



LITERATURE NUMBER MPD90412

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PROPANE

WATER HEATER

22.7 LITRE

Model GE6-240V

Revision B, 9 NOV 2018

• INSTALLATION • OPERATION • MAINTENANCE

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This water heater design has been certified by AGA for installation in recreation vehicles. **This water heater is not for use in marine applications.**

MODEL NUMBER: GE6-240V

DIMENSIONS: 407mm WIDE X 318mm HIGH
MINIMUM DEPTH 500mm

SHIPPING WEIGHT: 11.4kg

Product Summary:

- Must provide a 407mm wide x 318mm high opening. Suggested minimum depth is 500mm.
- Unit is to be installed on the floor of a caravan/coach unit is to be supported at the same level as the side wall.
- 0mm clearance required at mounting points or to construction material.
- The appliance is designed to be direct vent to the outdoors and installed on the outer wall of a caravan/RV. So under no circumstances should an additional vent system be used.
- The appliance comes with labels to identify cold water inlet as well as hot water outlet. For installation plumb water supply mains to the inlet marked "COLD" and for hot water plumb to the outlet marked "HOT".
- This appliance is equipped with a plug for 240v ~ if the appliance must be disconnected from supply after installation unplug from the outlet.

SAFETY ALERT SYMBOLS

Safety Symbols alerting you to potential personal safety hazards. Obey all safety messages following these symbols.



WARNING

avoid possible
injury or death



CAUTION

avoid possible
injury and/or property damage

Installation of the unit may only be carried out by properly qualified professionals.

This appliance shall be installed in accordance with the manufacturers installation instructions, local gas fitting regulations, municipal building codes, electrical wiring regulations, AS5601 "Gas Installations", AS/NZS 3500.4 "Plumbing and Drainage Part 4: Heating Water Services" any other statutory regulations and water supply regulations.

This appliance delivers hot water at temperatures exceeding 50c. Refer to AN/NZS 3500 and local regulations regarding the need for additional hot water delivery fixtures primarily used for the purpose of personal hygiene.



WARNING FIRE OR EXPLOSION

- **If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.**

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Evacuate ALL persons from vehicle.
- Shut off gas supply at gas container or source.
- **DO NOT** touch any electrical switch, or use any phone or radio in vehicle.
- **DO NOT** start vehicle's engine or electric generator.
- Contact nearest gas supplier or qualified Service Technician for repairs.
- If you cannot reach a gas supplier or qualified Service Technician, contact the nearest fire department.
- **DO NOT** turn on gas supply until gas leak(s) have been repaired.



CRITICAL INSTALLATION WARNINGS

- Install in recreation vehicles only. RV's are recreation vehicles designed as temporary living quarters for recreation, camping, or travel use having their own power or towed by another vehicle.
- All combustion air must be supplied from outside the RV, and all products of combustion must be vented to outside the RV.
- **DO NOT** vent water heater with venting system serving another appliance.
- **DO NOT** vent water heater to an outside enclosed porch area.
- Protect building materials from flue gas exhaust.
- Install water heater on an exterior wall, with access door opening to outdoors.
- **DO NOT** modify water heater in any way.
- **DO NOT** alter water heater for a positive grounding system.
- **DO NOT** HI-POT water heater unless electronic ignition system (circuit board) has been disconnected (DC Hi-Pot).
- **DO NOT** use battery charger to supply power to water heater even when testing.

Appliance is to be installed by qualified persons in accordance with Australian and New Zealand standards:

AS/NZS 3000:2018	Wiring Rules
AS/NZS 3001:2008	Re-locatable Premises
AS/NZS 5601.2:2013	Gas Installations
AS/NZS 3500.4:2018	Plumbing Codes

