



RECORD THIS UNIT INFORMATION FOR
FUTURE REFERENCE:
Model Number _____
Serial Number _____
Date Purchased _____

USA
SERVICE OFFICE
Dometic, LLC
2320 Industrial Parkway
Elkhart, IN 46516
574-294-2511

CANADA
Dometic, LLC
46 Zatonski, Unit 3
Brantford, ON N3T 5L8
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519-720-9578

**For Service Center
Assistance Call:**
800-544-4881



6403 Series Roof-Top Air Conditioner USED WITH

Part No. 3107541 Analog Relay Kit
WITH ANALOG THERMOSTAT
DUCTED

used with one of the following:
3105007 Return Air Cover
3105935 Quick Cool Return Air Cover
3308120 Genesis Air Filtration System

THIS UNIT IS DESIGNED FOR OEM INSTALLATION
ALL INITIAL INSTALLATIONS MUST BE APPROVED BY THE SALES DEPT.

WARNING

This manual must be read and understood before installation, adjustment, service, or maintenance is performed. This unit must be installed by a qualified service technician. Modification of this product can be extremely hazardous and could result in personal injury or property damage.

AVERTISSEMENT

Lire et comprendre ce manuel avant de procéder à l'installation, à des réglages, de l'entretien ou des réparations. L'installation de cet appareil doit être effectuée par un réparateur qualifié. Toute modification de cet appareil peut être extrêmement dangereuse et entraîner des blessures ou dommages matériels.

INSTALLATION INSTRUCTIONS

Models
640312.301
640315.301
640315.306

3312834.000

Form No. 3312834.000 10/08
(French 3312835.000)
©2008 Dometic, LLC
LaGrange, IN 46761

Important: These instructions must stay with
unit. Owner read carefully.

SAFETY INSTRUCTIONS

This manual has safety information and instructions to help users eliminate or reduce the risk of accidents and injuries.

RECOGNIZE SAFETY INFORMATION



This is the safety-alert symbol. When you see this symbol in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating instructions.

UNDERSTAND SIGNAL WORDS

A signal word, **WARNING** OR **CAUTION** is used with the safety-alert symbol. They give the level of risk for potential injury.

⚠ WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION indicates a potentially hazardous situation which, if not avoided may result in minor or moderate injury.

CAUTION used without the safety alert symbol indicates, a potentially hazardous situation which, if not avoided may result in property damage.

Read and follow all safety information and instructions.

1. GENERAL INFORMATION

- A.** Product features or specifications as described or illustrated are subject to change without notice.
- B.** This "Air Conditioner"/"Heat Pump" (hereinafter referred to as the "unit") Is Designed For:
 1. Installation on a recreational vehicle during the time the vehicle is manufactured.
 2. Mounting on the roof of a recreational vehicle.
 3. Connection to an air distribution system located in the ceiling/roof cavity of the recreational vehicle.
 4. Roof construction with rafters/joists on minimum of 16 inch centers.
 5. Minimum of 2.00" and maximum of 5.50" distance between roof to ceiling of recreational vehicle. Alternate installation methods will allow for roofs more than 5.50" thick.
- C.** The ability of the unit to maintain the desired inside temperature depends on the heat gain of the RV. Some preventative measures taken by the occupants of the RV can reduce the heat gain and improve the performance of the unit. During extremely high outdoor temperatures, the heat gain of the vehicle may be reduced by:
 1. Parking the RV in a shaded area.
 2. Using window shades (blinds and/or curtains).
 3. Keeping windows and doors shut or minimizing usage.
 4. Avoiding the use of heat producing appliances
 5. Operation on High Fan/Cooling mode will give optimum or maximum efficiency in high humidity or high outside temperatures.
 6. Starting the unit early in the morning and giving it a "head start" on the expected high outdoor ambient will greatly improve its ability to maintain the desired indoor temperature.
 7. For a more permanent solution to high heat gain, accessories like A&E outdoor patio and window awnings will reduce heat gain by removing the direct sun. They also add a nice area to enjoy company during the cool of the evening.

D. Condensation

Note: The manufacturer of this unit will not be responsible for damage caused by condensed moisture on ceilings or other surfaces. Air contains moisture and this moisture tends to condense on cold surfaces. When air enters the RV, condensed moisture may appear on the ceiling, windows, metal parts, etc. The unit removes this moisture from the air during normal operation. Keeping doors and windows closed when this unit is in operation will minimize condensed moisture on cold surfaces.

SPECIFICATIONS

Model Number	Nominal Capacity (BTU/HR) Cooling	Electrical Rating Amps	Compressor Rated Load Amps	Compressor Locked Rotor Amps	Fan Motor Rated Load Amps	Fan Motor Locked Rotor Amps	Refrigerant R-410A (Oz.)	Minimum Wire Size*	AC Circuit Protection *** User Supplied	Installed Weight (Pounds)	Minimum Generator Size** 1 Unit/2 Units
640312.301	11,000	120VAC 60Hz. 1 Phase	11.0	53.0	3.5	10.0	19.0	12 AWG Copper Up To 24'	20 Amp	95	3.5 KW/5.0 KW
640315.301	13,500		12.5	61.0	3.5	10.0	17.5		20 Amp	96	3.5 KW/5.0 KW
640315.306	13,500		12.5	61.0	3.5	10.0	17.5		20 Amp	97	3.5 KW/5.0 KW

* For wire length over 24 ft., consult the National Electric Code for proper sizing.

** Dometic, LLC gives **GENERAL** guidelines for generator requirements. These guidelines come from experiences people have had in actual applications. When sizing the generator, the total power usage of your recreational vehicle must be considered. Keep in mind generators lose power at high altitudes and from lack of maintenance.

*** **CIRCUIT PROTECTION:** Time Delay Fuse or HACR Circuit Breakers Required.

2. PRECAUTIONS



Improper installation may damage equipment, could endanger life, cause serious injury and/or property damage.

- A. Read Installation and Operating instructions carefully before attempting to start your unit installation.
- B. Dometic, LLC will not be liable for any damages or injury incurred due to failure in following these instructions.
- C. Installation must comply with the National Electrical Code and any State or Local Codes or regulations.
- D. DO NOT add any devices or accessories to this unit except those specifically authorized by Dometic.
- E. This equipment must be serviced by qualified personnel and some states require these people to be licensed.

3. CHOOSING LOCATION FOR THE UNIT

This unit is specifically designed for installation on the roof of a recreational vehicle (RV). It is preferred that the unit be installed on a relatively **flat and level** roof section measured with the RV parked on a level surface; however, up to an 8° slant to either side or front-to-back is acceptable on unit.

