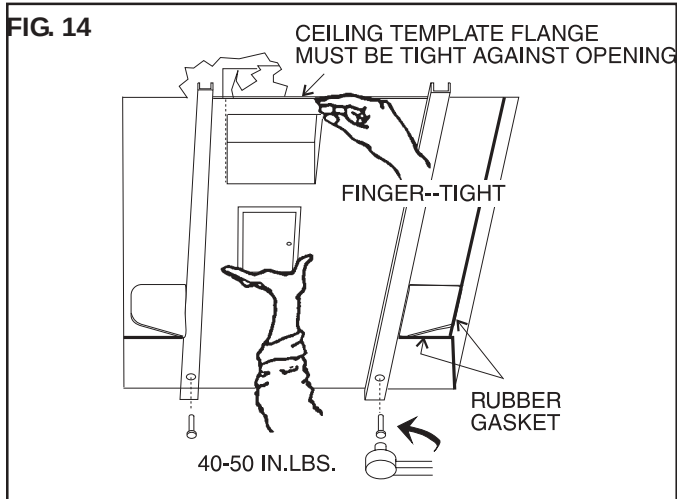
- F. Measure the ceiling thickness (see FIG. 11):
 1. If the distance is 2" to 3" remove the perforated tabs from the bottom duct only.
 2. If the distance is 3" to 4-1/4" install ducts as received.
 3. If the distance is 4-1/4" to 6" (including roof gasket)(maximum thickness), optional duct and bolt kits are available:
 - Duct (Part No. 318556)
 - Bolts (Part No. 318557)
- G. Locate the electronic kit 3109226.005 on the ceiling template as shown below. Drive two #10 x 3/8 blunt pointed Phillips head screws (provided) through ceiling template into holes in electronic kit to hold in place.

- H. If your installation includes the optional electric heat kit, install it at this time. Follow the instructions with the heat package for its installation procedure.
- I. Remove the junction box cover from the Electronic Control Kit. See FIG. 15
- J. Plug the electrical conduit from the upper unit into the mating connector in Electronic Control Kit located on top of the ceiling template.
- K. Terminate the 4-conductor control cable(s) protruding into the 14-1/4" ($\pm 1/8$ ") roof opening. The cable(s) must be terminated with a RJ-11 connector. Refer to the crimp tool manufacturer for crimping instructions. Ensure that the cable is installed into the connector correctly before crimping. See FIG. 6.
- L. Plug the control cable(s) into the telephone jack(s) protruding from the Electronic Control Kit. (It does not matter which one.) See FIG. 15
- M. Route the Remote Temperature Sensor cable, if applicable, through the same round grommet where freeze control wires go into the Electronic Box. See FIG. 16
- N. Route the 115 VAC supply line through the strain relief in Electronic box. Tighten strain relief, making sure enough wire is inside electronic box to connect with unit 115 VAC wire. Tighten screws on strain relief connector being careful not to pinch and cut into the insulation on power supply leads.
- O. Insert the **Freeze Control Sensor** approximately 1" into the evaporator coil fins located at the right side of the evaporator, as shown in FIG. 13. Bend fins over sensor to secure in place.



PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

- Q. Hold the ceiling template with one hand and with the other, install the three 1/4" mounting bolts through the template and into the base pan. See FIG. 14
1. Finger-tighten the (3) bolts and check alignment. There should be an equal opening on each side and the rear flange must be tight against the roof opening.
 2. **EVENLY** tighten the bolts to a torque of 40 to 50 inch pounds. This will compress the roof gasket to approximately 1/2". See FIG. 14.



CAUTION

If bolts are left loose there may not be an adequate roof seal or if over tightened, damage may occur to the air conditioner base or ceiling template. Tighten to torque specifications listed in this manual.

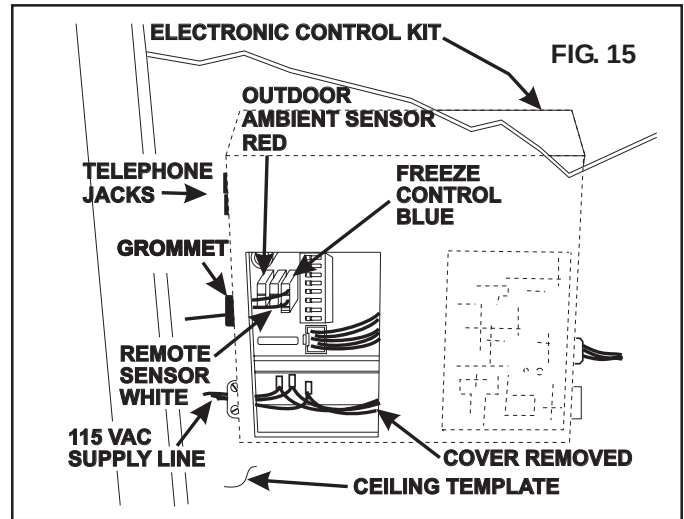
7. WIRING OF SYSTEM

A. CONNECTION OF LOW VOLTAGE WIRES

CAUTION

Disconnect the positive (+) 12 volt DC terminal at the supply battery. Damage to equipment could occur if the 12 volt DC is not shut off.