GENERAL INSTALLATION

1. Locate water heater on floor of coach/caravan. The water heater must be permanently supported at the same level as the bottom of the sidewall cutout (by floor or raised floor). If installing carpet use metal or wood panel that extends at least 76mm beyond the width and depth of the water heater. If the water heater is installed where leakage of connection or tank may damage an adjacent area, install a drain pan with a drain to the outside of the caravan/coach, under the water heater before installing.
2. Allow flexibility in water and gas lines so heater may be pulled forward through the wall by 25mm past the skin.
3. Seal gas line (fig 1) by sliding grommet (1-B) onto the 3/8" tubing (1-A) before flaring tubing (1-D). Pull gas line and grommet through opening in housing (fig 1). Connect flare fitting (1-C) and press grommet into opening. If gas line tubing is already flared, cut the grommet on one side. Place split grommet over gas line and press it into the opening.
4. Connect both 1/2" NPT water lines (fig 2) to hot water out & cold water in sockets. Use plastic fittings to avoid corrosion. Rated inlet pressure that should be supplied to this appliance is 850kPa.



CAUTION PRODUCT DAMAGE

DO NOT LIFT, PULL, PUSH OR MISALIGN MAIN BURNER TUBE (FIG 3-F)

5. Erect side walls and cut opening. See chart and FIG 4. Frame with 50x 50 timber (or equivalent).

CUT OUT DIMENSIONS:	A = 321mm
	B = 412mm
	C = 500mm
MINIMUM CLEARANCE:	0mm all sides

6. Bend all flanges 90° along scored lines (fig 3-A)
7. To prevent water leaks caulk thoroughly around opening, including bend slots with 32 x 3 Butyl tape.
8. Push unit against caulking, secure 4 corner brackets (fig-3-B) to caravan/coach with No. 8-19mm round head screws (not furnished) or equivalent. Complete the installation by inserting the same type of No. 8 screws in the holes provided around the flange of the water heater housing. Check all gaskets; they must adhere to the pan creating an air tight seal.

9. Attach access door.
 - Snap hinge pin (fig 3-C) into clip (fig 3 – A)
 - Slide cover (fig 3 – E) onto hinge pin. Slide hinge pin into cover, snapping into clip at same time (fig 3-D)

NOTE: to remove hinge pin, support access cover and apply force to corner of hinge pin.

10. Disconnect unit and its individual shut-off valve from supply line during any pressure testing of system in excess of 3.4kPa (1/2 PSIG, 14" WC). Do not set inlet pressure higher than maximum indicated on rating plate of gas valve (3.2kPa). Isolate unit from gas supply by closing its individual manual shutoff valve during any pressure testing ≤ 3.4kPa.



WARNING FIRE AND/OR EXPLOSION

- **DO NOT** use matches, candles or other sources of ignition when checking for gas leaks.

11. Turn on gas and check water heater and all connections for gas leaks with leak detecting solution.
 12. Fill water heater tank; check all connections for water leaks.
- NOTE:** This water heater is equipped with a manual resettable temperature limit at the rear of the water heater. It is recommended that during installation access to this limit is considered.

WIRING:

- All wiring must comply with AS/NZS 3001:2008
- 12 VDC cabling must be multi stranded copper and minimum of 1 mm² conductor area.
- Ground this unit in accordance with AS/NZS 3001:2008
- 240V ~ is prewired with a supply cord equipped with a plug. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



CAUTION ELECTRICAL DAMAGE

- Label all wires before disconnecting when servicing controls.
- Verify proper operation after servicing.

ELECTRONIC IGNITION

NOTE: it is recommended unit be connected directly to a 12 VDC battery or a filtered side of an AC/DC converter. Avoid connections to an unfiltered converter whenever possible. Use a minimum of 1 mm² wiring for 12 VDC connections.

1. Refer to wiring diagram (fig 5). Install remote switch in a convenient location. Position wall plate with letters in up position. Before making connections, turn switch to **OFF** position.
2. Installing wires see (fig 6)

PRESSURE-TEMPERATURE RELIEF VALVE



WARNING EXPLOSION

- Valve is not serviceable, it must be replaced.
- Tampering with valve will result in scalding injury.
- Tampering with valve will void warranty.
- Do NOT place a valve, plug or reducing coupling on outlet part of relief valve.