A. For One Unit Installation:

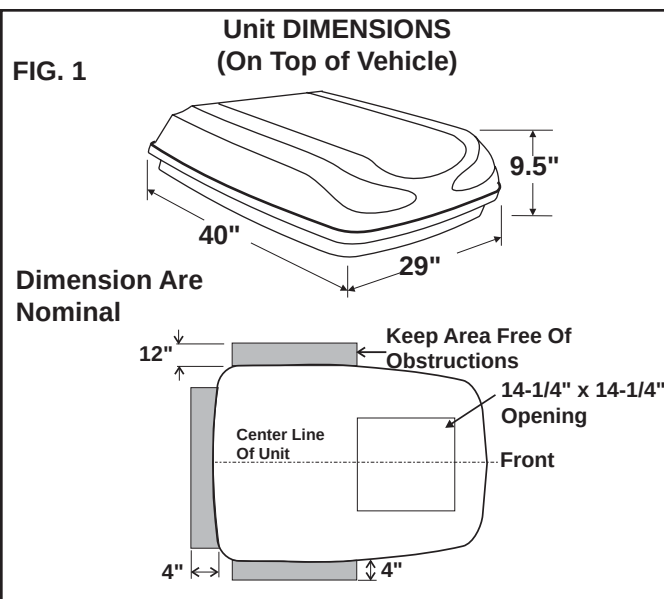
The unit should be mounted slightly forward of center (front to back) and centered from side to side.

B. For Two Unit Installations:

Install one unit one-third and one unit two-thirds from front of RV and centered from side to side.

C. AFTER LOCATION HAS BEEN SELECTED:

1. Check for obstructions in the area where unit will be installed. See FIG. 1.



2. The roof must be designed to support 130 pounds when the RV is in motion. Normally 200 pound static load design will meet this requirement.

CAUTION

It is the responsibility of the installer of this unit system to ensure structural integrity of the RV roof. Never create a low spot on the roof where water will collect. Water standing around the unit may leak into the interior causing damage to the product and the RV.

4. AIR DISTRIBUTION SYSTEM SIZING DESIGN

The Installer of this unit system must design the air distribution system for their particular application. Several requirements for this system **MUST** be met for the unit to operate properly. These requirements are as follows:

- A. The duct material must meet or exceed any agency or RVIA Standard that may be in existence at the time the RV is produced.
- B. All discharge air ducts must be properly insulated to prevent condensation from forming on their surfaces or adjacent surfaces during operation of the unit. This insulation must be R-7 minimum.
- C. Ducts and their joints must be sealed to prevent condensation from forming on adjacent surfaces during operation of the unit.

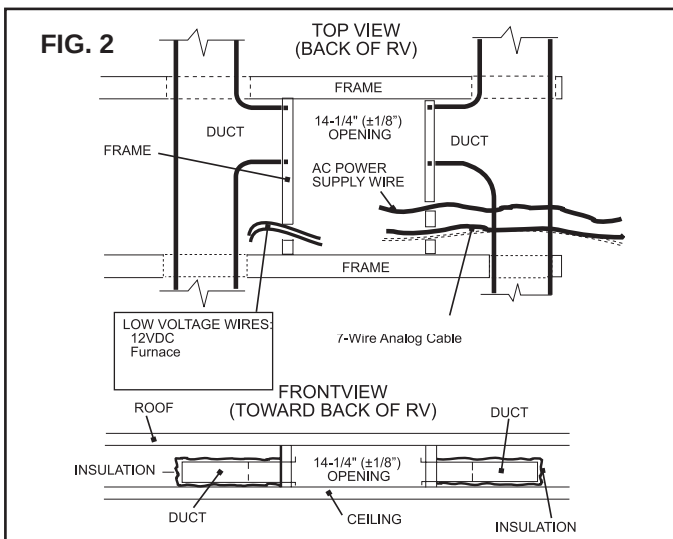
CAUTION

It is the responsibility of the installer of this unit system to insure the duct work will not collapse or bend during and after the installation. Dometic, LLC will not be liable for roof structural or ceiling damage due to improperly insulated, sealed or collapsed duct work.

- D. Return air openings must have 40 square inches minimum free area including the filter.
- E. Return air to the unit must be filtered to prevent dirt accumulation on unit cooling surface.

5. AIR DISTRIBUTION SYSTEM INSTALLATION

- A. The Dometic, LLC recommends the basic configuration shown, for installing this unit system. We have found by testing, that this configuration works best in most applications of this unit system. See FIG. 2.



- B. It is the responsibility of the Installer of this system to review each RV floor plan and determine the following:
 1. Duct size
 2. Duct layout
 3. Register size
 4. Register location
 5. Thermostat location

These items must be determined in conjunction with the Air Distribution System and Sizing and Design Requirements listed in the chart on page 5.

Important: Alternate configurations and methods may be used which still allow the unit to operate properly; however, these alternate configurations and methods must be approved by the Dometic, LLC in writing. The following instructions are based upon the use of Dometic Return Air Kits 3105007, 3105935, or Genesis Air Filtration System 3308120. The 3107541 and 3107546 has the mounting bolts supplied for use with these kits.

C. ROOF AND CEILING OPENING PREPARATION

1. A 14-1/4" x 14-1/4" (±1/8") opening must be cut through the roof and ceiling of the RV. This opening must be located between the roof reinforcing members.

WARNING

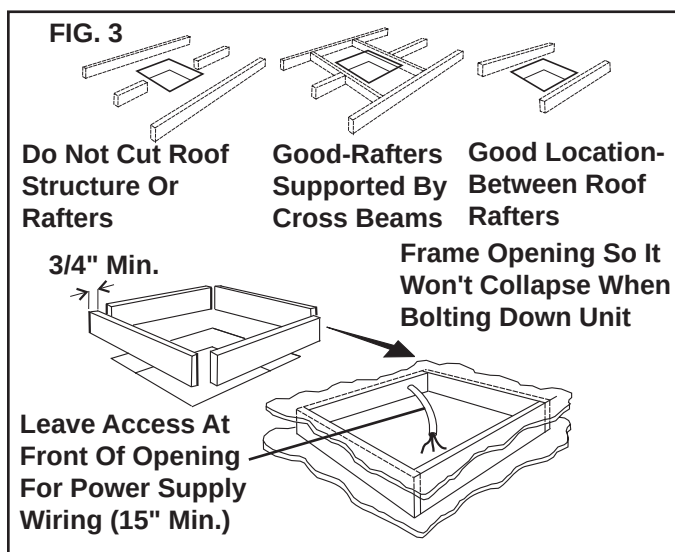
There may be electrical wiring between the roof and the ceiling. Disconnect 120 VAC power cord and the positive (+) 12 VDC terminal at the supply battery. Failure to follow this instruction may create a shock hazard causing death or severe personal injury.

