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LITERATURE NUMBER MPD 32411

INSTALLATION INSTRUCTIONS

FURNACE REPLACEMENT

BOTTOM DISCHARGE 89- AFL

8/15

Installation Instructions Bottom Discharge

In cases where a bottom discharge system is used, the new unit requires an extension kit to relocate the opening to match the 89 location.

This installation instruction is for use only when replacing an 8900 series furnace with an AFL series.

32337 KIT, BOTTOM DISCHARGE AFL-89



CAUTION

**ONLY A QUALIFIED TECHNICIAN
MUST REPLACE OR INSTALL UNIT**

REMOVE FURNACE:

1. Remove 89 furnace.

INSTALLATION OF KIT:

2. Remove back cover (6) from furnace by removing 6 screws - fig 1.
3. Remove side panel (8) from furnace by removing 4 screws - fig 1. With side panel removed, flatten vertical flange and set aside for later assembly.
4. Assemble extension kit (4) so that small holes are to the same side, screw together with screws (7) provided - fig 2.
5. With back cover off mark 5/8"x10" cut out in casing bottom as shown - fig 3, Exploded View.
6. Attach side panel (8) to side of furnace with 4 screws. Flattened vertical flange will overlap outside of extension box.

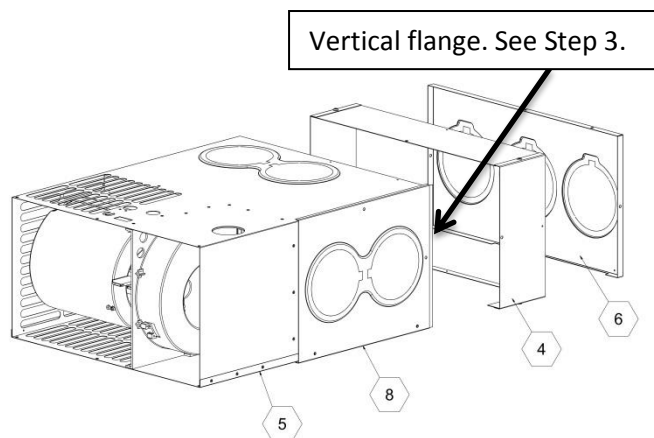


Figure 1

7. Attach extension box to back of furnace with 3 screws removed from step 2 - fig 1.
8. Install furnace over opening in floor and seal with foil tape or some other means.

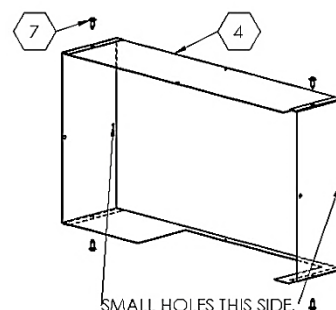


Figure 2

CASING BOTTOM CUTOUT

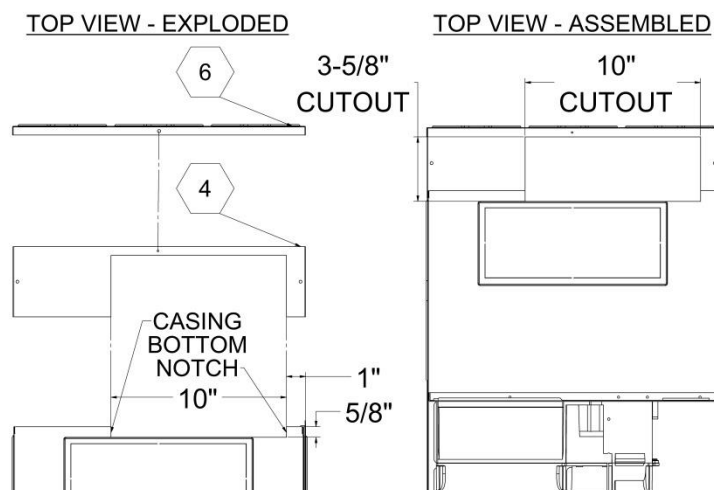


Figure 3