DANGER: Failure to operate the valve easing gear at least once every six months may result in the water heater exploding. Continuous leakage of water from the valve may indicate a problem with the water heater.

This valve is a safety component and must not be removed for any reason other than replacement. This water heater is equipped with a temperature and relief valve (fig 3-G) that complies with standard for relief valves and automatic gas shutoff devices for hot water systems, AS/NZS 5263.1.2:2016.

If you use a discharge line, do not use a reducing coupling or other restriction smaller than outlet of relief valve. The discharge line is to be installed in a continuously downward direction and in a frost free environment. Allow complete drainage of both valve and line.

FOR REPLACEMENT PARTS:

- DO NOT install anything less than a combination temperature-pressure relief valve certified by a nationally recognized testing laboratory that maintains periodic inspection of product of listed equipment or materials, as meeting requirements for relief valves and automatic gas shutoff devices for hot water supply systems, AS/NZS 5263.1.2:2016. Valve must have a maximum set pressure not to exceed 850kPa.
- Install valve into opening provided and marked for this purpose on water heater.
- Installation must conform to local codes.
- For and external electrical source, ground this unit in accordance with AS/NZS 3001:2008

Your Dometic Gas Water Heater is now ready for operation
Please read the following warnings before operating! Then proceed to the "How to operate your Water Heater" instructions.

CONSUMER SAFETY WARNINGS

WARNING **EXPLOSION OR FIRE**

- **DO NOT** store or use petrol or other flammable vapors and liquids in the vicinity of this appliance.
- Should overheating occur, or gas supply fail to shut off, turn **OFF** manual gas control valve to appliance, or turn gas **OFF** at propane tank. Turn operating switch to **OFF** position and turn gas off at tank or bottle.
- Use with propane only.
- Shut off gas appliance when refueling.
- Turn gas **OFF** at the propane tank when the vehicle is in motion. This disables all gas appliances. Gas appliances must never be operated when the vehicle is in motion. Unpredictable wind currents may be created which could cause flame reversal in the burner tube, which could result in fire damage. The thermal cut off fuse could also be unnecessarily activated resulting in complete shutdown of the water heater requiring replacement of the thermal cut off.
- Propane tanks must be filled by qualified gas supplier only.
- **DANGER:** The operation of the thermal cut-out indicates a possibly dangerous situation. Do not reset thermal cut-out until water heater has been serviced by a qualified person.

HOW TO OPERATE YOUR WATER HEATER

CAUTION **FIRE**

- Do not smoke or have any flame near an open tap.

If water heater has not been used for more than two weeks, hydrogen gas may form in water line. Under these conditions to reduce the risk of injury, open hot water tap for several minutes at kitchen sink before you use any electrical appliance connected to hot water system.

If hydrogen gas is present, you will probably hear sounds like air escaping through the pipe as water begins to flow.

WARNING **SCALDING INJURY**

- Do not tamper with burner orifice.

CAUTION **PRODUCT FAILURE**

- Do not operate without water in tank.

1. Refer to WIRING DIAGRAM (fig 5). Place remote switch in **ON** position.
2. If remote switch light stays on longer than 15 seconds, place remote switch in **OFF** position and wait 5 minutes.
3. Repeat step one.
4. For complete shut-down and before servicing:
 - a. Place remote switch in **OFF** position.
 - b. Remove red wire from left hand terminal of ECO switch (ECO to valve).
5. If heater fails to operate due to high water temperature, a lockout condition occurs (indicator light on). After water cools, reset switch in **OFF** position for at least 30 seconds. Then turn to **ON** position.
6. If lockout condition persists, contact Dometic Australia or an authorized service agent.