2. Mark a 14-1/4" x 14-1/4" (±1/8") square on the roof and carefully cut the opening.
3. Using the roof opening as a guide, cut the matching hole in the ceiling.
4. The opening created must be framed to provide adequate support and prevent air from being drawn from the roof cavity. Lumber 3/4" or more in thickness must be used. Remember to provide an entrance hole for 120 VAC power supply wiring and thermostat cable. See FIG. 3.

AIR DISTRIBUTION DUCT SIZING & DESIGN CHART

Return Air Cover Model	3105007 3105935 Standard Grill	3308120 Genesis Air Filtration System
Roof Cavity Depth	2.0 In. Min. - 5-1/2 In. Max.	2.0 In. Min. - 5-1/2 In. Max.
Duct Cross Sectional Area	21.0 Sq. In. Min.	32.0 Sq. In. Min.
Duct Size Depth Width Total Duct Length Duct Length (short run)	1-1/2 In. Min. - 2-1/2 In. Max. 7.0 In. Min. - 10.0 In. Max. 15.0 Ft. Min. - 40.0 Ft. Max. 1/3 Total Duct Length	2.0 In. Min. - 2-1/2 In. Max. 8.0 In. Min. - 10.0 In. Max. 15.0 Ft. Min. - 40.0 Ft. Max. 1/3 Total Duct Length
Register Requirements Number Required Per Run Register Free Air Area Distance From Duct End Distance From Elbow	2 Min. 14.0 Sq. In. 5.0 In. Min. - 8.0 In. Max. 15.0 In	2 Min. 14.0 Sq. In. 5.0 In. Min. - 8.0 In. Max. 15.0 In

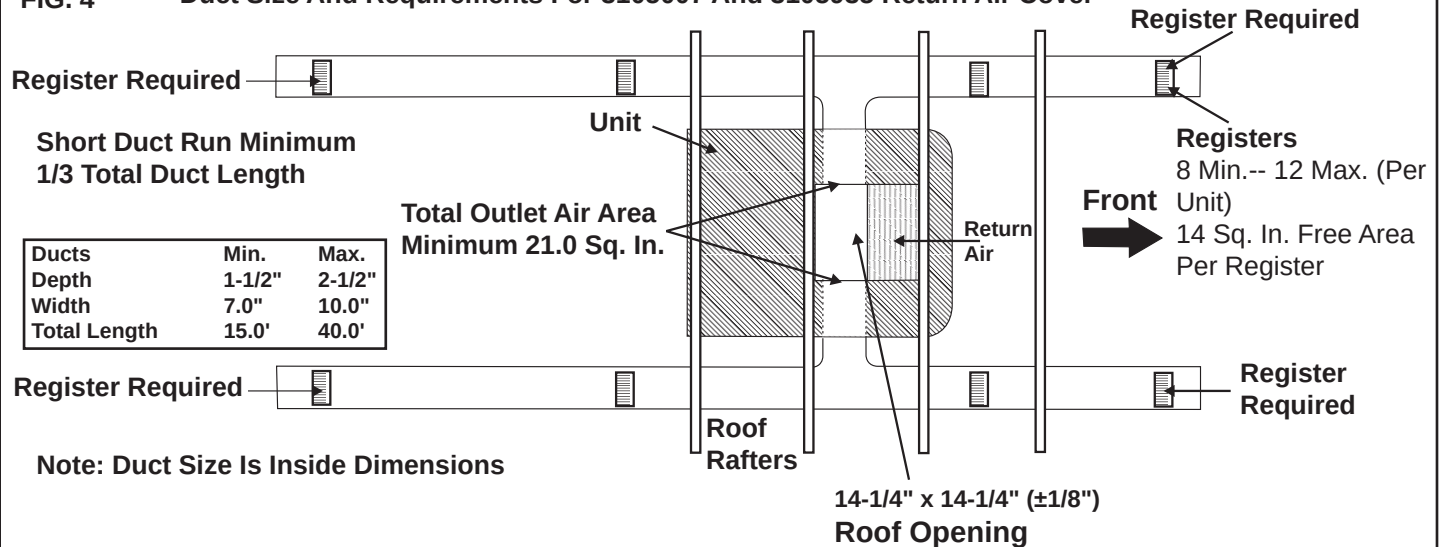
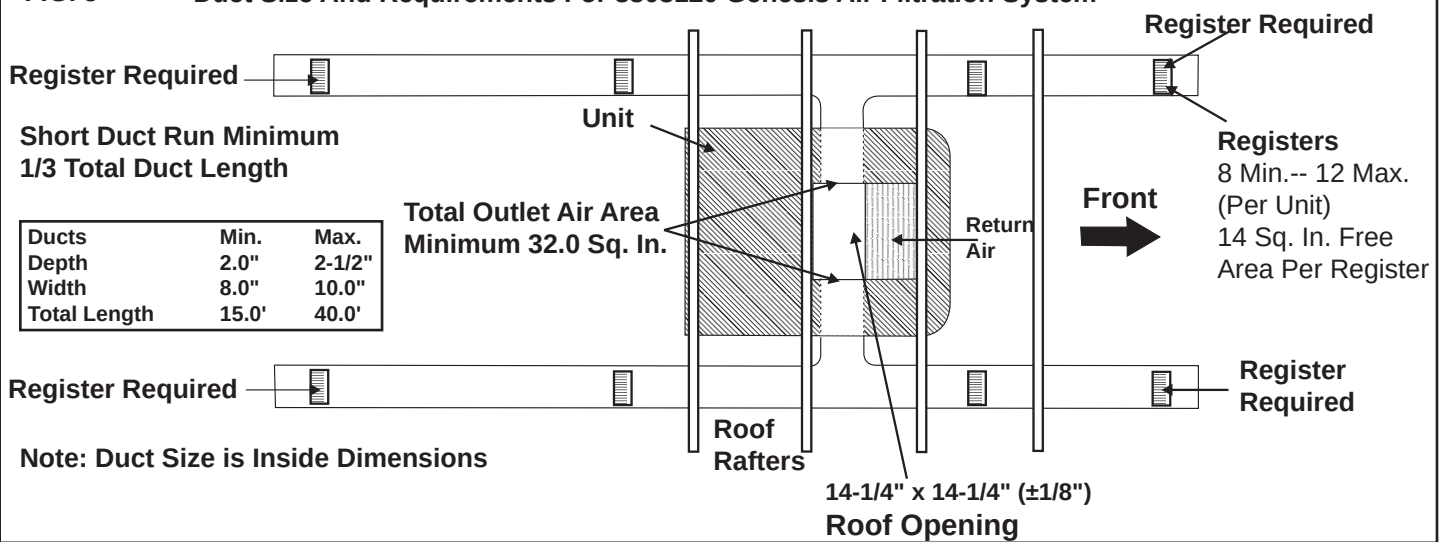
Note: Duct sizes listed are inside dimensions.