1. Connect **Remote Temperature Sensor** cable, if applicable, to the connector that matches its color. See FIG. 15
2. Connect the previously run 12 VDC to the red and black wires protruding from the Electronic Control Kit. (In multiple zone installations, this needs to be done at only one zone.) Connect +12 VDC to the red wire; -12 VDC to the black wire. See FIG. 21.



3. Connect the previously run furnace thermostat wires (if applicable) to the blue wires protruding from the Electronic Control Kit. The polarity of these connections does not matter. If not used, terminate wire with twist connector.
4. Connect the previously run Energy Management System wires (if applicable) to the yellow wires protruding from the Electronic Control Kit. The polarity of these connections does not matter. If not used, terminate wire with twist connector. Do not allow yellow wires to short together.

B. CONNECTION OF 115 VOLT POWER SUPPLY

! WARNING

Disconnect 115 volt AC. Failure to follow these instructions could create a shock hazard causing death or severe personal injury.

! WARNING

This appliance is equipped with a 3-wire (grounded) system for protection against shock hazard. Make sure that the appliance is wired into a properly grounded 115 volt AC circuit and the polarity is correct. Failure to do so could result in death, personal injury or damage to the equipment.

1. Connect the white to white; black to black; and green to green or bare copper wire using appropriately sized twist wire connectors. **Tape** the twist wire connectors to the supply wiring to assure they do not vibrate off. See FIG. 16.
2. Push the wires into the box and tighten the strain relief.

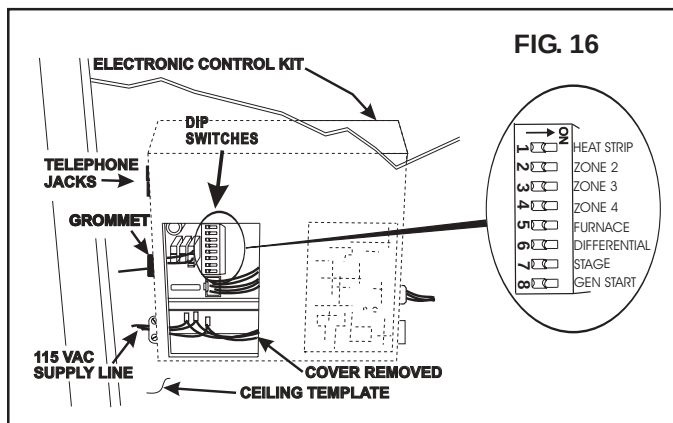
8. SYSTEM CHECKOUT & CONFIGURATION

Now that the system is installed, it is necessary to check all operations and then configure the electronics.

Refer to the Operating manual for a description of the air conditioner operation.

A. ELECTRONIC CONTROL KIT CONFIGURATION

Depending on the equipment options installed by the recreational vehicle manufacturer, the appropriate dip switches will need to be switched to the "ON" position. See FIG. 16. Placing the switch in the "ON" position selects that option.



Note: Dip switches are in the "OFF" position when shipped from the factory.

1. Zone selection - when two or more units are installed and controlled by one Comfort Control Center, the second unit becomes Zone 2, the third unit Zone 3 and the fourth unit Zone 4. The appropriate zone dip switch must be set in each electronic control kit for Zone 2, 3 and 4. See FIG. 16.
2. Heat strip selection - For each unit with a heat strip installed, place the heat strip dip switch in the "ON" position.
3. Furnace selection - when a furnace has been connected to a zone, place the furnace dip switch "ON" for that zone.
4. Differential - differential is the temperature difference between the "ON/OFF" cycle of the thermostat. The normal differential is preset in the circuit board with the dip switch set to the "OFF" position. In some situations, it may be necessary to decrease the Differential. The location of the thermostat may create a condition where the normal Differential will not maintain your comfort zone. If this occurs, the Differential can be shortened by placing the Differential dip switch to the "ON" position.

Note: Setting the Differential dip switch should only be required when installation conditions are less than desirable and is not covered under the limited warranty.