Read - Maintenance and Care Instructions & Electronic Ignition Maintenance

Gas/Electric Combination Function

GAS OPERATION:

When the gas switch is turned on, the unit will make three attempts to light with a 5 minute interval between attempts. If for any reason there is no ignition, the unit will lockout at the end of the 3rd attempt, and the red lockout lamp will illuminate. The unit is equipped with a thermostat designed to open at 60C, if the thermostat is in operation this will provide water from the storage tank near this temperature. If the thermostat fails the ECO will open at 82C, this will lockout the unit requiring a manual reset. Determine the reason for no ignition, correct it, and reset the gas ignition sequence by turning the switch off, then on.

ELECTRIC OPERATION:

When the electric switch is turned on, the heating element is energized. The unit is equipped with a thermostat designed to open at 60C, if the thermostat is in operation this will provide water from the storage tank near this temperature. If the thermostat fails the ECO will open at 82C, this will lockout the unit requiring a manual reset. To correct, check the thermostat to assure good contact with the tank and reset the control by turning the electric switch off, then on. If this fails to reset electric operation, the unit is also equipped with a manual reset limit switch in the AC wiring designed to open at 88C. If this fails contact Dometic Australia or an authorized service agent.

GAS/ELECTRIC OPERATION:

The unit can be run in both gas and electric modes simultaneously for quick recovery. As the thermostat controls both the gas and electric side of the appliance the thermostat will open at 60C and de-energize both the gas and electric supplies resulting in storage water near 60C. If the thermostat fails, the ECO will open at 82C this lockout the unit, requiring a manual reset. Note: if the gas fails to ignite, the gas mode will lockout, but the lamp will not illuminate since the electric mode is still operational. Should you notice slow recovery, indicating the gas is not working, turn the electric switch off. The lamp will then illuminate, indicating a lockout has occurred on the gas side. Correct the problem and then turn the switches back on.

Read – Maintenance and Care instructions

MAINTENANCE AND CARE INSTRUCTIONS

Service Calls & Questions

Contact: DOMETIC AUSTRALIA PTY LTD
1 JOHN DUNCAN COURT
VARSITY LAKES, QLD 4227
PHONE: 1800 21 21 21

WARNING **FIRE OR EXPLOSION**

- Shut off gas supply at LP container before disconnecting a gas line.
- Keep control compartment clean and free of gasoline, combustible material, and flammable liquids and vapors.

AFTERMARKET WATER HEATING ELEMENT DEVICES

WARNING **EXPLOSION / BURN INJURY**

- DO NOT alter water heater, it will void warranty.
- DO NOT USE Aftermarket heating elements, they can lack critical safety controls.
- Use of Aftermarket heating elements can lead to an out of control heating of water tank and a catastrophic wet side explosion.

The use of any aftermarket heating element devices may also result in damage to components or water heater. Dometic's written warranty states - "failure or damage resulting from any alteration to our water heater is the owner's responsibility". Any alteration, like the addition of an aftermarket heating element device, will void the warranty.

GENERAL INFORMATION:

- Propane and water system must be turned on.
- Have gas pressure tested periodically. Gas pressure should be set at 2.7kPa (11" wc) with three appliances running.
- Drain water heater at regular intervals (at least once per year)
- Drain water heater before storing RV for winter or when the possibility of freezing exists.
- Keep vent and combustion air grille clear of any obstructions.
- Periodically verify that water heater still burns with a blue flame and doesn't show signs of a lazy orange flame.

ELECTRONIC IGNITION MAINTENANCE:

- The water heater comes factory-equipped with a fused circuit board which will protect the circuit board from wiring shorts. If the fuse should activate, the water heater will not operate. Before replacing the fuse, check for excessively high DC voltage to unit (more than 14V).
- If the previous two steps did not solve the problem, check the one shot thermal cut-off (fig 3-1). The thermal cut-off is a device installed in the power supply line. This device is designed to open at 98C and will shut off electrical power and stop heater operation if activated. For example, if an obstruction within the flue tube should occur, as described in the preventative maintenance section, the burner flame/heat may contact the cut-off, resulting in a melting of the fuse element incorporated in the thermal cut-off. In order to restore power and proper operation of the water heater, the obstruction must be removed and the thermal cut-off must be replaced.