7. Route a 12 VDC supply line (18–22 AWG) from the RV's converter or battery to the roof opening. See Section 6. Thermostat & Cable Installation, B. Cable Installation.
 - a. This supply line must be located in the front portion of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening.
 - b. Make sure that at least 15" of supply wire extends into the roof opening.

D. AIR DISTRIBUTION DUCT INSTALLATION

1. Install the Air Distribution Ducts in the RV Roof Cavity. The Distribution System must meet:
 - a. RV's requirements.
 - b. System requirements listed in Section 4 on page 6 of this Manual. Begin the start of the Duct at the back edge of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening previously cut. See FIGs. 3, 4, & 5.
5. The 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening is part of the return air system of the unit and must be finished in accordance with NFPA Standard 501C Section 2.7.
6. Route a copper 12 AWG, 120 VAC supply wire (max. length 24'), with ground, from the fuse or circuit breaker box to the roof opening.
 - a. This supply line must be located in the front portion of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening.
 - b. The power supply **MUST** be on a dedicated 20 amp Time Delay Fuse or HACR Circuit Breaker.
 - c. Make sure at least 15" of supply wire extends into the roof opening. This ensures easy connection at the junction box.
 - d. Wiring must comply with all National, State and Local Wiring Codes.
 - e. Use a steel sleeve and a grommet or equivalent method to protect the wire where it passes into the opening.

FIG. 4 Duct Size And Requirements For 3105007 And 3105935 Return Air Cover**FIG. 5 Duct Size And Requirements For 3308120 Genesis Air Filtration System**

6. THERMOSTAT & CABLE INSTALLATION

A. LOCATION

The proper location of the thermostat is very important to ensure that it will provide a comfortable RV temperature. Observe the following general rules when selecting a location.

1. Locate the thermostat 54" above the floor.
2. Install thermostat on a partition, **NEVER** on an outside wall.
3. **NEVER** expose it to direct heat from lamps, sun or other heat producing items.
4. Avoid locations close to doors that lead outside, windows or adjoining outside walls or directly under cabinets or overhangs which limit air movement.
5. Avoid locations close to supply registers and the air from them.
6. **NEVER** locate thermostat in a room that is warmer or cooler than the rest of the coach - such as the kitchen.

7. The major living area is normally a good location.

B. CABLE INSTALLATION

1. A seven-conductor cable, 18 to 22 AWG is to be used for low voltage Thermostat connections.
2. Choose the shortest, direct route from the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening to the thermostat location selected.
3. Consider where screws, nails or staples might contact the cable.
4. Leave approximately 6" of cable extending through the wall for connection to the thermostat.
5. Leave approximately 15" of cable extending into the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening for connection at unit.
6. If system is to control a gas furnace: Route two 18 gauge wires from the furnace to 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening at this time. See Section 5, Air Distribution System Installation; B-Roof and Ceiling Opening Preparation.

7. PLACING THE UNIT ON THE ROOF

- A. Remove the unit from the carton and discard carton. The unit mounting bolts are in a separate plastic bag with the control kit. Be sure to place this in the RV.

CAUTION

This unit weighs approximately 100 pounds. To prevent back injury, use a mechanical hoist to place unit on roof.

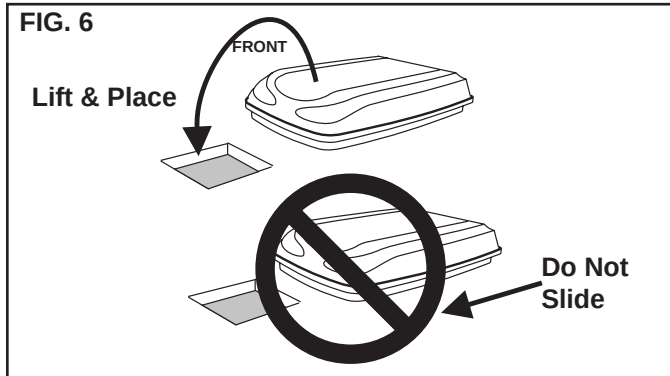
- B. Place the unit on the roof.

CAUTION

Do not slide the unit. This may damage the neoprene gasket attached to the bottom and create a leaky installation.

- C. Lift and place the unit over the prepared opening using the gasket on unit as a guide. The gasket end goes toward the front of the RV. Sliding the unit on the roof will damage the roof gasket. See FIG. 6.

FIG. 6



- D. Place the 3107541 or 3107546 Relay Kit and 3105007, 3105935 or 3308120 Return Air Cover Kit, inside the RV. These cartons contain mounting hardware for the unit and will be used inside the RV. This completes the outside work. Minor adjustments can be done from the inside of the RV if required.

8. INSTALLATION OF COLD CONTROL

- A. Remove parts package, control box and thermostat from the 3107541 or 3107546 Control Kit carton and identify the mounting for the cold control. See FIGS. 7 & 8.

FIG. 7

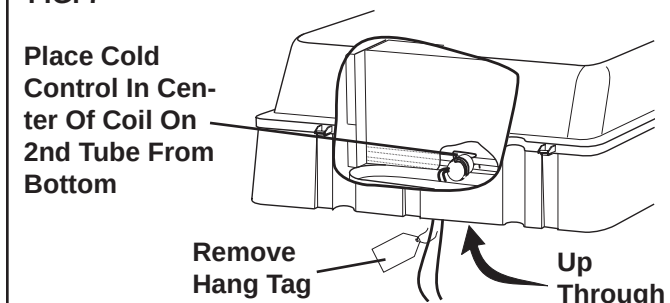
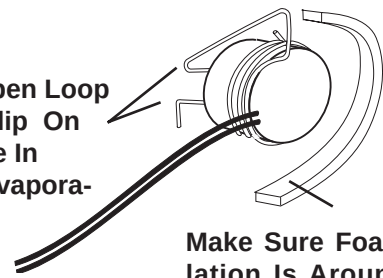


FIG. 8

Snap The Open Loop Of Spring Clip On Second Tube In Center Of Evaporator Coil



Make Sure Foam Insulation Is Around Cold Control Switch

- B. Freeze Control installation.