5. Stage selection - stage is not used on these units. Leave in the "OFF" position.
6. Gen start selection - leave in the "OFF" position.

B. SYSTEM RESET

After setting the dip switches in the electronic control kit, do a system reset.

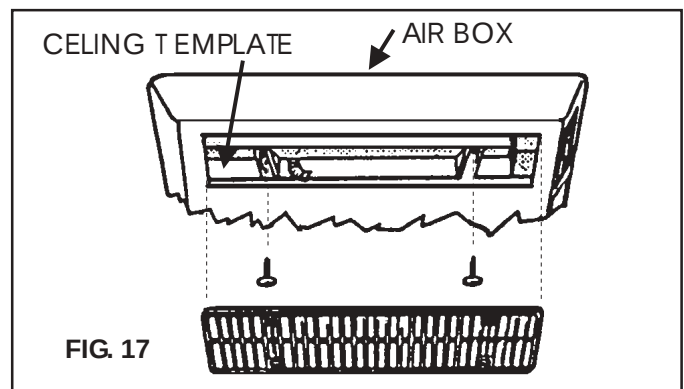
1. Turn the ON/OFF switch to the "OFF" position.
2. Simultaneously depress and hold the MODE and ZONE push-buttons while turning the ON/OFF switch to "ON". FF should appear in LCD display until the mode and zone push-buttons are released.
3. When a dip switch is turned on after initial configuration, a system reset will need to be done before the Comfort Control Center will recognize the updated selection.

C. SYSTEM CHECKOUT

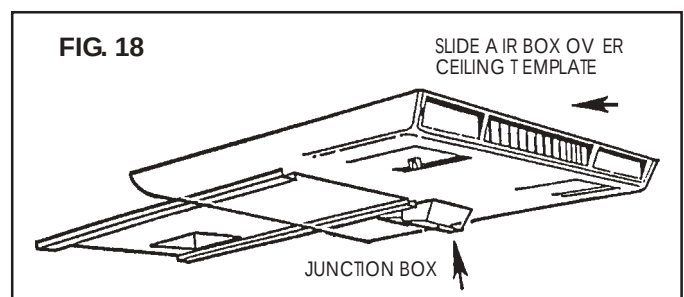
Verify that all features of the installed system work. Check fan speeds, cooling mode, heat pump mode, furnace (if connected) and heat strip. If the features do not work, check all wiring and confirm that the correct options have been selected on the Electronic Control Box. See **Comfort Control Center™** Operating Instructions.

9. AIR BOX INSTALLATION

- A. Remove the two filter-grilles from the air box. See FIG. 17.



- B. Slide the air box over the ceiling template. See FIG. 18.

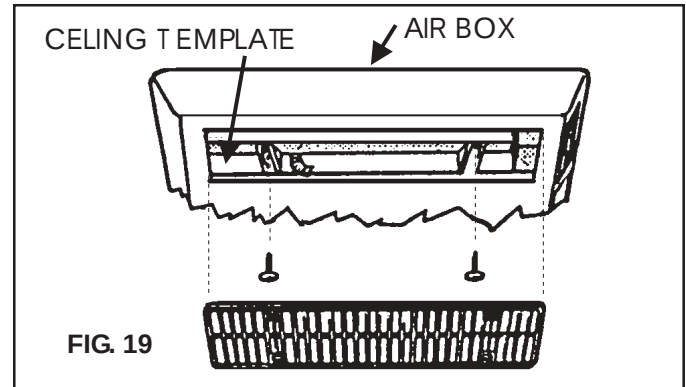


PENGUIN AIR CONDITIONER INSTALLATION INSTRUCTIONS

- C. Install the four (4) sharp pointed screws through the air box legs and into the prepunched holes in ceiling template. See FIG. 19

Note: There are four optional mounting holes on the outer edge of the return air opening for which no screws are provided. These are only required where an uneven ceiling does not allow proper fitting of the air box.

- D. Install the filter-grilles by pushing them into place. Turn on power to the air conditioner for operational check. See FIG. 19.