PREVENTATIVE MAINTENANCE:

Spiders, wasps, and other insects can build nests in the burner tube. This will cause poor combustion, delayed ignition outside the combustion tube. Listen for a change in burner sound or in flame appearance from a hard blue flame to a lazy flame or one that is very yellow.

These are indications of an obstruction in the burner tube (fig 7-C). Inspect and clean on a regular basis.

1. Remove air shutter screw (fig 7-A) and slide air shutter (fig 7-B) down the burner tube.
2. Run a flexible wire brush down burner tube (fig 7-D) until it is visible at end of burner tube.
3. Vacuum burner where it enters the combustion tube.
4. Return air shutter to original position and replace screw.
5. The orifice, burner tube, and shutter must be aligned so that the shutter is not binding on the air tube.

HOW TO CLEAN ELECTRONIC IGNITION MODEL:

1. Check main burner orifice.
2. Clean and adjust main burner.
3. Main burner and valve manifold must align with each other.
4. Check electrode for cracked porcelain (fig 7-E).
5. Check electrode for proper gap 3mm between electrodes.
6. If module board functions intermittently, remove board and clean terminal block with a pencil eraser (fig 3-H).

WATER HEATER TANK CARE

WARNING **SCALDING INJURY**

- Turn off water heater and allow time for water to cool before removing drain plug to flush tank.

WINTERIZING/ODOUR REMOVAL (FLUSHING) INSTRUCTIONS:

To insure the best performance of your water heater and add to the life of the tank, periodically drain and flush the water heater tank. Before long term storage or freezing weather drain and flush the tank.

1. Turn off main water supply (the pump, water supply or any water hook-up source).
2. Drain Water Heater Tank by removing the drain plug. If the water flows sporadically or trickles instead of a steady stream of water, we recommend the following action; first open the Pressure Temperature Relief Valve to allow air into the tank and secondly, take a small gauge wire or coat hanger and poke through the drain opening to eliminate any obstructions.
3. After draining the tank, because of the placement of the Drain Plug, approximately two liters of water will remain in the tank. This water contains most of the harmful corrosive particles. With the relief valve still open, start the water pump to further flush out the bottom of the tank. Continue repeating adding water and draining until the particles have been cleared from the water remaining in the tank.
4. Replace the Drain Plug and close the Pressure/ Temperature Relief Valve approximately two liters of water remaining in the tank after draining will not cause damage to the tank should freezing occur.

PRESSURE/TEMPERATURE RELIEF VALVE:



- Do not place a valve, plug or reducing coupling on outlet part of pressure/temperature relief valve. The water may drip from the discharge pipe of the pressure relief device and this pipe must be left open to atmosphere. During normal expansion of water, as it is heated in the closed water system of a recreational vehicle, the Pressure/Temperature relief valve will sometimes drip. The Dometic water heater tank is designed with an internal air gap at the top of the tank to reduce the possibility of dripping. In time, the expanding water will absorb this air and must be restored. Due to variations in water quality, the relief valve may have a shorter life and may need replacement within the water heater warranty period. If corrosion is detected, it will not be covered under warranty.



- Turn off water heater before opening pressure-temperature relief valve to establish air space. Storage water must be cool.

To replace the air gap follow these steps:

1. Turn off water heater (gas and/or electric supply)
2. Let water cool or let water run until cool (open hot water faucet until cool water comes out).
3. Turn off main water supply (pump or water hook-up source).
4. Open the hot water faucet closest to the water heater.
5. Pull handle of Pressure/Temperature Relief Valve straight out and allow water to flow until it stops.
6. Return pull handle of Pressure/Temperature Relief Valve to closed position by allowing it to snap shut; close faucet; turn on water supply.
7. Turn on water heater (gas and/or electric supply) allow time for water to heat up and check.