1. Snap freeze control into place on return bend located at right side of evaporator coil as follows:

- a. Locate "D" shaped notch in flange of evaporator coil.
- b. Place the horseshoe end of the freeze control through this notch and snap onto the coil return bend. When positioned correctly, control wires will be 90° to direction of coil fin surface.
- c. Remove installation notice hang tag from freeze control. See FIGS. 7 & 8.

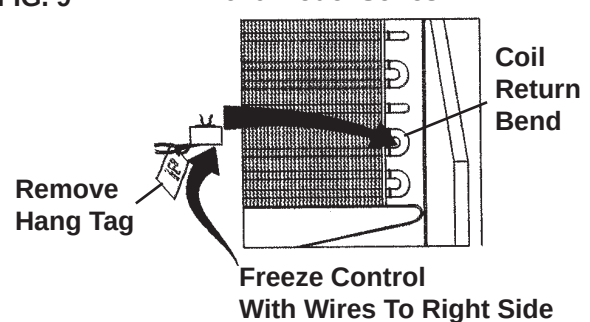
- C. Freeze Control Installation with spring clip.

1. Fits on 640 series units.

- a. Place the cold control switch up through the base pan and on the second refrigerant tube from the bottom in the center of the evaporator coil. Make sure the spring clip is fastened securely to the tubing and the cold control surface is making contact with aluminum fins on evaporator coil. See FIG. 9.

FIG. 9

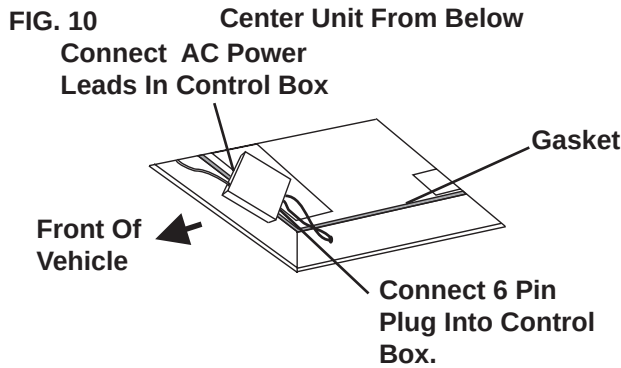
640 Model Series



- b. Remove installation notice hang tag from freeze control. See FIG. 9.

9. WIRING OF CONTROL SYSTEM

- A. Position the control box up right in the return air opening with the 6 pin connector to the curb side of the vehicle. The service access should be facing the rear of the vehicle. See FIG. 10.



B. CONNECTION OF 120 VOLT AC SUPPLY

⚠ WARNING

Disconnect 120 VAC. Failure to follow these instructions could create a shock hazard causing death or severe personal injury.

⚠ WARNING

This product is equipped with a 3 wire (grounded) system for protection against shock hazard. Make sure that the appliance is wired into a properly grounded 120 VAC circuit and the polarity is correct. Failure to do so could result in death, personal injury or damage to the equipment.

1. Route the previously run 120 VAC power supply line through the Romex connector and into relay control junction box. See FIG. 10.
2. Reach up into the return air opening of the unit and pull the wire harness down and fit the six pin plug into the matching plug on the control box. See FIG. 10.
3. Inside the control box, connect the white to white; black to black; and green to green or bare copper wire using appropriate size "LISTED" wire connectors.
4. Tighten screws on Romex connector being careful not to pinch and cut into the insulation on power supply leads.
5. Push excess wires into junction box. Install junction box cover, with model number/serial number facing out onto the relay control box, with #8 x 3/8" blunt point Phillips head screw provided.

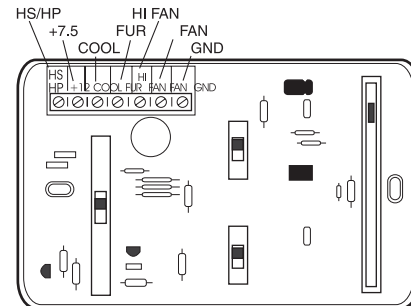
C. CONNECTION OF LOW VOLTAGE WIRES

CAUTION

Disconnect the positive (+) 12 volt DC terminal at the supply battery. Damage to equipment could occur if the 12 volt DC is not shut off.

1. Connect the previously run positive (+)12 VDC to the red wire labeled +12V protruding from the relay control box (Do not connect wires if using the 3308120 Genesis Air Filtration System Return Air Kit Return Air Kit).
2. Connect the previously run negative (-)12 VDC to the black wire labeled - 12V protruding from the relay control box (Do not connect wires if using the 3308120 Genesis Air Filtration System Return Air Kit).
3. Connect the furnace thermostat wires to the blue/white wires of the control box (if applicable). See FIG. 11.

FIG. 11



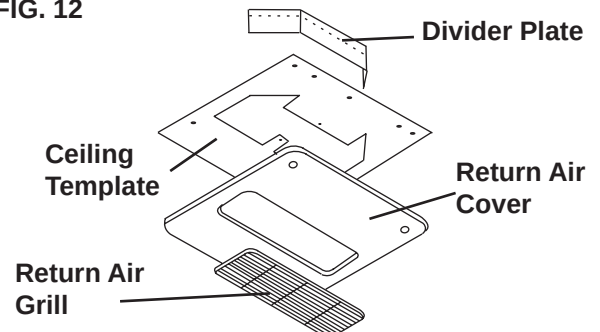
4. Connect the red/white wire between the control box and the thermostat +7.5 terminal. See FIG. 11.
5. Connect the green wire between the control box and the thermostat GND terminal. See FIG. 11.
6. Connect the yellow wire between the control box and the thermostat COOL terminal. See FIG. 11.
7. Connect the tan wire between the control box and the thermostat FAN terminal. See FIG. 11.
8. Connect the blue wire between the control box and the thermostat HI FAN terminal. See FIG. 11.
9. Connect the white wire between the control box and the thermostat FUR terminal (if applicable). See FIG. 11.