ROOF MOUNT ASSEMBLY

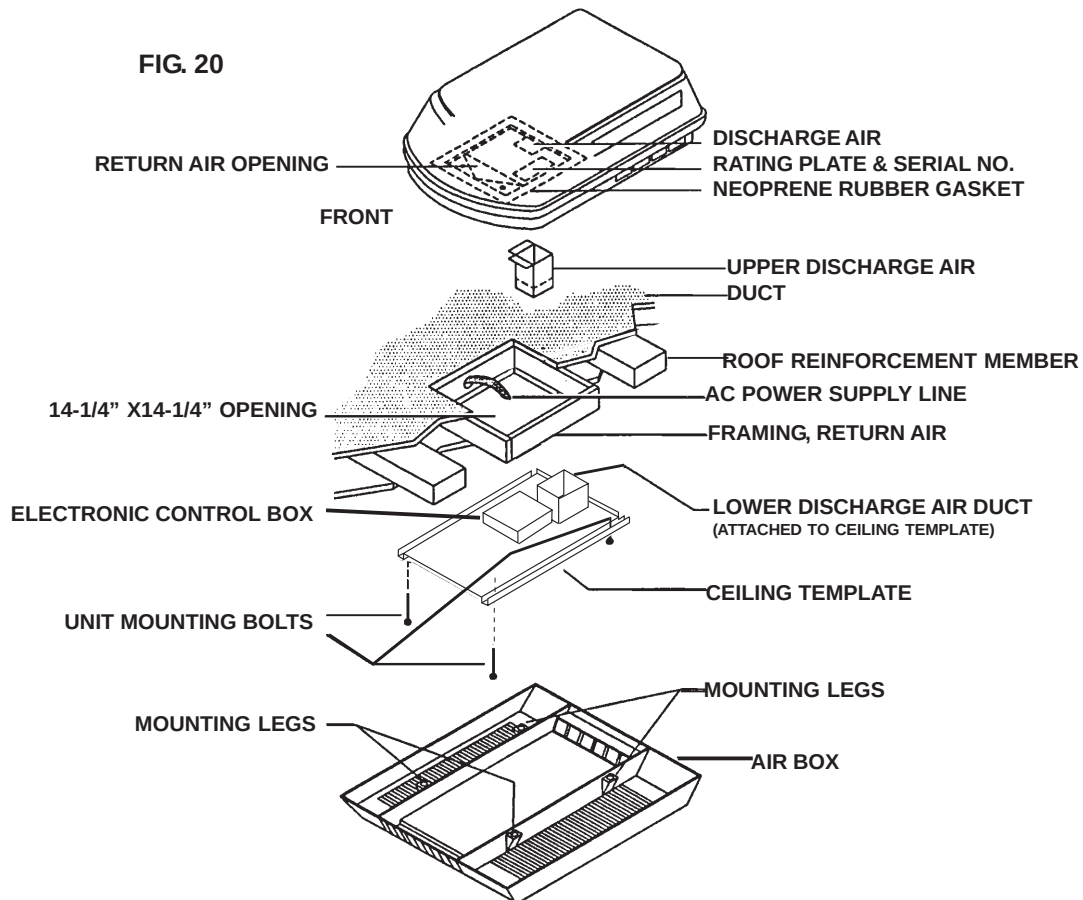
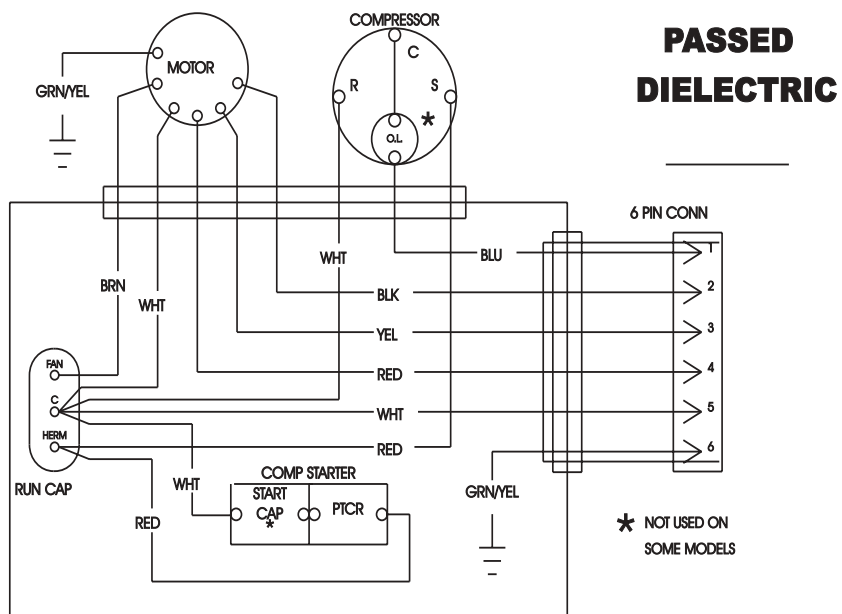


FIG. 21

AIR CONDITIONER FIELD WIRING DIAGRAM



3105052.033