The Pressure/Temperature Relief Valve is to be operated regularly to remove lime deposits and to verify that it is not blocked. (fig 3-G)

When the Pressure/Temperature Relief Valve discharges again, repeat the above procedure. For a permanent solution, we recommend one of the following:

- If this continues to be a problem the water supply pressure may be exceeding the rated pressure of the water heater. If the water supply pressure exceeds the rated pressure, a pressure reduction valve is to be fitted in the installation.
- Install a diaphragm type expansion tank in the cold water inlet line. Tank should be sized to allow for the expansion of approximately 400mL of water and pre-charged to a pressure equal to the water supply pressure. These devices can be obtained from a plumbing service center.

Approvals and Markings



NSW 26706

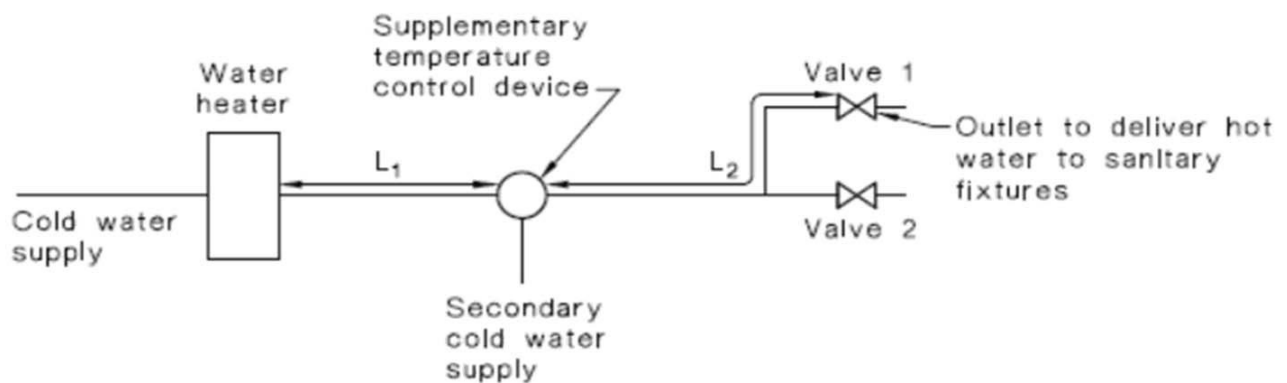


AGA 8094 G



AGA WMK60104

Installation water pipes and temperature control device (tempering valve)



L1. As short as practicable to temperature control device secured & fixed - Up to 1m.

L2. Up to 8m - if longer run is expected larger diameter pipe and increased pump capacity is advised.

L1 & L2 Pipe 12mm

Note: The water heater is fitted with a Temperature and pressure safety valve.

The clear plastic overflow or vent pipe terminates inside the pan of the appliance.

In the event of over temperature or over pressure, water will be released from this pipe and will safely flow into the body of the water heater pan.