10. INSTALLATION OF UNIT

A. INSTALLING UNIT WITH 3105007 OR 3105935 RETURN AIR COVER

See section 10-B for 3308120 Genesis Air Filtration System installation.

FIG. 12

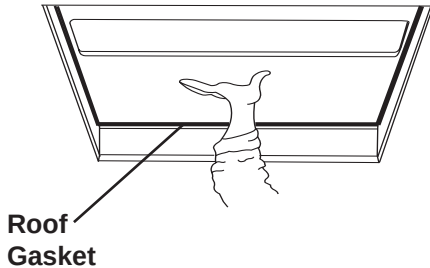


1. Installation of Ceiling Template

- Check gasket alignment of the unit over the roof opening and adjust if necessary. Unit may be moved from below by slightly lifting and sliding. See FIG. 13.

FIG. 13

Center Unit From Below



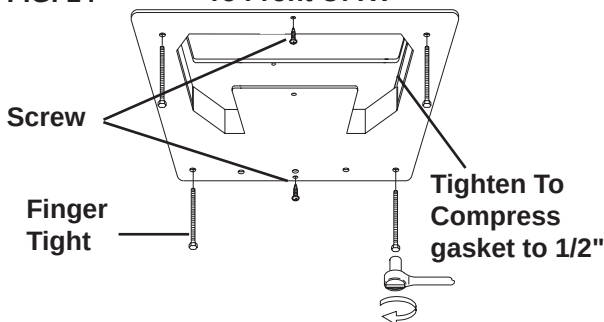
- Remove return air cover and ceiling template from the 3105007 or 3105935 kit carton. See FIG. 12.
- Locate 1/4"-20 X 8" unit mounting bolts in the parts package.
- Hold the ceiling template up to the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening. Be sure the large plate faces the rear of the RV.
- Start each mounting bolt through the ceiling template and up into the unit base pan by hand. Install wood screw in each end of the ceiling template. This insures a tight fit of the return air cover to ceiling. Evenly **tighten mounting bolts to compress gasket to 1/2"**. This will be a torque of 40 - 50 inch pounds. See FIG. 14.

CAUTION

If bolts are left loose there may not be adequate roof seal or if over tightened, damage may occur to the unit base or ceiling template. Tighten to specifications listed in this manual.

FIG. 14

To Front Of RV



2. Installation Of Divider Plate

- Measure the ceiling to roof thickness:
 - If distance is 2.0" - 3-3/4", remove perforated tab from divider plate.
 - If distance is 3-3/4" - 5-1/2", remove no tabs.

- Remove the backing paper from double sided tape located on ceiling template. See FIG. 15.

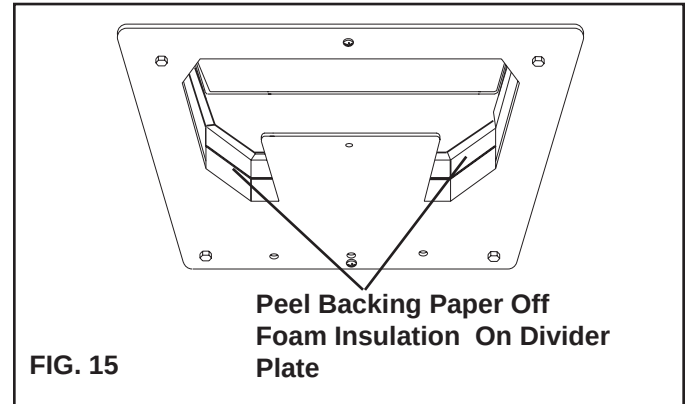


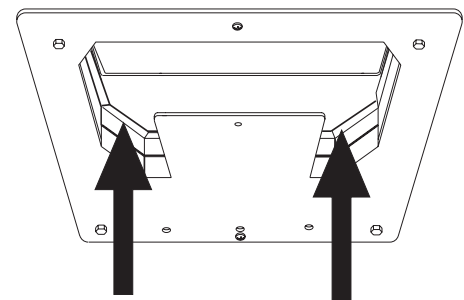
FIG. 15

- Place divider plate up to bottom of unit base pan firmly. The foam tape on the divider plate must seal to bottom of base pan. See FIG. 16.

CAUTION

Improper installation and sealing of divider plate will cause the compressor to quick cycle on the cold control. This may result in fuse or circuit breaker opening and/or lack of cooling.

FIG. 16



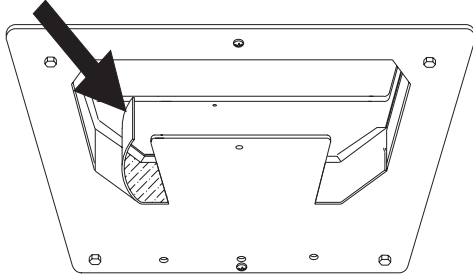
Push Divider Plate firmly onto Base Pan

Note: The adhesive on the insulation is extremely sticky. Be sure the part is located where desired before pressing into place.

- With slight pressure push the divider plate against the double sided tape on the ceiling template.
- Locate the 1/8" x 7" x 18" self-adhesive insulation supplied with the return air kit. Remove the backing paper from the insulation and carefully stick onto the ceiling template divider panel. See FIG. 17.

FIG. 17

Place insulation in position
(Do not Cover unit rating plate)

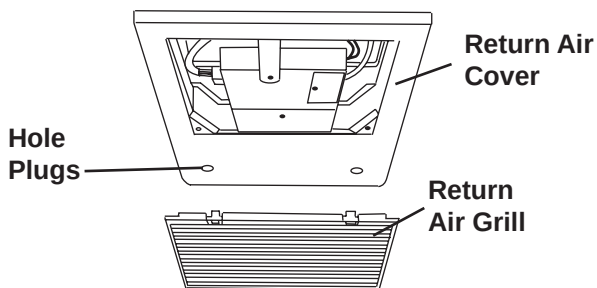


- Excess width is intended to seal the divider plate to the sides of the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening. This is to help prevent cold air discharge from circulating into the unit return air opening.
- If the insulation is too high, stick excess height of insulation to the unit base pan. Do not cover up unit rating plate.

3. Installation Of Inside Decorative Cover

- Locate the relay control box on the ceiling template with the white 6 connector plug on the right (curb) side of RV.
- Drive two #10 x 3/8" blunt point Phillips head screws through the ceiling template into holes in control box to hold it in place.
- Remove the return air grill from the return air cover.
- Place the return air cover up to the ceiling template.
- Install cover to template with #8 x 3/8" pointed Phillips head screws provided (6 required).
- Reinstall filter return air grill into return air cover. Align tabs with mating notches and snap into place.
- Install two hole plugs into screw holes in back of return air cover. See FIG. 18.