FIG 1

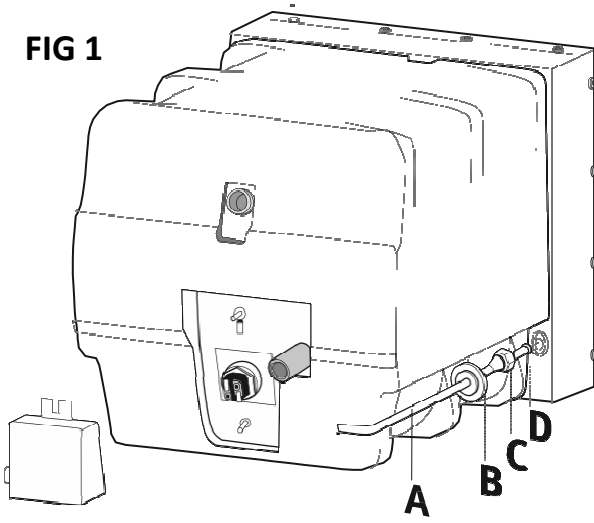


FIG 2

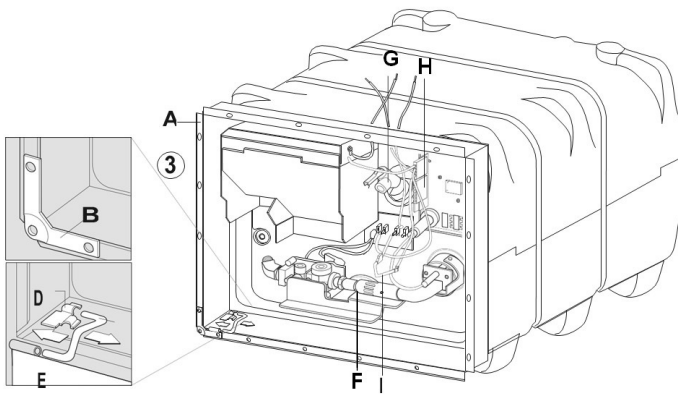
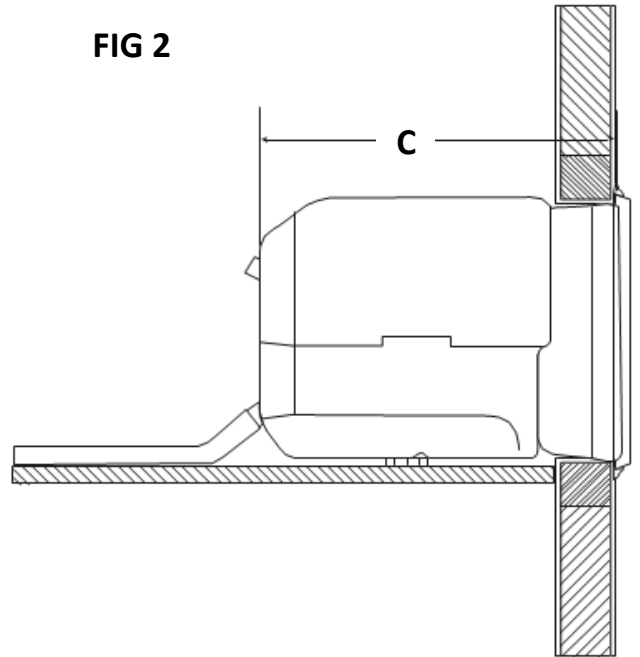