FIG. 18

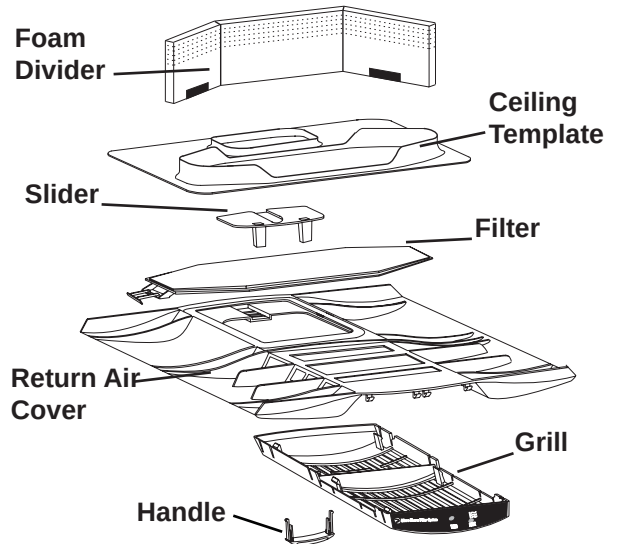


This completes the installation of the unit. We recommend that power be supplied to the unit and check for proper operation. Refer to Operating Manual or Users Guide for a description of the unit operation.

B. INSTALLING UNIT WITH 3308120 GENESIS AIR FILTRATION SYSTEM

See section 10-A for 3105007 and 3105935 installation.

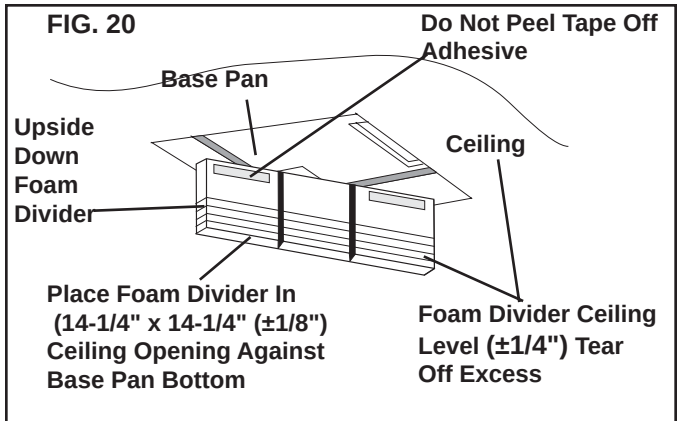
FIG. 19



1. Installation Of Foam Divider

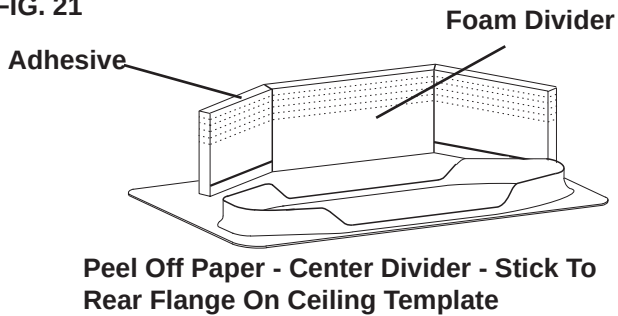
- Check gasket alignment of the unit over the roof opening and adjust if necessary. Unit may be moved from below by slightly lifting and sliding. See FIG. 13.
- Locate the foam divider and insert it corner to corner in the 14-1/4" x 14-1/4" ($\pm 1/8$ ") opening with the adhesive tape up (Do not remove paper to expose adhesive). The foam divider should be level with the ceiling ($\pm 1/4$ "). Tear off the excess at the pre-cut perforations in divider. See FIG. 20.

FIG. 20



- c. Peel the paper off of the foam divider and stick it in place on the center of the rear edge of the return air opening on the ceiling template See. FIG. 21.

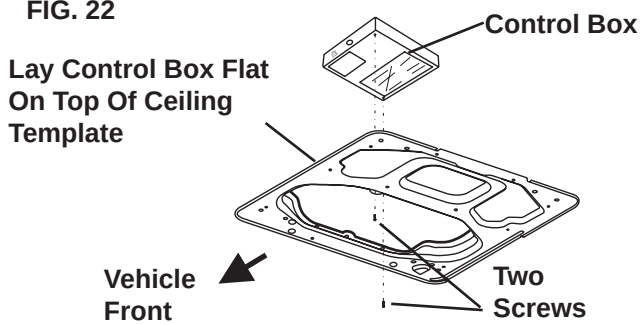
FIG. 21



2. Installing Ceiling Template

- a. Place the ceiling template up into the return air opening in the ceiling and plug the unit's control cable into the control box before installing the mounting bolts.
- b. Install relay box on ceiling template with blunt self-tapping screws. See FIG. 22.

FIG. 22



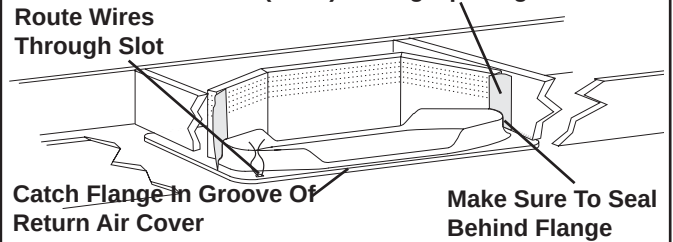
- c.. Start each mounting bolt through the ceiling template and up into the unit base pan by hand. **Evenly tighten mounting bolts to compress gasket to 1/2". This will be a torque of 40 - 50 inch pounds.**

CAUTION

If bolts are left loose there may not be adequate roof seal or if over tightened, damage may occur to the unit base or ceiling template. Tighten to specifications listed in this manual.

- d.. Use Aluminum foil tape (not supplied) to seal the ends of the foam divider to the sides of the opening. Make sure the area behind the flange on the ceiling template is sealed. See FIG. 23.