FIG 4

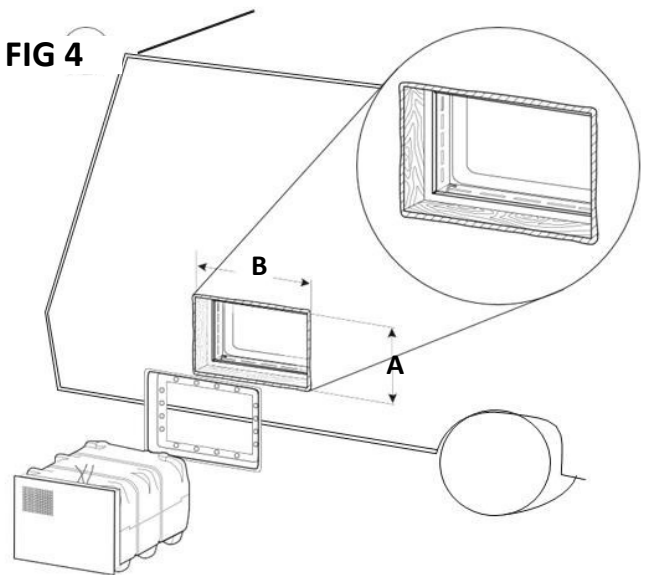


FIG 5

FIG 5

CONTROL SWITCH ON BACK

TO BATTERY POSITIVE

TO BATTERY NEGATIVE

GREEN

ORANGE

WHITE

BLUE

GAS VALVE

ECO

T/STAT

PCB

SPARK & SENSE ELECTRODE

ONE SHOT HEAT FUSE

RELAY

240V HEATING ELEMENT

BR

GREEN

YELLOW

BL

SAFETY THERMOSTAT

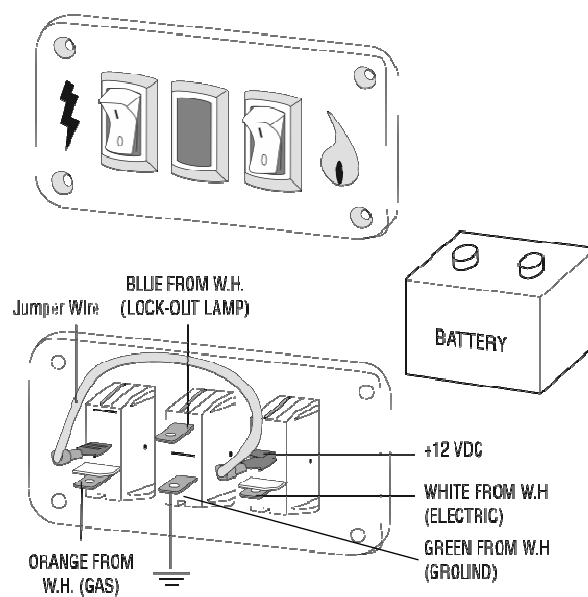
N BLUE

A BROWN

YAG

PLUG

DUAL SWITCH



WARRANTY POLICY

This warranty is given by Dometic Australia Pty. Ltd. in respect of purchases in Australia. The warranty is given to the original purchaser for a period of 12 months from the date of purchase against any defect arising from faulty materials or workmanship. Repairs will be carried out during normal business hours only by Dometic or its duly authorised service agents, and are subject to the warranty conditions and exclusions hereunder. To make a claim under this warranty please either contact us on 1800 21 21 21 (in Australia) or visit our website www.dometic.com to locate your nearest Service Agent and place your claim through the Service Agent. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. The benefits provided to you as the consumer by this warranty are in addition to other rights and remedies available to you under the law.

IMPORTANT NOTICE

Before calling a service technician please carefully check the operating instructions, service booklet and the warranty terms and conditions. If the water heater fails to operate for any of the reasons detailed in the operating instructions or service booklet, or the warranty does not apply due to these conditions and exclusions, a service fee may be charged.

WARRANTY CONDITIONS

- The company will only provide warranty service on presentation of proof of purchase to any authorised Dometic service agent. The purchaser must allow the authorised service agent to photocopy the proof of purchase to facilitate their claim to the manufacturer.
- Warranty repairs can only be performed by authorised Dometic service agents and under no circumstances will Dometic reimburse for repairs carried out by unauthorised persons. Tampering with any part of the water heater by any unauthorised personnel will void the warranty.
- The water heater should be used solely for domestic purposes. If it has been used for commercial purposes the warranty is for 3 months from the date of purchase only.
- The water heater must be used on its intended electrical voltage, gas type and pressure.
- If at any time during the warranty period any part or parts of the water heater are replaced with a part or parts not supplied or approved by Dometic, this warranty shall immediately become void. To the extent permitted by law, the company's maximum liability under this warranty is to repair or replace the water heater (at the company's election).

WARRANTY EXCLUSIONS

This warranty does not cover:

- Any water heater which has been:
 - (a) Subject to misuse, neglect, accident or alteration by any person.
 - (b) Damaged or destroyed by fire, flood, act of God or other inevitable accident.
- Fair wear and tear.
- Damage/poor performance from foreign substances such as dirt, liquid or vermin/insect infestation.
- Travelling expenses or call out fee to and from authorised service agents' premises.
- Cleaning or adjustment of burner orifice, burner tube or flue; adjustment of gas pressure, spark electrode, relief valve; replacement of thermal cutoff device. This is considered to be part of normal product maintenance.
- Non operation of the water heater or resultant loss or damage to the unit where the water heater has been operated in an out of level position.
- Freight cost of the water heater, to or from point of service, or transit damage.
- Dometic is not responsible for resultant or consequential loss or damage sustained by the purchaser.
- Non operation of the water heater or resultant damage to the unit where the water heater has not been installed or operated in accordance with the manufacturer's instructions.

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