FIG. 23 Use Aluminum Foil Tape To Seal The Foam Divider To The Sides of 14-1/4" x 14-1/4" (±1/8") Ceiling Opening



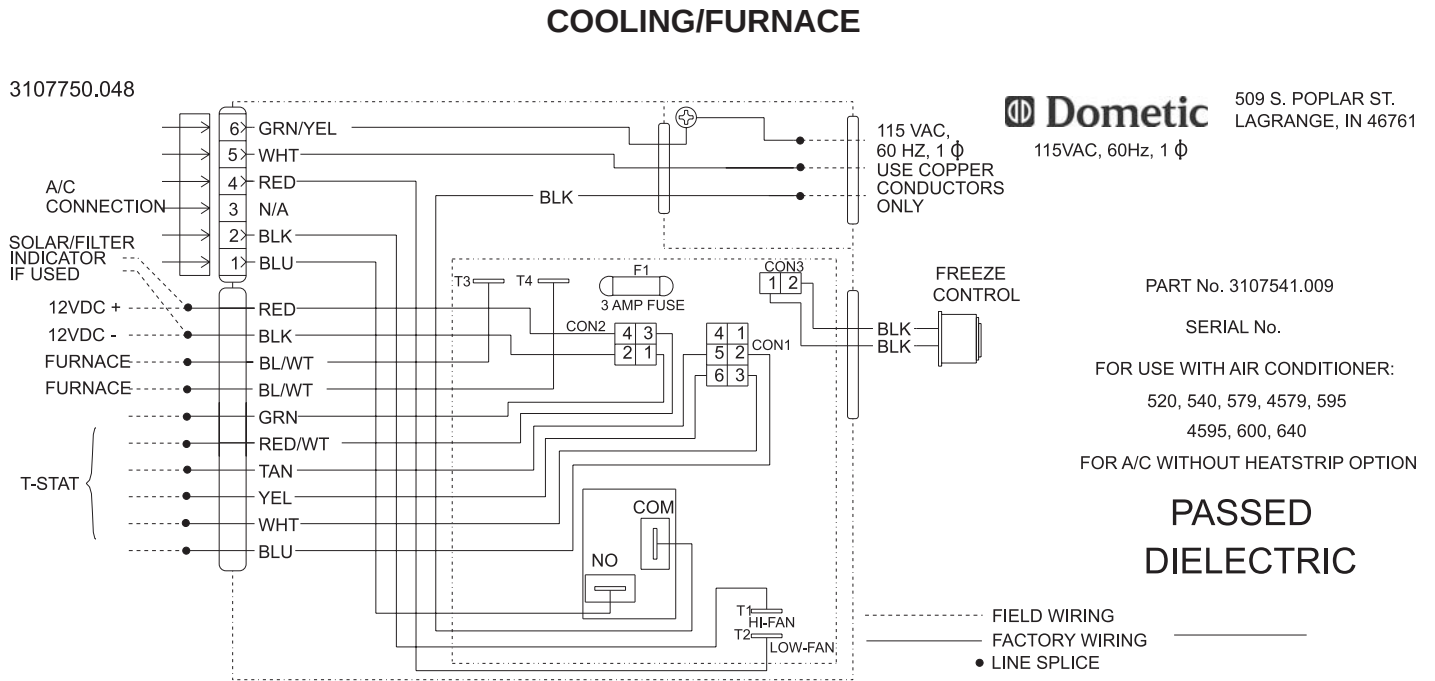
3. Installation Of Inside Decorative Cover

- a. Install the slider in the return air cover and raise it to the ceiling template. Route the wires from the return air cover through the template slot leaving about 3" between and position wire where they can be reached after plastic cover is installed. See FIG. 19. Place the front of the return air cover against the ceiling and slide towards the rear. The flange on the ceiling template will catch in the groove on the return cover. Adjust the position (right to left) and install the front two screws. Install the remaining screws.

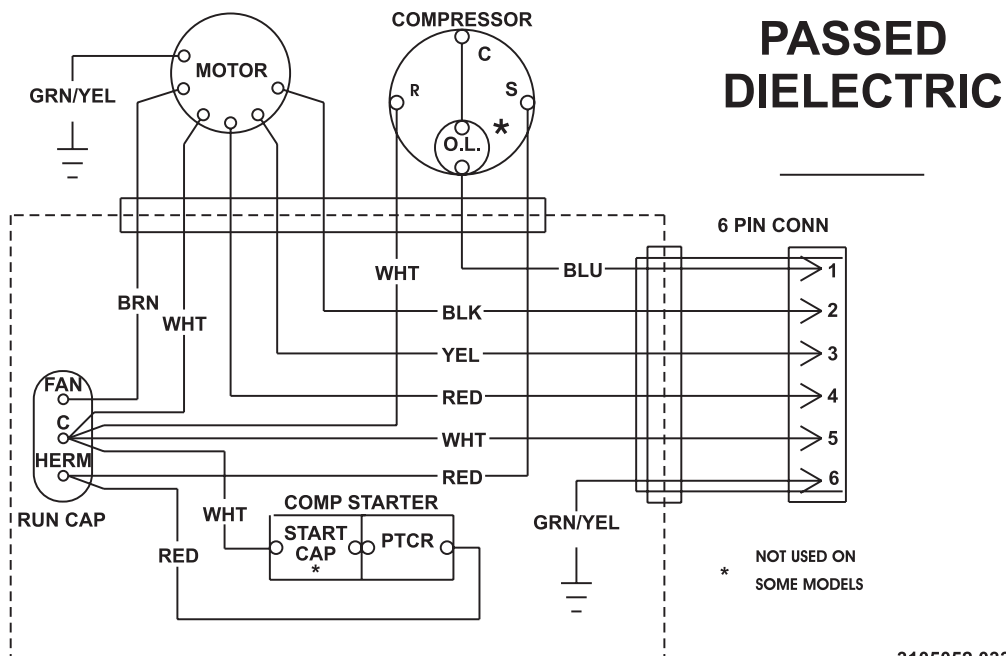
Note: Number 10 cabinet screw can be used to replace the two front screws to hold the plastic cover flush to the ceiling.

- b. Connect the red positive (+) wires from the 12 VDC supply, control box and filter indicator together. Connect the black negative (-) wires from the 12 VDC supply, control box and filter indicator together.
- c. Insert the filter from the right side (looking toward the RV front) over the wires. Make sure the wires are secured above the filter and will stay out of its way.
- d. Place grill on return air cover and snap in place. Decal is on end over circuit board.
- e. Place slide handle through slots in grill into the slide posts. Handle will fit in either direction.
- f. This completes the installation of the unit. We recommend that power be supplied to the unit and check for proper operation. Refer to Operating Manual or Users Guide for a description of the unit operation.

12. RELAY KIT FIELD WIRING DIAGRAM



UNIT FIELD WIRING DIAGRAM AIR CONDITIONERS



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